



- NOTE :
1. THE CABLE SHALL HAVE A MINIMUM OF 0.178mm. (.007") THICKNESS INSULATION AT ANY POINT
 2. RIP TEST:
 - THE 0.13mm. (.005") ZIPPING GROOVE SHALL BE CAPABLE OF BEING RIPPED BY HAND WITHIN THE RECESS, WITHOUT EXPOSING THE ADJACENT CONDUCTORS
 3. RoHS AND LEAD FREE COMPLIANT
 4. SPECIAL REQUIREMENT: N/A

PRODUCT APPLICATION	
<input checked="" type="checkbox"/>	GENERAL USE
<input type="checkbox"/>	AUTOMOTIVE
<input type="checkbox"/>	MEDICAL DEVICE

SEE CHANGE DETAIL
 EC NO: THL2011-0054
 DRWN: CPANSAKHOM 2010/11/12
 CHKD: PMEECHAI 2011/01/25
 APPR: SVIRAT JAPOL 2011/03/31

QUALITY SYMBOLS
▽=3
△=0

GENERAL TOLERANCES (UNLESS SPECIFIED)	
	MM/IN
4 PLACES	± --- ± ---
3 PLACES	± --- ± ---
2 PLACES	± --- ± ---
1 PLACE	± --- ± ---
ANGULAR ± ---°	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	

DIMENSION STYLE	
MM/IN	
DRAWN BY	DATE
CPANSAKHOM	2006/07/18
CHECKED BY	DATE
PMEECHAI	2006/07/18
APPROVED BY	DATE
SVIRAT JAPOL	2006/07/18
MATERIAL NO.	
SEE CHART	

SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
NTS	INCH	☉
TITLE		
FCB ROUND CONDUCTOR 2.54MM(.100)CENTER PVC. 22AWG STRANDED TOPCOATED		
molex MOLEX INCORPORATED		
DOCUMENT NO.		SHEET NO.
SD-8867-001		1 OF 3
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		

REV.	EC NO.	DETAIL	DATE
C	E-10-0371	C ₂ , C ₃ : CHANGE DIMENSION C ₄ : REMOVE REELS MFG. IN NOG.	2010/11/12
B	E-07-0748	B ₂ : ADD NON-OPERATING TEMP. B ₃ : ADD SOLDERING CONDITION	2007/09/27
A	N/A	NEW RELEASE	2006/07/18

SPECIFICATIONS

PHYSICAL

CONDUCTOR SPACING ----- 2.54 (.100") C TO C
 WIRE GAUGE ----- 22 AWG(7/30) STRANDED TOPCOATED
 INSULATION ----- P.V.C GRAY (LEAD FREE)

AGENCY

U.L. STYLE NO. ----- 2651
 TEMPERATURE RATING ----- -20°C TO 105°C
 VOLTAGE RATING ----- 300V.MAX.
 FLAMMABILITY RATING ----- VW-1

ELECTRICAL

CONDUCTOR RESISTANCE (D.C.) ----- 17 m OHMS/FT. MAX.
 CHARACTERISTIC IMPEDANCE ----- 128 OHMS NOM. (GS)
 104 OHMS NOM. (GSG)
 CAPACITANCE ----- 7.2 pF/FT. NOM. (GS)
 13.4 pF/FT. NOM. (GSG)
 PROPAGATION DELAY ----- 1.4 ns/FT. NOM.
 INSULATION RESISTANCE ----- 10 M OHMS (10FT. SAMPLE)
 DIELECTRIC WITHSTAND VOLTAGE ----- 2000 VRMS/MINUTE

GENERAL

NON-OPERATING TEMPERATURE ----- -20°C TO 105°C
 FAULTS AND/OR SPLICES ----- 1/REEL MAX. 100 $^{+3}$ ₀ FT. (30.48 $^{+0.914}$ M.)/REEL
 20FT. (6.096M.) MIN. LENGTH

SOLDERING CONDITION

SOLDER TEMPERATURE ----- 260°C. MAX.
 SOLDERING TIME ----- 3 SECOND, MAX.
 INSULATION SHRINK ----- 2MM. NOM

SEE CHANGE DETAIL EC NO: THL2011-0054 DRWN: CPANSAKHOM 2010/11/12 CHKD: PMEECHAI 2011/01/25 APPR: SVIRAT JAPOL 2011/03/31	DESCRIPTION REV	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE MM/IN	SCALE NTS	DESIGN UNITS INCH	THIRD ANGLE PROJECTION	
		▼ = ◻ =	4 PLACES ± --- ± ---	DRAWN BY DATE	TITLE FCB ROUND CONDUCTOR 2.54MM(.100)CENTER PVC. 22AWG STRANDED TOPCOATED			
			3 PLACES ± --- ± ---	CHECKED BY DATE				
			2 PLACES ± --- ± ---	APPROVED BY DATE	MOLEX MOLEX INCORPORATED DOCUMENT NO. SD-8867-001 SHEET NO. 2 OF 3			
			1 PLACE ± --- ± ---	MATERIAL NO.				
	ANGULAR ± ---°	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS SEE CHART THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						

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CHART A DIMENSIONS MM. (INCHES)				SHIPPED ON 100 FT. REELS		
ENG. NO.	NO.OF COND.	DIMENSION S		DIM. W (REF)	ENGINEERING NO.	ORDER NO.
8867-02	2	2.54±0.127	(.100±.005)	5.08 (.200)	8867-02-100B	82-22-6002
8867-03	3	5.08±0.20	(.200±.008)	7.62 (.300)	▲ -03- ▲	▲ 03
8867-04	4	7.62±0.30	(.300±.012)	10.16 (.400)	▲ -04- ▲	▲ 04
8867-05	5	10.16±0.33	(.400±.013)	12.70 (.500)	▲ -05- ▲	▲ 05
8867-06	6	12.70±0.33	(.500±.013)	15.24 (.600)	▲ -06- ▲	▲ 06
8867-07	7	15.24±0.33	(.600±.013)	17.78 (.700)	▲ -07- ▲	▲ 07
8867-08	8	17.78±0.33	(.700±.013)	20.32 (.800)	▲ -08- ▲	▲ 08
8867-09	9	20.32±0.33	(.800±.013)	22.86 (.900)	▲ -09- ▲	▲ 09
8867-10	10	22.86±0.33	(.900±.013)	25.40 (1.000)	▲ -10- ▲	▲ 10
8867-11	11	25.40±0.33	(1.000±.013)	27.94 (1.100)	▲ -11- ▲	▲ 11
8867-12	12	27.94±0.33	(1.100±.013)	30.48 (1.200)	▲ -12- ▲	▲ 12
8867-13	13	30.48±0.33	(1.200±.013)	33.02 (1.300)	▲ -13- ▲	▲ 13
8867-14	14	33.02±0.33	(1.300±.013)	35.56 (1.400)	▲ -14- ▲	▲ 14
8867-15	15	35.56±0.33	(1.400±.013)	38.10 (1.500)	▲ -15- ▲	▲ 15
8867-16	16	38.10±0.33	(1.500±.013)	40.64 (1.600)	▲ -16- ▲	▲ 16
8867-17	17	40.64±0.33	(1.600±.013)	43.18 (1.700)	▲ -17- ▲	▲ 17
8867-18	18	43.18±0.33	(1.700±.013)	45.72 (1.800)	▲ -18- ▲	▲ 18
8867-19	19	45.72±0.33	(1.800±.013)	48.26 (1.900)	▲ -19- ▲	▲ 19
8867-20	20	48.26±0.33	(1.900±.013)	50.80 (2.000)	▼ -20- ▼	▼ 20

ENGINEERING NO.

8867-XX-XXXX
A B C D

A : CABLE 2.54mm. (.100") CENTERS 22 AWG STRANDED TOPCOATED

B : CONDUCTOR SIZE (AVAILABILITY 2 THROUGH 20)

C : CABLE LENGTH 100FT. (30.48M.)

D : A = INCHES

B = FEET

SEE CHANGE DETAIL EC NO: THL2011-0054 DRWN:CPANSAKHOM 2010/11/12 CHKD:PMEECHAI 2011/01/25 APPR:SVIRAT JAPOL 2011/03/31	QUALITY SYMBOLS ▼ = ▽ =	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN	SCALE NTS	DESIGN UNITS INCH	THIRD ANGLE PROJECTION	
			mm	INCH	DRAWN BY CPANSAKHOM	DATE 2006/07/18	TITLE FCB ROUND CONDUCTOR 2.54MM(.100)CENTER PVC. 22AWG STRANDED TOPCOATED	
		4 PLACES	± ---	± ---	CHECKED BY PMEECHAI	DATE 2006/07/18	MOLEX INCORPORATED	
		3 PLACES	± ---	± ---	APPROVED BY SVIRAT JAPOL	DATE 2006/07/18	DOCUMENT NO. SD-8867-001	SHEET NO. 3 OF 3
		2 PLACES	± ---	± ---	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	
1 PLACE	± ---	± ---	ANGULAR ± ---°					

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