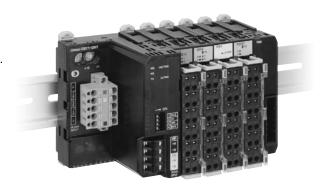
DeviceNet Communications Unit

DeviceNet-compliant Interface Unit with up to 1,024 I/O Points at **One Node**

- Connect up to 64 SmartSlice I/O Units.
- Consolidate a large capacity of I/O points into one Slave (up to 1,024 I/O points).
- Save space by configuring different I/O types using one Slave Unit.
- Easily get the system started simply by setting the node addresses.
- Replace SmartSlice I/O Units online while maintaining communications. This helps minimize equipment downtime.
- Smart functions for monitoring equipment operating status. This helps improve preventive maintenance and the utilization rate.
- Registering SmartSlice I/O for planned future expansion decreases design work when changes are made. (Supported for unit version 2.0 or higher.)



Ordering Information

| Name | Specifications | Model |
|-------------------------------|--|----------|
| DeviceNet Communications Unit | Up to 64 Slice I/O Units can be connected. (1,024 I/O points max.) | GRT1-DRT |

General Specifications

| Item Model | GRT1-DRT | |
|-------------------------------|--|--|
| Network power supply voltage | 11 to 25 V DC (Supplied from the communications connector) | |
| Unit power supply voltage | 20.4 to 26.4 VDC (24 VDC -15%/+10%) | |
| I/O power supply voltage | 20.4 to 26.4 VDC * (24 V +10%/-15%) | |
| Noise immunity | Conforms to IEC 61000-4-4, 2 kV (power line) | |
| Vibration resistance | 10 to 60 Hz, 0.7-mm double amplitude 60 to 150 Hz: 50 m/s ² | |
| Shock resistance | 150 m/s ² | |
| Dielectric strength | 500 V AC between isolated circuits | |
| Insulation resistance | $20~\mathrm{M}\Omega$ min. between isolated circuits | |
| Ambient operating temperature | -10°C to 55°C (with no icing or condensation) | |
| Ambient operating humidity | 25% to 85% | |
| Ambient operating atmosphere | No corrosive gases | |
| Ambient storage temperature | -25°C to 65°C (with no icing or condensation) | |
| Mounting method | DIN 35 mm-track mounting | |

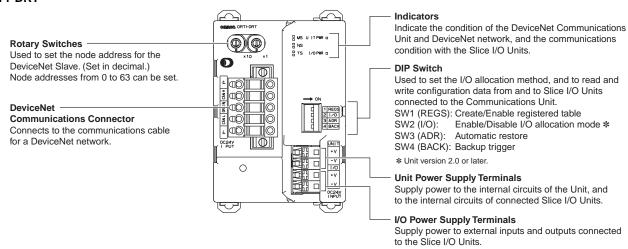
For power supply input to the Slice I/O Units.

DeviceNet Communications Unit Specifications

| Item Model | GRT1-DRT | |
|---|--|--|
| I/O points | 1,024 max. (128 bytes), including inputs and outputs | |
| Connectable Slice I/O Units | 64 max. | |
| Communications with Slice I/O Units | 64 Units max. in a horizontal connection configuration (for an extension of approx. 2 m max.) Power consumption is limited to 80 W per block, and the extension must be done using Turnback Cables (two 1-m cables max., for a distance of 2 m max.) | |
| Slice I/O Unit data capacity | (1) 0, 2, or 4 bits (2) 0 to 16 words (in word increments) | |
| Status flags | One word is allocated (Communications Unit Status Flags) | |
| Parameter back-up and restore functions | 2 KB of data can be backed up and restored per Unit | |
| Message communications function | Supported | |
| Automatic baud rate detection | Supported | |
| Connector | 1 DeviceNet open connector with screws Connectable with multi-drop connector | |
| Terminals | 2 terminals for I/O power supply, 2 terminals for Unit power supply | |
| Power supply per 1 block | 80 W max. (Unit power supply) | |
| I/O power supply consumption current | 4 A max. | |
| Weight | 137 g | |

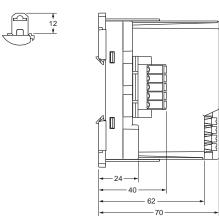
Nomenclature and Functions

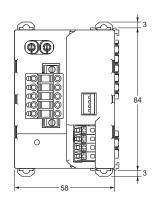
GRT1-DRT

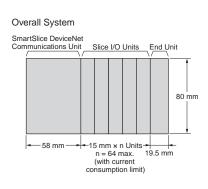


Dimensions (Unit: mm)

GRT1-DRT







Ordering Information

| | Name | Appearance | Specifications | Model |
|-----------------|---|------------|--|------------|
| DeviceNet (| Communications Unit | | Up to 64 SmartSlice I/O Units can be connected (1,024 I/O points). | GRT1-DRT |
| | | | 4 inputs, NPN | GRT1-ID4 |
| | | | 4 inputs, PNP | GRT1-ID4-1 |
| | | | 4 outputs, NPN | GRT1-OD4 |
| | | | 4 outputs, PNP | GRT1-OD4-1 |
| | | | 8 inputs, NPN | GRT1-ID8 |
| | Digital I/O Units | | 8 inputs, PNP | GRT1-ID8-1 |
| | | | 8 outputs, NPN | GRT1-OD8 |
| | | | 8 outputs, PNP | GRT1-OD8-1 |
| | | | 2 relay outputs | GRT1-ROS2 |
| | | | 4 AC inputs | GRT1-IA4-1 |
| SmartSlice | | | 4 // O Inputo | GRT1-IA4-2 |
| I/O Units | | | 2 inputs (current or voltage) | GRT1-AD2 |
| | Analog I/O Units | | 2 outputs (current) | GRT1-DA2C |
| | | 1 | 2 outputs (voltage) | GRT1-DA2V |
| | | 100 | 2 temperature inputs (Pt100 resistance thermometer) | GRT1-TS2P |
| | Temperature Input Unit (resistance thermometer) | | 2 temperature inputs (Pt1000 resistance thermometer) | GRT1-TS2PK |
| | , | | 2 thermocouple inputs | GRT1-TS2T |
| | Country Units | | 1 counter input, 1 external output, NPN | GRT1-CT1 |
| | Counter Units | | 1 counter input, 1 external output, PNP | GRT1-CT1-1 |
| | Turnback Units | | For right-side turnback (Used to divide a SmartSlice I/O Terminal into blocks) | GRT1-TBR |
| | | | For left-side turnback (Used to divide a SmartSlice I/O Terminal into blocks) | GRT1-TBL |
| | Turnback Cable | | Length: 1 m | GCN2-100 |
| System Units | I/O Power Feed Unit | | Used if the total current consumption of the I/O Power Supply exceeds 4 A or to use a separate I/O power supply. | GRT1-PD2 |
| Units | | | | GRT1-PD2G |
| | | | | GRT1-PD8 |
| | | | | GRT1-PD8-1 |
| | | | Used to add V and G terminals for the I/O power supply. | GRT1-PC8 |
| | | | | GRT1-PC8-1 |
| | End Unit *1 | | Required at the end of SmartSlice I/O Terminals. | GRT1-END |
| Option | Terminal blocks | | Terminal blocks (5 blocks) | GRT1-BT1-5 |
| | 1 | l . | | |

^{*1.} The End Unit is sold separately. (End Units are not included with Communications Units.)
*2. Use the GCN2-100 as a set with the GRT1-TBR and GRT1-TBL.

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