

Miniaturized proximity inductive sensors with IO-Link communication



Benefits

- **A complete family.** Available in Ø4 and M5 male thread robust stainless steel housings with an operating distance of 0.8 to 1.3 mm.
- **High speed detection.** IBS04 and ICS05 inductive proximity sensors can reach an operating frequency of up to 6 kHz.
- **Easy to install.** The active face can be installed flush with the surrounding area. The user can choose between 2 m PVC cable and M8-disconnect plug versions.
- **High precision**. The onboard advanced microcontroller ensures better stability with respect to environmental influences, with highly reliable repeatable measurements between -25 and +70°C.
- Easy customization to specific OEM requests: different cable lengths and materials, special labelling, customized pig-tail solutions with special cables and connectors are possible on request.

Description

The IBS04 and ICS05 series represent the optimal solution for industrial automation equipment in applications where space is limited, including tool-selection, robotic position-sensing and control of micro-mechanisms. The advanced electronics is enclosed in a robust stainless steel housing. The availability of the M8-plug and 2m-PVC cable connection allow flexible mounting.

On-board IO-Link communication opens up many possibilities, such as easy configuration and setup of the devices and advanced parameter setting.

Only for IO-Link sensors

- **The output** can be operated either as a switching output or in IO-Link mode.
- Fully configurable via IO-Link v1.1. Electrical outputs can be configured as PNP/NPN/Push-pull, normally open or normally closed.
- **Timer functions** can be set, such as switch-on and switch-off delay
- Adjustable sensing distance and hysteresis: sensing distance can be set to 62% or 100% of the maximum sensing distance
- **Temperature monitoring:** over or under-run temperature alarms can be set





Non contact detection of metal objects in general position-sensing and presence-sensing in industrial applications

Particularly suitable for rotational speed monitoring thanks to the high operating frequency



Main functions

· Integrated diagnostic function with flashing LED in the event of a short circuit or overload



IO-Link sensors

- The devices can be operated in IO-Link mode once connected to an IO-Link master, or in standard I/O mode.
- In IO-Link mode the switching signals of the sensor are made available in the process data via the IO-Link interface.
- Several sensor functions can be set via the IO-Link interface:
 - Adjustable switching distance: 62% or 100% of the maximum switching distance.
 - Adjustable hysteresis: standard or increased value.
 - Divider function: the sensor gives a signal after a specified number of actuation pulses has been reached.
 - Switch-on delay: the switching pulse is generated after the sensor actuation.
 - Switch-off delay: the generation of the switch signal is delayed by the set time after sensor actuation.
 - ▶ Temperature error: temperature is out of specifications.
 - ▶ Temperature over-run and under-run: temperature is out of the limits defined by the user.

References

Order code

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Code	Option	Description	
I		Inductive sensor	
	В	Cylindrical housing with smooth barrel	
	С	Cylindrical housing with threaded barrel	
S		Stainless steel housing	
	04	Ø4 housing	
	05	M5 housing	
	S	Short housing with smooth barrel	
	S23	Short housing with thread length of 23 mm	
F		Flush	
	08	Sensing distance 0.8mm	
15 Sensing distance 1.3mm		Sensing distance 1.3mm	
	M5	M8 plug	
	A2	2 m PVC cable	
	NO	NPN – normally open output	
	NC	NPN – normally closed output	
	PO	PNP – normally open output	
	PC	PNP – normally closed output	
	10	IO-Link programmable version	

Additional characters can be used for customized versions.



Selection guide

Ø4 Standard and extended range, short housing

Con- nec- tion	Rated operating distance Sn	Ordering no. NPN, Normally open	Ordering no. PNP, Normally open	Ordering no. NPN, Normally closed	Ordering no. PNP, Normally closed
Cable	0.8 mm	IBS04SF08A2NO	IBS04SF08A2PO	IBS04SF08A2NC	IBS04SF08A2PC
Plug	0.8 mm	IBS04SF08M5NO	IBS04SF08M5PO	IBS04SF08M5NC	IBS04SF08M5PC
Cable	1.3 mm	IBS04SF15A2NO	IBS04SF15A2PO	IBS04SF15A2NC	IBS04SF15A2PC
Plug	1.3 mm	IBS04SF15M5NO	IBS04SF15M5PO	IBS04SF15M5NC	IBS04SF15M5PC

M5 Standard and extended range, short housing

Con- nec- tion	Rated operating distance Sn	Ordering no. NPN, Normally open	Ordering no. PNP, Normally open	Ordering no. NPN, Normally closed	Ordering no. PNP, Normally closed
Cable	0.8 mm	ICS05S23F08A2NO	ICS05S23F08A2PO	ICS05S23F08A2NC	ICS05S23F08A2PC
Plug	0.8 mm	ICS05S23F08M5NO	ICS05S23F08M5PO	ICS05S23F08M5NC	ICS05S23F08M5PC
Cable	1.3 mm	ICS05S23F15A2NO	ICS05S23F15A2PO	ICS05S23F15A2NC	ICS05S23F15A2PC
Plug	1.3 mm	ICS05S23F15M5NO	ICS05S23F15M5PO	ICS05S23F15M5NC	ICS05S23F15M5PC

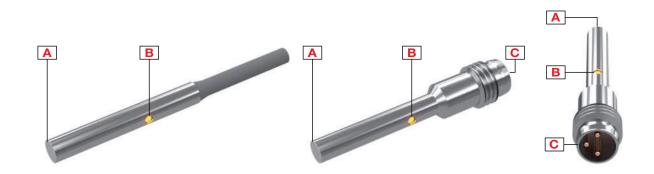
IO-Link types

Con- nec- tion	Body style	Rated operating distance Sn	Output type	Ordering no.
Cable	Ø4			IBS04SF15A2IO
Plug	Ø4	Configurable: 0.8 or 1.3mm Factory setting: 1.3mm	Configurable: NPN/PNP/push-pull NO/NC	IBS04SF15M5IO
Cable	M5		Factory setting: PNP, NO	ICS05S23F15A2IO
Plug	M5		raciory setting. FNF, NO	ICS05S23F15M5IO



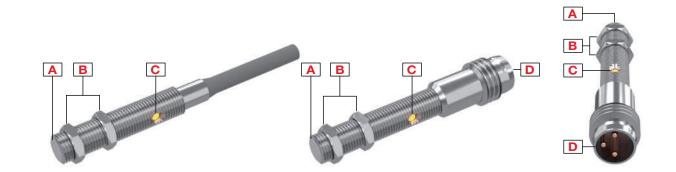
Structure

IBS04



Element	Component	Function
A	Sensing face	Flush
В	LED	Yellow LED: Output flashing: short circuit or overload indication
С	M8, 3 pin, male connector	For plug versions only

ICS05



Element	Component	Function
A	Sensing face	Flush
В	2 nuts	For sensor mounting
с	LED	Yellow LED: Output flashing: short circuit or overload indication
D	M8, 3 pin, male connector	For plug versions only

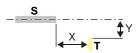


Sensing

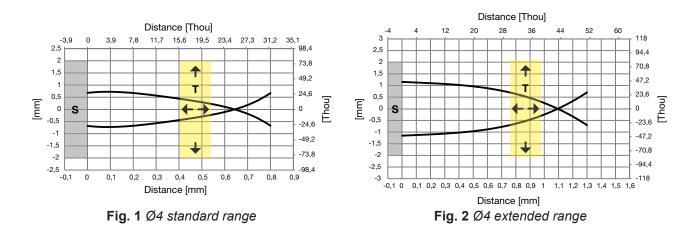


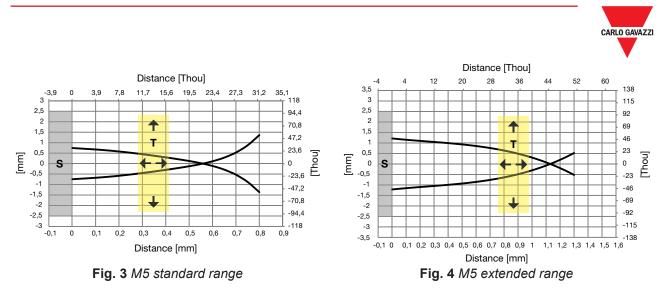
Detection

Rated operating distance S _n	0.8 mm standard range or 1.3 mm extended range
Reference target	The operating distance is measured according to IEC 60947-5-2, using a standard target moving axially. This target is square shape 1 mm thickness, made of steel e.g. type Fe 360 as defined in ISO 630 and it shall be of the rolled finish. The length of the side of the square is equal to – the diameter of the circle inscribed on the active surface of the sensing face, or – three times the rated operating distance S _n whichever is greater
Assured operating sensing distance (S _a)	$0 \le S_a \le 0.81 \text{ x } S_n$ (e.g. with S_n of 1.3 mm, S_a is 0 1.053 mm)
Effective operating distance (S,)	$0.9 \ge S_n \le S_r \le 1.1 \ge S_n$
Usable operating distance (S _u)	$0.9 \ge S_r \le S_u \le 1.1 \ge S_r$
Temperature drift	≤ +/-10%
Hysteresis (H)	120%



S: sensor T: target





Sensors with IO-Link communication

Rated operating distance S _n	Programmable via IO-Link: 62% or 100% of the maximum S _n =1.3mm
Hysteresis (H)	Programmable via IO-Link: standard or increased

Correction factors

The specific operating distance S_n refers to defined measuring conditions. The following data have to be considered as general guidelines.

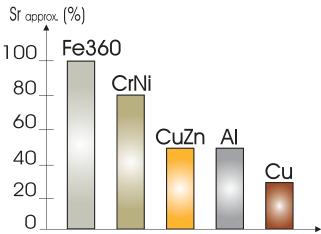


Fig. 5 The rated operating distance is reduced by the use of metals and alloys other than Fe360. The most important reduction factors for inductive proximity sensors are shown in the figure.

Fe360 : Steel CrNi : Chrome-nickel CuZn : Brass Al : Aluminium Cu : Copper Sr : Effective operating distance

 Accuracy

 Repeat accuracy (R)



Features

Power Supply

Rated operational voltage (U _b)	10 to 30 VDC (ripple included)
Ripple (U _{rop})	≤ 10%
No load supply current (I _o)	≤ 15 mA
Power ON delay (t _v)	≤ 50 ms

Outputs

	Standard sensors	IO-Link sensors
Output functions	NPN or PNP by sensor type	Configurable via IO-Link: PNP, NPN or push-pull Factory setting: PNP
Output configuration	N.O. and N.C. by sensor type	Configurable via IO-Link: N.O. or N.C. Factory setting: N.O.
Output current (I _e)	≤ 100 mA	
OFF-state current (I _r) (only for PNP or NPN output)	≤ 100 µA	
Voltage drop (U _d)	Max. 1.2 VDC @ 100 mA	
Protection	Short-circuit, reverse polarity and transients	
Voltage transient	1 kV/0.5 J	

Response times

Operating frequency (f)	≤ 6 KHz	Ø4, M5 standard range (S _n : 0.8mm)
Operating frequency (f)	≤ 4.5 KHz	Ø4, M5 extended range (S _n : 1.3mm)



Indication

Standard IO mode:

Yellow LED	Output	Description
OFF	OFF	N.O. output, target not present
		N.C. output, target present
ON	ON	N.O. output, target present
		N.C. output, target not present
Plinking	f: 2Hz	Short-circuit or overload
Blinking	f: 1Hz	Temperature alarm (if enabled)

IO-Link mode:

• LED is ON for 0.75 s and OFF for 0.075 s



• Possibility to disable the LED

Environmental

Ambient temperature	Operating: -25° to +70°C (-13° to +158°F)	
	Storage: -30° to +80°C (-22° to +176°F)	
Ambient humidity	Operating: 35% to 95%	
	Storage: 35% to 95%	
Vibration	10 to 55 Hz, amplitude 1.0 mm; sweep cycle 5	IEC 60068-2-6
	min; in X, Y and Z direction	120 00000-2-0
Shock	30 G /11 ms. 10 shocks in X, Y and Z direction	IEC 60068-2-27
Degree of protection	IP67	IEC 60529; EN 60947-1

Compatibility and conformity

EMC protection	IEC 61000-4-2 Electrostatic discharge	8 kV air discharge 4 kV contact discharge
	IEC 61000-4-3 Radiated radiofre- quency	3 V/m
	IEC 61000-4-4 Burst immunity	2 kV
	IEC 61000-4-6 Conducted radio fre- quency	3 V
	IEC 61000-4-8 Power frequency mag- netic fields	30 A/m
MTTF _d	4467 years @ 50°C (122°F)	
Approvals	CCC is not required for products rated	IO -Link

Mechanical data

Weight (including 2 nuts and the	Cable version: Ø4: 33.1g; M5: 35.4g
packaging) max.	Plug version: Ø4: 5.6g; M5: 7.6g
Mounting	Flush mountable
Material	Housing: stainless steel AISI304 Front cap: nylon polymite 66 (PA66)
Max tightening torque (for ICS05 only)	1.5 Nm

Electrical connection

Cable	Ø4 and M5: 2m, 3 x 0.13 mm ² , Ø3.2 mm, PVC, grey, oil proof
Plug	M8 x 1 quick disconnect, 3 pin, male connector



Communication

Via IO-Link V1.1 or via standard I/O



Connection Diagrams

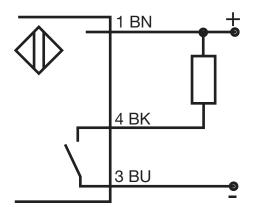


Fig. 6 NPN - Normally open

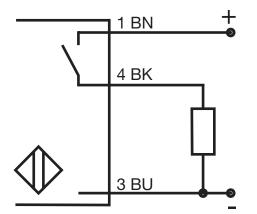


Fig. 8 PNP - Normally open

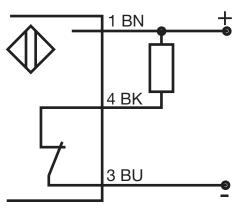


Fig. 7 NPN - Normally closed

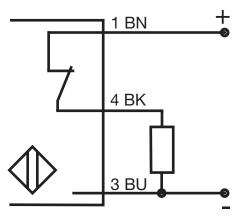


Fig. 9 PNP - Normally closed

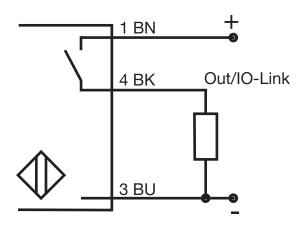


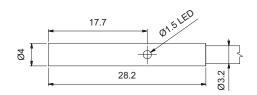
Fig. 10 IO-Link

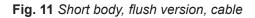
Colour code		
BN: brown	BK: black	BU: blue



Dimensions [mm]

IBS04 [mm]





ICS05 [mm]

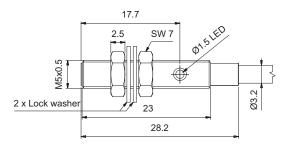


Fig. 13 Short body, flush version, cable

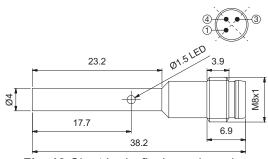
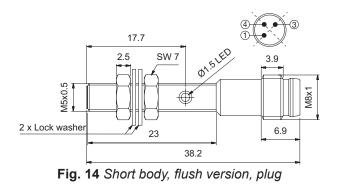


Fig. 12 Short body, flush version, plug





Installation

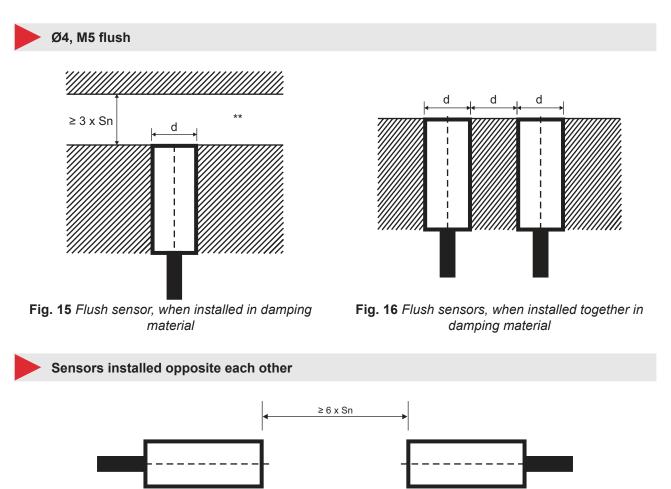


Fig. 17 For sensors installed opposite each other, a minimum space of 6 x Sn (the nominal sensing distance) must be observed

** Free zone or non-damping material

- S_n: nominal sensing distance
- d: sensor diameter: 4 mm for IBS04, 5 mm for ICS05



Delivery contents and compatible components

Delivery contents

- · Inductive proximity switch
- 2 fixing nuts (only for ICS05)
- 2 lock washers (only for ICS05)
- Packaging: plastic bag



· Connector type: CONB53... series to be purchased separately



Further reading

Information	Where to find it	QR
IO-Link manual	http://www.productselection.net/MANUALS/UK/IOL_IM.pdf	
Connectors	http://www.productselection.net/Pdf/UK/CONB5.pdf	



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