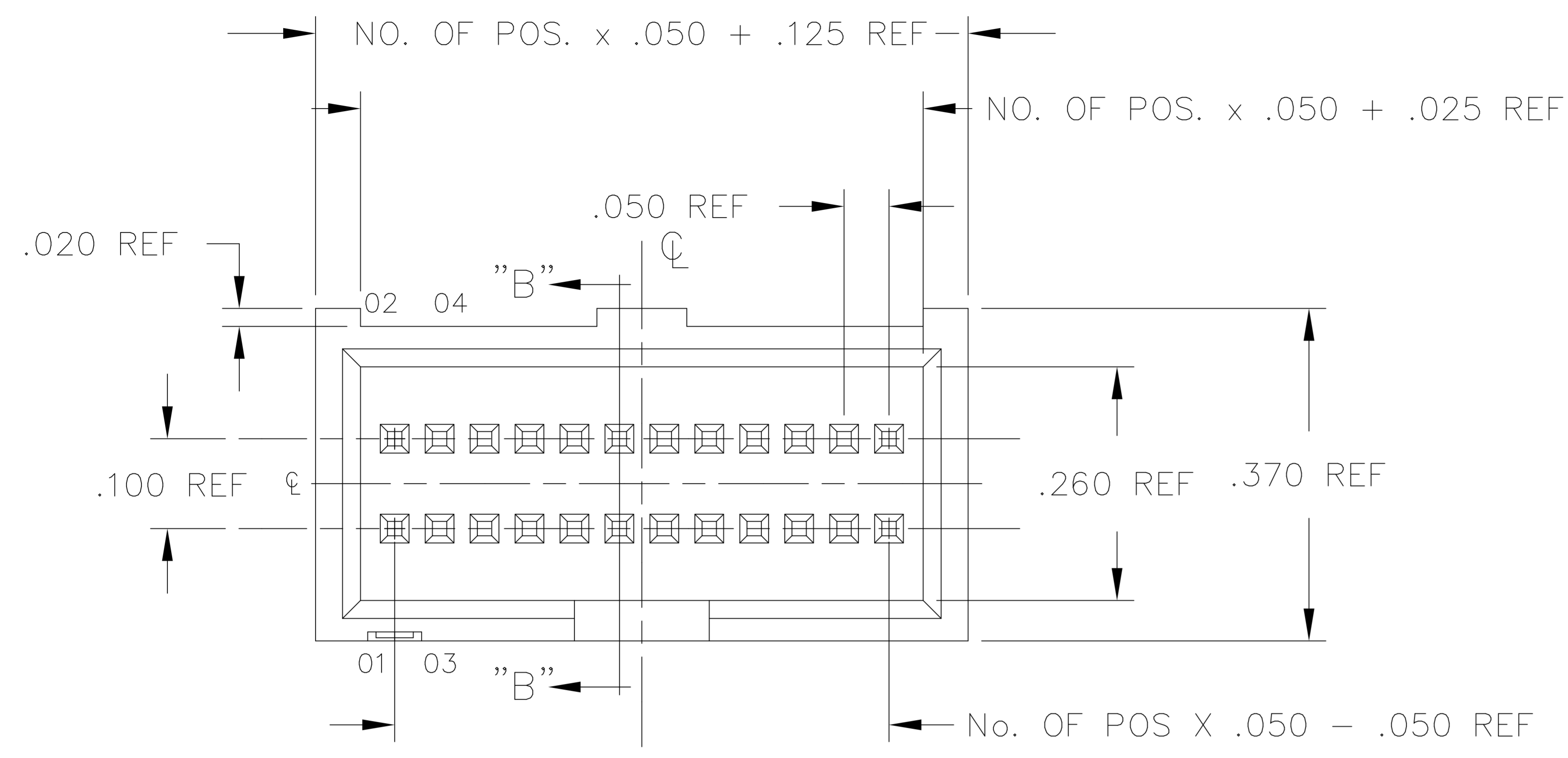


DO NOT SCALE FROM THIS PRINT

DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED	TOLERANCES ARE:
ONE PLACE DECIMALS ±.1	THREE PLACE DECIMALS ± .005	ANGLES ± 2°	
TWO PLACE DECIMALS ±.01	FOUR PLACE DECIMALS ± .0020		

TITLE:	DWG NO:
ZML ASSEMBLY	ZML-1XX-XX-XX-X
	SHEET 1 OF 1



ZML-1XX-XX-XX-X

NO. OF POSITIONS
-05 THRU -50

LEAD STYLE
SEE TABLE 2

ROW SPECIFICATION
-D: DOUBLE
(USE TML-XX-D-LC & HTMS-50-D)

PLATING SPECIFICATION

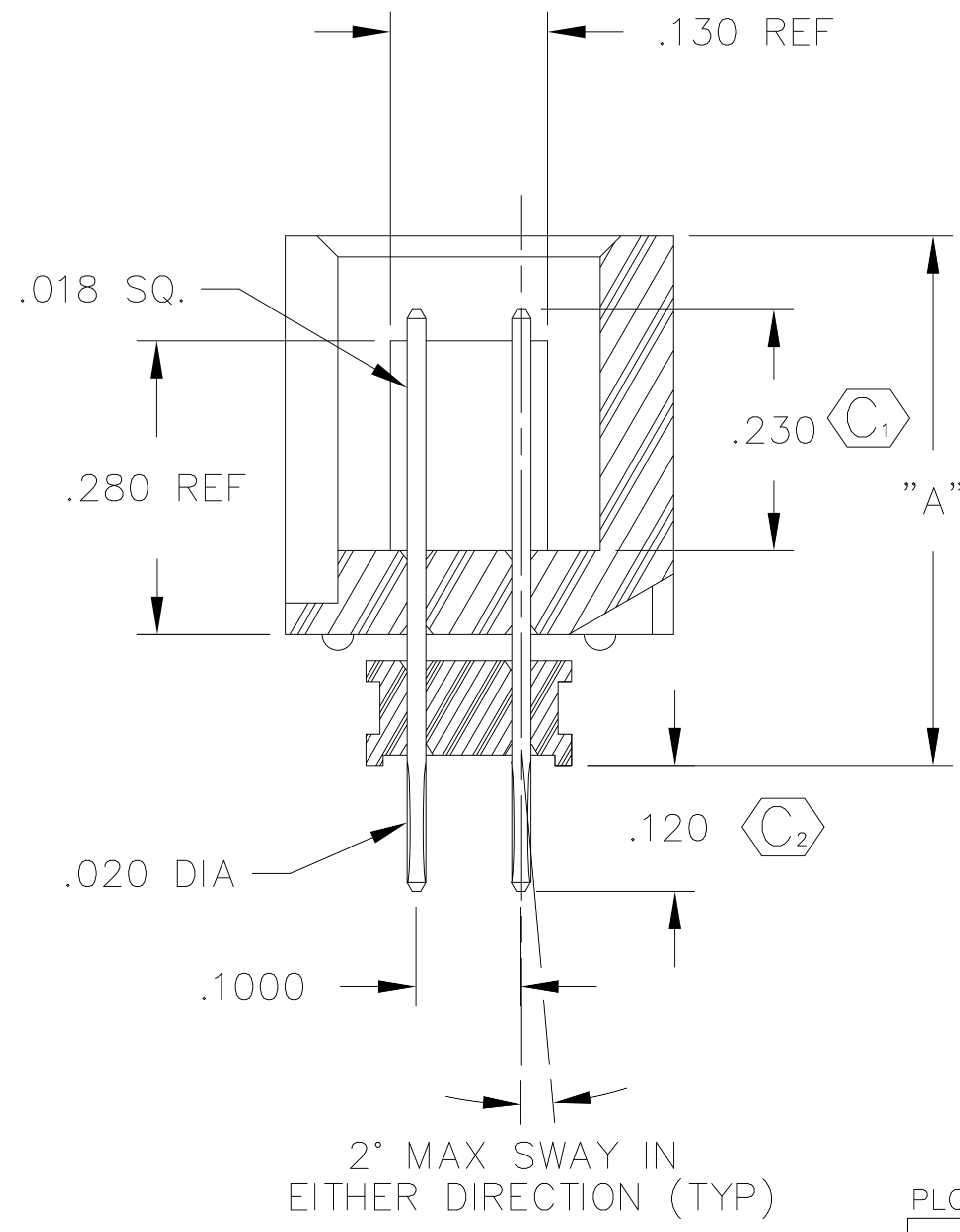
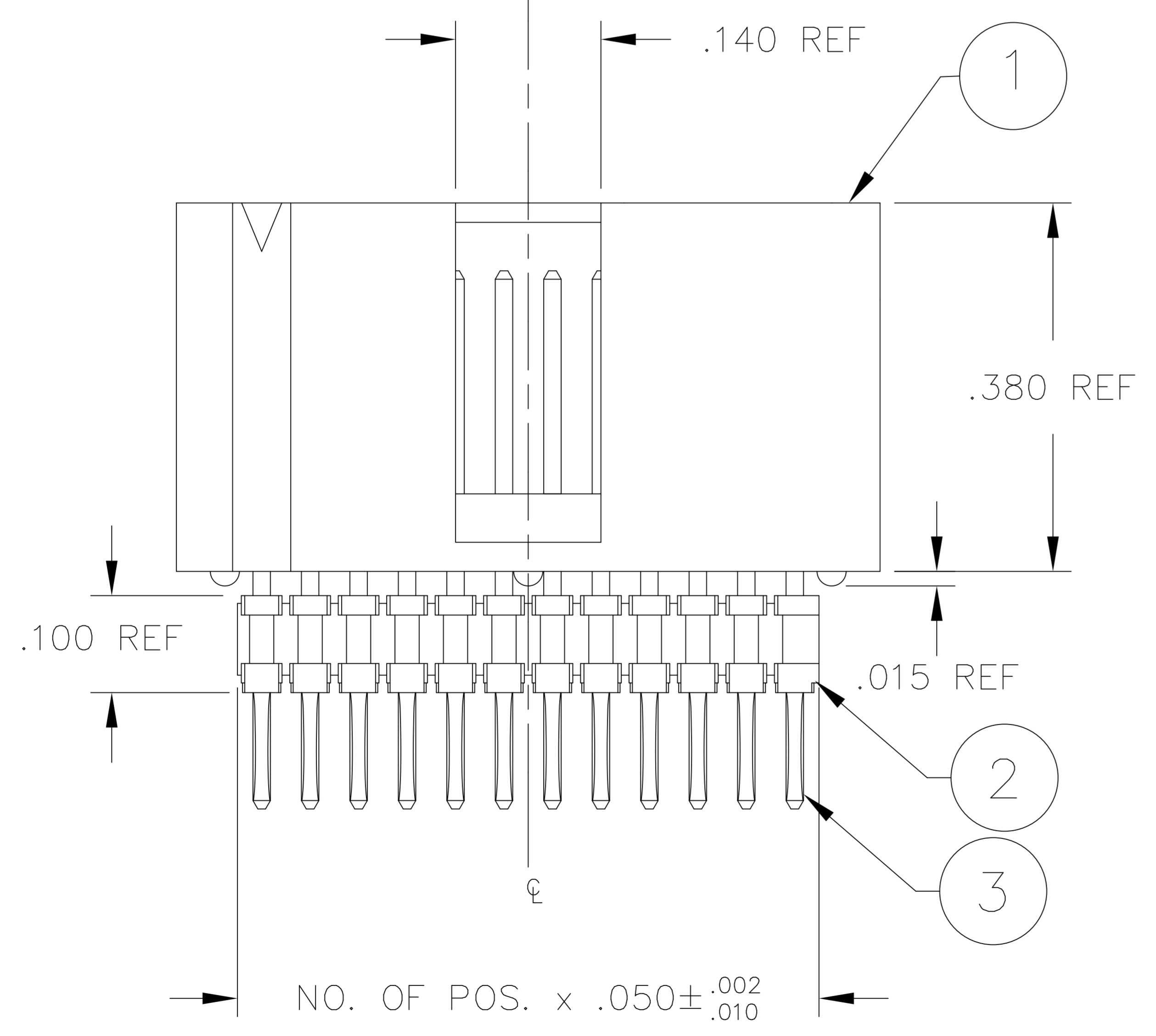
- G: GOLD- (SEE T-1M6-XX-G-2)
- S: SELECTIVE, MATTE TIN TAIL- (SEE T-1M6-XX-S-2)
- H: HEAVY GOLD- (SEE T-1M6-XX-H-2)
- T: SEE NOTE 2
- TM: MATTE TIN (SEE T-1M6-XX-T-2)
- SM: SELECTIVE GOLD/MATTE TIN TAIL (SEE T-1M6-XX-S-2)
- L: LIGHT SELECTIVE GOLD/MATTE TIN TAIL (SEE T-1M6-XX-L-2)

TABLE 1

1	TML-XX-D-LC
2	HTMS-50-D
3	T-1M6-XX-XX-2

TABLE 2

LEAD STYLE	TERMINAL	"A"
-01	T-1M6-14-XX-2	.505
-02	T-1M6-03-XX-2	.560
-03	T-1M6-05-XX-2	.655
-04	T-1M6-16-XX-2	.775



- NOTES:
- 1.) C REPRESENTS A CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL USE.
 - 2.) TIN PLATING SUPPORTED FOR EXSISTING CUSTOMERS ONLY.
 - 3.) FOR ADDED MECHANICAL STABILITY, SAMTEC RECOMMENDS MECHANICAL BOARD SPACERS BE USED IN APPLICATIONS WITH GOLD OR SELECTIVE GOLD PLATED CONNECTORS. CONTACT IPG@SAMTEC.COM FOR MORE INFORMATION

PROPRIETARY NOTE

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PLOT SCALE 1=.2

EXISPROD\ASSEMBLY\050
ZML-ASM

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CHECKED BY: ECKERT		SHEET 1 OF 1