

# **DATA SHEET**

CAS DISCHAPCETUBES
TELEPHONE INTERFACE

2R-4-H3.5 series

RoHScompliant & free





# Gas Discharge Tube (GDT) Data Sheet

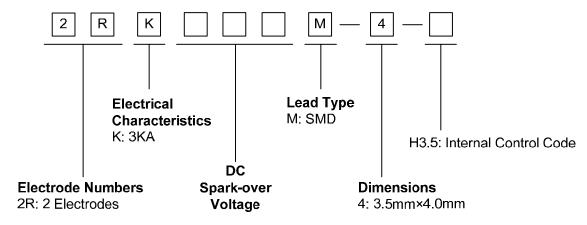
#### **Features**

- Provide ultra-fast response to surge voltage from slow-rising surge of 100V/s to rapid-rising surge of 1KV/µs
- Stable breakdown voltage
- High insulation resistance
- Low capacitance (≤0.5pF)
- High holdover voltage
- Large absorbing transient current capability
- Micro-Gap Design
- Size: 3.5mm\*4.0mm
- Storage and operational temperature: -40°C ~ +85°C
- Meets MSL level 1, per J-STD-020
- Safety certification: UL

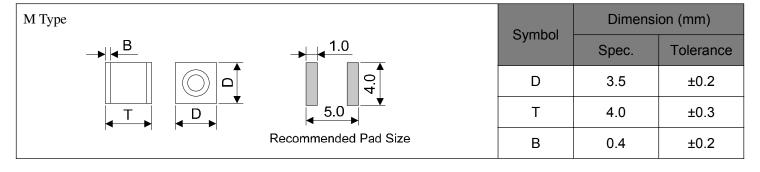
## **Applications**

- Repeaters, Modems.
- Telephone Interface, Line cards.
- Data communication equipment.
- Line test equipment

## **Part Number Code**



#### **Dimensions**





## **Electrical Characteristics**

Part	Type ①	DC Spark-over Voltage	Maximum Impulse Spark-over Voltage	Nominal Impulse Discharge Current	Impulse Discharge Voltage	Minimum Insulation Resistance		Maximum Capacitance	Device
Number		100V/s	1000V/µs	8/20µs 10times	10/700µs 10times	Test Voltage	. (GΩ)	1MHz	Marking Code
		(V)	(V)	(KA)	(KV)	DC(V)		(pF)	
2RK090M-4	H3.5	90±30%	650	3	6	50	1	0.5	None
2RK150M-4	H3.5	150±30%	650	3	6	100	1	0.5	None
2RK200M-4	H3.5	200±30%	750	3	6	100	1	0.5	None
2RK250M-4	H3.5	250±30%	750	3	6	100	1	0.5	None
2RK300M-4	H3.5	300±30%	850	3	6	100	1	0.5	None
2RK350M-4	H3.5	350±30%	850	3	6	100	1	0.5	None
2RK400M-4	H3.5	400±30%	900	3	6	100	1	0.5	None
2RK470M-4	H3.5	470±30%	1000	3	6	250	1	0.5	None

Notes: ① Specific code by request.

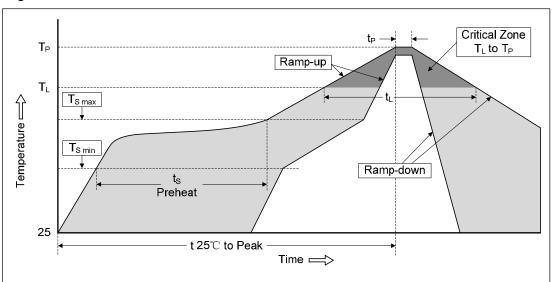
# **Electrical Ratings**

Items	Test Condition/Description	Requirement	
DC Spark-over Voltage	The voltage is measured with voltage ramp dv/dt=100V/s.		
Maximum Impulse Spark-over Voltage	The maximum impulse spark-over voltage is measured with voltage ramp dv/dt=1000V/µs.		
Impulse Discharge Current	Maximum 8/20µs surge current that can be applied between two electrodes, 5 positive and 5 negative surges, with 3 minutes interval time.  Crest value  100 90 20µs Impulse Width	To meet the specified value	
Insulation Resistance	The resistance of gas tube shall be measured between two electrodes		
Capacitance			

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# **Recommended Soldering Conditions**

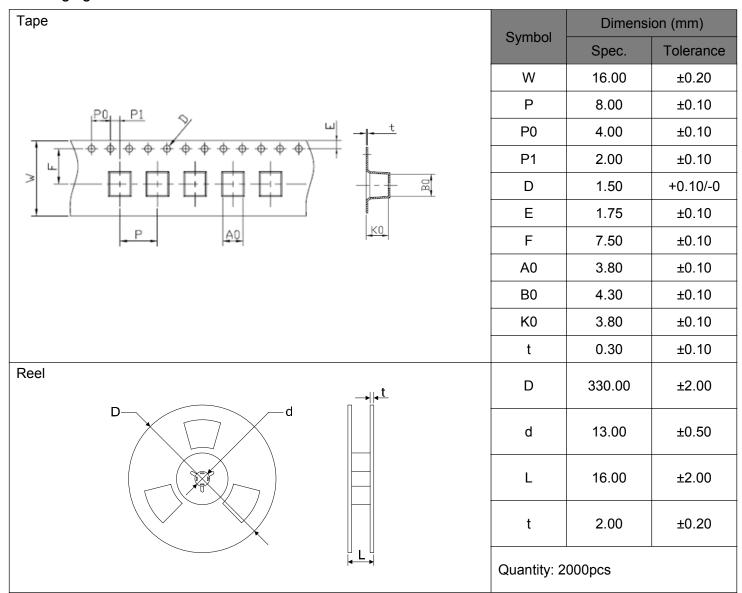
## Reflow Soldering



Profile Feature	Pb-Free Assembly		
Average ramp-up rate (T <sub>L</sub> to T <sub>P</sub> )	3℃/second max.		
Preheat			
-Temperature Min (T <sub>S min</sub> )	150℃		
-Temperature Max (T <sub>S max</sub> )	200℃		
-Time (min to max) (ts)	60-180 seconds		
T <sub>S max</sub> to T <sub>L</sub>			
-Ramp-up Rate	3℃/second max.		
Time maintained above:			
-Temperature (T <sub>L</sub> )	217℃		
-Time (t∟)	60-150 seconds		
Peak Temperature (T <sub>P</sub> )	260℃		
Time within 5°C of actual Peak Temperature (t <sub>P</sub> )	20-40 seconds		
Ramp-down Rate	6°C/second max.		
Time 25℃ to Peak Temperature	8 minutes max.		

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## **Packaging**





## **Circuit Protection Components**

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