#### **Contents**

SMT Test Points	300
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SMT Jumper Links	304
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PCB Terminals, Turret Lugs	306
Spacers / Pillars / Standoff	
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## **SMT Hardware**

#### **Test Points**

- **▶** Ideal for use with standard probes, clips and hooks.
- **▶** Can be placed using industry standard equipment.
- **▶** Suitable for automatic or manual test.
- **▶** High speed placement.
- ▶ Industry standard tape and reel packaging.
- **▶** Strong and durable.



#### ⇒ Materials

Material: Copper Alloy

Finish: Tin

#### **Packaging**

Format: Tape & Reel

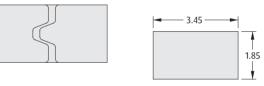
Reel quantity

 \$1751-46R:
 2,500 on a Ø330mm reel

 \$2751-46R:
 2,500 on a Ø178mm reel

 \$2761-46R:
 3,000 on a Ø178mm reel

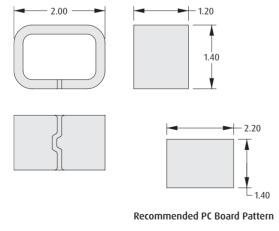
# 3.25



Recommended PC Board Pattern

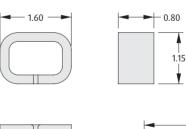
ORDER CODE \$1751-46R

#### 1.40mm HIGH



#### 1.15mm HIGH

2.00mm HIGH





Recommended PC Board Pattern

ORDER CODE \$2761-46R

All dimensions in mm.



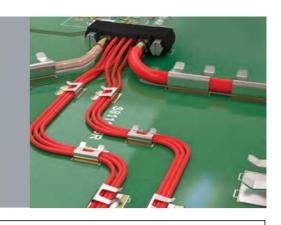
ORDER CODE

S2751-46R

## **SMT Hardware**

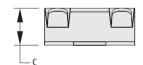
#### Cable Management & Grounding Clips

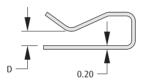
- Suitable for use with insulated cables with outer diameters Ø0.9 to Ø3mm and grounding braided coax cables.
- Cable clip can be soldered at same time as rest of board, reducing additional operation time required for mounting plastic clip types.
- Low profile & small footprint saves PCB space.











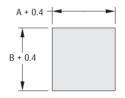
#### : Materials

Material: Copper Alloy Finish: Tin

#### : Packaging

Format: Tape & Reel

**Reel quantity:** Ø330mm reel, see table



Recommended PC Board Pattern

#### **HOW TO ORDER**

PART NO.	Α	В	C	D	COAX GROUNDING	CABLE RETENTION	REEL QUANTITY
S8091-46R	5.00	4.00	1.35	0.70	Ø1.12mm	2 x Ø0.9mm	3,000
S8101-46R	5.00	4.00	1.50	0.80	RG178, RG179, RG316	2 x Ø1.0mm	3,000
S8111-46R	5.00	5.00	2.05	0.80	RG174, RG179, RG316	3 x Ø1.0mm, 2 x Ø1.5mm	1,500
S8121-46R	7.00	5.50	2.55	1.30	n/a	2 x Ø1.5mm, 1 x Ø2.0mm	1,300
S8131-46R	10.00	8.00	3.55	1.80	RG58	3 x Ø2.0mm, 1 x Ø3.0mm	800



## SMT Coin Cell Holder

#### Battery Retainer for Ø12mm Coin Cell

- ▶ Tape & reel packaged for auto-placement to PCB.
- ▶ Highly effective retention of coin cell batteries.
- **▶** Eliminates the need for soldered-in coin cells.
- Low profile design available with dual independent contact points for enhanced electrical reliability.
- ♣ Accommodates CR1220, CR1225 and similar coin cell batteries.

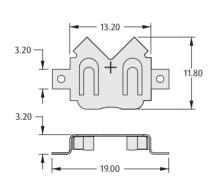


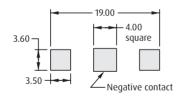
#### **LOW PROFILE**

#### → Packaging

Format: Tape & Reel

Reel quantity: 1,000 on a Ø330mm reel
Suitable for battery size: BR1225, CR1216, CR1220, CR1225





Recommended PC Board Pattern

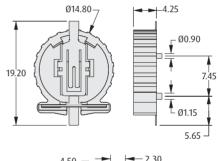
#### STANDARD

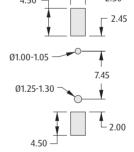
→ Packaging

Format: Tape & Reel

Reel quantity: 500 on a Ø330mm reel

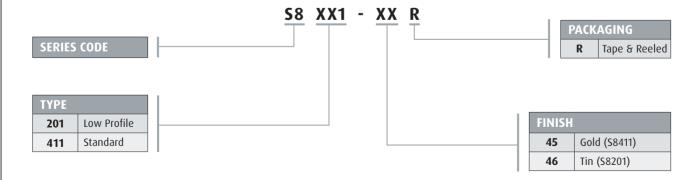
Suitable for battery size: CR1220





Recommended PC Board Pattern

#### **HOW TO ORDER**



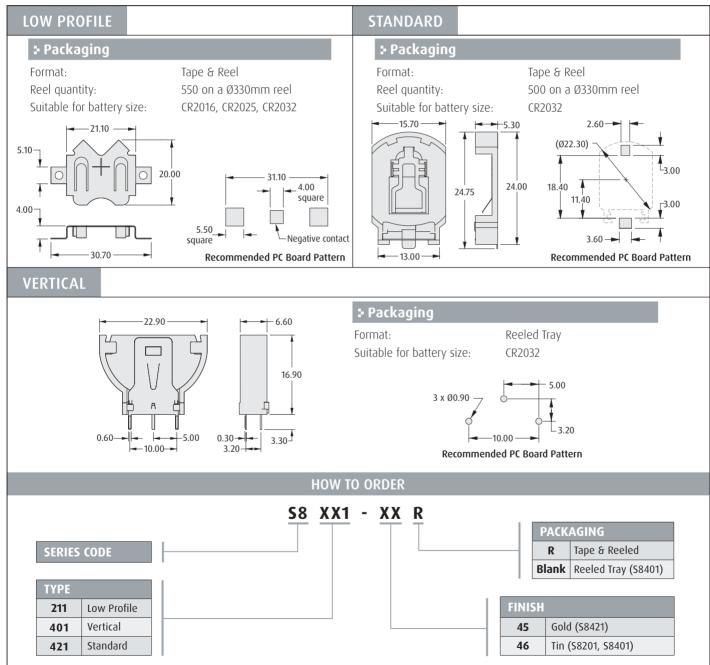


## Coin Cell Holder

#### Battery Retainer for Ø20mm Coin Cell

- ▶ Horizontal designs are tape & reel packaged for auto placement.
- ▶ Highly effective retention of coin cell batteries.
- **▶** Eliminates the need for soldered-in cells.
- ▶ Vertical mount minimises PCB real estate usage.
- Low profile design available with dual independent contact points for enhanced electrical reliability.
- ► Accomodates CR2032 and similar coin cell batteries.



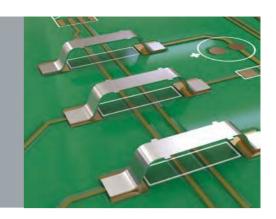




## **SMT Hardware**

#### **SMT Fixed Jumper Link**

- ➤ Designed to link PCB tracks where through hole links are not possible.
- ➤ Typical applications include use on aluminium backplanes in power applications.
- ▶ High current.
- Small footprint.
- Low profile options available for space saving design.



#### : Materials

Material: Copper Alloy (\$1621, \$1911)

Copper (S1731)

Finish: Tin

#### → Packaging

Format: Tape & Reel

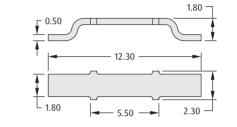
Reel quantity

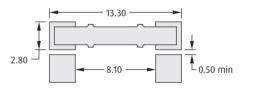
 \$1621-46R:
 5,000 on a Ø330mm reel

 \$1731-46R:
 2,500 on a Ø330mm reel

 \$1911-46R:
 4,000 on a Ø330mm reel

#### 12.3mm LONG

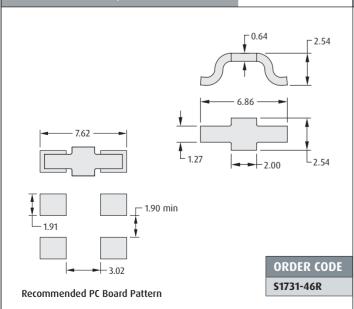




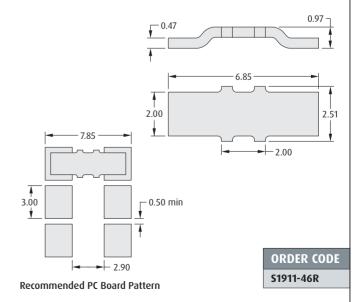
Recommended PC Board Pattern \$1621-46R

ORDER CODE

#### 6.86mm LONG, 2.54mm HIGH



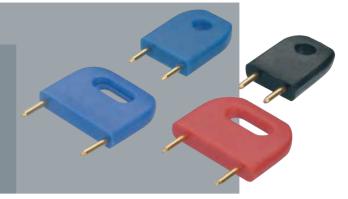
#### 6.85mm LONG, 0.97mm HIGH

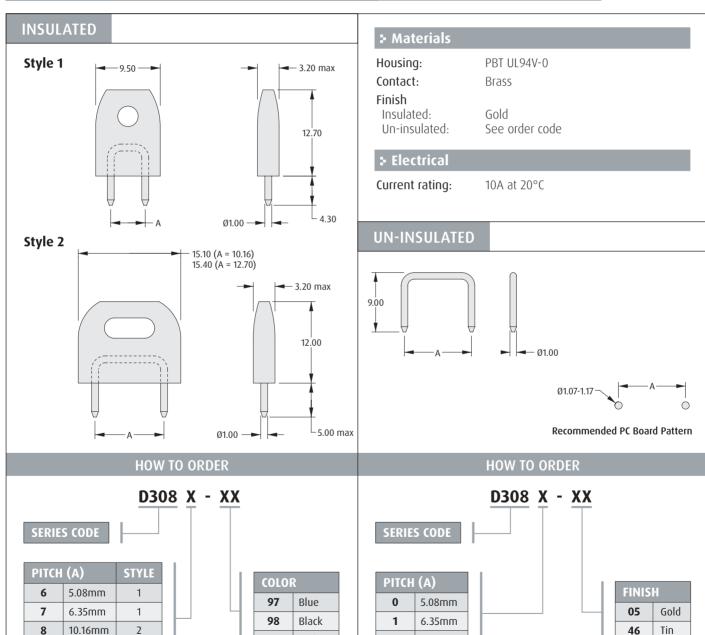




#### Ø1mm Shorting Link Plugs

- ♣ Choice of insulated or un-insulated links.
- Insulated links supplied in a variety of colors, with a high-performance gold finish.
- ▶ Un-insulated links can be soldered directly into the PCB for permanent linking.
- **▶** Can be used with individual PCB sockets for hardware programming applications.





All dimensions in mm.

8

9

12.70mm



46

2

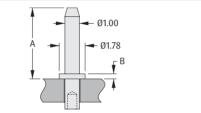
10.16mm

Red

#### **Turned Terminals**

- ➤ Material: Brass with tin plating also available in gold plating for the Ø1mm and Ø1.75mm chamfered terminal pins (H217x and H218x series).
- **▶** Retention by swaging feature available.
- ▶ Suitable for a variety of PCB thicknesses from 1.6mm to





ORDER CODE (TIN)
ORDER CODE (GOLD)
Α
PANEL THICKNESS
MOUNTING HOLE

H2174-01
H2174-05
4.32mm
0 F1mm

0.51mm 1.60mm Ø1.04 - 1.14mm

H2175-01 H2175-05 4.90mm

0.35mm 1.60mm Ø1.04 - 1.14mm

H2173-01 H2173-05

8.13mm 0.51mm 1.60mm Ø1.04 - 1.14mm

H2176-01 H2176-05

9.53mm 0.51mm 1.60mm Ø1.04 - 1.14mm

H2170-01 H2170-05

13.21mm 0.51mm 1.60mm Ø1.04 - 1.14mm

H2171-01 H2171-05

19.56mm 0.51mm 1.60mm Ø1.04 - 1.14mm



ORDER CODE (TIN)	H2181-01
ORDER CODE (GOLD)	H2181-05
A	5.35mm
	0.35mm
PANEL THICKNESS	1.60mm
MOUNTING HOLE	Ø1.80 - 1.90

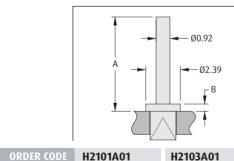
H2181-05
5.35mm
0.35mm
1.60mm
Ø1.80 - 1.90mm

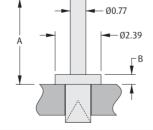
H2182-01
H2182-05
8.45mm
0.35mm
1.60mm
Ø1.80 - 1.90mm

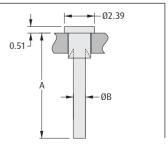
H2183-01
H2183-05
9.85mm
0.35mm
1.60mm
Ø1.80 - 1.90mm

H2184-01	
H2184-05	
15.65mm	
0.35mm	
1.60mm	
Ø1.80 - 1.90mm	

H2185-01	
H2185-05	
22.00mm	
0.35mm	
1.60mm	
Ø1.80 - 1.90mm	







PANEL THICKNESS
MOUNTING HOLE

HZ IU IAU I
6.53mm
0.51mm
1.60mm
Ø1.79 - 1.87mm

	HZ IUJAU I
	6.53mm
	0.51mm
	3.20mm
ı	Ø1.79 - 1.87mm

H2105A01	Н
4.47mm	4
0.51mm	0
1.60mm	2
Ø1.33 - 1.41mm	Ø

H2106A01
4.47mm
0.51mm
2.40mm
Ø1.33 - 1.41mm

H2101B01	
8.39mm	
Ø0.93mm	
1.60mm	
Ø1.79 - 1.87mm	

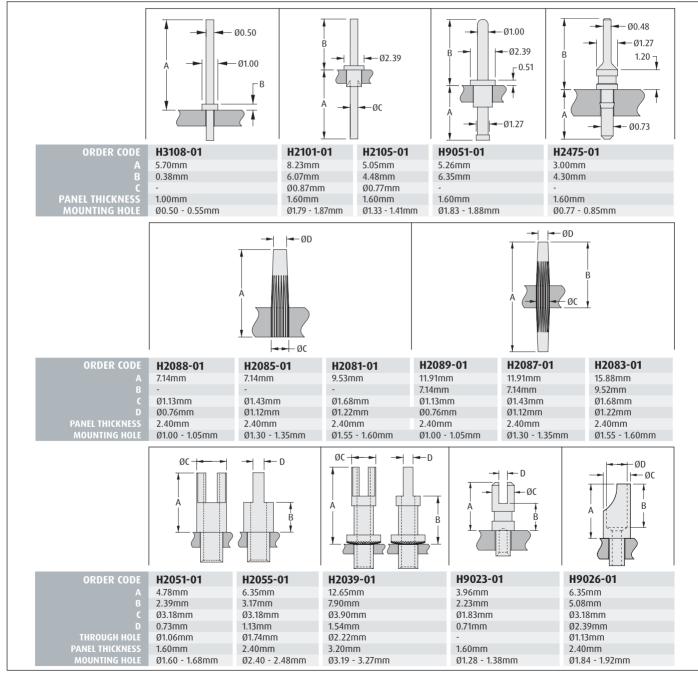
H2105B01
6.37mm
Ø0.77mm
1.60mm
Ø1.33 - 1.41mm



#### **Turned Terminals**

- ► Material: Brass with tin plating.
- **▶** Retention by swaging feature available.
- ▶ Suitable for a variety of PCB thicknesses from 1mm to 3.2mm.



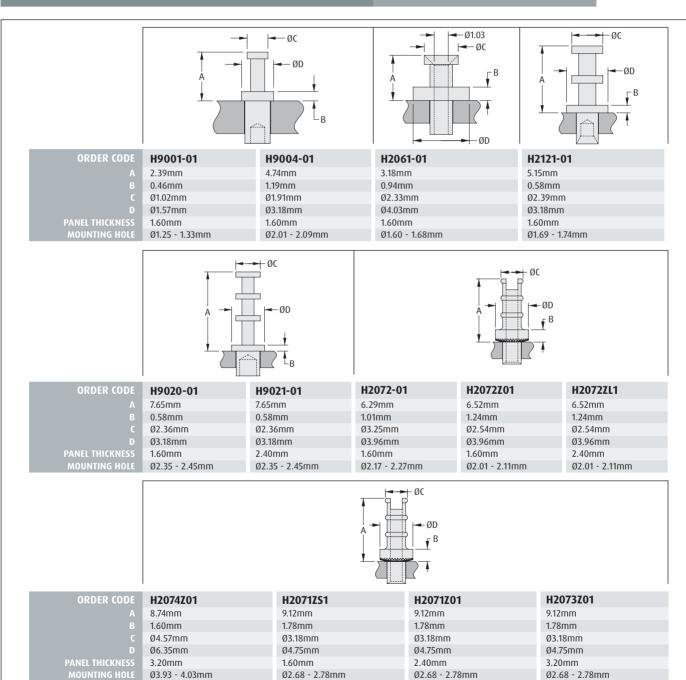




#### **Turned Terminals**

- ► Material: Brass with tin plating.
- **▶** Retention by swaging feature available.
- ▶ Suitable for a variety of PCB thicknesses from 1.6mm to 3.2mm.







## **Metric Spacers**

#### Clearance Spacers

- ▶ Standard lengths available from 3 to 30mm.
- ▶ Brass spacers: base material is free-machining brass, with nickel plating.
- **▶** Aluminium spacers: supplied with a clear passivation finish to prevent oxidation.
- ▶ Plastic material: Nylon 66 UL94V-2.



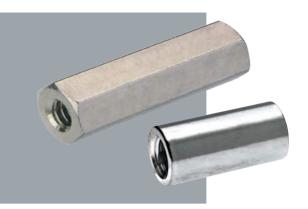
#### **CLEARANCE FOR M4 THREAD CLEARANCE FOR M3 THREAD** → Materials → Materials Base material: Brass, Aluminium or Plastic Base material: Brass or Plastic Finish Finish Brass: Nickel Brass: Nickel Aluminium: Clear Passivate Ø6.35 (Brass) Ø6.30 (Plastic) Ø4.76 (Brass) Ø5.00 (Aluminium, Plastic) Length Length Ø3.30 (Brass) Ø4.40 (Brass) Ø3.20 (Aluminium, Plastic) Ø4.20 (Plastic) **HOW TO ORDER HOW TO ORDER** R30 - 6 XX XX XX R40 - 6 XX XX XX **SERIES CODE SERIES CODE** MATERIAL MATERIAL 01 Brass 00 Brass Aluminium 20 Plastic Plastic LENGTH (mm) LENGTH (mm) 03 to 16, 18, 20, 25, 30 Brass, Aluminium 03 to 16, 18, 20, 25, 30 Brass 03 to 16, 18, 20, 25 Plastic 03, 05 to 08, 10 to 12, 15, 18 Plastic **FINISH FINISH** Nickel (Brass only) 02 02 Nickel (Brass only) 14 Passivation (Aluminium only) White (Plastic only) 94 White (Plastic only)



## **Metric Spacers**

#### **Threaded Female Spacers**

- ▶ Available in a variety of standard body lengths.
- ♣ Brass spacers: base material is free-machining brass, with nickel plating.
- ▶ Plastic material: Nylon 66 UL94V-2.
- ➤ Longer thread lengths may not be threaded through the complete length, but have female threads at both ends.



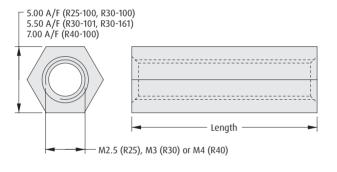
#### HEXAGONAL

#### : Materials

**Base material:** Brass or Plastic

Finish

Brass: Nickel



#### CIRCULAR

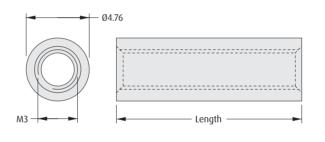
: Materials

Base material:

Brass

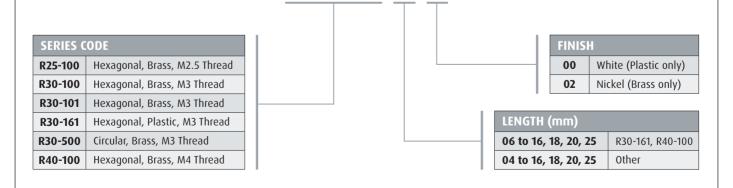
Finish

Brass: Nickel



#### **HOW TO ORDER**

RXX - XXX XX XX





## **Metric Spacers**

#### Threaded Male Pillars

- ♣ Available in a choice thread sizes, with a variety of standard body lengths.
- **▶** Base material is free-machining Brass, with nickel plating.

