



- 1 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- 2 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 4 PLATING: 0.000381 [0.00015] GOLD ON CONTACT AREA, .00254-0.00508 [0.000100-0.000200] MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER 0.00127 [0.000050] NICKEL.
- 5 HOUSING MATERIAL: FLAME RETARDANT THERMOPLASTIC, COLOR: BLACK. POST: COPPER ALLOY
- 6 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

NO.	LOC	DIST	DESCRIPTION	DATE	DMN	APVO
39	80	4-146413-0				
38	78	3-146413-9				
37	76	3-146413-8				
36	74	3-146413-7				
35	72	3-146413-6				
34	70	3-146413-5				
33	68	3-146413-4				
32	66	3-146413-3				
31	64	3-146413-2				
30	62	3-146413-1				
29	60	3-146413-0				
28	58	2-146413-9				
27	56	2-146413-8				
26	54	2-146413-7				
25	52	2-146413-6				
24	50	2-146413-5				
23	48	2-146413-4				
22	46	2-146413-3				
21	44	2-146413-2				
20	42	2-146413-1				
19	40	2-146413-0				
18	38	1-146413-9				
17	36	1-146413-8				
16	34	1-146413-7				
15	32	1-146413-6				
14	30	1-146413-5				
13	28	1-146413-4				
12	26	1-146413-3				
11	24	1-146413-2				
10	22	1-146413-1				
9	20	1-146413-0				
8	18	146413-9				
7	16	146413-8				
6	14	146413-7				
5	12	146413-6				
4	10	146413-5				
3	8	146413-4				
2	6	146413-3				
1	4	146413-2				
0	2	146413-1				

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN T. HOFFMAN 7/26/95	APPROVED G. DUBNICZKI 8/31/95	NAME
0 PLC ± -	1 PLC ± -	2 PLC ± 0.51[.02]	3 PLC ± 0.127[.005]	4 PLC ± 0.0127[0.0005]
MATERIAL	FINISH	WEIGHT	SIZE	CAGE CODE
			A1	00779
CUSTOMER DRAWING		SCALE	SHEET	REV
		4:1	1 OF 1	

NO. OF POSITIONS: A
PART NUMBER: 146413-0

STE TE Connectivity
HEADER ASSEMBLY, MOD II, BREAKAWAY, DOUBLE ROW, VERTICAL W/ .025 SQUARE POSTS