APPLICA	BLE STAN	DARD										
	OPERATING TEMPERATUR	RE RANGE	-55 °C TO 10	5 °C		STORAGE TEMPERATURE RANGE		-10 °C TO 50 °C (PACKED CONDI			MON	
RATING	VOLTAGE		50 V AC / D	С	_	ATING C	DR STORAGE E	RELATIV	RELATIVE HUMIDITY 90 % MAX (NOT DEW			
	CURRENT		0.5 A		APPL	ICABLE	CABLE	t=0.3	±0.03mm, GOLD	PLATI	NG	
	1	1	SPEC	IFIC	ATIO	NS		ul				
IT	EM		TEST METHOD				REC	QUIREM	ENTS	QT	A	
	RUCTION	•				•						
-	XAMINATION		Y AND BY MEASURING IN	ISTRUM	ENT.	ACCO	RDING TO I	DRAWIN	IG.	×	×	
MARKING			MED VISUALLY.							×	×	
		RACTERISTICS				NO EL AGUOVED OD DDE AKDOMAL				Τ×	1 .	
VOLTAGE P INSULATION		250 V AC FOR 1 min. 100 V DC.					NO FLASHOVER OR BREAKDOWN. 500 MΩ MIN.				×	
RESISTANC	E					JOU IVIS	.2 IVIIIN.			×	×	
CONTACT F	RESISTANCE	AC/DC 20 mV MAX (AC:1 KHz) , 1 mA .				100 mg	Ω MAX.			×	×	
						INCLU (L=8mm	INCLUDING FPC,FFC BULK RESISTANCE					
MECHAN	IICAL CHA	RACTE	RISTICS			1						
VIBRATION		FREQUENCY 10 TO 55 Hz, HALF AMPLITUDE				_		AL DISC	CONTINUITY OF	×	-	
SHOCK		0.75 mm, FOR 10 CYCLES IN 3 AXIAL DIRECTIONS. 981 m/s ² , DURATION OF PULSE 6 ms					1 μs. ② CONTACT RESISTANCE: 100 mΩ MAX.				+_	
		AT 3 TIMES IN 3 BOTH AXIAL DIRECTIONS.			③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.							
MECHANICA OPERATION		20 TIMES INSERTIONS AND EXTRACTIONS.			① CONTACT RESISTANCE: $100 \text{ m}\Omega$ MAX. ② NO DAMAGE, CRACK AND LOOSENESS				-			
FPC RETEN	ITION FORCE	MEASURED BY APPLICABLE FPC. (THICKNESS OF FPC SHALL BE t=0.30mm AT INITIAL CONDITION.)				OF PARTS. DIRECTION OF INSERTION:			×			
						(TOF	CONTACT	Γ)		^		
							X NUMBER		NTACTS MIN.			
								,	NTACTS MIN.			
<u> </u>		OLIA DA	OTEDIOTION			(not	e 1)			Ш_		
			ACTERISTICS	Γ \Λ/ Λ T E	D	① CO	NITACT DEG	CICTANI	CE: 100 mΩ MAX	Т.		
CORNOSION SALT MIST		EXPOSED AT 35±2 °C , 5 % SALT WATER SPRAY FOR 96 h.				NO DAMAGE, CRACK AND LOOSENESS OF PARTS. NO EVIDENCE OF CORROSION WHICH AFFECTS TO OPERATION OF CONNECTOR.				3		
RAPID CHANGE OF TEMPERATURE		TEMPERATURE-55→+15TO+35→ +105→+15TO+35°C /2			① CONTACT RESISTANCE: $100 \text{ m}\Omega$ MAX. ② INSULATION RESISTANCE: $50 \text{ M}\Omega$ MIN. ③ NO DAMAGE, CRACK AND LOOSENESS				. ×			
		TIME $+105 \rightarrow +15 \text{TO} + 35^{\circ} \text{C} / 2 \text{N}$ $30 \rightarrow 2 \text{ TO } 3 \rightarrow 30 \rightarrow 2 \text{ TO } 3 \text{ min}$;			
DAMBUES	-	UNDER 5 CYCLES.				l .	PARTS.					
DAMP HEAT (STEADY S			D AT 40±2 °C, E HUMIDITY 90 TO 95 %,	96 h.						×	-	
DAMP HEAT, CYCLIC		EXPOSED AT -10 TO +65 °C,			① CONTACT RESISTANCE: 100 mΩ MAX.				. ×	†=		
		RELATIVE HUMIDITY 90 TO 96 %, 10 CYCLES,TOTAL 240 h.			② INSULATION RESISTANCE: 1 MΩ MIN. (AT HIGH HUMIDITY)							
						3 INS	$\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ $					
					(AT DRY) ① NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				;			
COUN	T DE	SCRIPTIC	ON OF REVISIONS		DESIG		. AIIIO.	С	HECKED	D/	DATE	
2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3		DIS-F	F-00005614		SE. YOK	OYAMA		HS	. HIRAHARA	2020		
REMARK This product is RoHS compliant					APPROVE		D	MO. ISHIDA		3112		
			CHECKED)	HS. SAKAMOTO		20131129				
This product is RoHS compliant.				DESIGNED YS. EBI			20131128					
Unless otherwise specified, refer to IEC 60512.					DRAWN NM. SANPEI			20131128				
Note QT:Qualification Test AT:Assurance Test X:Applicable Test				RAWING NO. ELC4-159714 FNO. FH34SRJ-*S-0. 5SH (5								
HS			CATION SHEET		PART					1 /		
HIR HD0011-2-1		OSE ELECTRIC CO., LTD. COD			CODE	E NO. CL580			Δ	1/2		

SPECIFICATIONS							
ITEM	TEST METHOD .	REQUIREMENTS	QT	АТ			
DRY HEAT	EXPOSED AT 105±2 °C, 96 h. 2	① CONTACT RESISTANCE: 100 mΩ MAX.	×	_			
COLD	EXPOSED AT -55±3°C, 96 h.	② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	_			
	EXPOSED AT 40±2 °C , RELATIVE HUMIDITY 80±5% 25±5 ppm FOR 96 h.	 CONTACT RESISTANCE: 100 mΩ MAX. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 	×	_			
	EXPOSED AT 40±2 °C , RELATIVE HUMIDITY 80±5% , 10 TO 15 ppm FOR 96 h.	③ NO EVIDENCE OF CORROSION WHICH AFFECTS TO OPERATION OF CONNECTOR.	×	_			
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 235±5°C FOR IMMERSION DURATION, 2±0.5 sec.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	×	_			
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING: PEAK TMP. 250 °C MAX. REFLOW TMP. OVER 230 °C WITHIN 60 sec. 2) SOLDERING IRONS: TMP. 350 ± 10 °C FOR 5±1 sec.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	×	_			

(note1)

FASTEN FPC ON PCB OR SOMETHING FIXED IF FORCE IN VERTICAL DIRECTION SHALL BE PREDICTED. DO NOT CLOSE THE ACTUATOR BEFORE INSERTING FPC EVEN AFTER THE CONNECTOR IS MOUNTED ONTO A PCB. CLOSING THE ACTUATOR WITHOUT FPC COULD MAKE THE CONTACT GAP SMALLER, WHICH INCREASES THE FPC INSERTION FORCE.

THIS CONNECTOR HAS CONTACTS ON THE BOTH TOP AND BOTTOM.

THERE'S A CASE WHICH FPC/FFC RETENTION FORCE DOESN'T FULFILL THE VALUE, BECAUSE FPC SPECIFICATION AFFECTS THE RESULT OF FPC/FFC RETENTION FORCE.

Note QT:Q	ualification Test AT:Assurance Test X:Applicable Test	DRAWIN	IG NO.	ELC4-159714-04		
HRS	SPECIFICATION SHEET	PART NO.	FH34SRJ-*S-0. 5SH (50)			
1.0	HIROSE ELECTRIC CO., LTD.	CODE NO		CL580	Δ	2/2