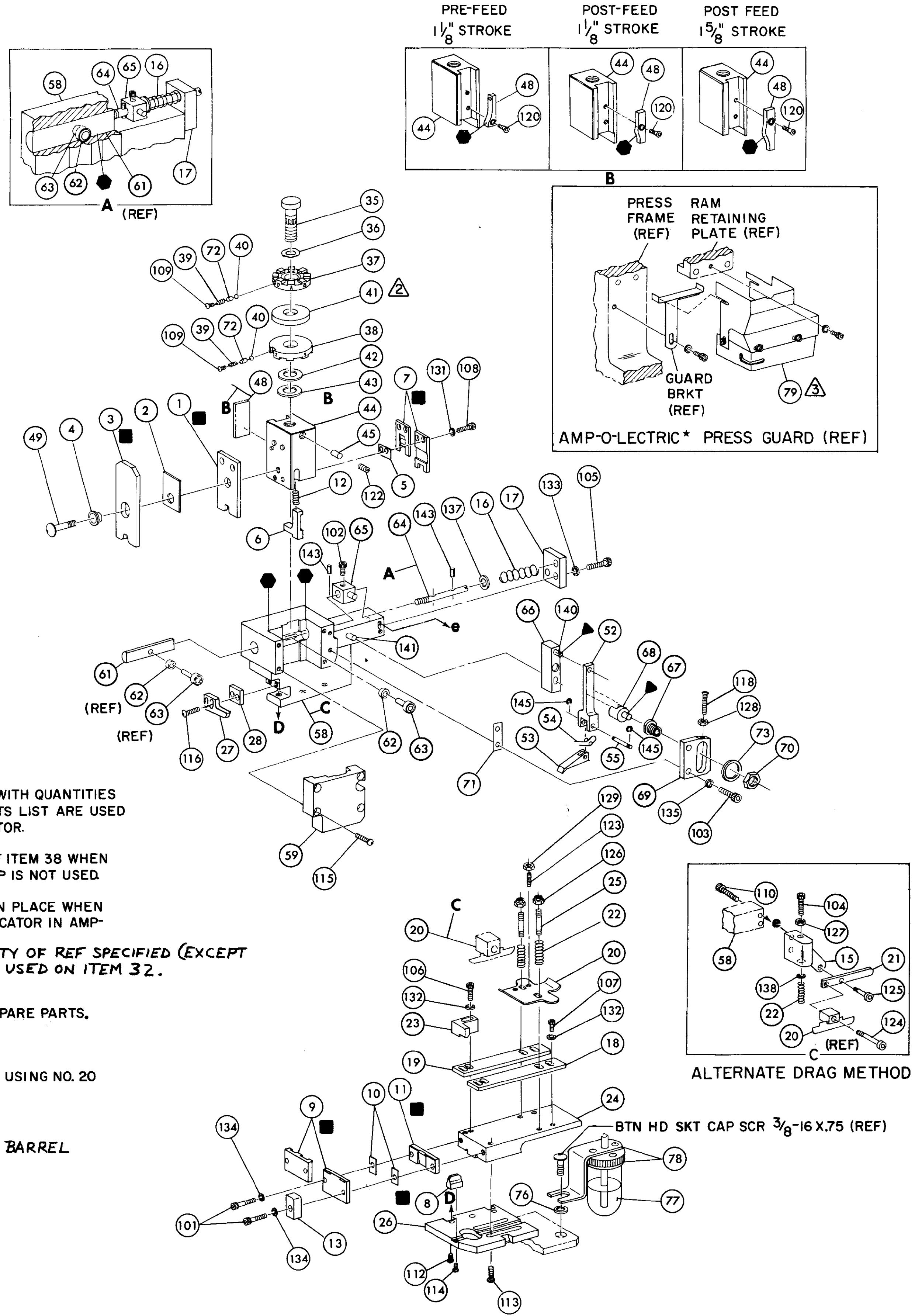


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DIST 66

AMP 3076-2 REV 8-74



- NOTES:**
- I ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
  - ▲ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
  - ▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
  - 4. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.
- KEY:**
- RECOMMENDED SPARE PARTS.
  - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
  - GREASE LIGHTLY.
  - ▲ FEED ON INS. BARREL

REF	PART NO	DESCRIPTION	QTY	PART NO	DESCRIPTION	ITEM NO
REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	REF	454220-1	CAP, RAM
REF	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143	REF	453736-1	HOUSING
REF	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141	REF	240624-1	PIN, FEED FINGER
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140	REF	691499-1	SPRING, FEED FINGER
—	22260-5	WASHER, FLAT (NO 6) DRAG SPRING	139	REF	240635-1	FINGER, FEED
REF	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137	REF	240634-1	LEVER, TERMINAL
REF	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1	7-21002-9	BOLT, CRIMPER
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	1	690501-3	CAM, Post- FEED 1 1/8 STROKE
REF	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133			
5	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132			
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131	1	690191-1	PLUG, NYLON
2	21018-4	NUT, HEX MACH (4-40) DRAG	129	1	455674-2	RAM
REF	21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128	1	690125-1	WASHER, LAMINATED
—	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127			
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126	2	23241-6	WASHER, RAM
—	5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	125	2	690170-1	SPACER, DISC
—	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124	1	690142-1	BALL, STEEL
2	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123	1	692155-6	SPRING, COMPRESSION
1	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122	1	22480-5	DISC, INSULATION
1	1-21002-7	SCR, BTN HD SKT CAP (6-32 X .38) CAM	121	1	690212-1	DISC, WIRE
REF	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	118	1	458980-1	WASHER, SPRING
2	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116			POST, RAM
REF	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115			APPLICATOR, BASIC (SUB ASSY)
1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114	1	3-690451-2	SPACER, STRIPPER
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113	1	240639-1	STRIPPER
REF	2-22733-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	112	REF	455676-1	PLATE, BASE
—	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	111	2	22354-8	DRAG, STUD
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110	1	455678-1	PLATE, STRIP GUIDE
3	7-21000-4	SCR, SKT HD CAP (8-32 X .31) SHEAR BLADE	109	1	240825-7	PLATE, STRIP HOLD
2	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	108	2	4-22281-1	SPRING, DRAG
2	2-21000-9	SCR, SKT HD CAP (8-32 X .75) STRIP GUIDE	107	—	240636-1	LEVER, DRAG
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	106	1	454177-1	DRAG, STOCK
—	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	105	1	454204-3	GUIDE, STRIP (REAR)
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	104	1	454204-3	GUIDE, STRIP (FRONT)
REF	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	103	REF	454178-1	GUIDE, FEED ROD
2	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	102	REF	4-22284-9	SPRING, FEED RETURN
REF	4-55745-1	GUARD, WINDOW	79			ADAPTER, DRAG
—	465184-9	LUBRICATOR ASSY	78			
—	455985-1	OIL, LUBRICATING	77			
—	454406-1	SPACER, LUB BRACKET	76	1	240644-1	SPACER, HOLD DOWN
REF	458109-1	WASHER, FLAT (SPECIAL)	75			SPRING, HOLD DOWN
2	690603-1	SPRING, ASSIST	74	1	690482-6	PLATE, REAR SHEAR
REF	690517-1	SPACER	73	1	8-240655-7	SPACER, SHEAR PLATE
—	22594-8	NUT, HEX	72	1	690474-6	PLATE, FRONT SHEAR
—	240628-1	PLATE, ADJ	71			ANVIL
—	240626-1	SHAFT, PIVOT	70	1	3-240641-4	BLADE, SLUG
—	240633-1	BUSHING	69	1	238009-1	HOLD DOWN, TERMINAL
—	455680-1	LEVER, INTERMEDIATE	68	1	1-456134-5	SPACER, SHEAR BLADE
—	240629-1	BLOCK, PIVOT	67	1	455888-4	SPACER, TUBULAR
—	240632-2	SCREW, ADJ	66	1	1-456404-8	CRIMPER, INSULATION
—	240659-3	PIN, CAM ROLLER	65			SPACER, INSULATION
—	240658-1	CAM, ROLLER	64			CRIMPER, WIRE
REF	454398-1	ROD, FEED	63			

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.052	18			6084
B	.047	20			6180
C	.044	22			
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.070	F	.540	A1 8039	
INSUL	.110	F			
WIRE RANGE	22-18	INSULATION RANGE	PRESS NO	565435-5	

REMARKS: AMP-O-LECTRIC POST-FEED

(REF) I.D. PLATE: 461264-1

SET UP PAGE 10-1	458638-1 1987	DR 11-177 APP	CHK 11/21/87 REL 11-177	LOC A	D No 466714-2	REV C
C1 0150-0485-99	12-99	CHK 11/21/87	REL 11-177	LOC A	D No 466714-2	REV C
C 0150-6615-96	11-96	CHK 11/21/87	REL 11-177	LOC A	D No 466714-2	REV C
B 0150-1161988	11-88	CHK 11/21/87	REL 11-177	LOC A	D No 466714-2	REV C
A 0150-1161988	11-88	CHK 11/21/87	REL 11-177	LOC A	D No 466714-2	REV C

NAME: MINIATURE QUICK CHANGE APPLICATOR

END FEED (PIN RECEPTACLE)