# **CJ Series Temperature Control Unit**

# CJ1W-TC

CSM CJ1W-TC DS E 2 2

# A Single Unit Performing All the Functions of 4 Temperature Controllers

 A Special I/O Unit with direct input of thermocouple or resistance thermometer, PID control with 2 degrees of freedom, and open collector output



CJ1W-TC001

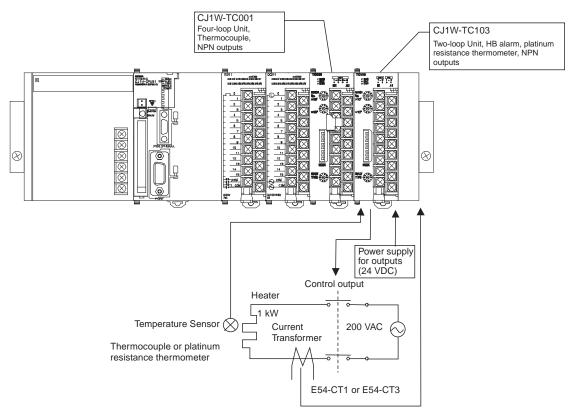
#### **Features**

- Built-in PID control with 2 or 4 control loops or ON/OFF control
- Direct input of 7 types of thermocouple or resistance thermometer
- 500 ms sampling cycle
- RUN/STOP control from CPU Unit
- Unrestricted CPU Unit cycle time
- Heater burnout detection
- Auto-tuning (AT) function

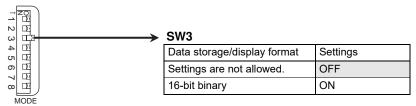
#### **System Configuration**

The following diagram shows a basic system with a CJ1W-TC001 Temperature Control Unit (4 control loops, thermocouple inputs, and NPN outputs) and a CJ1W-TC103 Temperature Control Unit (2 control loops with heater burnout detection, platinum resistance thermometer inputs, and NPN outputs).

Note that this system configuration is given strictly as an example. When constructing an actual system, check the specifications, performance, and safety of each component by referring to the respective manuals.



- Note: 1. An OMRON E54-CT1 or E54-CT3 Current Transformer must be used as the Current Transformer (CT). Do not use any other Current Transformer.
  - 2. Turn ON the Stop Bit for the loop to stop temperature control. If PID control is being used and the heater is turned OFF using an operation switch input to the heater, PID control performance will be adversely affected.
  - To connect this Unit to the NJ series, set pin 3 "Data storage/display format" of the DIP switch to ON. (The factory setting is OFF)



This change becomes effective when the Controller is reset, or when the Unit is restarted.

# **Ordering Information**

#### International Standards

- The standards are abbreviated as follows: U: UL, U1: UL (Class I Division 2 Products for Hazardous Locations), C: CSA, UC: cULus, UC1: cULus (Class I Division 2 Products for Hazardous Locations), CU: cUL, N: NK, L: Lloyd, and CE: EC Directives.
- Contact your OMRON representative for further details and applicable conditions for these standards.

Unit Product		Specifications		No. of unit	Current consumption (A)		Model	Standards	
classification	name	No. of loops	Temperature sensor inputs	Control outputs	allocated	5 V	24 V	Model	Standards
		4 loops		Open collector NPN outputs (pulses)		0.25	-	CJ1W-TC001 *	UC1, N, L, CE
		4 loops	Thermocouple input (R, S, K, J, T, B, L)	Open collector PNP outputs (pulses)		0.25	-	CJ1W-TC002 *	
	Temperature Control Units	2 loops, heater burnout detection function		Open collector NPN outputs (pulses)	2	0.25	-	CJ1W-TC003	
CJ1 Special		2 loops, heater burnout detection function		Open collector PNP outputs (pulses)		0.25	-	CJ1W-TC004	
I/O Units		4 loops	Platinum resistance thermometer input (JPt100, Pt100)	Open collector NPN outputs (pulses)		0.25	-	CJ1W-TC101 *	
		4 loops		Open collector PNP outputs (pulses)		0.25	-	CJ1W-TC102 *	
		2 loops, heater burnout detection function		Open collector NPN outputs (pulses)		0.25	-	CJ1W-TC103	
		2 loops, heater burnout detection function		Open collector PNP outputs (pulses)		0.25	_	CJ1W-TC104	

<sup>\*</sup> This unit cannot be used, with the Machine Automation Controller NJ-series.

# **Mountable Racks**

Model	NJ s	ystem	CJ system (CJ1, CJ2)	
wodei	CPU Rack	Expansion Rack	CPU Rack	Expansion Backplane
CJ1W-TC001 CJ1W-TC002 CJ1W-TC101 CJ1W-TC102	Not su	pported	10 Units	10 Units
CJ1W-TC003 CJ1W-TC004 CJ1W-TC103 CJ1W-TC104	10 Units	10 Units (per Expansion Backplane)	TO UTILIS	(per Expansion Backplane)

# **Specifications**

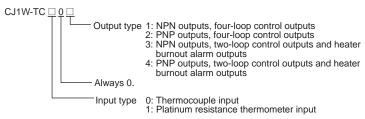
#### **General Specifications**

Item	Specification						
Unit classification	CJ-series Special I/O Unit	•					
Compatible Racks	CJ-series CPU Rack or CJ-series Expansion Rack						
Max. number of Units	10 Units/Rack max. (CPU Rack or	10 Units/Rack max. (CPU Rack or Expansion Rack)					
	Special I/O Unit Area (960 words) CIO 2000 to CIO 2959	20 words/Unit for constant data exchange (6 output words and 14 input words)	CPU Unit to Temperature Control Unit	Set point (SP)     Operating commands     RUN/STOP control     Start/Stop AT     Write commands     Heater burnout set value			
CPU Unit data		iliput words)	Temperature Control Unit to CPU Unit	Process value (PV) Set point (SP) Status Heater current monitor			
areas for data storage/exchange		10 words/Unit transferred when power is turned ON or Unit is restarted	CPU Unit to Temperature Control Unit	Alarm mode     Alarm hysteresis			
	DM words allocated to Special I/O Units (9,600 words) D20000 to D29599	90 words/Unit for regular data exchange	Two-way transfer between CPU Unit and Temperature Control Unit	Alarm value     Input compensation value     Control period     Hysteresis     Proportional band     Integral time     Derivative time     Output monitor			
Insulation resistance	<ul> <li>20 MΩ min. (at 500 VDC) between the following points:</li> <li>All output and NC terminals and external AC terminals (Power Supply Unit)</li> <li>All input terminals and external AC terminals (Power Supply Unit)</li> <li>All input terminals and all output terminals</li> <li>All external DC terminals (inputs, outputs, and NC) and the FG plate</li> <li>Between input terminals (sensor and CT inputs)</li> <li>I/O terminals and NC terminals</li> </ul>						
Dielectric strength	2,000 VAC 50/60 Hz for 1 min., detected current: 1 mA  • The output terminals/NC terminals and external AC terminals (Power Supply Unit) 1,000 VAC 50/60 Hz for 1 min., detected current: 1 mA  • Input terminals and external AC terminals (Power Supply Unit) • Input terminals and output terminals • External DC terminals (inputs, outputs, and NC) and the FG plate 500 VAC 50/60 Hz for 1 min., detected current: 1 mA  • Between input terminals (sensor and CT inputs) • I/O terminals and NC terminals						
Internal current consumption	250 mA max., 5 VDC						
Other	Other general specifications conform to the CJ-series general specifications.						
Dimensions	$31 \times 90 \times 65$ mm (W × H × D)						
Weight	150 g max.						

#### **Characteristics**

Item	Specif	ication				
Model number	CJ1W-TC00□	CJ1W-TC10□				
Temperature sensor	Thermocouple: R, S, K, J, T, L, B	Platinum resistance thermometer: Pt100, JPt100				
Number of loops	4 loops or 2 loops with heater burnout detection *1					
Control output and heater burnout alarm output	NPN or PNP outputs, both with short-circuit protection *1 External power supply voltage: 24 VDC15% Max. switching capacity: 100 mA (per output) Leakage current: 0.3 mA max. Residual voltage: 3 V max.					
Temperature control method	ON/OFF control or PID control with two degrees of freedo	om (Set with pin 6 on the Unit's DIP switch.)				
Control operation	Forward or reverse operation (Set with pins 4 and 5 on the	e Unit's DIP switch.)				
RUN/STOP control	Supported (Controlled from the CPU Unit through bits allo	ocated in the Special I/O Unit area.)				
Operation with CPU Unit in PROGRAM mode	The Temperature Control Unit can be set to continue opera mode. (Set with pin 1 on the Unit's DIP switch.)	ating or stop operating when the CPU Unit is in PROGRAM				
Auto/Manual switch for operational output	None					
Autotuning (AT) of PID constant	Supported (Controlled from the CPU Unit through bits allo	ocated in the Special I/O Unit area.)				
Indication accuracy	Celsius: $\pm 0.3\%$ of PV or $\pm 1^{\circ}$ C (whichever is larger) $\pm 1$ digit max. Fahrenheit: $\pm 0.3\%$ of PV or $\pm 2^{\circ}$ F (whichever is larger) $\pm 1$ digit max. • L and $-100^{\circ}$ C or less for K and T are $\pm 2^{\circ}$ C $\pm 1$ digit max. • $200^{\circ}$ C or less for R and S is $\pm 3^{\circ}$ C $\pm 1$ digit max. • No accuracy is specified for $400^{\circ}$ C or less for B *2	Celsius: $\pm 0.3\%$ of PV or $\pm 0.8^{\circ}$ C (whichever is larger) $\pm$ 1 digit max. Fahrenheit: $\pm 0.3\%$ of PV or $\pm 1.6^{\circ}$ F (whichever is larger) $\pm$ 1 digit max.				
Hysteresis (when using ON/OFF control)	0.0 to 999.9 °C or °F (0.1 °C or °F units)					
Proportional band	0.1 to 999.9 °C or °F (0.1 °C or °F units)					
Integral (reset) time	0 to 9,999 s (one-second units)					
Derivative (rate) time	0 to 9,999 s (one-second units)					
Control period	1 to 99 s (one-second units)					
Sampling period	500 ms (4 loops)					
Output refresh period	500 ms (4 loops)					
Display refresh period	500 ms (4 loops)					
Input compensation value	–99.9 to 999.9 °C or °F (0.1 °C or °F units)					
Alarm output setting range	–999 to 9,999 °C or °F (1 °C or °F units) The setting range will be –99.9 to 999.9 °C or °F (0.1 °C or °F units) for K or J with decimal point mode, or platinum resistance thermometer.					
External terminal connections	Removable terminal block with 18 points (M3 screws)					
Effect on the CPU Unit's cycle time	0.4ms					

<sup>\*1.</sup> The last three digits of the model number indicate the Unit's features:



#### \*2. Indication accuracy of thermocouples

- Accuracy ratings are given for the Temperature Control Unit used in a set with a cold-junction compensator (on the terminal block). Always
  use the Unit and terminal block in a set. There are labels with serial numbers attached to the terminal blocks and Units to help keep track of
  the sets.
- When returning a thermocouple-type Temperature Control Unit for repair, always return the Unit and the terminal block (with the cold-junction compensator) as a set.

#### **Heater Burnout (HB) Alarm**

Item	Specification
Maximum heater current	Single-phase AC, 50 A
Indication accuracy of input current	$\pm 5\%$ of full scale $\pm$ 1 digit max.
Heater burnout alarm setting range	0.1 to 49.9 A (0.1 A units) The heater burnout detection function will not operate if the set value is set to 0.0 A or 50.0 A. (When the SV is 0.0 A, the heather burnout alarm will be OFF. When the SV is 50.0 A, the heater burnout alarm will be ON.)
Min. detectable ON time *	200 ms

<sup>\*</sup> If the control output is ON for less than 200 ms, the heater burnout detection function will not operate and heater current measurement will not be performed.

#### **Current Transformer (CT) Ratings**

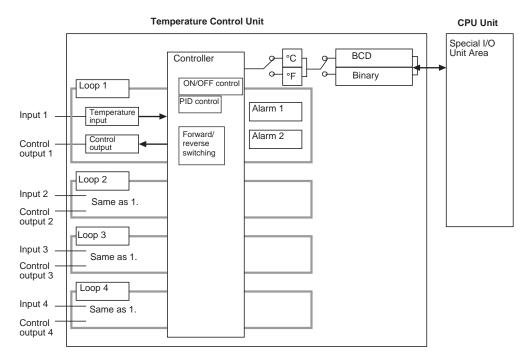
Item	E54-CT1	E54-CT3
Max. continuous heater current	50A	120 A *
Dielectric strength	1,000 VAC (1 min.)	
Vibration resistance	50 Hz, 98 m/s <sup>2</sup>	
Weight	Approx. 11.5 g Approx. 50 g	
Accessories	None	Contacts (2) Plugs (2)

Note: Do not use any Current Transformer (CT) other than the OMRON E54-CT1 or E54-CT3 Current Transformer.

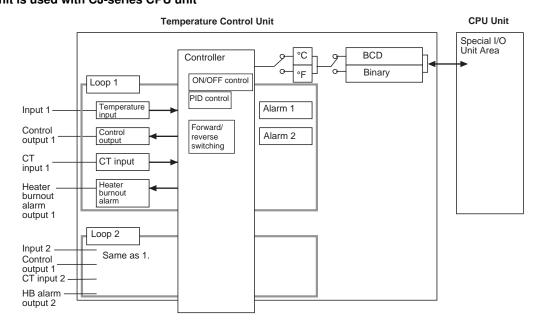
<sup>\*</sup> The maximum continuous heater current that can be detected at a CJ1W-TC ... Temperature Control Unit is 50 A.

## **Input Function Block Diagrams**

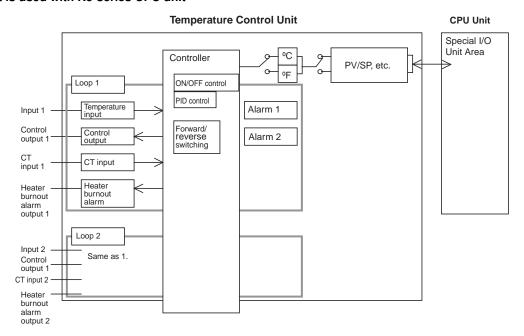
#### **Four-loop Units**



# Two-loop Units with Heater Burnout Alarm When the Unit is used with CJ-series CPU unit



#### When the Unit is used with NJ-series CPU unit



#### **Input Specifications**

#### When the Unit is used with CJ-series CPU unit

A switch on the front of the Unit (pin 3 of the DIP switch) selects whether the Temperature Control Unit's data is stored and indicated as 4-digit BCD or binary (i.e., 4-digit hexadecimal). Pin 2 of the DIP switch selects whether the temperature is indicated in  $^{\circ}$ C or  $^{\circ}$ F. The indicated range will be within  $\pm 20^{\circ}$ C or  $\pm 20^{\circ}$ F of the setting ranges shown in the following table. \*1

#### **Thermocouple Input Setting Ranges**

NI-	In most toma	°C	;	٥	F
No.	Input type	16-bit binary	BCD	16-bit binary	BCD
0	K: -200 to 1,300°C (-300 to 2,300°F)	FF38 to FFFF to 0514 (-200 to -1 to 1,300)	F200 to 1300 (-200 to 1,300)	FED4 to FFFF to 08FC (-300 to -1 to 2,300)	F300 to 2300 (-300 to 2,300)
1	K: 0.0 to 500°C	0000 to 1388	0000 to 5000	0000 to 2328	0000 to 9000
	(0.0 to 900.0°F)	(0.0 to 500.0)	(0.0 to 500.0)	(0.0 to 900.0)	(0.0 to 900.0)
2	J: -100 to 850°C	FF9C to FFFF to 0352	F100 to 0850	FF9C to FFFF to 05DC	F100 to 1500
	(-100 to 1,500°F)	(-100 to -1 to 850)	(-100 to 850)	(-100 to -1 to 1,500)	(-100 to 1,500)
3	J: 0.0 to 400°C	0000 to 0FA0	0000 to 4000	0000 to 1D4C	0000 to 7500
	(0.0 to 750.0°F)	(0.0 to 400.0)	(0.0 to 400.0)	(0.0 to 750.0)	(0.0 to 750.0)
4	T: -200.0 to 400.0°C	F830 to FFFF to 0FA0	F999 to 4000	F448 to FFFF to 1B58	F999 to 7000
	(-300.0 to 700.0°F)	(-200.0 to -0.1 to 400.0)	(-99.9 to 400.0) *3	(-300.0 to -0.1 to 700.0)	(-99.9 to 700.0) *3
5	L: -100 to 850°C	FF9C to FFFF to 0352	F100 to 0850	FF9C to FFFF to 05DC	F100 to 1500
	(-100 to 1,500°F)	(-100 to -1 to 850)	(-100 to 850)	(-100 to -1 to 1,500)	(-100 to 1,500)
6	L: 0.0 to 40 °C	0000 to 0FA0	0000 to 4000	0000 to 1D4C	0000 to 7500
	(0.0 to 750.0°F)	(0.0 to 400.0)	(0.0 to 400.0)	(0.0 to 750.0)	(0.0 to 750.0)
7	R: 0 to 1,700°C	0000 to 06A4	0000 to 1700	0000 to 0BB8	0000 to 3000
	(0 to 3,000 °F)	(0 to 1,700)	(0.0 to 1,700)	(0 to 3,000)	(0.0 to 3,000)
8	S: 0 to 1,700°C	0000 to 06A4	0000 to 1700	0000 to 0BB8	0000 to 3000
	(0 to 3,000 °F)	(0 to 1,700)	(0.0 to 1,700)	(0 to 3,000)	(0.0 to 3,000)
9	B: 100 to 1,800°C	0064 to 0708	0100 to 1800	012C to 0C80	0300 to 3200
	(300 to 3,200 °F) *2	(100 to 1,800)	(100 to 1,800)	(300 to 3,200)	(300 to 3,200)

#### **Platinum Resistance Thermometer Input Setting Ranges**

No	Innut type	°C		°F		
NO	Input type	16-bit binary BCD		16-bit binary	BCD	
0	Pt100: -200.0 to 650.0 °C (-300.0 to 1,200.0 °F)	F830 to FFFF to 1964 (-200.0 to -0.1 to 650.0)	F999 to 6500 (–99.9 to 650.0) *3	F448 to FFFF to 2EE0 (-300.0 to -0.1 to 1,200.0)	F999 to 9999 (–99.9 to 999.9) *3	
1	JPt100: -200.0 to 650.0 °C (-300.0 to 1,200.0 °F)	F830 to FFFF to 1964 (-200.0 to -0.1 to 650.0)	F999 to 6500 (–99.9 to 650.0) *3	F448 to FFFF to 2EE0 (-300.0 to -0.1 to 1,200.0)	F999 to 9999 (–99.9 to 999.9) *3	
2 to 9	_	Settings 2 through 9 are not	Settings 2 through 9 are not allowed.		allowed.	

Note: When the input type setting switch has been changed, the SV and input compensation values will change as follows:

- If the SV exceeds the setting range, it will be fixed at the lower limit or upper limit of the setting range.
- The position of the decimal point will change if necessary.

For example, when the temperature range is changed by changing the input type setting switch from 0 (K-type thermocouple with a temperature range of -200 to  $1,300^{\circ}$ C) to 1 (K-type thermocouple with a temperature range of 0.0 to  $500.0^{\circ}$ C), an SV of  $200^{\circ}$ C would be changed to  $20.0^{\circ}$ C.

- \*1. If the allowed indication range is exceeded, a sensor error will occur, the corresponding Sensor Error Flag will be turned ON, and the PV will contain the data "CCCC." When a sensor error occurs, that control loop's control output will be turned OFF. The alarm function will operate because the PV indicates an abnormally high temperature.
- \*2. The lower limit for B thermocouple is 0°C or 0°F.
- \*3. The indicator range for BCD display will be clamped at the lower or upper limit in the region between the lower or upper limit of the setting range and the point where a sensor error occurs.
  - When the display units are 0.1°C or 0.1°F, the display's lower limit value is -99.9 and the upper limit value is 999.9.

#### When the Unit is used with NJ-series CPU unit

Pin 2 of the DIP switch selects whether the temperature is indicated in °C or °F.

The indicated range will be within  $\pm 20^{\circ}$ C or  $\pm 20^{\circ}$ F of the setting ranges shown in the following table.

If the allowed indication range is exceeded, a sensor error will occur. The corresponding sensor error bit will be turned ON and the PV (process value) will contain the data "-13108".

When a sensor error occurs, that control loop's control output will be turned OFF. The alarm function will operate because the PV indicates an abnormally high temperature.

#### **Thermocouple Input Setting Ranges**

Sensor	Set value	Input type	Temperature range
	0	K	-200 to 1300°C/-300 to 2300°F
	1	, K	0.0 to 500.0°C/0.0 to 900.0°F
	2		-100 to 850°C/-100 to 1500°F
	3	J	0.0 to 400.0°C/0.0 to 750.0°F
Thermeequale	4	Т	-200.0 to 400.0°C/-300.0 to 700.0°F
Thermocouple	5		-100 to 850°C/-100 to 1500°F
	6	L	0.0 to 400.0°C/0.0 to 750.0°F
	7	R	0 to 1700°C/0 to 3000°F
	8	S	0 to 1700°C/0 to 3000°F
	9	B *	100 to 1800°C/300 to 3200°F

Note: When the Input Type Switch has been changed, the SV and input compensation values will change as follows:

- If the SV exceeds the setting range, it will be fixed at the lower limit or upper limit of the setting range.
- The position of the decimal point will change if necessary.

For example, when the temperature range is changed by changing the Input Type Switch from 0 (K-type thermocouple with a temperature range of -200 to  $1,300^{\circ}$ C) to 1 (K-type thermocouple with a temperature range of 0.0 to  $500.0^{\circ}$ C), an SV of  $200^{\circ}$ C will be changed to  $20.0^{\circ}$ C.

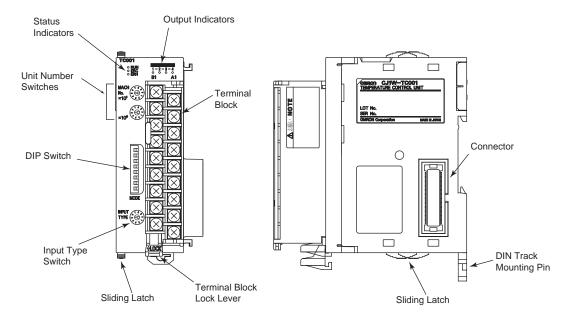
#### **Platinum Resistance Thermometer Input Setting Ranges**

Sensor	Set value	Input type	Temperature range
D	0	Pt100	-200.0 to 650.0°C/-300.0 to 1200.0°F
Platinum Resistance Thermometer	1	JPt100	-200.0 to 650.0°C/-300.0 to 1200.0°F
	2 to 9		Do not set 2 through 9.

 $<sup>^{\</sup>star}\,$  The lower-limit indication for B-type thermocouples is 0°C or 0°F.

#### **Part Names and Functions**

#### **Part Names**



#### **Indicators**

#### **Status Indicators**

The Status Indicators indicate the operating status of the Temperature Control Unit, as explained in the following table.

Indicator	Name	Color	Status	Meaning
RUN	RUN Indicator	Croon	Lit	Normal operating status
RUN Indicator	RON Indicator	Green	Not lit	Temperature control is stopped.
ERC	ERC Temperature Control Unit Error	Red	Lit	An error occurred in the Temperature Control Unit itself, such as a Sensor Error or Initialization Error.
			Not lit	Normal operating status
ERH CPL	CPU Unit Error	Red	Lit	An error occurred in the CPU Unit.
	CPO OTIIL ETTOI	Reu	Not lit	Normal operating status

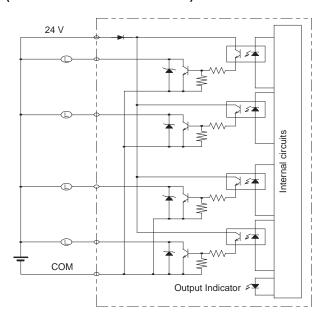
#### **Output Indicators**

The Output Indicators light to indicate when the corresponding Temperature Control Unit output is ON.

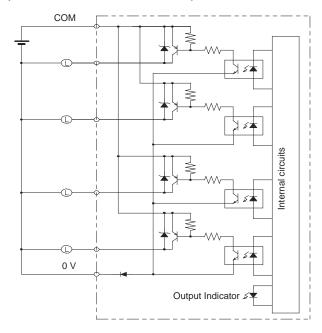
#### **Output Circuits**

The following diagrams show the internal output circuits.

# Output Circuits NPN Outputs (CJ1W-TC□01 and CJ1W-TC□03)



# PNP Outputs (CJ1W-TC□02 and CJ1W-TC□04)



# Wiring

## **Terminal Wiring Examples**

#### **Thermocouple Temperature Control Units**

CJ1W-TC001	CJ1W-TC002
(4 loops, NPN outputs)	(4 loops, PNP outputs)
Input 2 -	Input 2 -   B1   Input 2 +   B2   A2   Input 1 -   A2   Input 1 +   A3   N.C.
CJ1W-TC003	CJ1W-TC004
(2 loops, NPN outputs, HB alarm)	(2 loops, PNP outputs, HB alarm)
Input 2 -	Input 2 -

 $\label{eq:Note:Do} \textbf{Note:} \ \mathsf{Do} \ \mathsf{not} \ \mathsf{connect} \ \mathsf{any} \ \mathsf{wiring} \ \mathsf{to} \ \mathsf{the} \ \mathsf{N.C.} \ \mathsf{terminals}.$ 

#### **Platinum Resistance Thermometer Temperature Control Units**

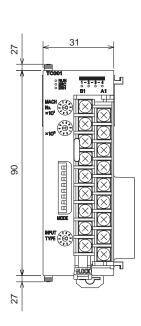
CJ1W-TC101	CJ1W-TC102	
(4 loops, NPN outputs)	(4 loops, PNP outputs)	
Input 2 B'   B1   A1   Input 1 B'   Input 2 B   B2   Input 2 A   B3   A3   Input 1 B   Input 4 B'   B4   Input 4 B   B5   Input 4 A   B6   Output 2   B7   Output 4   B8   O V COM (-)   B9   A6   Input 3 B   A8   Output 3   A8   Output 3   A9   24 V   Output 3   A9   24 V   Output 3   A9   A7   Output 3   A9   COM (-)   COM	Input 2 B'   B1   Input 2 B   B2   Input 2 A   B3   Input 4 B'   B4   Input 4 B   B5   Input 4 A   B6   Output 2   B7   Output 4   B8   O V   B9   A9   24 V COM (+)	
CJ1W-TC103	CJ1W-TC104	
(2 loops, NPN outputs, HB alarm)	(2 loops, PNP outputs, HB alarm)	
Input 2 B'   B1   A1   Input 1 B'   Input 2 B   B2   A2   Input 1 B   A3   Input 1 B   A3   Input 1 A   A4   Input 1 A   A4   Input 1 A   A4   Input 1 A   A5   CT   Input 2   B5   CT   Input 2   B6   Output 2   B7   HB   Output 2   B8   O V COM (-)   B9   A8   HB   Output 1   A9   24 V   A9   A9   A9   A9   A9   A9   A9	Input 2 B'   B1   Input 1 B'   A2   Input 1 B   A3   Input 1 B   A3   Input 1 B   A4   Input 1 B   A2   Input 1 B   A3   Input 1 A   A4   N.C.   B4   A5   CT   Input 2   B5   CT   Input 2   B6   Output 2   B7   HB   Output 2   B8   O V   B9   B9   A1   Input 1 B   A2   Input 1 B   A3   Input 1 A   A4   N.C.   A6   CT   Input 1   A6   CT   Input 1   A7   Output 1   A8   HB   Output 1   A9   24 V COM (+)   A9   CT   CT   CT   CT   CT   CT   CT   C	

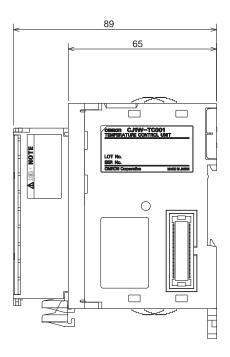
Note: Do not connect any wiring to the N.C. terminals.

Dimensions (Unit: mm)

## CJ1W-TC

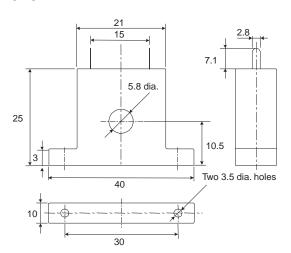




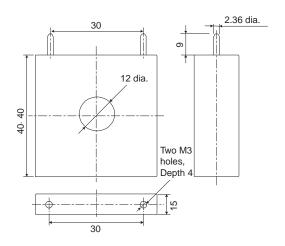


# **Current Transformer (Sold Separately)**

E54-CT1



E54-CT3



# **Related Manuals**

Manual name	Cat. No.	Model numbers	Application	Description
CJ-series Temperature Control Units Operation Manual for NJ-series CPU Unit	W491	CJ1W-TC003/ -TC004/-TC103/ -TC104	Leaning the functions and application methods of the CJ-series Temperature Control Units used in an NJ-series configuration.	Describes the application methods of the CJ- series Temperature Control Units used in an NJ- series configuration.
CJ Series Temperature Control Units Operation Manual		CJ1W-TC	Leaning the functions and application methods of the CJ-series Temperature Control Units.	Describes the application methods of the CJ- series Temperature Control Units.

#### Terms and Conditions Agreement

#### Read and understand this catalog.

Please read and understand this catalog before purchasing the products. Please consult your OMRON representative if you have any questions or comments.

#### Warranties.

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