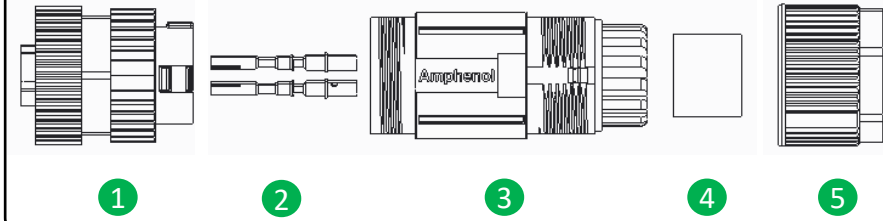


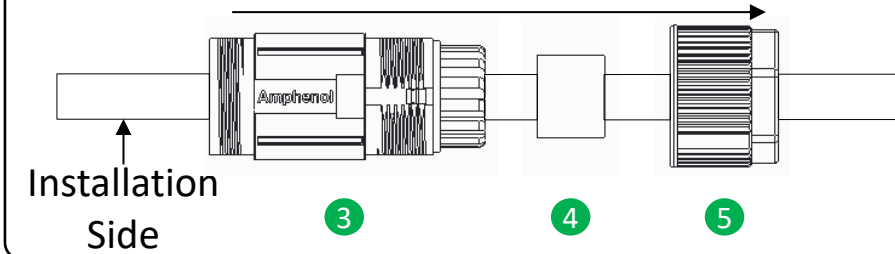
M12 D Code Crimp Assembly Instruction

5 Easy Steps Make Your Field Installation Secured And Reliable !!!

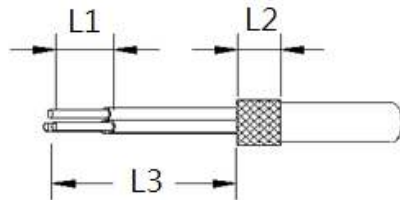
- 1** Prepare components **1 Connector**、**2 Terminals**、**3 Clamp Ring**、**4 Seal**、**5 Sealing Nut**.



- 2** Follow the order from **5** to **3** and put components through cable accordingly, no need to assemble here.

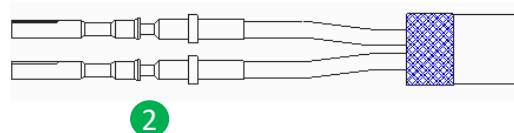


- 3** Follow suggested stripping length of outer jacket (L3) and insulation (L1). And fold the braid backward (L2).

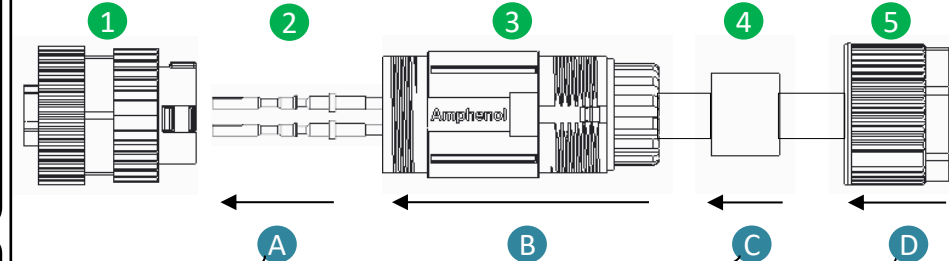


	Dimension
L1	4mm ± 1
L2	4mm ± 1
L3	19mm ± 1

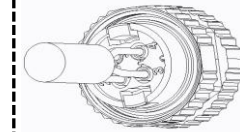
- 4** Use crimping tool to crimp all the **2 Terminals** with wires.



- 5** Assemble all components in the order (**A** → **B** → **C** → **D**). Make sure **1 Connector** & **2 Terminals**、**4 Seal**、**5 Sealing Nut** been assembled properly (See figure **A**、**C**、**D**).



A Audio and handling feedback while assembling, and pull cable to make sure.



C ~~Seal~~



D ~~Too Loose~~



- Tips** For **Reworking**, press the latches on the housing of **1 Connector** (pointed by red arrows), and pull cable to disassemble (See figure **A**). Disassemble **2 Terminals** from the housing and put housing back into **1 Connector** (See figure **B**).

