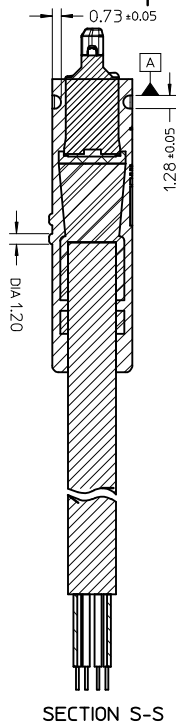
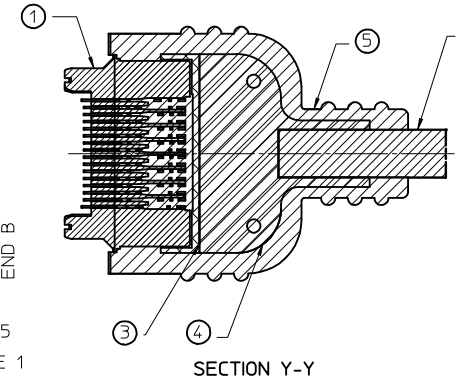
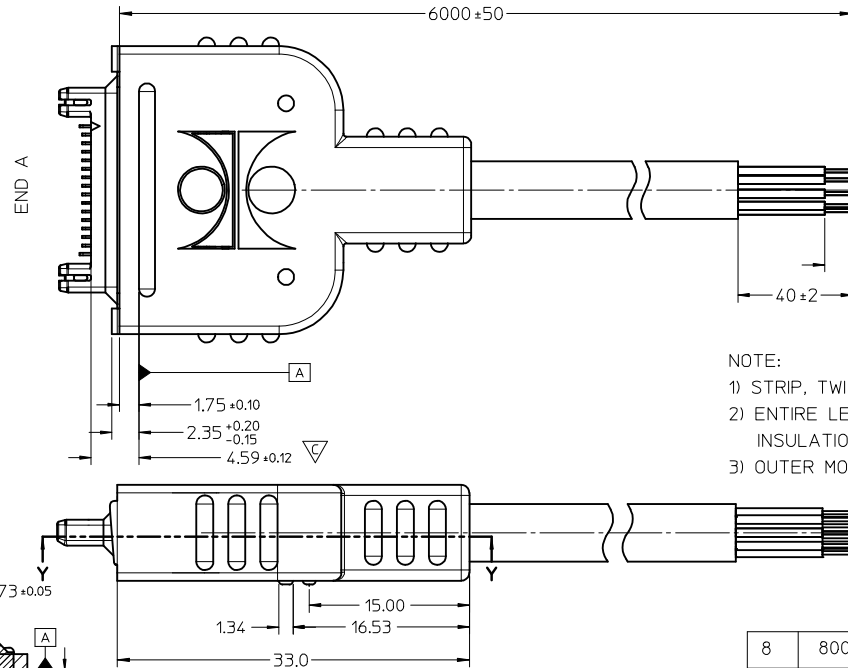


TABLE-1

16	YELLOW	---
15	BLUE	---
14	BROWN	---
13	GREY	---
12	VOID	---
11	VOID	---
10	VOID	---
9	VOID	---
8	VOID	---
7	VOID	---
6	VOID	---
5	PINK	---
4	GREEN	---
3	WHITE	---
2	BLACK	---
1	RED	---
HANDYLINK SIDE END 'A'	WIRE COLOR	END 'B'



SECTION S-S



SECTION Y-Y

NOTE:

- 1) STRIP, TWIST AND TIN ALL THE CORES WITH LEAD FREE SOLDER
- 2) ENTIRE LENGTH OF SEMI STRIP SHOULD BE TINNED WITHOUT MELTING INSULATION AND THEN REMOVE THE HST
- 3) OUTER MOLD TO BE FREE OF BLISTERS AND SINKMARKS

ROHS COMPLIANT

8	8000014612	LEAD FREE SOLDER
7	884260436	HST 1.5 MM DIA, WHITE
6	884260404	HST 1.0 MM DIA, BLACK
5	899921473	OUTER MOLD MATERIAL: PVC GRAY (PANTONE 538U)
4	365640023	INNER MOLD, MATERIAL: HDPE (WHITE)
3	884770300	CAP, MATERIAL: HDPE (WHITE)
2	884535101	9 CORE CABLE 19/0.1 STRANDED BARE COPPER 26 AWG, TPE, JACKETE OD 5.4MM HALOGEN FREE MEDICAL CABLE
1	453391600	HANDYLINK 16 PIN CONNECTOR
ITEM	PART NUMBER	DESCRIPTION

ENTER DESCRIPTION EC NO: I2009-0290 DRAWN BY: CHIKO-MSSRIKANTH CHECKED BY: MSSRIKANTH APPR: MSSRIKANTH DATE: 2009/03/11	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)			DIMENSION STYLE MM ONLY		SCALE 3:1	DESIGN UNITS METRIC	 THIRD ANGLE PROJECTION		
			mm	INCH	DRAWN BY NARASIMHA	DATE 2009/01/07	TITLE CABLE ASSY I/O I/O 1 WIRE L=6.0 MTS MEDICAL CABLE ASSY				
		4 PLACES	± ---	± ---	CHECKED BY MSSRIKANTH	DATE 2009/01/07	MOLEX MOLEX INCORPORATED				
		3 PLACES	± ---	± ---	APPROVED BY KP	DATE 2009/01/07					
		2 PLACES	± 0.1	± ---	MATERIAL NO. 366970079			DOCUMENT NO. SD-36697-019		SHEET NO. 1 OF 1	
		1 PLACE	± 0.1	± ---							
		ANGULAR ± ---°									
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS									
		SIZE A2								THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	