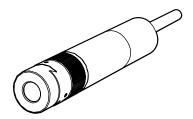
Laser Line Generator



Datasheet



- Laser line uniformity up to 95% on 100% of the line
- · External user focus mechanism
- Photo feedback for optimal power stability up to 500 kHz
- · Dynamic line balancing for repeatable performance
- Robust thermal management, providing better stability and longer lifetime
- · Remote laser monitoring and control via RS-232 communication
- · Precision refractive optics

Model	Description	
LLG660P10A60II	Laser Line Generator	
	660 nw, 10 mW, 60 degree fan angle, Class II CDRH, 0.5 m cable with flying leads	

The length of generated line is a function of the laser fan angle and the working distance of the object. The fan angle of the laser is 60°, making the length of the generated laser line is equal to the working distance.

Specifications

Wavelength

660 nm Center wavelength at 25 °C

Output Power

10 mW max.

Operating Voltage

5 to 24V dc

Operating Current

185 mA max. at 25 °C

Power Consumption

3 W max.

Long-Term Power Stability (8 hrs ± 3°C)

< 5 %

ESD Protection

Level 4

Straightness (%) > 25 mm Line

0.1%

Ambient Temperature

Operating Conditions:

 $-10 \, ^{\circ}\text{C to} + 50 \, ^{\circ}\text{C} (+14 \, ^{\circ}\text{F to} + 122 \, ^{\circ}\text{F})$

Non-Operating Conditions:

 $-20~^{\circ}\text{C}$ to $+60~^{\circ}\text{C}$ ($-4~^{\circ}\text{F}$ to $+140~^{\circ}\text{F})$

Shock Tolerance (g) (6ms)

30

Wavelength tolerance

+7 nm/-10 nm

Input Impedance

 $1.5 k\Omega$

Beam Angle

< 3 mrad

Fan Angles

60° at 80% clip

Pointing Stability Over Temperature

 $< 10 \mu rad/°C$

RMS Noise (20 Hz to 20 MHz)

< 0.5 %

Peak to Peak Noise (20 Hz to 20 MHz)

< 1%

Warm-Up Time

< 5 minutes from cold start

Mechanical Specifications

Weight: < 70 g

Length: 95 mm standard configuration; 98 mm

accessory configuration Diameter: 19.05 mm

Material: Black annodized AL 606₁T₁

Connection

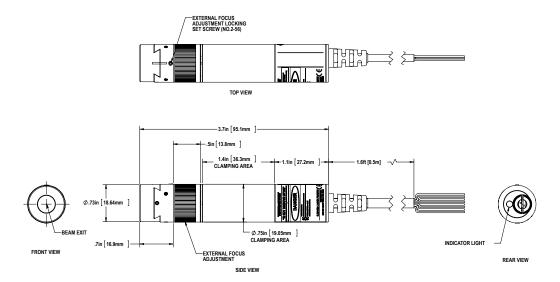
0.5 m (1.6 ft) cable with flying leads

Certification

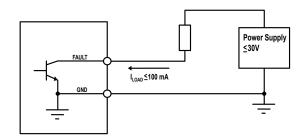




Dimensions



Hookup



Fault output is an open collector of the transistor that allows wire junction OR functionality with fault signals from other devices. The output can tolerate voltage up to 30V and can drain the current up to 100 mA. The circuit is protected from over current by recoverable fuse.

Wire Color	Assignment
Black	V ground
Blue	V mod
Red/Black	V mod ground
White	RS 232 Recv
White/Black	RS 232 ground
Orange	RS 232 Trans
Red	V in
Green	Fault

Definitions

Uniformity Max relative intensity variation over 100% of the time

 $U = (I_{max} - I_{min}) \div (I_{max} + I_{min})$

Contained Power Power contained in the 100% line at the 80% Clip versus the power contained in the 13.5%

Clip

 $CP = 80\% P \div 13.5\% P$

Fan angle is the angle of the projection taken at the 80% Clip Line Length / Fan

Angle Line length is the physical length at a given working distance taken at the 80% Clip

Relative Illumination This is the minimum relative intensity at any point on the define line length

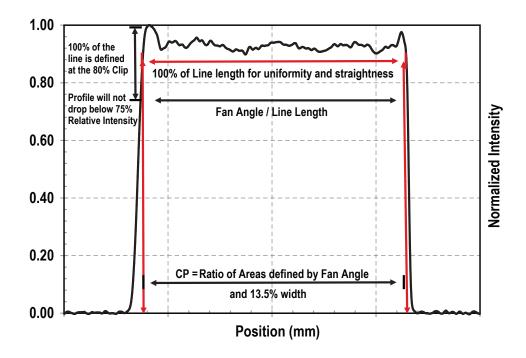
Floor

Measured as a % of the normalized intensity

Straightness Deviation from best fit line

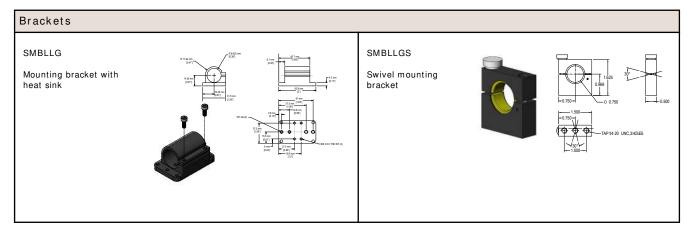
> $\Delta = \Delta_1 + \Delta_2$ $S = (\Delta/L) * 100$

Flat-Top Intensity Profile



Accessories

- FLTMR-660 Red filter kit, 13.5 mm diameter, 1 mm thick, for iVu sensors
- FLTR-660 Red filter kit, 13.5 mm diameter, 1 mm thick, for C-mount lenses



Power Supply

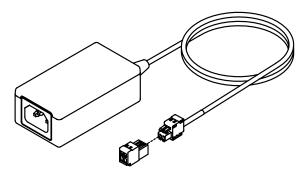


Figure 1. PSLLG12V 12V Terminal Block Power Supply

Cautions and Warnings



Danger:

Do not point the laser toward an eye. Wear appropriate laser safety goggles at all times when the laser is operational.



Danger:

The laser light emitted by this laser may be in the infrared area of the electromagnetic spectrum and may not be visible to the human eye. Use extreme caution at all times when using the laser.



Danger:

The output power of this laser is high enough to cause permanent damage to the human eye. Wear appropriate laser safety goggles at all times when the laser is operational.



WARNING: Not To Be Used for Personnel Protection

Never use this device as a sensing device for personnel protection. Doing so could lead to serious injury or death. This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A sensor failure or malfunction can cause either an energized or de-energized sensor output condition.



WARNING:

These structured light devices meet CDRH Class II and IIIa only as complete assemblies. Removal of the optical head (image generating optics) for cleaning could expose personnel to hazardous laser radiation (sometimes equivalent to a Class IIIb/3B laser) and will void the product safety classification. Turn the laser off whenever the optical head is removed, unless alignment is being performed. Use extreme caution when performing these servicing operations and wear appropriate eyewear at all times. Servicing operations must be performed by personnel trained to manipulate Class III/3B lasers. Never look directly at a raw laser beam. Banner will not be held liable for any injuries caused by product misuse.



WARNING:

Do not place any flammable objects directly in from of the free, non-extended beam (without the line generating optics), especially with higher power beams.



WARNING:

Use caution around all laser products. Lasers are highly concentrated light sources, some invisible to the eye. Never point a laser beam into your—or any other person's—eyes; permanent damage to the retina can occur!



WARNING:

Use extreme caution at all times when the laser is in use.

Banner Engineering Corp Limited Warranty

Banner Engineering Corp. warrants its products to be free from defects in material and workmanship for one year following the date of shipment. Banner Engineering Corp. will repair or replace, free of charge, any product of its manufacture which, at the time it is returned to the factory, is found to have been defective during the warranty period. This warranty does not cover damage or liability for misuse, abuse, or the improper application or installation of the Banner product.

THIS LIMITED WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES WHETHER EXPRESS OR IMPLIED (INCLUDING, WITHOUT LIMITATION, ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE), AND WHETHER ARISING UNDER COURSE OF PERFORMANCE, COURSE OF DEALING OR TRADE USAGE.

This Warranty is exclusive and limited to repair or, at the discretion of Banner Engineering Corp., replacement. IN NO EVENT SHALL BANNER ENGINEERING CORP. BE LIABLE TO BUYER OR ANY OTHER PERSON OR ENTITY FOR ANY EXTRA COSTS, EXPENSES, LOSSES, LOSS OF PROFITS, OR ANY INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES RESULTING FROM ANY PRODUCT DEFECT OR FROM THE USE OR INABILITY TO USE THE PRODUCT, WHETHER ARISING IN CONTRACT OR WARRANTY, STATUTE, TORT, STRICT LIABILITY, NEGLIGENCE, OR OTHERWISE.

Banner Engineering Corp. reserves the right to change, modify or improve the design of the product without assuming any obligations or liabilities relating to any product previously manufactured by Banner Engineering Corp.

