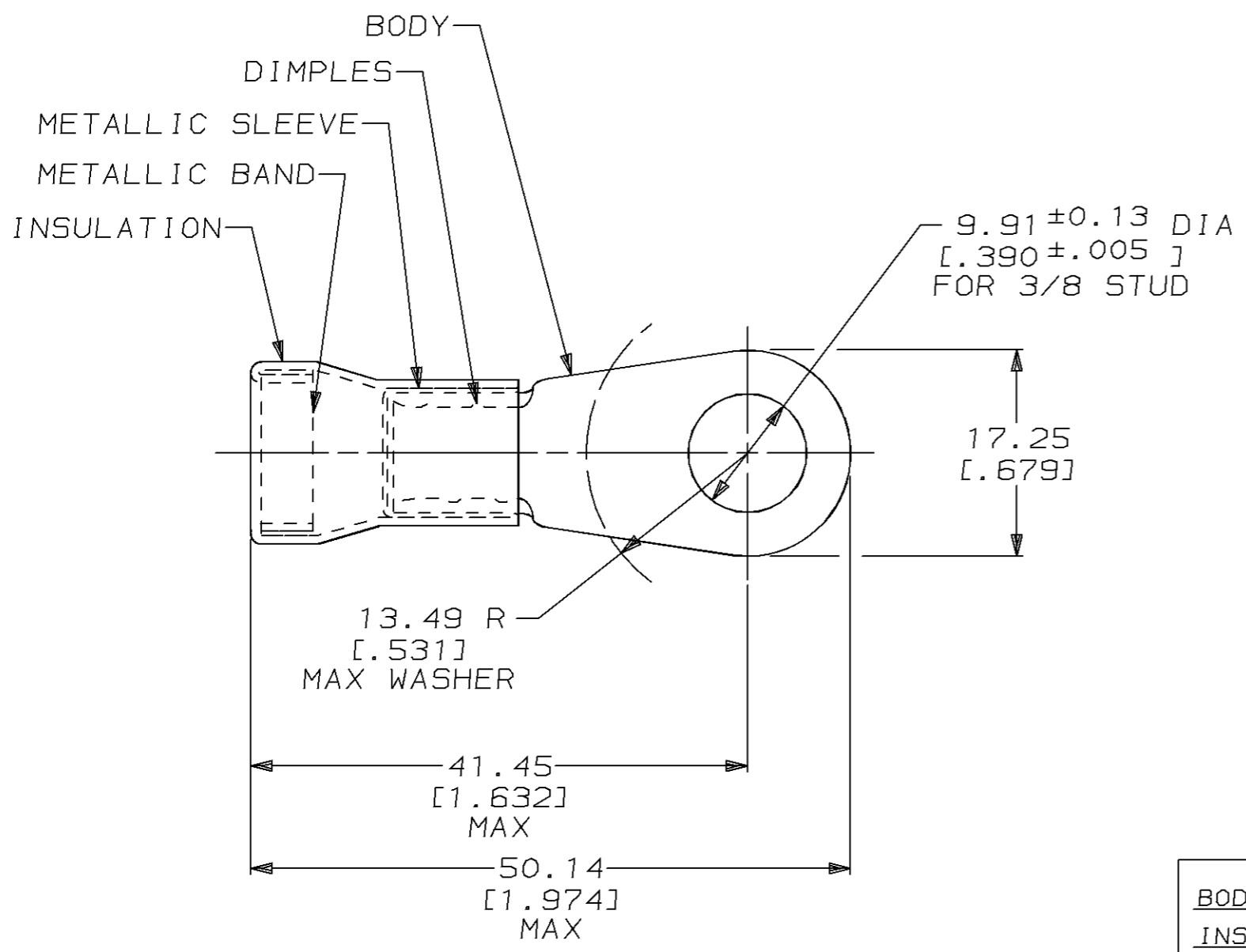


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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
G	14	L	REVISED & REDRAWN PER 0L20-0086-96	29OCT96	DKS DMS



- ① TIN PL 0.00254 [0.000100] MIN THK PER MIL-T-10727
- ② SILVER PL 0.00508 [0.000200] MIN EXT THK PER QQ-S-365
- ③ GOLD PL 0.00127 [0.000050] MIN EXT THK PER MIL-G-45204 OVER NICKEL PL 0.00762 [0.000030] MIN EXT THK PER QQ-N-290
- ④ TAPE MOUNTED
- 5 WIRE INSULATION: 11.07 [0.436] MAX DIA
- 6 MATERIAL THK: 1.22 ± 0.08 [0.048 ± 0.003]

BODY: COPPER PER ASTM B-152 ANNEALED	④ 2-322011-5 ①
INSULATION: PVC COLOR: YELLOW	
METALLIC SLEEVE: COPPER PER ASTM B-152 ANNEALED	2-322011-2 ③
METALLIC BAND: STEEL PER ASTM A-109	2-322011-1 ②
TIN PL 0.00254 [0.000100] MIN THK PER MIL-T-10727	322011 ①
MATERIAL & FINISH	AMP PART NUMBER

AMP INCORPORATED
CUSTOMER SERVICE SYSTEMS

FOR ADDITIONAL PRODUCT INFORMATION OR COPIES OF DRAWINGS AND TECHNICAL DOCUMENTS	PRODUCT INFORMATION CENTER 1-800-522-6752	RECOMMENDED OPERATING TEMPERATURE: 105°C MAX
FOR APPLICATION TOOLING INFORMATION	TOOLING ASSISTANCE CENTER 1-800-722-1111	VOLTAGE RATING: NOT APPLICABLE
FOR ORDER ENTRY	1-800-526-5142	WIRE CROSS SECTIONAL AREA RANGE: 16.8-26.7mm ² [33,100-52,600] CIR MILS SOLID OR STRANDED

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN DK SCHRUM 28OCT96	AMP AMP Incorporated Harrisburg, PA 17105-3608
	0 PLC ±-	CHK DM SWARTZ 29OCT96	
	1 PLC ±-	APVD JL MECKLEY 29OCT96	
	2 PLC ±0.20 [0.008]	PRODUCT SPEC	
	3 PLC ±-	APPLICATION SPEC	NAME TERMINAL ASSEMBLY, RING TONGUE, AMPLI-BOND™, WIRE SIZE: 4 AWG
	4 PLC ±-	WEIGHT	SIZE A3
	ANGLES ±-	CUSTOMER DRAWING	CAGE CODE 00779
MATERIAL SEE TABLE	FINISH SEE TABLE		DRAWING NO C-322011
			SCALE 2:1
			SHEET 1 OF 1
			REV L