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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1528756-1	C	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528756-2	C	BENCH	MECH PRE FEED	CUTS CARRIER
1528756-6	C	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528756-1	C	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528756-2	C	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528756-6	C	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528756-7	A	-	-	SPARE PARTS KIT

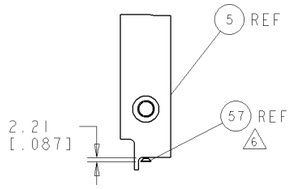
CRIMP DATA LEAR/GHW TERMINAL LEAR CRIMP SPECS 7			
TERMINAL NAME: AFK FEMALE TERMINAL SWS 2.8 X 0.8			
CRIMP	SIZE	TYPE	RANGE
WIRE	2.67 [.105 IN]	F	1.50mm²-2.50mm²
INSUL	4.32 [.170 IN]	O	3.40 [.134 IN] 8 5
WIRE STRIP LENGTH 5.00 [.197 IN]			APPL INSTRUCTIONS 408-8322 & 408-8490
TERMINAL APPL SPEC	LEAR CRIMP DIMENSION SHEET FOR PN 26636 [REV6]		FEED 12.45 [.490 IN]

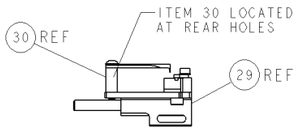
TERMINALS APPLIED

TYCO TERM PN	MANUF'S TERM PN	TYCO SEAL PN	MANUF'S SEAL PN
1949251-1	26636.201.185	1949095-1	16694.627.626
1949251-2	26636.201.702	1949095-2	15339992
1949251-3	26676.330.185	-	-
-	-	-	-

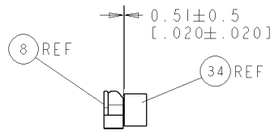
WIRE SIZE	CRIMP HEIGHT *	REF SETTING *
2.50mm²	1.70 ±0.05 [.067 ± .002 IN]	C5
1.50mm²	1.45 ±0.05 [.057 ± .002 IN]	E4
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
5. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION DIA QUOTED IS OUTSIDE DIAMETER OF SEAL. TERMINAL INSULATION RANGE IS - 1.9 - 2.9 [.075-.114 IN]
6. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
7. ALL CRIMP DATA SUPPLIED BY LEAR CORPORATION.
8. TERMINAL APPLIES FLRY TYPE INSULATION.
9. STRIP GUIDE MAY REQUIRE ADJUSTMENT WHEN SWITCHING TERMINALS.

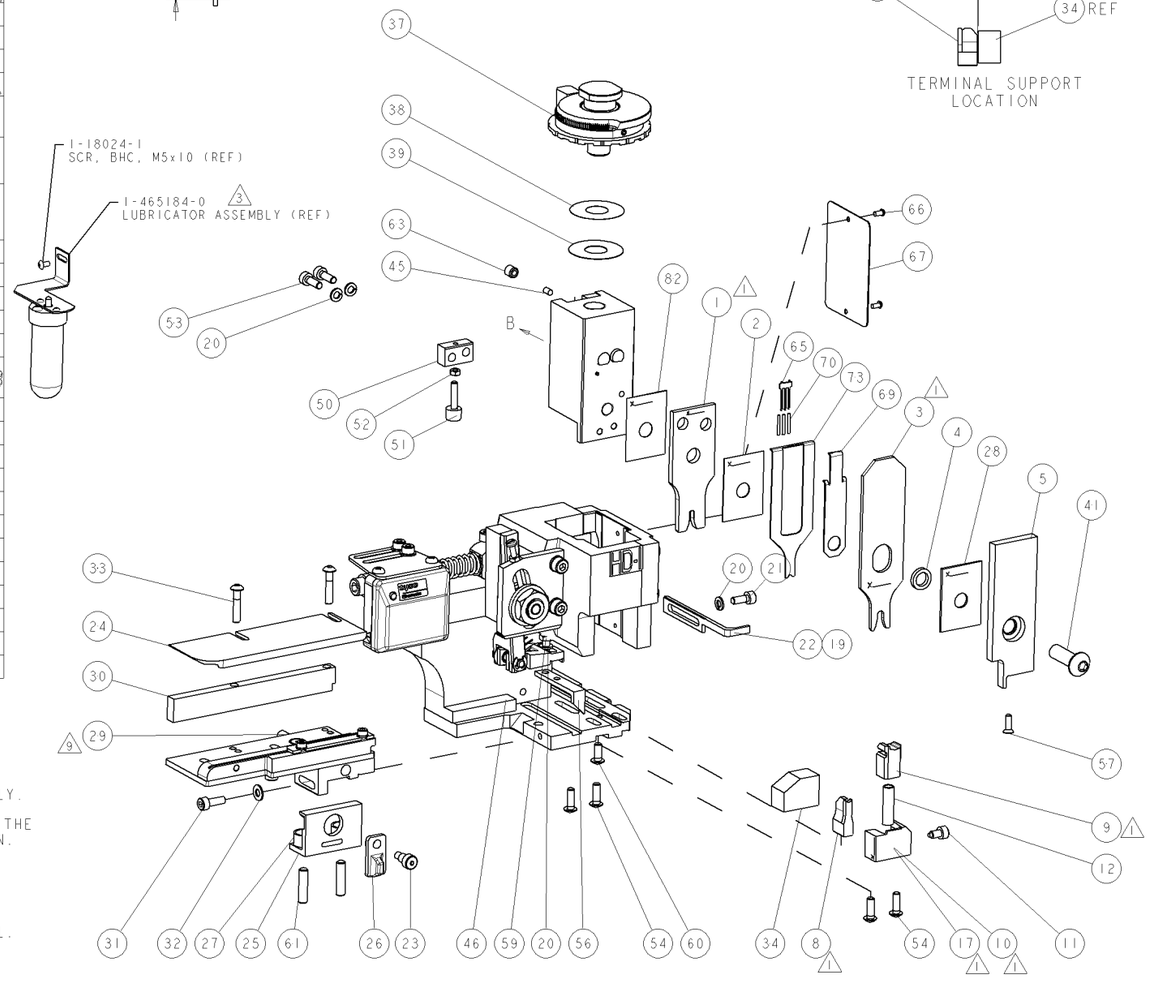




FEED TRACK POSITION GUIDE BY INS. BARREL

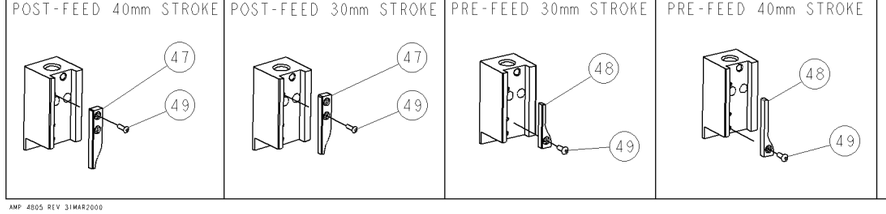


TERMINAL SUPPORT LOCATION



* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

VIEW B ROTATED 180°



ITEM NO	DESCRIPTION	PART NO	-1	-2	-6	-71	-72	-76	-77
84	-	-	-	-	-	-	-	-	-
83	-	-	-	-	-	-	-	-	-
82	SPACER, CRIMPER	455888-2	1	1	1	1	1	1	-
81	-	-	-	-	-	-	-	-	-
80	-	-	-	-	-	-	-	-	-
79	-	-	-	-	-	-	-	-	-
78	-	-	-	-	-	-	-	-	-
77	-	-	-	-	-	-	-	-	-
76	-	-	-	-	-	-	-	-	-
75	-	-	-	-	-	-	-	-	-
74	-	-	-	-	-	-	-	-	-
ITEM NO	DESCRIPTION	PART NO	-1	-2	-6	-71	-72	-76	-77

SET UP GAGE 458637-3

LOC A DIST 66

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	SEE ECO-07-004950	02MAR2007	DP	MC
	B	ECR-11-019057	15SEP2011	RS	SX
	C	ECR-11-019425	22SEP2011	RS	SX

ITEM NO	DESCRIPTION	PART NO	-1	-2	-6	-71	-72	-76	-77
73	DEPRESSOR, WIRE	1490525-3	1	1	1	1	1	-	-
72	-	-	-	-	-	-	-	-	-
71	DOCUMENTATION PACKAGE	1338705-3	1	1	1	1	1	1	-
70	SPRING, COMPRESSION	2-23147-2	3	3	3	3	3	3	-
69	DEPRESSOR, SPACER	1490524-1	1	1	1	1	1	1	-
68	-	-	-	-	-	-	-	-	-
67	PLATE, IDENTIFICATION	461264-5	1	1	1	1	1	1	-
66	SCREW, DRIVE	21017-2	2	2	2	2	2	2	-
65	HOLDER, PIN, WIRED	1424350-1	1	1	1	1	1	1	-
64	-	-	-	-	-	-	-	-	-
63	SCR, SET, CUP POINT M6 X 6.0	3-18031-0	1	1	1	1	1	1	-
62	-	-	-	-	-	-	-	-	-
61	SCR, SET, FLT POINT M5 X 20.0	2-18032-5	2	2	2	2	2	2	-
60	SCR, BTN SKT HD CAP (M4 X 10.0)	18024-7	1	1	1	1	1	1	-
59	SCR, HEX HD CAP M4 X 8.0	5-18022-2	1	1	1	1	1	1	-
58	-	-	-	-	-	-	-	-	-
57	SCR, FLT SKT HD CAP M3 X 10.0	985575-3	1	1	1	1	1	1	-
56	PAWL, FEED	1338685-1	1	1	1	1	1	1	-
55	-	-	-	-	-	-	-	-	-
54	SCR, BTN SKT HD CAP (M4 X 12.0)	18024-8	4	4	4	4	4	4	-
53	SCR, SKT HD CAP M4 X 12.0	1-18023-2	2	2	2	2	2	2	-
52	NUT, HEX, REG M3	18030-1	1	1	1	1	1	1	-
51	BUMPER, HOLD DOWN	811242-5	1	1	1	1	1	1	-
50	SPACER, TONKER	690753-2	1	1	1	1	1	1	-
49	SCR, BTN SKT HD CAP (M3 X 10.0)	18024-3	1	1	1	1	1	1	-
48	CAM, UNIVERSAL PRE FEED	1338675-1	1	-	1	-	1	-	-
47	CAM, UNIVERSAL POST-FEED	1338676-1	1	-	1	1	-	1	-
46	APPLICATOR SUBASSEMBLY, HDI	1320999-3	1	1	1	1	1	1	-
45	PLUG,NYLON	690191-1	1	1	1	1	1	1	-
44	RAM, (SIDE FEED)	1633724-1	1	1	1	1	1	1	-
43	-	-	-	-	-	-	-	-	-
42	-	-	-	-	-	-	-	-	-
41	SCR, BTN SKT HD CAP (M8 X 25.0)	2-18024-6	1	1	1	1	1	1	-
40	-	-	-	-	-	-	-	-	-
39	SHIM SUB-ASSY	690125-1	1	1	1	1	1	1	-
38	SHIM	469367-3	1	1	1	1	1	1	-
37	FINE ADJUST HEAD ASSEMBLY	879103-2	1	1	1	1	1	1	-
36	-	-	-	-	-	-	-	-	-
35	-	-	-	-	-	-	-	-	-
34	SUPPORT, TERMINAL	3-1320934-0	1	1	1	1	1	1	-
33	SCR, BTN SKT HD CAP (M4 X 20.0)	1-18024-0	2	2	2	2	2	2	-
32	WASHER, FLAT, REG M4	18027-2	1	1	1	1	1	1	-
31	SCR, SKT HD CAP M4 X 12.0	1-18023-2	1	1	1	1	1	1	-
30	SPACER, STRIP GUIDE	1320908-6	1	1	1	1	1	1	-
29	STRIP GUIDE ASSEMBLY	1633073-2	1	1	1	1	1	1	-
28	SPACER, CRIMPER	1-455888-0	1	1	1	1	1	1	-
27	SPRING, COMPRESSION	1-22284-0	2	2	2	2	2	2	-
26	LEVER, DRAG RELEASE	356835-1	1	1	1	1	1	1	-
25	DRAG, TERMINAL	240792-1	1	1	1	1	1	1	-
24	PLATE, STRIP GUIDE	1320928-5	1	1	1	1	1	1	-
23	SCR, SKT HD SHLDR 5.0 DIA X 6.0	980371-4	1	1	1	1	1	1	-
22	STRIPPER	690472-2	1	-	1	-	1	-	-
21	SCR, SKT HD CAP M4 X 10.0	1-18023-1	1	1	1	1	1	1	-
20	WASHER, SPRG LOCK, REG M4	18025-2	4	4	4	4	4	4	-
19	STRIPPER	690472-1	-	-	1	-	1	-	-
18	-	-	-	-	-	-	-	-	-
17	SHEAR HOLDER, FRONT	1338684-2	1	-	-	1	-	-	-
16	-	-	-	-	-	-	-	-	-
15	-	-	-	-	-	-	-	-	-
14	-	-	-	-	-	-	-	-	-
13	-	-	-	-	-	-	-	-	-
12	SPRING, COMPRESSION	3-22280-3	1	1	1	1	1	1	-
11	STOP, SHEAR	356885-5	1	1	1	1	1	1	-
10	SHEAR HOLDER, FRONT, CUT	1-1320921-0	1	-	1	1	-	1	-
9	FLOATING SHEAR, FRONT	318707-1	1	1	1	1	1	1	-
8	ANVIL, COMBINATION	3-1633138-2	1	2	2	2	1	1	1
7	-	-	-	-	-	-	-	-	-
6	-	-	-	-	-	-	-	-	-
5	DEPRESSOR, SHEAR	1338680-5	1	1	1	1	1	1	-
4	BLOCK, CRIMPER SPACER	238011-8	1	1	1	1	1	1	-
3	CRIMPER, INSULATION O	3-683454-7	1	2	2	2	1	1	1
2	SPACER, CRIMPER	455888-4	1	1	1	1	1	1	-
1	CRIMPER, WIRE PREMIUM	4-1633305-0	1	2	2	2	1	1	1
ITEM NO	DESCRIPTION	PART NO	-1	-2	-6	-71	-72	-76	-77

DWN 06FEB2007 D.PROUSE
CHK -
APVD 06FEB2007 M.CLIFFORD
PRODUCT SPEC -
APPLICATION SPEC See Table
WEIGHT -

TE CONNECTIVITY Harrisburg, PA 17105-3608

NAME FINE ADJUST SIDE FEED HDI APPLICATOR -

SIZE A1 | CAGE CODE 00779 | DRAWING NO C-1528756 | RESTRICTED TO -

CUSTOMER DRAWING | SCALE 3:5 | SHEET 1 OF 1 | REV C

DIMENSIONS: mm [IN]
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±, 1 PLC ±, 2 PLC ±, 3 PLC ±, 4 PLC ±, ANGLES ±
MATERIAL -
FINISH -

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