

Misalignment: 3°, Parallel Misalignment: 0.38 mm, Axial Motion: 0.25 mm)

2. Fully tighten the M6 screws on one hub to the recommended seating torque of 7.2 Nm using a 3.0 mm hex torque wrench.
 3. Before tightening the screws on the second hub, rotate the coupling by hand to allow it to reach its free length.
 4. Tighten the screws on the second hub to the recommended seating torque. Make sure the coupling remains axially relaxed and the misalignment angle remains centered along the length of the coupling.
 5. The shafts may extend into the relieved portion of the bore as long as it does not exceed the shaft penetration length of 17.6 mm.
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