# **56F827**

Data Sheet *Preliminary Technical Data*

**56F800 16-bit Digital Signal Controllers**

DSP56F827 Rev. 12 01/2007



*freescale.com*

## **56F827 General Description**

- Up to 40 MIPS at 80MHz core frequency
- DSP and MCU functionality in a unified, C-efficient architecture
- Hardware DO and REP loops
- $64K \times 16$ -bit words (128KB) Program Flash
- $1K \times 16$ -bit words (2KB) Program RAM
- $4K \times 16$ -bit words (8KB) Data Flash
- $4K \times 16$ -bit words (8KB) Data RAM
- Up to  $64K \times 16$ -bit words (128KB) external memory expansion each for Program and Data memory
- JTAG/OnCE™ for debugging
- General Purpose Quad Timer
- MCU-friendly instruction set supports both DSP and controller functions: MAC, bit manipulation unit, 14 addressing modes
- ï 8-channel Programmable Chip Select
- 10-channel, 12-bit ADC
- Synchronous Serial Interface (SSI)
- Serial Port Interface (SPI)
- Serial Communications Interface (SCI)
- Time-of-Day (TOD) Timer
- 128-pin LQFP Package
- 16-dedicated and 48 shared GPIO



 **56F827 Block Diagram**

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# **Part 1 Overview**

### **1.1 56F827 Features**

### **1.1.1 Processing Core**

- Efficient 16-bit 56800 family processor engine with dual Harvard architecture
- As many as 40 Million Instructions Per Second (MIPS) at 80 MHz core frequency
- Single-cycle  $16 \times 16$ -bit parallel Multiplier-Accumulator (MAC)
- Two 36-bit accumulators including extension bits
- 16-bit bidirectional shifter
- Parallel instruction set with unique processor addressing modes
- Hardware DO and REP loops
- Three internal address buses and one external address bus
- Four internal data buses and one external data bus
- Instruction set supports both DSP and controller functions
- Controller style addressing modes and instructions for compact code
- Efficient C Compiler and local variable support
- Software subroutine and interrupt stack with depth limited only by memory
- JTAG/OnCE Debug Programming Interface

### **1.1.2 Memory**

- ï Harvard architecture permits as many as three simultaneous accesses to Program and Data memory
- On-chip memory including a low-cost, high-volume Flash solution
	- $-64K$  words of Program Flash
	- ó 1K words of Program RAM
	- ó 4K words of Data RAM
	- $-4K$  words of Data Flash
- Off-chip memory expansion capabilities programmable for  $0, 4, 8$ , or  $12$  wait states
	- $\sim$  As much as 64 K  $\times$  16 Data memory
	- $\sim$  As much as 64 K  $\times$  16 Program memory

### **1.1.3 Peripheral Circuits for 56F827**

- ï One 10 channel, 12-bit, Analog-to-Digital Converter (ADC)
- One General Purpose Quad Timer totaling 4 pins
- ï One Serial Peripheral Interface with configurable four-pin port multiplexed with two Serial Communications Interfaces totalling 4 pins or 4 GPIO pins
- Three Serial Communication Interfaces with 2 pins each (or 6 additional GPIO pins)
- ï Two Serial Peripheral Interface with configurable four-pin port (or 4 additional GPIO pins)
- One Synchronous Serial Interface with 6 pins (or 6 additional GPIO pins)
- One 8-channel Programmable Chip Select
- Sixteen dedicated and forty eight multiplexed GPIO pins (64 total)
- Computer-Operating Properly (COP) Watchdog timer
- Two external interrupt pins
- External reset pin for hardware reset
- $JTAG/On-Chip Emulation (OnCE<sup>TM</sup>)$  for unobtrusive, processor speed-independent debugging
- Software-programmable, Phase Locked Loop-based frequency synthesizer for the core clock
- Fabricated in high-density CMOS with 5V-tolerant, TTL-compatible digital inputs
- One Time of Day (TOD) Timer

### **1.1.4 Power Information**

- Dual power supply, 3.3V and 2.5V
- Wait and Multiple Stop modes available

### **1.2 56F827 Description**

The 56F827 is a member of the 56800 core-based family of controllers. It combines, on a single chip, the processing power of a DSP and the functionality of a microcontroller with a flexible set of peripherals to create an extremely cost-effective solution for general purpose applications. Because of its low cost, configuration flexibility, and compact program code, the 56F827 is well-suited for many applications. The 56F827 includes many peripherals that are especially useful for applications such as: noise suppression, ID tag readers, sonic/subsonic detectors, security access devices, remote metering, sonic alarms, and telephony.

The 56800 core is based on a Harvard-style architecture consisting of three execution units operating in parallel, allowing as many as six operations per instruction cycle. The microprocessor-style programming model and optimized instruction set allow straightforward generation of efficient, compact code for both DSP and MCU applications. The instruction set is also highly efficient for C/C++ Compilers to enable rapid development of optimized control applications.

The 56F827 supports program execution from either internal or external memories. Two data operands can be accessed from the on-chip Data RAM per instruction cycle. The 56F827 also provides two external dedicated interrupt lines, and up to 64 General Purpose Input/Output (GPIO) lines, depending on peripheral configuration.

The 56F827 controller includes 64K words (16-bit) of Program Flash and 4K words of Data Flash (each programmable through the JTAG port) with 1K words of Program RAM and 4K words of Data RAM. It also supports program execution from external memory. The 56800 core is capable of accessing two data operands from the on-chip Data RAM per instruction cycle.

This controller also provides a full set of standard programmable peripherals that include one 10-input, 12-bit Analog-to-Digital Converters (ADC), one Synchronous Serial Interface (SSI), two Serial Peripheral Interfaces (SPI), three Serial Communications Interfaces (SCI). (Note: The second SPI is multiplexed with the second and third SCIs, giving the option to select a second SPI or two additional SCIs.) This controller also provides one Programmable Chip Select (PCS), and one Quad Timer. The SCI, SSI, SPI, Quad Timer A, and select address and data lines can be used as General Purpose Input/Outputs (GPIOs) if those functions are not required.

## **1.3 Award-Winning Development Environment**

- Processor Expert<sup>TM</sup> (PE) provides a Rapid Application Design (RAD) tool that combines easy-to-use component-based software application creation with an expert knowledge system.
- The Code Warrior Integrated Development Environment is a sophisticated tool for code navigation, compiling, and debugging. A complete set of evaluation modules (EVMs) and development system cards will support concurrent engineering. Together, PE, Code Warrior and EVMs create a complete, scalable tools solution for easy, fast, and efficient development.

### **1.4 Product Documentation**

The four documents listed in **[Table 2-1](#page-7-0)** are required for a complete description and proper design with the 56F827. Documentation is available from local Freescale distributors, Freescale semiconductor sales offices, Freescale Literature Distribution Centers, or online at **www.freescale.com**.



#### **Table 1-1 56F827 Chip Documentation**

## **1.5 Data Sheet Conventions**

This data sheet uses the following conventions:



1. Values for VIL, VOL, VIH, and VOH are defined by individual product specifications.

# **Part 2 Signal/Connection Descriptions**

## **2.1 Introduction**

<span id="page-7-0"></span>The input and output signals of the 56F827 are organized into functional groups, as shown in **[Table 2-1](#page-7-0)** and as illustrated in **[Figure 2-1.](#page-8-0) [Table 2-2](#page-9-0)** describes the signal or signals present on a pin.





1. Alternately, GPIO pins

2. Alternately, SPI pins

3. In addition, 2 Bus Control pins can be programmed as PCS[0-1].



<span id="page-8-0"></span>\*Includes TCS pin, which is reserved for factory use and is tied to VSS

### **Figure 2-1 56F827 Signals Identified by Functional Group<sup>1</sup>**

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<sup>1.</sup> Alternate pin functionality is shown in parenthesis.

## **2.2 Signals and Package Information**

All inputs have a weak internal pull-up circuit associated with them. These pull-up circuits are always enabled. Exceptions:

- 1. When a pin is owned by GPIO, then the pull-up may be disabled under software control.
- 2. TCK has a weak pull-down circuit always active.

<span id="page-9-0"></span>

| <b>Signal Name</b>          | Pin No. | <b>Type</b>               | <b>Description</b>  |  |  |  |
|-----------------------------|---------|---------------------------|---|--|--|--|
| $V_{DD}$                    | 116     | $V_{DD}$                  | Power-These pins provide power to the internal structures of the chip, and  |  |  |  |
| $V_{DD}$                    | 81      | V <sub>DD</sub>           | are generally connected to a 2.5V supply.   |  |  |  |
| <b>V<sub>DD</sub></b>       | 19      | <b>V<sub>DD</sub></b>     |   |  |  |  |
| V <sub>DDA</sub>            | 62      | <b>V<sub>DDA</sub></b>    | Analog Power-This pin is a dedicated power pin for the analog portion of the<br>chip and should be connected to a low-noise 3.3V supply.                  |  |  |  |
| V <sub>DDA</sub> _ADC       | 69      | <b>V<sub>DDA</sub></b>    | Analog Power-This pin is a dedicated power pin for the analog portion of the<br>ADC module and should be connected to a low-noise 3.3V supply.            |  |  |  |
| V <sub>DDIO</sub>           | 113     | V <sub>DDIO</sub>         | Power In/Out—These pins provide power to the I/O structures of the chip, and  |  |  |  |
| V <sub>DDIO</sub>           | 82      | V <sub>DDIO</sub>         | are generally connected to a 3.3V supply.   |  |  |  |
| V <sub>DDIO</sub>           | 56      | V <sub>DDIO</sub>         |   |  |  |  |
| V <sub>DDIO</sub>           | 29      | V <sub>DDIO</sub>         |   |  |  |  |
| V <sub>DDIO</sub>           | 4       | V <sub>DDIO</sub>         |   |  |  |  |
| $V_{SS}$                    | 115     | $V_{SS}$                  | GND-These pins provide grounding for the internal structures of the chip. All   |  |  |  |
| $V_{SS}$                    | 80      | $V_{SS}$                  | should be attached to $V_{SS}$  |  |  |  |
| $V_{SS}$                    | 20      | $V_{SS}$                  |   |  |  |  |
| $\mathsf{V}_{\mathsf{SSA}}$ | 61      | $V_{SSA}$                 | Analog Ground-This pin supplies an analog ground.   |  |  |  |
| V <sub>SSA_ADC</sub>        | 63      | $V_{SSA}$                 | Analog Ground-This pin is a dedicated ground pin for the analog portion of<br>the ADC module.   |  |  |  |
| V <sub>SSIO</sub>           | 114     | $V_{\text{SSIO}}$         | GND In/Out—These pins provide grounding for the I/O ring on the chip.   |  |  |  |
| V <sub>SSIO</sub>           | 83      | V <sub>SSIO</sub>         | All should be attached to $V_{SS}$ .  |  |  |  |
| V <sub>SSIO</sub>           | 58      | V <sub>SSIO</sub>         |   |  |  |  |
| V <sub>SSIO</sub>           | 30      | $V_{\text{SSIO}}$         |   |  |  |  |
| V <sub>SSIO</sub>           | 5       | V <sub>SSIO</sub>         |   |  |  |  |
| <b>TCS</b>                  | 43      | Input/Output<br>(Schmitt) | TCS—This pin is reserved for factory use. It must be tied to $V_{SS}$ for normal<br>use. In block diagrams, this pin is considered an additional $V_{SS}$ |  |  |  |

**Table 2-2 56F827 Signal and Package Information for the 128 Pin LQFP**



















# **Part 3 Specifications**

## **3.1 General Characteristics**

The 56F827 is fabricated in high-density CMOS with 5V-tolerant TTL-compatible digital inputs. The term ì5V-tolerantî refers to the capability of an I/O pin, built on a 3.3V-compatible process technology, to withstand a voltage up to 5.5V without damaging the device. Many systems have a mixture of devices designed for 3.3V and 5V power supplies. In such systems, a bus may carry both 3.3V- and 5V-compatible I/O voltage levels. A standard 3.3V I/O is designed to receive a maximum voltage of  $3.3V \pm 10\%$  during normal operation without causing damage. This 5V-tolerant capability, therefore, offers the power savings of 3.3V I/O levels while being able to receive 5V levels without being damaged.

Absolute maximum ratings given in **[Table 3-1](#page-20-0)** are stress ratings only, and functional operation at the maximum is not guaranteed. Stress beyond these ratings may affect device reliability or cause permanent damage to the device.

The 56F827 DC/AC electrical specifications are preliminary and are from design simulations. These specifications may not be fully tested or guaranteed at this early stage of the product life cycle. Finalized specifications will be published after complete characterization and device qualifications have been completed.

### **CAUTION**

**This device contains protective circuitry to guard against damage due to high static voltage or electrical fields. However, normal precautions are advised to avoid application of any voltages higher than maximum-rated voltages to this high-impedance circuit. Reliability of operation is enhanced if unused inputs are tied to an appropriate voltage level.**

<span id="page-20-0"></span>

#### **Table 3-1 Absolute Maximum Ratings**

1.  $V_{DD}$  must not exceed  $V_{DDIO}$ 

2.  $V_{DDIO}$  and  $V_{DDA}$  must not differ by more that 0.5V



#### **Table 3-2 Recommended Operating Conditions**



### **Table 3-3 Thermal Characteristics<sup>6</sup>**

#### **Notes:**

- 1. Theta-JA determined on 2s2p test boards is frequently lower than would be observed in an application. Determined on 2s2p thermal test board.
- 2. Junction to ambient thermal resistance, Theta-JA  $(R_{\theta JA})$  was simulated to be equivalent to the JEDEC specification JESD51-2 in a horizontal configuration in natural convection. Theta-JA was also simulated on a thermal test board with two internal planes (2s2p where s is the number of signal layers and p is the number of planes) per JESD51-6 and JESD51-7. The correct name for Theta-JA for forced convection or with the non-single layer boards is Theta-JMA.
- 3. Junction to case thermal resistance, Theta-JC  $(R_{\theta JC})$ , was simulated to be equivalent to the measured values using the cold plate technique with the cold plate temperature used as the "case" temperature. The basic cold plate measurement technique is described by MIL-STD 883D, Method 1012.1. This is the correct thermal metric to use to calculate thermal performance when the package is being used with a heat sink.
- 4. Thermal Characterization Parameter, Psi-JT  $(\Psi_{JT})$ , is the "resistance" from junction to reference point thermocouple on top center of case as defined in JESD51-2.  $\Psi_{JT}$  is a useful value to use to estimate junction temperature in steady state customer environments.
- 5. Junction temperature is a function of on-chip power dissipation, package thermal resistance, mounting site (board) temperature, ambient temperature, air flow, power dissipation of other components on the board, and board thermal resistance.
- 6. See Section 5.1 from more details on thermal design considerations.
- 7. TJ = Junction Temperature TA = Ambient Temperature

### **3.2 DC Electrical Characteristics**

#### **Table 3-4 DC Electrical Characteristics**

<span id="page-22-0"></span>Operating Conditions:  $V_{SSIO} = V_{SS} = V_{SSA} = 0V$ ,  $V_{DDA} = V_{DDIO} = 3.0 - 3.6V$ ,  $V_{DD} = 2.25 - 2.75V$ ,  $T_A = -40^{\circ}$  to +85°C,  $C_L \le 50pF$ ,  $f_{op} = 80MHz$ 



### **Table 3-4 DC Electrical Characteristics (Continued)**

Operating Conditions:  $V_{SSIO} = V_{SSA} = 0V$ ,  $V_{DDA} = V_{DDIO} = 3.0 - 3.6V$ ,  $V_{DD} = 2.25 - 2.75V$ ,  $T_A = -40^{\circ}$  to +85°C,  $C_L \le 50p$ F,  $f_{op} = 80MHz$ 



1. Schmitt Trigger inputs are: EXTBOOT, IRQA, IRQB, RESET, TCS, TCK, TRST, TMS, TDI, and RXD1.

2. Analog inputs are: ANA[0:7], XTAL and EXTAL. Specification assumes ADC is not sampling.

3. PWM pin output source current measured with 50% duty cycle.

4. PWM pin output sink current measured with 50% duty cycle.

5.  $I_{\text{DDT}} = I_{\text{DD}} + I_{\text{DDA}}$  (Total supply current for  $V_{\text{DD}} + V_{\text{DDA}}$ )

<span id="page-23-0"></span>6. Run (operating) I<sub>DD</sub> measured using 4MHz clock source. All inputs 0.2V from rail; outputs unloaded. All ports configured as inputs; measured with all modules enabled.

7. Wait I<sub>DD</sub> measured using external square wave clock source ( $f_{osc}$  = 4MHz) into XTAL; all inputs 0.2V from rail; no DC loads; less than 50pF on all outputs. C<sub>L</sub> = 20pF on EXTAL; all ports configured as inputs; EXTAL capacitance linearly affects wait I<sub>DD</sub>; measured with PLL enabled.

8. This low-voltage interrupt monitors the V<sub>DDIO</sub> power supply. If V<sub>DDIO</sub> drops below V<sub>EIO</sub>, an interrupt is generated. Functionality of the device is guaranteed under transient conditions when  $V_{DDIO} \geq V_{EIO}$  (between the minimum specified  $V_{DDIO}$  and the point when the  $V_{EIO}$  interrupt is generated).

9. This low-voltage interrupt monitors the V<sub>DD</sub> power supply. If V<sub>DDIO</sub> drops below V<sub>EIC</sub>, an interrupt is generated. Functionality of the device is guaranteed under transient conditions when  $V_{DD} \geq V_{EIC}$  (between the minimum specified  $V_{DD}$  and the point when the  $V<sub>EIC</sub>$  interrupt is generated).

10. Power—on reset occurs whenever the V<sub>DD</sub> power supply drops below V<sub>POR</sub>. While power is ramping up, this signal remains active as long as  $V_{DD}$  is below  $V_{POR}$ , no matter how long the ramp-up rate is.



Figure 3-1 Maximum Run I<sub>DD</sub> vs. Frequency (see Note [6.](#page-23-0) in [Table 3-4\)](#page-22-0)

### **3.3 Supply Voltage Sequencing and Separation Cautions**

**[Figure 3-2](#page-24-0)** shows two situations to avoid in sequencing the  $V_{DD}$  and  $V_{DDIO}$ ,  $V_{DDA}$  supplies.



<span id="page-24-0"></span>



 $V_{DD}$  should not be allowed to rise early (1). This is usually avoided by running the regulator for the  $V_{DD}$ supply (2.5V) from the voltage generated by the 3.3V V<sub>DDIO</sub> supply, see **[Figure 3-3](#page-25-0)**. This keeps V<sub>DD</sub> from rising faster than  $V_{DDIO}$ .

 $V<sub>DD</sub>$  should not rise so late that a large voltage difference is allowed between the two supplies (2). Typically, this situation is avoided by using external discrete diodes in series between supplies, as shown in **[Figure 3-3](#page-25-0)**. The series diodes forward bias when the difference between  $V_{DDIO}$  and  $V_{DD}$  reaches approximately 1.4, causing  $V_{DD}$  to rise as  $V_{DDIO}$  ramps up. When the  $V_{DD}$  regulator begins proper operation, the difference between supplies will typically be 0.8V and conduction through the diode chain reduces to essentially leakage current. During supply sequencing, the following general relationship should be adhered to:

 $V_{\text{DDIO}} \geq V_{\text{DD}} \geq (V_{\text{DDIO}} - 1.4V)$ 

In practice,  $V_{DDA}$  is typically connected directly to  $V_{DDIO}$  with some filtering.



**Figure 3-3 Example Circuit to Control Supply Sequencing**

### <span id="page-25-1"></span><span id="page-25-0"></span>**3.4 AC Electrical Characteristics**

Timing waveforms in **[Section 3.4](#page-25-1)** are tested using the  $V_{II}$  and  $V_{II}$  levels specified in the DC Characteristics table. In **[Figure 3-4](#page-25-2)** the levels of  $V_{\text{IH}}$  and  $V_{\text{IL}}$  for an input signal are shown.



Note: The midpoint is  $V_{IL} + (V_{IH} - V_{IL})/2$ .

#### **Figure 3-4 Input Signal Measurement References**

<span id="page-25-2"></span>**[Figure 3-5](#page-26-0)** shows the definitions of the following signal states:

- Active state, when a bus or signal is driven, and enters a low impedance state
- Tri-stated, when a bus or signal is placed in a high impedance state
- Data Valid state, when a signal level has reached  $V_{\text{OL}}$  or  $V_{\text{OH}}$
- Data Invalid state, when a signal level is in transition between  $V_{OL}$  and  $V_{OH}$

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## <span id="page-26-0"></span>**3.5 Flash Memory Characteristics**



#### **Table 3-5 Flash Memory Truth Table**

1. X address enable, all rows are disabled when XE = 0

2. Y address enable, YMUX is disabled when  $YE = 0$ 

3. Sense amplifier enable

4. Output enable, tri-state Flash data out bus when  $OE = 0$ 

5. Defines program cycle

6. Defines erase cycle

7. Defines mass erase cycle, erase whole block

8. Defines non-volatile store cycle

#### **Table 3-6 IFREN Truth Table**



#### **Table 3-7 Flash Timing Parameters**



Operating Conditions:  $V_{SS} = V_{SSA} = 0$  V,  $V_{DD} = V_{DDA} = 3.0 - 3.6V$ ,  $T_A = -40^{\circ}$  to +85°C,  $C_L \le 50pF$ 

The following parameters should only be used in the Manual Word Programming Mode



1. One cycle is equal to an erase program and read.

2. Thv is the cumulative high voltage programming time to the same row before next erase. The same address cannot be programmed twice before next erase.

3. Parameters are guaranteed by design in smart programming mode and must be one cycle or greater.

\*The Flash interface unit provides registers for the control of these parameters.





<span id="page-28-0"></span>

<span id="page-28-1"></span>**Figure 3-7 Flash Erase Cycle**



**Figure 3-8 Flash Mass Erase Cycle**

## <span id="page-29-1"></span><span id="page-29-0"></span>**3.6 External Clock Operation**

The 56F827 system clock can be derived from a crystal or an external system clock signal. To generate a reference frequency using the internal oscillator, a reference crystal must be connected between the EXTAL and XTAL pins.

### **3.6.1 Crystal Oscillator**

The internal oscillator is also designed to interface with a parallel-resonant crystal resonator in the frequency range specified for the external crystal in **[Table 3-8.](#page-31-1)** A recommended crystal oscillator circuit is shown in **[Figure 3-9.](#page-30-0)** Follow the crystal supplier's recommendations when selecting a crystal, because crystal parameters determine the component values required to provide maximum stability and reliable start-up. The crystal and associated components should be mounted as close as possible to the EXTAL and XTAL pins to minimize output distortion and start-up stabilization time.The internal 56F82x oscillator circuitry is designed to have no external load capacitors present. As shown in **[Figure 3-9](#page-30-0),** no external load capacitors should be used.

The 56F80x components internally are modeled as a parallel resonant oscillator circuit to provide a capacitive load on each of the oscillator pins (XTAL and EXTAL) of 10pF to 13pF over temperature and process variations. Using a typical value of internal capacitance on these pins of 12pF and a value of 3pF as a typical circuit board trace capacitance the parallel load capacitance presented to the crystal is 9pF as determined by the following equation:

$$
CL = \frac{CL1 \cdot CL2}{CL1 + CL2} + Cs = \frac{12 \cdot 12}{12 + 12} + 3 = 6 + 3 = 9pF
$$

This is the value load capacitance that should be used when selecting a crystal and determining the actual frequency of operation of the crystal oscillator circuit.



**Figure 3-9 Connecting to a Crystal Oscillator Circuit**

### <span id="page-30-0"></span>**3.6.2 Ceramic Resonator**

It is also possible to drive the internal oscillator with a ceramic resonator, assuming the overall system design can tolerate the reduced signal integrity. A typical ceramic resonator circuit is shown in **[Figure 3-10](#page-30-1)**. The resonator and components should be mounted as close as possible to the EXTAL and XTAL pins. The internal 56F82x oscillator circuitry is designed to have no external load capacitors present. As shown in **[Figure 3-9](#page-30-0)**, no external load capacitors should be used.



**Figure 3-10 Connecting a Ceramic Resonator**

<span id="page-30-1"></span>**Note:** Freescale recommends only two terminal ceramic resonators vs. three terminal resonators (which contain an internal bypass capacitor to ground).

### <span id="page-31-0"></span>**3.6.3 External Clock Source**

The recommended method of connecting an external clock is given in **[Figure 3-11](#page-31-2)**. The external clock source is connected to XTAL and the EXTAL pin is held  $V_{DDA}/2$ .



#### **Figure 3-11 Connecting an External Clock Signal**

#### **Table 3-8 External Clock Operation Timing Requirements**

<span id="page-31-2"></span><span id="page-31-1"></span>Operating Conditions:  $V_{SSIO} = V_{SSA} = V_{SSA} = 0V$ ,  $V_{DDA} = V_{DDIO} = 3.0 - 3.6V$ ,  $V_{DD} = 2.25 - 2.75V$ ,  $T_A = -40^{\circ}$  to +85°C,  $C_L \le 50pF$ ,  $f_{op} = 80MHz$ 



1. See **[Figure 3-11](#page-31-2)** for details on using the recommended connection of an external clock driver.

2. When using Time-of-Day (TOD), maximum external frequency is 6MHz.

3. The high or low pulse width must be no smaller than 6.25ns or the chip will not function.

4. Parameters listed are guaranteed by design.



**Figure 3-12 External Clock Timing**

### **3.6.4 Phase Locked Loop Timing**

#### **Table 3-9 PLL Timing**

Operating Conditions:  $V_{SSIO} = V_{SS} = V_{SSA} = 0V$ ,  $V_{DDA} = V_{DDIO} = 3.0 - 3.6V$ ,  $V_{DD} = 2.25 - 2.75V$ ,  $T_A = -40^{\circ}$  to +85°C,  $C_L \le 50pF$ ,  $f_{op} = 80MHz$ 



1. An externally supplied reference clock should be as free as possible from any phase jitter for the PLL to work correctly. The PLL is optimized for 4MHz input crystal.

2. ZCLK may not exceed 80MHz. For additional information on ZCLK and f<sub>out</sub>/2, please refer to the OCCS chapter in the User Manual.  $ZCLK = f_{op}$ 

3. This is the minimum time required after the PLL set-up is changed to ensure reliable operation.

## **3.7 External Bus Asynchronous Timing**

#### **Table 3-10 External Bus Asynchronous Timing1, 2**

Operating Conditions:  $V_{SSIO} = V_{SS A} = V_{SS A} = 0V$ ,  $V_{DDA} = V_{DDIO} = 3.0 - 3.6V$ ,  $V_{DD} = 2.25 - 2.75V$ ,  $T_A = -40^{\circ}$  to +85°C,  $C_L \le 50pF$ ,  $f_{op} = 80MHz$ 



### **Table 3-10 External Bus Asynchronous Timing1, 2 (Continued)**

Operating Conditions:  $V_{SSIO} = V_{SS A} = V_{SS A} = 0V$ ,  $V_{DDA} = V_{DDIO} = 3.0 - 3.6V$ ,  $V_{DD} = 2.25 - 2.75V$ ,  $T_A = -40^{\circ}$  to +85°C,  $C_L \le 50pF$ ,  $f_{op} = 80MHz$ 



1. Timing is both wait state and frequency dependent. In the formulas listed, WS = the number of wait states and

 $T =$  Clock Period. For 80MHz operation,  $T = 12.5$ ns.

2. Parameters listed are guaranteed by design.

To calculate the required access time for an external memory for any frequency < 80MHz, use this formula:

Top = Clock period @ desired operating frequency

WS = Number of wait states

Memory Access Time = (Top\*WS) + (Top- 11.5)



**Note:** During read-modify-write instructions and internal instructions, the address lines do not change state.

**Figure 3-13 External Bus Asynchronous Timing**

### **3.8 Reset, Stop, Wait, Mode Select, and Interrupt Timing**

### **Table 3-11 Reset, Stop, Wait, Mode Select, and Interrupt Timing1, 5**

Operating Conditions:  $V_{SSIO} = V_{SSA} = V_{SSA} = 0V$ ,  $V_{DDA} = V_{DDIO} = 3.0 - 3.6V$ ,  $V_{DD} = 2.25 - 2.75V$ ,  $T_A = -40^{\circ}$  to +85°C,  $C_L \le 50pF$ ,  $f_{op} = 80MHz$ 



1. In the formulas, T = clock cycle. For an operating frequency of 80MHz, T = 12.5ns.

2. Circuit stabilization delay is required during reset when using an external clock or crystal oscillator in two cases:

- After power-on reset
- When recovering from Stop state

3. The minimum is specified for the duration of an edge-sensitive IRQA interrupt required to recover from the Stop state. This is not the minimum required so that the IRQA interrupt is accepted.

- 4. The interrupt instruction fetch is visible on the pins only in Mode 3.
- 5. Parameters listed are guaranteed by design.



**Figure 3-14 Asynchronous Reset Timing**

<span id="page-36-0"></span>

**Figure 3-15 External Interrupt Timing (Negative-Edge-Sensitive)**

<span id="page-36-1"></span>

<span id="page-36-2"></span>



**Figure 3-17 Interrupt from Wait State Timing**

<span id="page-37-0"></span>

<span id="page-37-1"></span>**Figure 3-18 Recovery from Stop State Using Asynchronous Interrupt Timing**



<span id="page-37-2"></span>**Figure 3-19 Recovery from Stop State Using IRQA Interrupt Service**

## **3.9 Serial Peripheral Interface (SPI) Timing**

### **Table 3-12 SPI Timing<sup>1</sup>**

Operating Conditions:  $V_{SSIO} = V_{SS} = V_{SSA} = 0V$ ,  $V_{DDA} = V_{DDIO} = 3.0 - 3.6V$ ,  $V_{DD} = 2.25 - 2.75V$ ,  $T_A = -40^{\circ}$  to +85°C,  $C_L \le 50pF$ ,  $f_{op} = 80MHz$ 



1. Parameters listed are guaranteed by design.





<span id="page-39-0"></span>

<span id="page-39-1"></span>

**56F827 Technical Data, Rev. 12**





<span id="page-40-0"></span>

<span id="page-40-1"></span>**56F827 Technical Data, Rev. 12**

## **3.10 Analog-to-Digital Converter (ADC) Timing**



#### **Table 3-13 ADC Characteristics**

1.  $V_{REF}$  must be equal to or less than  $V_{DDA}$  and must be greater than 2.7V. For optimal ADC performance, set  $V_{REF}$  to V<sub>DDA</sub>-0.3V.

- 2. Measured in 10-90% range.
- 3. LSB = Least Significant Bit.
- 4. Guaranteed by characterization.
- 5.  $t_{AIC}$  = 1/ $f_{ADIC}$



- 1. Parasitic capacitance due to package, pin to pin, and pin to package base coupling. (1.8pf)
- 2. Parasitic capacitance due to the chip bond pad, ESD protection devices and signal routing. (2.04pf)
- 3. Equivalent resistance for the ESD isolation resistor and the channel select mux. (500 ohms)
- 4. Sampling capacitor at the sample and hold circuit. Capacitor 4 is normally disconnected from the input and is only connected to it at sampling time. (1pf)

#### **Figure 3-24 Equivalent Analog Input Circuit**

### **3.11 Synchronous Serial Interface (SSI) Timing**

#### **Table 3-14 SSI Master Mode<sup>1</sup> Switching Characteristics**

Operating Conditions:  $V_{SSIO} = V_{SS} = V_{SSA} = 0V$ ,  $V_{DDA} = V_{DDIO} = 3.0 - 3.6V$ ,  $V_{DD} = 2.25 - 2.75V$ ,  $T_A = -40^{\circ}$  to +85 $^{\circ}C$ ,  $C_L \le 50pF$ ,  $f_{op} = 80MHz$ 



#### **Table 3-14 SSI Master Mode<sup>1</sup> Switching Characteristics**

Operating Conditions:  $V_{SSIO} = V_{SS} = V_{SSA} = 0V$ ,  $V_{DDA} = V_{DDIO} = 3.0 - 3.6V$ ,  $V_{DD} = 2.25 - 2.75V$ ,  $T_A = -40^{\circ}$  to +85°C,  $C_L \le 50pF$ ,  $f_{op} = 80MHz$ 



1. Master mode is internally generated clocks and frame syncs

2. Max clock frequency is IP\_clk/4 = 40MHz / 4 = 10MHz for an 80MHz part.

3. All the timings for the SSI are given for a non-inverted serial clock polarity (TSCKP=0 in SCR2 and RSCKP=0 in SCSR) and a non-inverted frame sync (TFSI=0 in SCR2 and RFSI=0 in SCSR). If the polarity of the clock and/or the frame sync have been inverted, all the timings remain valid by inverting the clock signal STCK/SRCK and/or the frame sync STFS/SRFS in the tables and in the figures.

4. 50% duty cycle

5.  $bl = bit length$ ; wl = word length



**Figure 3-25 Master Mode Timing Diagram**

#### **Table 3-15 SSI Slave Mode<sup>1</sup> Switching Characteristics**

Operating Conditions:  $V_{SSIO} = V_{SS} = V_{SSA} = 0V$ ,  $V_{DDA} = V_{DDIO} = 3.0 - 3.6V$ ,  $V_{DD} = 2.25 - 2.75V$ ,  $T_A = -40^{\circ}$  to +85°C,  $C_L \le 50pF$ ,  $f_{op} = 80MHz$ 





### **Table 3-15 SSI Slave Mode<sup>1</sup> Switching Characteristics**

Operating Conditions:  $V_{SSIO} = V_{SS} = V_{SSA} = 0V$ ,  $V_{DDA} = V_{DDIO} = 3.0 - 3.6V$ ,  $V_{DD} = 2.25 - 2.75V$ ,  $T_A = -40^{\circ}$  to +85°C,  $C_L \le 50pF$ ,  $f_{op} = 80MHz$ 

1. Slave mode is externally generated clocks and frame syncs

2. Max clock frequency is IP\_clk/4 = 40MHz / 4 = 10MHz for an 80MHz part.

3. All the timings for the SSI are given for a non-inverted serial clock polarity (TSCKP=0 in SCR2 and RSCKP=0 in SCSR) and a non-inverted frame sync (TFSI=0 in SCR2 and RFSI=0 in SCSR). If the polarity of the clock and/or the frame sync have been inverted, all the timings remain valid by inverting the clock signal STCK/SRCK and/or the frame sync STFS/SRFS in the tables and in the figures.

4. 50% duty cycle

5. bl = bit length; wl = word length



**Figure 3-26 Slave Mode Clock Timing**

## **3.12 Quad Timer Timing**

### **Table 3-16 Timer Timing1, 2**

Operating Conditions:  $V_{SSIO} = V_{SS} = V_{SSA} = 0V$ ,  $V_{DDA} = V_{DDIO} = 3.0 - 3.6V$ ,  $V_{DD} = 2.25 - 2.75V$ ,  $T_A = -40^{\circ}$  to +85 $^{\circ}C$ ,  $C_L \le 50pF$ ,  $f_{op} = 80MHz$ 



1. In the formulas listed,  $T =$  clock cycle. For 80MHz operation,  $T = 12.5$ ns.

2. Parameters listed are guaranteed by design.



**Figure 3-27 Quad Timer Timing**

## **3.13 Serial Communication Interface (SCI) Timing**

### **Table 3-17 SCI Timing<sup>4</sup>**

Operating Conditions:  $V_{SSIO} = V_{SSA} = 0V$ ,  $V_{DDA} = V_{DDIO} = 3.0 - 3.6V$ ,  $V_{DD} = 2.25 - 2.75V$ ,  $T_A = -40^\circ$  to +85°C,  $C_L \le 50pF$ ,  $f_{op} = 80MHz$ 



1.  $f_{MAX}$  is the frequency of operation of the system clock in MHz.

2. The RXD pin in SCI0 is named RXD0 and the RXD pin in SCI1 is named RXD1.

3. The TXD pin in SCI0 is named TXD0 and the TXD pin in SCI1 is named TXD1.

4. Parameters listed are guaranteed by design.



**Figure 3-28 RXD Pulse Width**



**Figure 3-29 TXD Pulse Width**

### **3.14 JTAG Timing**

### **Table 3-18 JTAG Timing1, 3**

Operating Conditions:  $V_{SSIO} = V_{SS} = V_{SSA} = 0V$ ,  $V_{DDA} = V_{DDIO} = 3.0-3.6V$ ,  $V_{DD} = 2.25-2.75V$ ,  $T_A = -40^{\circ}$  to +85°C,  $C_L \le 50pF$ ,  $f_{op} = 80MHz$ 



1. Timing is both wait state and frequency dependent. For the values listed, T = clock cycle. For 80MHz operation, T = 12.5ns.

2. TCK frequency of operation must be less than 1/8 the processor rate.

3. Parameters listed are guaranteed by design.



#### **Figure 3-30 Test Clock Input Timing Diagram**



**Figure 3-33 OnCE-Debug Event** 

# **Part 4 Packaging**

## **4.1 Package and Pin-Out Information 56F827**

This section contains package and pin-out information for the 128-pin LQFP configuration of the 56F827.



**Figure 4-1 Top View, 56F827 128-pin LQFP Package**

| Pin No.                 | <b>Signal Name</b>         | Pin No. | <b>Signal Name</b> | Pin No. | <b>Signal Name</b>   | Pin No. | <b>Signal Name</b>     |
|-------------------------|----------------------------|---------|--------------------|---------|----------------------|---------|------------------------|
| 1                       | D <sub>4</sub>             | 33      | A10                | 65      | VREFP                | 97      | GPIOD1                 |
| $\overline{2}$          | D <sub>5</sub>             | 34      | A11                | 66      | $V_{REFN}$           | 98      | GPIOD0                 |
| 3                       | D <sub>6</sub>             | 35      | A12                | 67      | $V_{REFHI}$          | 99      | $\overline{\text{ss}}$ |
| $\overline{\mathbf{4}}$ | V <sub>DDIO</sub>          | 36      | A13                | 68      | VREFMID              | 100     | <b>MISO</b>            |
| 5                       | V <sub>SSIO</sub>          | 37      | A14                | 69      | V <sub>DDA_ADC</sub> | 101     | <b>MOSI</b>            |
| 6                       | D7                         | 38      | A15                | $70\,$  | ANA0                 | 102     | <b>SCLK</b>            |
| $\overline{7}$          | D <sub>8</sub>             | 39      | <b>EXTBOOT</b>     | 71      | ANA1                 | 103     | RXD <sub>2</sub>       |
| 8                       | D <sub>9</sub>             | 40      | <b>IRQA</b>        | 72      | ANA <sub>2</sub>     | 104     | TXD <sub>2</sub>       |
| 9                       | D <sub>10</sub>            | 41      | DE                 | 73      | ANA3                 | 105     | RXD1                   |
| $10$                    | D11                        | 42      | <b>RESET</b>       | 74      | ANA4                 | 106     | TXD1                   |
| 11                      | D12                        | 43      | <b>TCS</b>         | 75      | ANA <sub>5</sub>     | 107     | RXD0                   |
| 12                      | D13                        | 44      | <b>TCK</b>         | 76      | ANA6                 | 108     | TXD <sub>0</sub>       |
| 13                      | D14                        | 45      | <b>TRST</b>        | 77      | ANA7                 | 109     | TA <sub>3</sub>        |
| 14                      | D <sub>15</sub>            | 46      | <b>TMS</b>         | 78      | ANA8                 | 110     | TA <sub>2</sub>        |
| 15                      | $\overline{RD}$            | 47      | <b>TDO</b>         | 79      | ANA9                 | 111     | TA1                    |
| 16                      | <b>WR</b>                  | 48      | TDI                | 80      | $V_{SS}$             | 112     | TA0                    |
| 17                      | $\overline{DS}$            | 49      | <b>IRQB</b>        | 81      | V <sub>DD</sub>      | 113     | V <sub>DDIO</sub>      |
| 18                      | $\overline{PS}$            | 50      | <b>STCK</b>        | 82      | V <sub>DDIO</sub>    | 114     | V <sub>SSIO</sub>      |
| 19                      | $V_{DD}$                   | 51      | <b>STFS</b>        | 83      | V <sub>SSIO</sub>    | 115     | $V_{SS}$               |
| 20                      | $\mathsf{V}_{\mathsf{SS}}$ | 52      | <b>STD</b>         | 84      | PCS <sub>2</sub>     | 116     | V <sub>DD</sub>        |
| 21                      | A <sub>0</sub>             | 53      | <b>SRCK</b>        | 85      | PCS3                 | 117     | GPIOB7                 |
| 22                      | A1                         | 54      | <b>SRFS</b>        | 86      | PCS4                 | 118     | GPIOB6                 |
| 23                      | A2                         | 55      | SRD                | 87      | PCS5                 | 119     | GPIOB5                 |
| 24                      | A <sub>3</sub>             | 56      | V <sub>DDIO</sub>  | 88      | PCS6                 | 120     | GPIOB4                 |
| 25                      | A4                         | 57      | <b>CLKO</b>        | 89      | PCS7                 | 121     | GPIOB3                 |
| 26                      | A <sub>5</sub>             | 58      | V <sub>SSIO</sub>  | 90      | <b>VPP</b>           | 122     | GPIOB2                 |
| 27                      | A <sub>6</sub>             | 59      | <b>EXTAL</b>       | 91      | GPIOD7               | 123     | GPIOB1                 |

**Table 4-1 56F827 Pin Identification by Pin Number**

| Pin No. | <b>Signal Name</b> | Pin No. | <b>Signal Name</b>                        | Pin No. | <b>Signal Name</b> | Pin No. | <b>Signal Name</b> |
|---------|--------------------|---------|---|---------|--------------------|---------|--------------------|
| 28      | A7                 | 60      | <b>XTAL</b>                               | 92      | GPIOD6             | 124     | GPIOB0             |
| 29      | V <sub>DDIO</sub>  | 61      | V <sub>SSA</sub>                          | 93      | GPIOD <sub>5</sub> | 125     | D <sub>0</sub>     |
| 30      | V <sub>SSIO</sub>  | 62      | <b>V<sub>DDA</sub></b>                    | 94      | GPIOD4             | 126     | D <sub>1</sub>     |
| 31      | A8                 | 63      | $\mathsf{V}_{\textsf{SSA}\_\textsf{ADC}}$ | 95      | GPIOD <sub>3</sub> | 127     | D <sub>2</sub>     |
| 32      | A9                 | 64      | V <sub>REFLO</sub>                        | 96      | GPIOD <sub>2</sub> | 128     | D <sub>3</sub>     |

**Table 4-1 56F827 Pin Identification by Pin Number (Continued)**



2X 38 TIPS 0.2 C A-B D

 $4X \bigcap [0,2]$ H  $A-B$   $D$ 





#### NOTES:

- 1. DIMENSIONING AND TOLERANCING PER ASME Y14.5M, 1994.
- 2. CONTROLLING DIMENSION: MILLIMETER.
- 3. DATUM PLANE H IS LOCATED AT BOTTOM OF LEAD AND IS COINCIDENT WITH THE LEAD WHERE THE LEAD EXITS THE PLASTIC BODY AT THE BOTTOM OF THE PARTING LINE.
- 4. DATUMS A, B, AND D TO BE DETERMINED AT DATUM PLANE H.
- 5. DIMENSIONS D AND E TO BE DETERMINED AT SEATING PLANE C.
- 6. DIMENSIONS D1 AND E1 DO NOT INCLUDE MOLD PROTRUSION. ALLOWABLE PROTRUSION IS 0.25 PER SIDE. DIMENSIONS D1 AND E1 DO INCLUDE MOLD MISMATCH AND ARE DETERMINED AT DATUM PLANE H.
- 7. DIMENSION b DOES NOT INCLUDE DAMBAR PROTRUSION. DAMBAR PROTRUSION SHALL NOT CAUSE THE b DIMENSION TO EXCEED 0.35.



**Case Outline - 1129-01**

#### **Figure 4-2 128-pin LQFP Mechanical Information**

Please see **www.freescale.com** for the most current case outline.

# **Part 5 Design Considerations**

## **5.1 Thermal Design Considerations**

An estimation of the chip junction temperature,  $T_J$ , in  $\rm ^{\circ}C$  can be obtained from the equation:

**Equation 1:**  $T_J = T_A + (P_D \times R_{\theta JA})$ 

Where:

 $T_A$  = ambient temperature °C  $R_{\theta JA}$  = package junction-to-ambient thermal resistance °C/W  $P_D$  = power dissipation in package

Historically, thermal resistance has been expressed as the sum of a junction-to-case thermal resistance and a case-to-ambient thermal resistance:

**Equation 2:**  $R_{\theta JA} = R_{\theta JC} + R_{\theta CA}$ 

Where:

 $R_{\theta JA}$  = package junction-to-ambient thermal resistance °C/W  $R_{\text{BIC}}$  = package junction-to-case thermal resistance  $\text{C/W}$  $R_{\text{HCA}}$  = package case-to-ambient thermal resistance °C/W

 $R<sub>BJC</sub>$  is device-related and cannot be influenced by the user. The user controls the thermal environment to change the case-to-ambient thermal resistance,  $R_{\theta CA}$ . For example, the user can change the air flow around the device, add a heat sink, change the mounting arrangement on the Printed Circuit Board (PCB), or otherwise change the thermal dissipation capability of the area surrounding the device on the PCB. This model is most useful for ceramic packages with heat sinks; some 90% of the heat flow is dissipated through the case to the heat sink and out to the ambient environment. For ceramic packages, in situations where the heat flow is split between a path to the case and an alternate path through the PCB, analysis of the device thermal performance may need the additional modeling capability of a system-level thermal simulation tool.

The thermal performance of plastic packages is more dependent on the temperature of the PCB to which the package is mounted. Again, if the estimations obtained from  $R_{\theta JA}$  do not satisfactorily answer whether the thermal performance is adequate, a system-level model may be appropriate.

#### **Definitions:**

A complicating factor is the existence of three common definitions for determining the junction-to-case thermal resistance in plastic packages:

Measure the thermal resistance from the junction to the outside surface of the package (case) closest to the chip mounting area when that surface has a proper heat sink. This is done to minimize temperature variation across the surface.

- ï Measure the thermal resistance from the junction to where the leads are attached to the case. This definition is approximately equal to a junction to board thermal resistance.
- Use the value obtained by the equation  $(T_J T_T)/P_D$  where  $T_T$  is the temperature of the package case determined by a thermocouple.

The thermal characterization parameter is measured per JESD51-2 specification using a 40-gauge type T thermocouple epoxied to the top center of the package case. The thermocouple should be positioned so that the thermocouple junction rests on the package. A small amount of epoxy is placed over the thermocouple junction and over about 1mm of wire extending from the junction. The thermocouple wire is placed flat against the package case to avoid measurement errors caused by cooling effects of the thermocouple wire.

When heat sink is used, the junction temperature is determined from a thermocouple inserted at the interface between the case of the package and the interface material. A clearance slot or hole is normally required in the heat sink. Minimizing the size of the clearance is important to minimize the change in thermal performance caused by removing part of the thermal interface to the heat sink. Because of the experimental difficulties with this technique, many engineers measure the heat sink temperature and then back-calculate the case temperature using a separate measurement of the thermal resistance of the interface. From this case temperature, the junction temperature is determined from the junction-to-case thermal resistance.

### **5.2 Electrical Design Considerations**

#### **CAUTION**

**This device contains protective circuitry to guard against damage due to high static voltage or electrical fields. However, normal precautions are advised to avoid application of any voltages higher than maximum-rated voltages to this high-impedance circuit. Reliability of operation is enhanced if unused inputs are tied to an appropriate voltage level.**

Use the following list of considerations to assure correct operation:

- Provide a low-impedance path from the board power supply to each  $V_{DD}$ ,  $V_{DDIO}$  and  $V_{DDA}$  pin on the controller, and from the board ground to each  $V_{SS}$ ,  $V_{SSIO}$  and  $V_{SSA}$  (GND) pin.
- The minimum bypass requirement is to place  $0.1 \mu$ F capacitors positioned as close as possible to the package supply pins. The recommended bypass configuration is to place one bypass capacitor on each of the  $V_{DD}/V_{SS}$  pairs, including  $V_{DDA}/V_{SSA}$  and  $V_{DDIO}/V_{SSIO}$ . Ceramic and tantalum capacitors tend to provide better performance tolerances.
- Ensure that capacitor leads and associated printed circuit traces that connect to the chip V<sub>DD,</sub> V<sub>DDIO,</sub> and  $V_{DDA}$  and  $V_{SS}$ ,  $V_{SSIO}$  and  $V_{SSA}$  (GND) pins are less than 0.5 inch per capacitor lead.
- Bypass the  $V_{DD}$  and  $V_{SS}$  layers of the PCB with approximately 100 $\mu$ F, preferably with a high-grade capacitor such as a tantalum capacitor.
- Because the controller's output signals have fast rise and fall times, PCB trace lengths should be minimal.
- Consider all device loads as well as parasitic capacitance due to PCB traces when calculating capacitance. This is especially critical in systems with higher capacitive loads that could create higher transient currents in the  $V_{DD}$  and  $V_{SS}$  circuits.
- Take special care to minimize noise levels on the VREF,  $V_{DDA}$  and  $V_{SSA}$  pins.
- When using Wired-OR mode on the SPI or the  $\overline{IRQx}$  pins, the user must provide an external pull-up device.
- Designs that utilize the TRST pin for JTAG port or OnCE module functionality (such as development or debugging systems) should allow a means to assert TRST whenever RESET is asserted, as well as a means to assert TRST independently of RESET. TRST must be asserted at power up for proper operation. Designs that do not require debugging functionality, such as consumer products, TRST should be tied low.
- Because the Flash memory is programmed through the JTAG/OnCE port, designers should provide an interface to this port to allow in-circuit Flash programming.

# **Part 6 Ordering Information**

**[Table 6-1](#page-57-0)** lists the pertinent information needed to place an order. Consult a Freescale Semiconductor sales office or authorized distributor to determine availability and to order parts.

<span id="page-57-0"></span>

### **Table 6-1 56F827 Ordering Information**

\*This package is RoHS compliant.

Electrical Design Considerations

#### *How to Reach Us:*

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