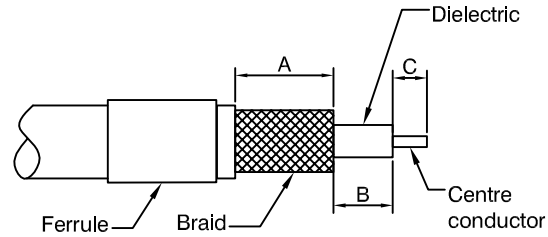


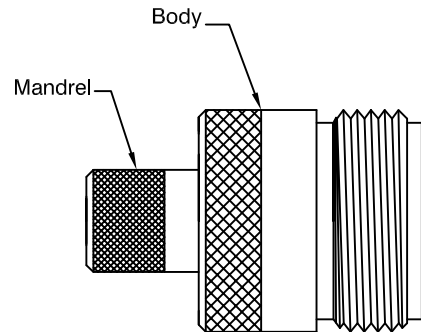
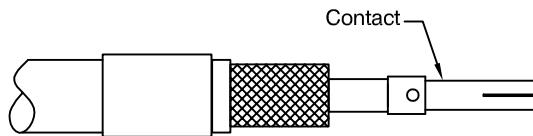
Assembly Instructions

1) Slide the ferrule onto the cable. Trim the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

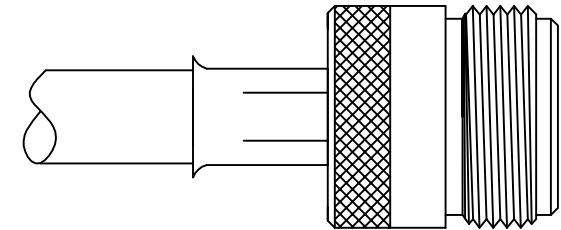
A = 9mm
B = 2mm
C = 3mm



2) Crimp or solder the contact onto the centre conductor.



3) Insert the contact into the body and ensure that the contact captivates. Make sure the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Contact	Ferrule
VN30-2019	N/A	CCC2561	2.54	10.9
VN30-2020	N/A	CCC2561	2.54	10.9
VN30-2021	N/A	CCC2561/1	2.90	10.9

Added VN30-2020	MS	2	21 Jan 13
First Issue	MS	1	17 Jul 08
DESCRIPTION OF REVISION	APPVD	ISS	DATE



Cinch Connectivity Solutions, Ltd
11 Bilton Road
Chelmsford
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T: +44 (0) 1245 342060
F: +44 124 535 8938

SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

M Spooner

CHECKED BY:

K Ager

APPROVED BY:

K Ager

DATE:

17 Jul 08

DESCRIPTION:

Stripping and Assembly
Instructions for N Crimp Jack

DRAWING NUMBER:

VAIN3102

PAGE: 1 OF 1