

# **LQ10D368**

## **TFT-LCD Module**

Spec. Issue Date: December 1, 2005

No: LD-13305C

|                        |   |  |
|------------------------|---|--|
| PREPARED BY :     DATE | <h1>SHARP</h1> <p>AVC LIQUID CRYSTAL DISPLAY GROUP<br/>SHARP CORPORATION</p> <h2>SPECIFICATION</h2> | SPEC No. LD-13305C   |
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REVISION: Dec. 1. 2005

DEVICE SPECIFICATION FOR

# TFT-LCD Module

MODEL No.

## LQ10D368

**These parts have corresponded with the RoHS directive.**

CUSTOMER' S APPROVAL

DATE \_\_\_\_\_

BY \_\_\_\_\_

PRESENTED

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## 1. Application

This specification applies to color TFT-LCD module, LQ10D368

(This specification is only applied for the module which has letter "A" at the end of the lot number of the module.)

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The device listed in these specification sheets was designed and manufactured for use in general electronic equipment.

In case of using the device for applications such as control and safety equipment for transportation(aircraft, trains, automobiles, etc. ), rescue and security equipment and various safety related equipment which require higher reliability and safety, take into consideration that appropriate measures such as fail-safe functions and redundant system design should be taken .

Do not use the device for equipment that requires an extreme level of reliability, such as aerospace applications, telecommunication equipment(trunk lines), nuclear power control equipment and medical or other equipment for life support .

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Contact and consult with a SHARP sales representative for any questions about this device .

## 2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit and power supply circuit and a backlight unit. Graphics and texts can be displayed on a  $640 \times 3 \times 480$  dots panel with 262,144 colors by supplying 18 bit data signal (6bit/color), four timing signals,+3.3V/ +5V DC supply voltage for TFT-LCD panel driving and supply voltage for backlight.

The TFT-LCD panel used for this module is a low-reflection and higher-color-saturation type. Therefore, this module is also suitable for the multimedia use.

Optimum viewing direction is 6 o'clock.

Backlight-driving DC/AC inverter is not built in this module.

## 3. Mechanical Specifications

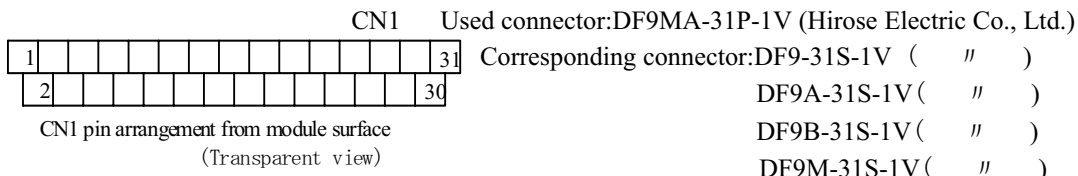
| Parameter                  | Specifications                 | Unit  |
|----------------------------|--------------------------------|-------|
| Display size               | 26 (10.4") Diagonal            | cm    |
| Active area                | 211.2(H)×158.4(V)              | mm    |
| Pixel format               | 640(H)×480(V)                  | pixel |
|                            | (1 pixel=R+G+B dots)           |       |
| Pixel pitch                | 0.330(H)×0.330(V)              | mm    |
| Pixel configuration        | R,G,B vertical stripe          |       |
| Display mode               | Normally white                 |       |
| Unit outline dimensions *1 | 246.5(W)×179.4(H)×11.0max(D)   | mm    |
| Mass                       | 520(max)                       | g     |
| Surface treatment          | Anti-glare and hard-coating 3H |       |

\*1.Note: excluding backlight cables.

Outline dimensions is shown in Fig.1

4. Input Terminals

4-1. TFT-LCD panel driving



| Pin No. | Symbol | Function   | Remark  |
|---------|--------|--|---------|
| 1       | GND    |  |         |
| 2       | CK     | Clock signal for sampling each data signal       |         |
| 3       | Hsync  | Horizontal synchronous signal                    | 【Note1】 |
| 4       | Vsync  | Vertical synchronous signal                      | 【Note1】 |
| 5       | GND    |  |         |
| 6       | R0     | R E D data signal(LSB)                           |         |
| 7       | R1     | R E D data signal                                |         |
| 8       | R2     | R E D data signal                                |         |
| 9       | R3     | R E D data signal                                |         |
| 10      | R4     | R E D data signal                                |         |
| 11      | R5     | R E D data signal(MSB)                           |         |
| 12      | GND    |  |         |
| 13      | G0     | G R E E N data signal(LSB)                       |         |
| 14      | G1     | G R E E N data signal                            |         |
| 15      | G2     | G R E E N data signal                            |         |
| 16      | G3     | G R E E N data signal                            |         |
| 17      | G4     | G R E E N data signal                            |         |
| 18      | G5     | G R E E N data signal(MSB)                       |         |
| 19      | GND    |  |         |
| 20      | B0     | B L U E data signal(LSB)                         |         |
| 21      | B1     | B L U E data signal                              |         |
| 22      | B2     | B L U E data signal                              |         |
| 23      | B3     | B L U E data signal                              |         |
| 24      | B4     | B L U E data signal                              |         |
| 25      | B5     | B L U E data signal(MSB)                         |         |
| 26      | GND    |  |         |
| 27      | ENAB   | Signal to settle the horizontal display position | 【Note2】 |
| 28      | Vcc    | +3.3/5.0V power supply                           |         |
| 29      | Vcc    | +3.3/5.0V power supply                           |         |
| 30      | R/L    | Horizontal display mode select signal            | 【Note3】 |
| 31      | U/D    | Vertical display mode select signal              | 【Note4】 |

※The shielding case is connected with GND.

【Note1】 480 line, 400 line or 350 line mode is selected by the polarity combination of the both synchronous signals.

| Mode  | 480 lines | 400 lines | 350 lines |
|-------|-----------|-----------|-----------|
| Hsync | Negative  | Negative  | Positive  |
| Vsync | Negative  | Positive  | Negative  |

【Note2】 The horizontal display start timing is settled in accordance with a rising timing of ENAB signal. In case ENAB is fixed "Low", the horizontal start timing is determined as described in 7-2. Don't keep ENAB " High" during operation.

【Note3】 【Note4】



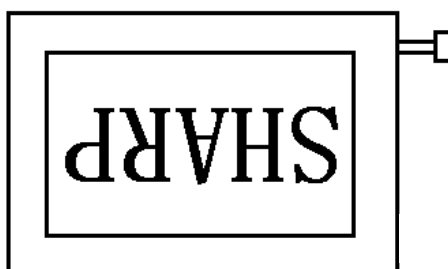
R/L=High, U/D=Low



R/L=Low, U/D=Low



R/L=High, U/D=High



R/L=Low, U/D=High

## 4-2. Backlight driving

Used connector : BHR-03VS-1(JST)

CN2

Corresponding connector : SM02(8.0)B-BHS(JST)

| Pin no. | Symbol            | Function                                     |
|---------|-------------------|--|
| 1       | V <sub>HIGH</sub> | Power supply for lamp<br>(High voltage side) |
| 2       | NC                | This is electrically opened.                 |
| 3       | V <sub>LOW</sub>  | Power supply for lamp<br>(Low voltage side)  |

## 5. Absolute Maximum Ratings

| Parameter                       | Symbol           | Condition | Ratings                     | Unit | Remark  |
|---------------------------------|------------------|-----------|-----------------------------|------|---------|
| Input voltage                   | V <sub>I</sub>   | Ta=25°C   | -0.3 ~ V <sub>CC</sub> +0.3 | V    | 【Note1】 |
| +5V supply voltage              | V <sub>CC</sub>  | Ta=25°C   | 0 ~ +6                      | V    |         |
| Storage temperature             | T <sub>stg</sub> | —         | -30 ~ +70                   | °C   | 【Note2】 |
| Operating temperature (Ambient) | Topa             | —         | -10 ~ +65                   | °C   |         |

【Note1】 CK,R0~R5,G0~G5,B0~B5,Hsync,Vsync,ENAB, R/L, U/L

【Note2】 Humidity : 95%RH Max. at Ta≤40°C.

Maximum wet-bulb temperature at 39°C or less at Ta&gt;40°C.

No condensation.

6. Electrical Characteristics

6-1. TFT-LCD panel driving

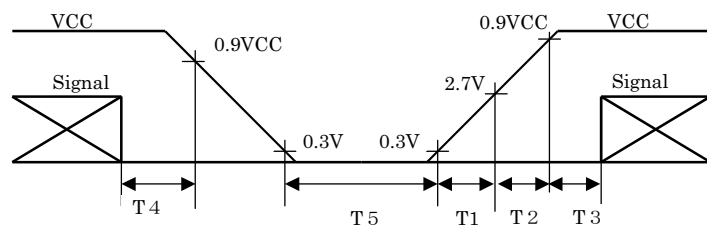
Ta=25°C

| Parameter                       |                     | Symbol           | Min.               | Typ.        | Max.               | Unit  | Remark                                  |
|---------------------------------|---------------------|------------------|--------------------|-------------|--------------------|-------|---|
| Power Supply                    | Supply voltage      | V <sub>CC</sub>  | +3.0               | +3.3   +5.0 | +5.5               | V     | 【Note1】                                 |
|                                 | Current dissipation | I <sub>CC</sub>  | —                  | 180         | 270                | mA    | V <sub>CC</sub> =3.3V 【Note2】           |
|                                 |                     | I <sub>CC</sub>  | —                  | 150         | 230                | mA    | V <sub>CC</sub> =5.0V 【Note2】           |
| Permissive input ripple voltage |                     | V <sub>RF</sub>  | —                  | —           | 100                | mVp-p |   |
| Input voltage (Low)             |                     | V <sub>IL</sub>  | —                  | —           | 0.3V <sub>CC</sub> | V     | 【Note3】                                 |
| Input voltage (High)            |                     | V <sub>IH</sub>  | 0.7V <sub>CC</sub> | —           | —                  | V     |   |
| Input current (low)             |                     | I <sub>OL1</sub> | —                  | —           | 1.0                | μA    | V <sub>I</sub> =0V 【Note4】              |
|                                 |                     | I <sub>OL2</sub> | —                  | —           | 10                 | μA    | V <sub>I</sub> =0V 【Note5】              |
|                                 |                     | I <sub>OL3</sub> | —                  | —           | 800                | μA    | V <sub>I</sub> =0V 【Note6】              |
| Input current (High)            |                     | I <sub>OH1</sub> | —                  | —           | 1.0                | μA    | V <sub>I</sub> =V <sub>CC</sub> 【Note7】 |
|                                 |                     | I <sub>OH2</sub> | —                  | —           | 300                | μA    | V <sub>I</sub> =V <sub>CC</sub> 【Note8】 |
|                                 |                     | I <sub>OH3</sub> | —                  | —           | 800                | μA    | V <sub>I</sub> =V <sub>CC</sub> 【Note9】 |

【NOTE1】

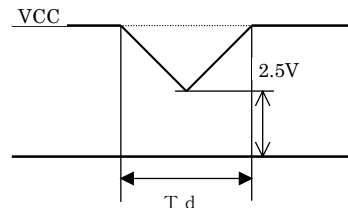
V<sub>CC</sub>-turn-on conditions

- 0 < T<sub>1</sub> ≤ 15 ms
- 0 < T<sub>2</sub> ≤ 10 ms
- 0 < T<sub>3</sub> ≤ 100 ms
- 0 < T<sub>4</sub> ≤ 1 s
- T<sub>5</sub> > 200 ms



V<sub>CC</sub>-dip conditions

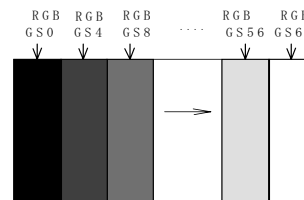
- 1) 2.5V ≤ V<sub>CC</sub> < V<sub>CC</sub>
- T<sub>d</sub> ≤ 10 ms



- 2) V<sub>CC</sub> < 2.5V
- V<sub>CC</sub>-dip condition should also follow The V<sub>CC</sub>-turn-on conditions

【Note2】 Typical current situation : 16-gray-bar pattern.

480 line mode/V<sub>CC</sub>=+3.3V/+5.0V



【Note3】 CK,R0~R5,G0~G5,B0~B5,Hsync,Vsync,ENAB,

R/L,U/D

【Note4】 CK,R0~R5,G0~G5,B0~B5,Hsync,Vsync,

【Note5】 U/D,ENAB

【Note6】 R/L

【Note7】 CK,R0~R5,G0~G5,B0~B5,Hsync,Vsync,R/L

【Note8】 ENAB

【Note9】 U/D

## 6-2. Backlight driving

The backlight system is an edge-lighting type with double CCFT (Cold Cathode Fluorescent Tube).

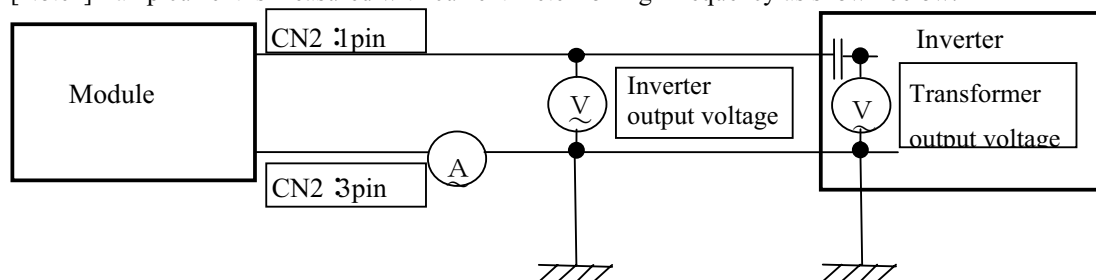
The characteristics of single lamp are shown in the following table.

(It is usually required to measure under the following condition.

condition:  $I_L=6.0\text{mA}$ ,  $T_a=25^\circ\text{C} \pm 2^\circ\text{C}$ ,  $FL=60\text{kHz}$ .)

| Parameter              | Symbol | Min.  | Typ. | Max. | Unit   | Remark                                  |
|------------------------|--------|-------|------|------|--------|---|
| Lamp current           | $I_L$  | 2.0   | 6.0  | 6.5  | mA rms | [Note1]                                 |
| Lamp power consumption | $P_L$  | -     | 3.0  | -    | W      | [Note2]                                 |
| Lamp frequency         | $FL$   | 20    | 35   | 60   | kHz    | [Note3]                                 |
| Kick-off voltage       | $V_s$  | -     | -    | 950  | V rms  | Inverter output<br>(Transformer output) |
|                        |        | -     | -    | 1500 |        |   |
| Lamp life time         | $LL$   | 50000 | -    | -    | Hour   | [Note5]                                 |

[Note1] Lamp current is measured with current meter for high frequency as shown below.



[Note2] Referential data per one CCFT by calculation. ( $I_L \times V_L$ )

The data don't include loss at inverter. ( $I_L=6.0\text{mA rms}$ )

[Note3] Lamp frequency may produce interference with horizontal synchronous frequency, and this may cause beat on the display. Therefore lamp frequency shall be detached as much as possible from the horizontal synchronous frequency and from the harmonics of horizontal synchronous to avoid interference.

[Note4] The open output voltage of the inverter shall be maintained for more than 1s; otherwise the lamp may not be turned on.

[Note5] Above value is applicable when lamp (the long side of LCD module) is placed horizontally. (Landscape position)

Lamp life time is defined that it applied either ① or ② under this condition  
(Continuous turning on at  $T_a=25^\circ\text{C}$ ,  $I_L=6.0\text{mA rms}$ )

① Brightness becomes 50% of the original value under standard condition.

② Kick-off voltage at  $T_a=-10^\circ\text{C}$  exceeds maximum value, 1500Vrms.

(Lamp lifetime may vary if lamp is in portrait position due to the change of mercury density inside the lamp.)

In case of operating under lower temp environment, the lamp exhaustion is accelerated and the brightness becomes lower.

(Continuous operating for around 1 month under lower temp condition may reduce the brightness to half of the original brightness.)

In case of such usage under lower temp environment, periodical lamp exchange is recommended.

[Note6] The performance of the backlight, for example life time or brightness, is much influenced by the characteristics of the DC-AC inverter for the lamp. When you design or order the inverter, please make sure that a poor lighting caused by the mismatch of the backlight and the inverter (miss-lighting, flicker, etc.) never occur. when you confirm it, the module should be operated in the same condition as it is installed in your instrument.

Be sure to use a back light power supply with the safety protection circuit such as the detection circuit for the excess voltage, excess current and or electric discharge waveform.

Be sure to use the detect circuit by which one side of the CCFT lamps can be controlled independently. Otherwise, when one side of the CCFT is open, the excess current may possibly be applied to the other side of the lamp.

[Note7] It is required to have the inverter designed so that to allow the impedance deviation of the two CCFT lamps and the capacity deviation of barast capacitor.

[Note8] Under the environment of 10lx or less, miss-lighting delay may occur.



## 7. Timing Characteristics of input signals

Timing diagrams of input signal are shown in Fig.2 - ①~③ .

## 7-1. Timing characteristics

| Parameter                    |             | Symbol | Mode | Min.  | Typ.  | Max.   | Unit    | Remark |
|------------------------------|-------------|--------|------|-------|-------|--------|---------|--------|
| Clock                        | Frequency   | 1/Tc   | all  | —     | 25.18 | 28.33  | MHz     |        |
|                              | High time   | Tch    | "    | 5     | —     | —      | ns      |        |
|                              | Low time    | Tcl    | "    | 10    | —     | —      | ns      |        |
| Data                         | Setup time  | Tds    | "    | 5     | —     | —      | ns      |        |
|                              | Hold time   | Tdh    | "    | 10    | —     | —      | ns      |        |
| Horizontal sync. signal      | Cycle       | TH     | "    | 30.00 | 31.78 | —      | $\mu$ s |        |
|                              |             |        | "    | 750   | 800   | 900    | clock   |        |
|                              | Pulse width | THp    | "    | 2     | 96    | 200    | clock   |        |
| Vertical sync. signal        | Cycle       | TV     | 480  | 515   | 525   | 560    | line    |        |
|                              |             |        | 400  | 446   | 449   | 480    | line    |        |
|                              |             |        | 350  | 447   | 449   | 510    | line    |        |
|                              | Pulsewidth  | TVp    | all  | 1     | —     | 34     | line    |        |
| Horizontal display period    |             | THd    | "    | 640   | 640   | 640    | clock   |        |
| Hsync-Clock phase difference |             | THc    | "    | 10    | —     | Tc-10  | ns      |        |
| Hsync-Vsync phase difference |             | TVh    | "    | 0     | —     | TH-THp | clock   |        |

Note) In case of lower frequency, the deterioration of display quality, flicker etc., may be occurred.

## 7-2. Horizontal display position

The horizontal display position is determined by ENAB signal and the input data corresponding to the rising edge of ENAB signal is displayed at the left end of the active area.

| Parameter                            |             | symbol | Min. | Typ. | Max.   | Unit  | Remark |
|--------------------------------------|-------------|--------|------|------|--------|-------|--------|
| Enable signal                        | Setup time  | Tes    | 5    | —    | Tc-10  | ns    |        |
|                                      | Pulse width | Tep    | 2    | 640  | 640    | clock |        |
| Hsync-Enable signal phase difference |             | THE    | 44   | —    | TH-664 | clock |        |

Note) When ENAB is fixed "Low", the display starts from the data of C104(clock) as shown

in Fig.2-①~③. Be careful that the module does not work when ENAB is fixed "High".

When the phase difference is below 104 clock, keep the "High level of ENAB is signal longer Than 104-The. If it will not be kept, the display starts from the data of C104(clock).

## 7-3. Vertical display position

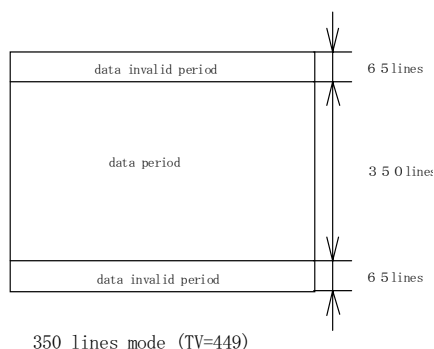
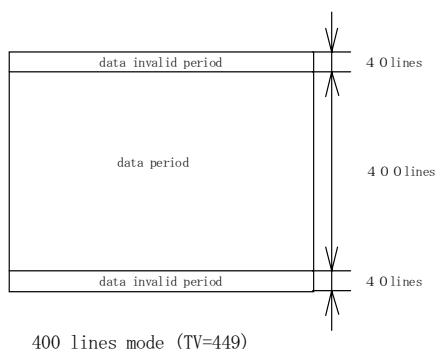
The vertical display position is automatically centered in the active area at each mode of VGA ,480-,400-,and 350-line mode . Each mode is selected depending on the polarity of the synchronous signals described in 4-1(Note1).

In each mode ,the data of TVn is displayed at the top line of the active area. And the display position will be centered on the screen like the following figure when the period of vertical synchronous signal,TV,is typical value.

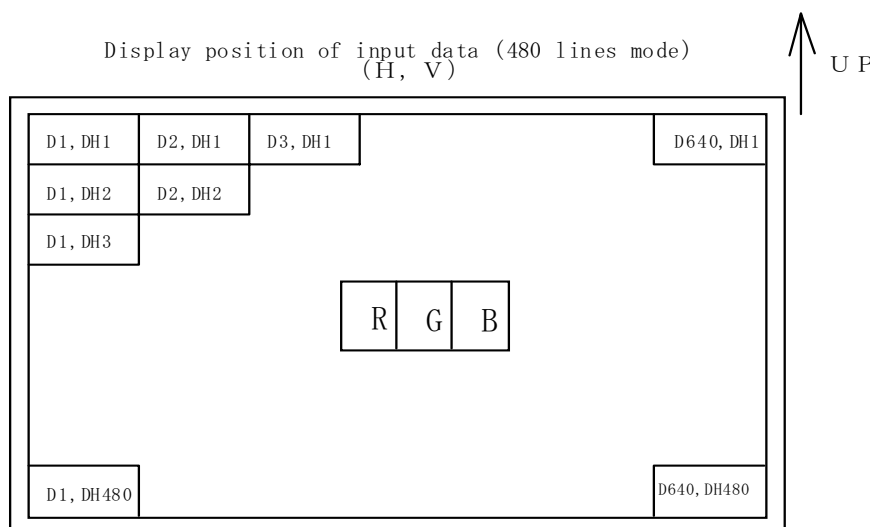
In 400-,and 350-line mode,the data in the vertical data invalid period is also displayed, So ,inputting all data "0" is recommended during vertical data invalid period.

ENAB signal has no relation to the vertical display position.

| Mode | V-data start(TVs) | V-data period(TVd) | V-display start(TVn) | V-display period | Unit | Remark |
|------|-------------------|--------------------|----------------------|------------------|------|--------|
| 480  | 34                | 480                | 34                   | 480              | line |        |
| 400  | 34                | 400                | 443-TV               | 480              | line |        |
| 350  | 61                | 350                | 445-TV               | 480              | line |        |



#### 7-4. Input Data Signals and Display Position on the screen



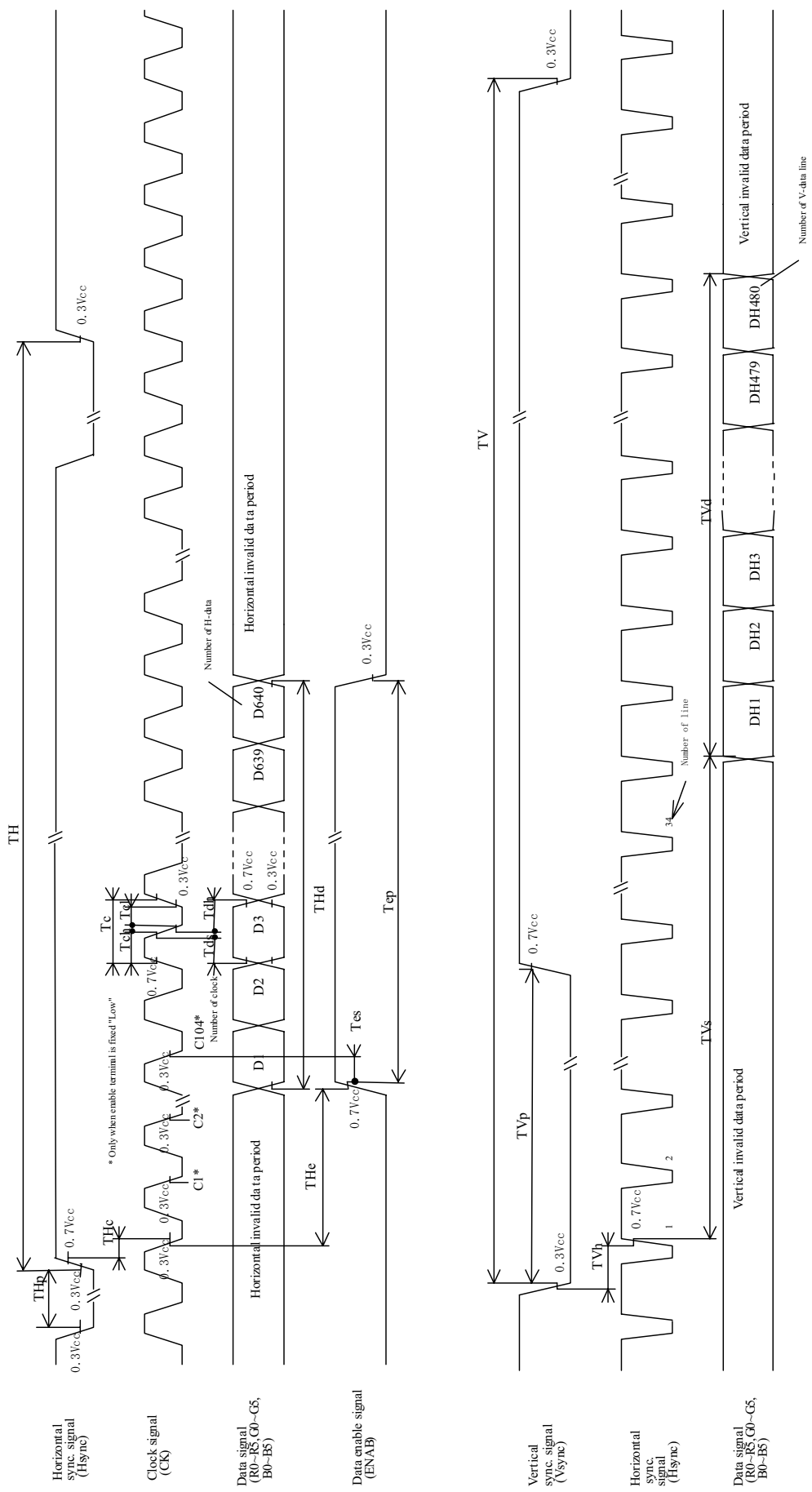


Fig 2-1 Input signal waveforms (480 line mode)

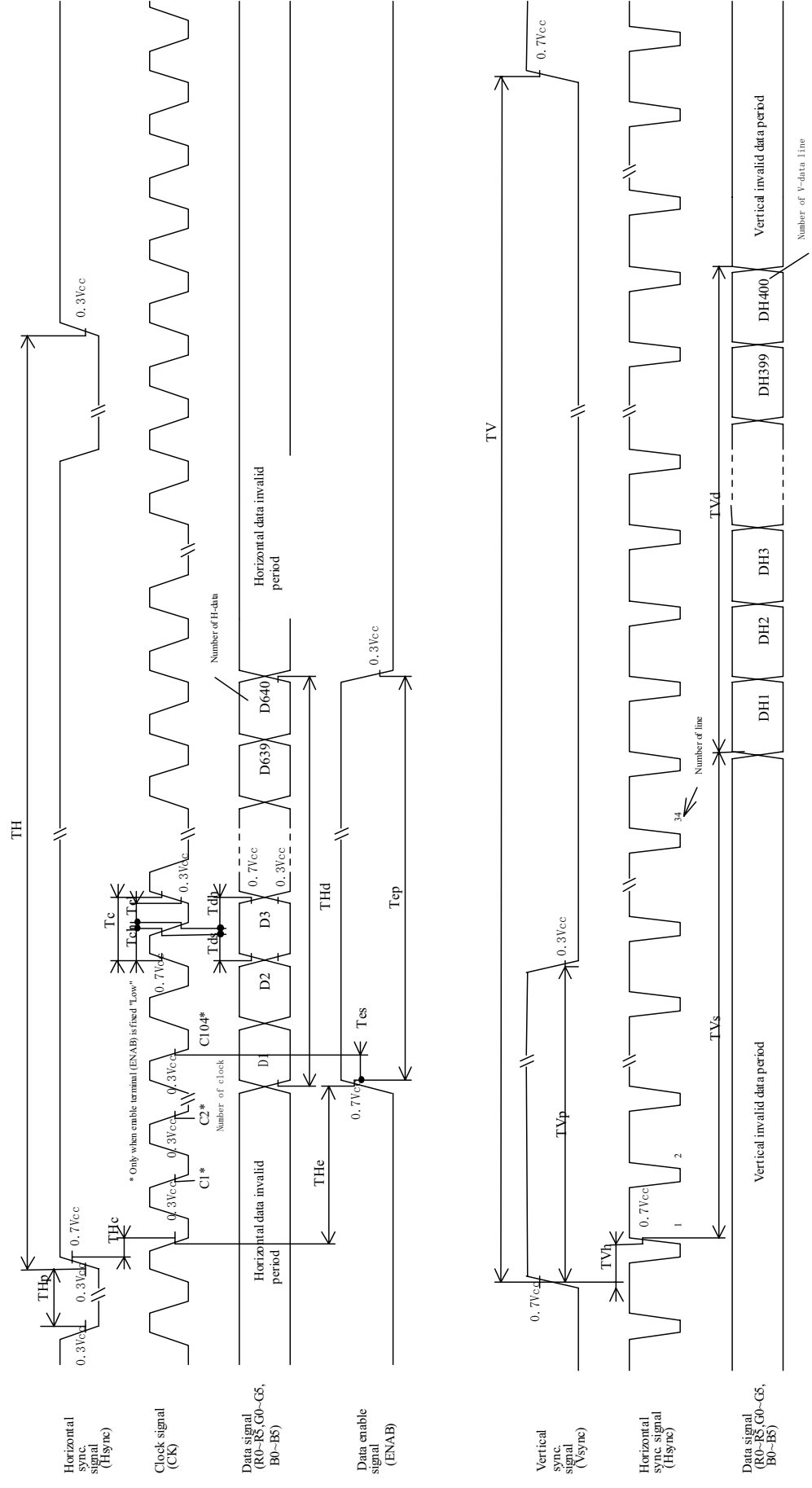


Fig.2-2 Input signal waveforms (400 line mode)

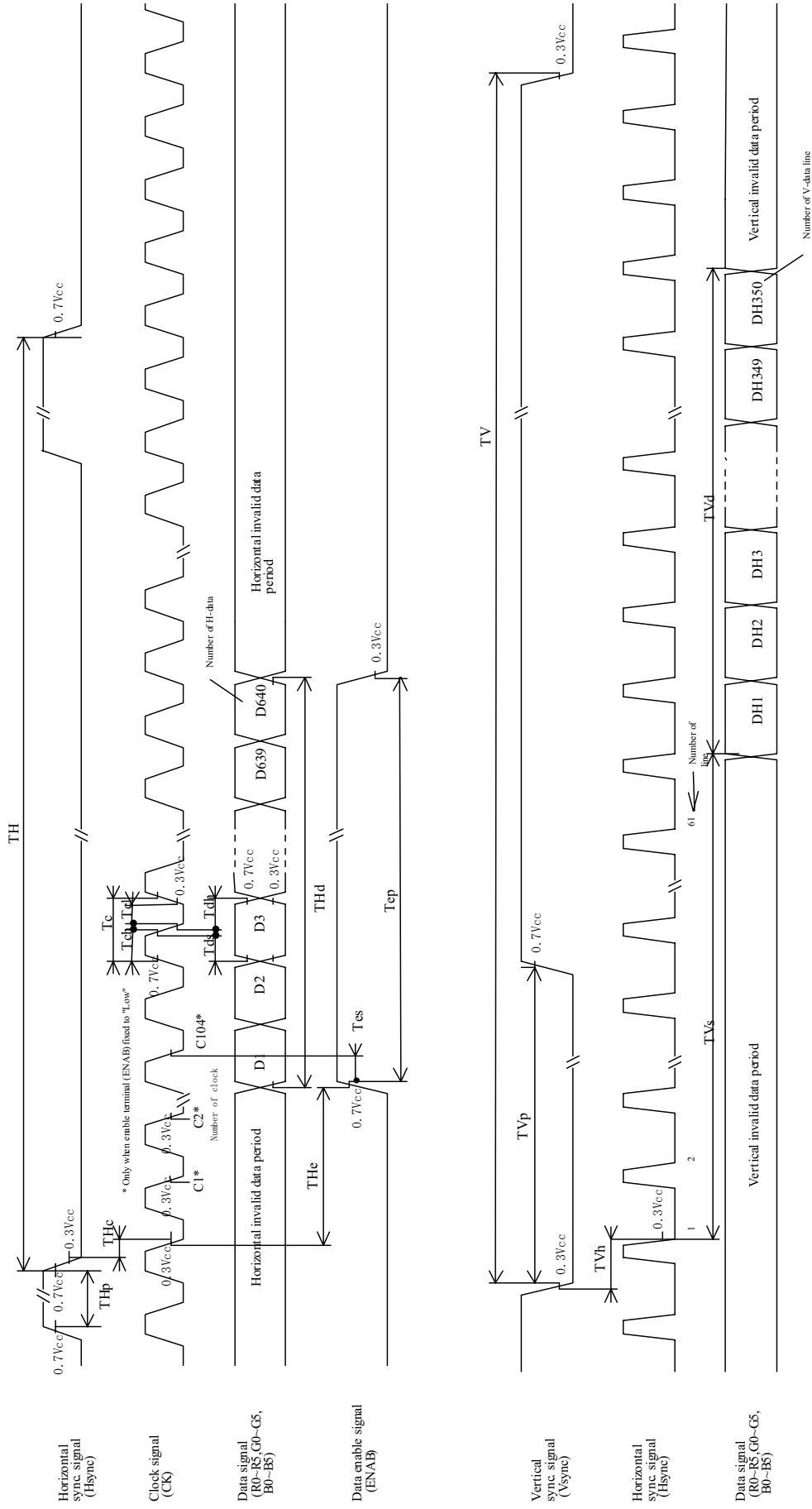


Fig.2-3 Input signal waveforms (350 line mode)

## 8. Input Signals, Basic Display Colors and Gray Scale of Each Color

|                     | Colors &<br>Gray scale | Data signal   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
|---------------------|------------------------|---------------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
|                     |                        | Gray<br>Scale | R0 | R1 | R2 | R3 | R4 | R5 | G0 | G1 | G2 | G3 | G4 | G5 | B0 | B1 | B2 | B3 | B4 | B5 |
| Basic Color         | Black                  | —             | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Blue                   | —             | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 1  |
|                     | Green                  | —             | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Cyan                   | —             | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|                     | Red                    | —             | 1  | 1  | 1  | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Magenta                | —             | 1  | 1  | 1  | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 1  |
|                     | Yellow                 | —             | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | White                  | —             | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
| Gray Scale of Red   | Black                  | GS0           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | ↑                      | GS1           | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Darker                 | GS2           | 0  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | ↑                      | ↓             |    |    |    | ↓  |    |    |    |    | ↓  |    |    |    |    |    | ↓  |    |    |    |
|                     | ↓                      | ↓             |    |    |    | ↓  |    |    |    |    | ↓  |    |    |    |    |    | ↓  |    |    |    |
|                     | Brighter               | GS61          | 1  | 0  | 1  | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | ↓                      | GS62          | 0  | 1  | 1  | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Red                    | GS63          | 1  | 1  | 1  | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
| Gray Scale of Green | Black                  | GS0           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | ↑                      | GS1           | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Darker                 | GS2           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | ↑                      | ↓             |    |    |    | ↓  |    |    |    |    | ↓  |    |    |    |    |    | ↓  |    |    |    |
|                     | ↓                      | ↓             |    |    |    | ↓  |    |    |    |    | ↓  |    |    |    |    |    | ↓  |    |    |    |
|                     | Brighter               | GS61          | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0  | 1  | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | ↓                      | GS62          | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Green                  | GS63          | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
| Gray Scale of Blue  | Black                  | GS0           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | ↑                      | GS1           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0  | 0  | 0  | 0  | 0  |
|                     | Darker                 | GS2           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0  | 0  | 0  | 0  |
|                     | ↑                      | ↓             |    |    |    | ↓  |    |    |    |    | ↓  |    |    |    |    |    | ↓  |    |    |    |
|                     | ↓                      | ↓             |    |    |    | ↓  |    |    |    |    | ↓  |    |    |    |    |    | ↓  |    |    |    |
|                     | Brighter               | GS61          | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0  | 1  | 1  | 1  | 1  |
|                     | ↓                      | GS62          | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  |
|                     | Blue                   | GS63          | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 1  |

0 : Low level voltage, 1 : High level voltage

Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

## 9. Optical Characteristics

Ta=25°C, Vcc=+5V

| Parameter                                      |            | Symbol                 | Condition                     | Min | Typ   | Max  | Unit              | Remark                                      |
|--|------------|------------------------|-------------------------------|-----|-------|------|-------------------|---|
| Viewing Angle Range                            | Horizontal | $\theta 21, \theta 22$ | CR > 1.0                      | 60  | 70    | —    | Deg.              | 【Note1,4】                                   |
|  | Vertical   | $\theta 11$            |                               | 35  | 40    | —    | Deg.              |   |
|  |            | $\theta 12$            |                               | 55  | 70    | —    | Deg.              |   |
| Contrast ratio                                 |            | CR                     | $\theta = 0^\circ$            | 150 | —     | —    | —                 | 【Note2,4】                                   |
|  |            |                        | Optimum Viewing Angle         | —   | 300   | —    | —                 |   |
| Response Time                                  | Rise       | $\tau r$               | $\theta = 0^\circ$            | —   | 20    | —    | ms                | 【Note3,4】                                   |
|  | Decay      | $\tau d$               |                               | —   | 40    | —    | ms                |   |
| Chromaticity of White                          |            | x                      |                               | —   | 0.313 | —    |                   | 【Note4】<br>I <sub>L</sub> =6.0mA<br>f=35kHz |
|  |            | y                      |                               | —   | 0.329 | —    |                   |   |
| Luminance of white                             |            | Y <sub>L</sub>         |                               | 160 | 200   | —    | cd/m <sup>2</sup> |   |
| White Uniformity                               |            | $\delta w$             |                               | —   | —     | 1.45 | —                 | 【Note5】                                     |
| Viewing Angle range as a Brightness Definition | Horizontal | $\theta 21, \theta 22$ | 50% of the maximum brightness | —   | 45    | —    | Deg.              | 【Note1】                                     |
|  |            |                        |                               | —   | 35    | —    | Deg.              |   |
|  | Vertical   | $\theta 11$            |                               | —   | 30    | —    | Deg.              |   |

※The measurement shall be executed 30 minutes after lighting at rating. (condition:I<sub>L</sub>=6.0mA)

The optical characteristics shall be measured in a dark room or equivalent state with the method shown in Fig.3 below.

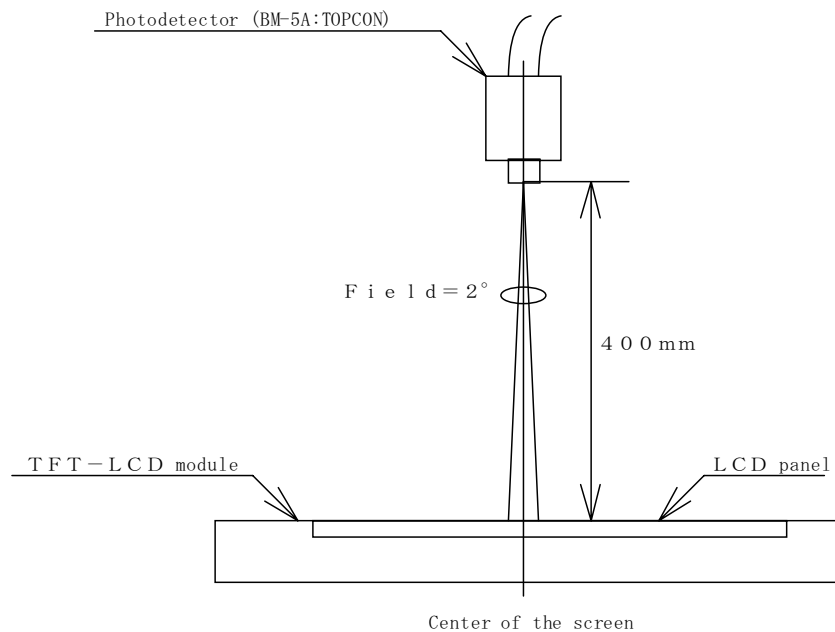
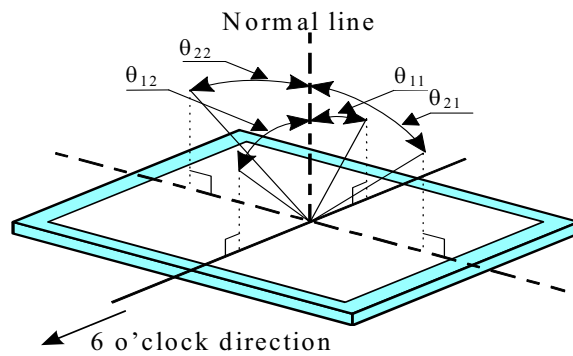


Fig.3 Optical characteristics measurement method

【Note1】 Definitions of viewing angle range:



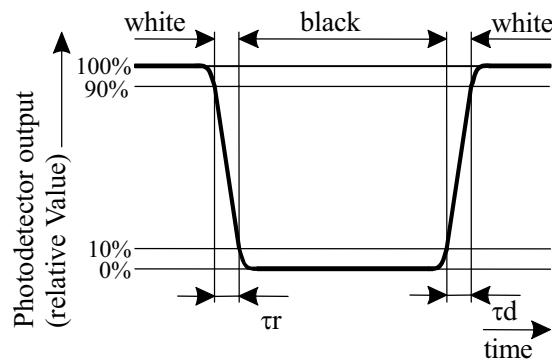
【Note2】 Definition of contrast ratio:

The contrast ratio is defined as the following.

$$\text{Contrast Ratio (CR)} = \frac{\text{Luminance (brightness) with all pixels white}}{\text{Luminance (brightness) with all pixels black}}$$

【Note3】 Definition of response time:

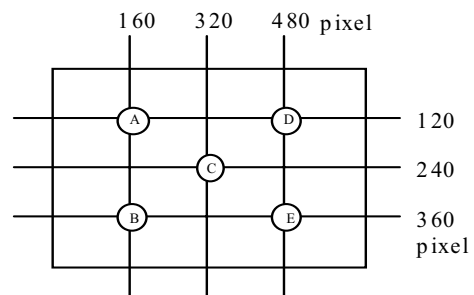
The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white" .



【Note4】 This shall be measured at center of the screen.

【Note5】 Definition of white uniformity:

White uniformity is defined as the following with five measurements (A~E).





## 10. Display Quality

The display quality of the color TFT-LCD module shall be in compliance with the Incoming Inspection Standard.

## 11. Handling Precautions

- a) Be sure to turn off the power supply when inserting or disconnecting the cable.
- b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
- c) Since the front polarizer is easily damaged, pay attention not to scratch it.
- d) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.  
Handle with care.
- g) Since CMOS LSI is used in this module, take care of static electricity and injure the human earth when handling. Observe all other precautionary requirements in handling electric components.
- h) Protection film is attached to the module surface to prevent it from being scratched .  
Peel the film off slowly , just before the use, with strict attention to electrostatic charges.  
Blow off 'dust' on the polarizer by using an ionized nitrogen.
- i) The polarizer surface on the panel is treated with Anti-Glare for low reflection. In case of attaching protective board over the LCD, be careful about the optical interface fringe etc. which degrades display quality.
- j) Do not expose the LCD panel to direct sunlight. Lightproof shade etc. should be attached when LCD panel is used under such environment.
- k) Connect GND to 4 place of mounting holes to stabilize against EMI and external noise.
- l) There are high voltage portions on the backlight and very dangerous. Careless touch may lead to electrical shock. When exchange lamps or service, turn off the power without fail.
- m) When handling LCD modules and assembling them into cabinets, please be noted that long-term storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the LCD modules.
- n) Cold cathode fluorescent lamp in LCD panel contains a small amount of mercury, please follow local ordinances or regulations for disposal.
- o) Be sure not to apply tensile stress to the lamp lead cable.
- p) Do not expose the LCD panel to direct sunlight. Lightproof shade etc. should be attached when LCD panel is used under such environment.
- q) Be careful of a back light lead not to pull by force at the time of the wiring to an inverter, or line processing.
- r) When install LCD modules in the cabinet, recommended torque value is " $0.294 \pm 0.02 \text{ N} \cdot \text{m}$  ( $3.0 \pm 0.2 \text{ kgf} \cdot \text{cm}$ )".  
Be sure to confirm it in the same condition as it is installed in your instrument.
- s) Liquid crystal contained in the panel may leak if the LCD is broken. Rinse it as soon as possible if it gets inside your eye or mouth by mistake.
- t) Notice: Never dismantle the module , because it will cause failure.
- u) Be careful when using it for long time with fixed pattern display as it may cause afterimage.
- v) Adjusting volume have been set optimally before shipment, so do not change any adjusted value.  
If adjusted value is changed, the specification may not be satisfied.
- w) If a minute particle enters in the module and adheres to an optical material, it may cause display non-uniformity issue, etc. Therefore, fine-pitch filters have to be installed to cooling and inhalation hole if you intend to install a fan.

## 12. Packing form

|   |                      |
|---|----------------------|
| Product country                                   | JAPAN                |
| Piling number of cartons                          | 8 (Max)              |
| Packing quantity in one carton                    | 10                   |
| Carton size [mm]                                  | 497(W)×318(D)×227(H) |
| Total mass of one carton filled with full modules | 7.8 kg               |
| Packing form is shown                             | Fig.4                |

## 13. Reliability test items

| No. | Test item                                       | Conditions  |
|-----|---|---|
| 1   | High temperature storage test                   | Ta=70°C 240h  |
| 2   | Low temperature storage test                    | Ta= -30°C 240h  |
| 3   | High temperature & high humidity operation test | Ta=40°C ; 95%RH 240h<br>(No condensation)   |
| 4   | High temperature operation test                 | Ta=65°C 240h  |
| 5   | Low temperature operation test                  | Ta= -10°C 240h  |
| 6   | Vibration test<br>(non- operating)              | Frequency: 10~57Hz/Vibration width (one side):0.075mm<br>: 58~500Hz/Gravity:9.8m/s <sup>2</sup><br>Sweep time : 11 minutes<br>Test period : 3 hours<br>(1 hour for each direction of X,Y,Z) |
| 7   | Shock test<br>(non- operating)                  | Max. gravity : 490m/s <sup>2</sup><br>Pulse width : 11ms, half sine wave<br>Direction : ±X, ±Y, ±Z<br>once for each direction.  |

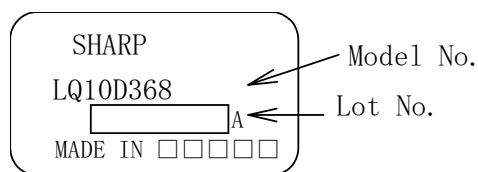
## 【Result Evaluation Criteria】

Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function.

## 14. Others

## 1) Label:

Module



&lt; Packing box

① Model No. ② Shipment Date ③ Quantity

|                            |   |
|----------------------------|---|
| 社内品番 : (4 S) LQ10D368      | ① |
| Lot NO. : (1 T) 2002. 9. 1 | ② |
| Quantity : (Q) 10 pcs      | ③ |
| ユーザ品番 :                    |   |
| シャープ物流用ラベルです。              |   |

Internal Use Only  
R. C.

※R.C. (RoHS Compliance) means these parts have corresponded with the RoHS directive.

- 2) Adjusting volume have been set optimally before shipment, so do not change any adjusted value.  
If adjusted value is changed, the specification may not be satisfied.
- 3) Disassembling the module can cause permanent damage and should be strictly avoided.
- 4) Please be careful since image retention may occur when a fixed pattern is displayed for a long time
- 5) If any problem occurs in relation to the description of this specification , it shall be resolved through discussion with spirit of cooperation.

#### Procedure to backlight replacement

Lamp which is used in the LCD module is consumable goods. When the lamp replacement is needed due to the expiry of lamp-operating life, replace the lamp with lamp holder following with below procedure 1) to 4).

Make sure that the power supply of DC/AC inverter which operates the lamp is turned off before the lamp replacement. Also, please wear fingerstall and be careful not to put any stain or scratch on the LCD panel.

#### Replacement procedure

- (1) Put the module rear side on the top.
- (2) Slide the edge (shaded area) of the lamp unit to the direction which arrow X indicates.  
(The hook of the lamp unit will be unhooked from the hook b of the module.)
- (3) Slide the lamp unit to the direction which arrow Y indicates, holding the edge of the lamp unit slided to the direction which arrow X indicates.
- (4) Insert new lamp unit into the LCD module and install the lamp unit until the hook a and b is engaged.

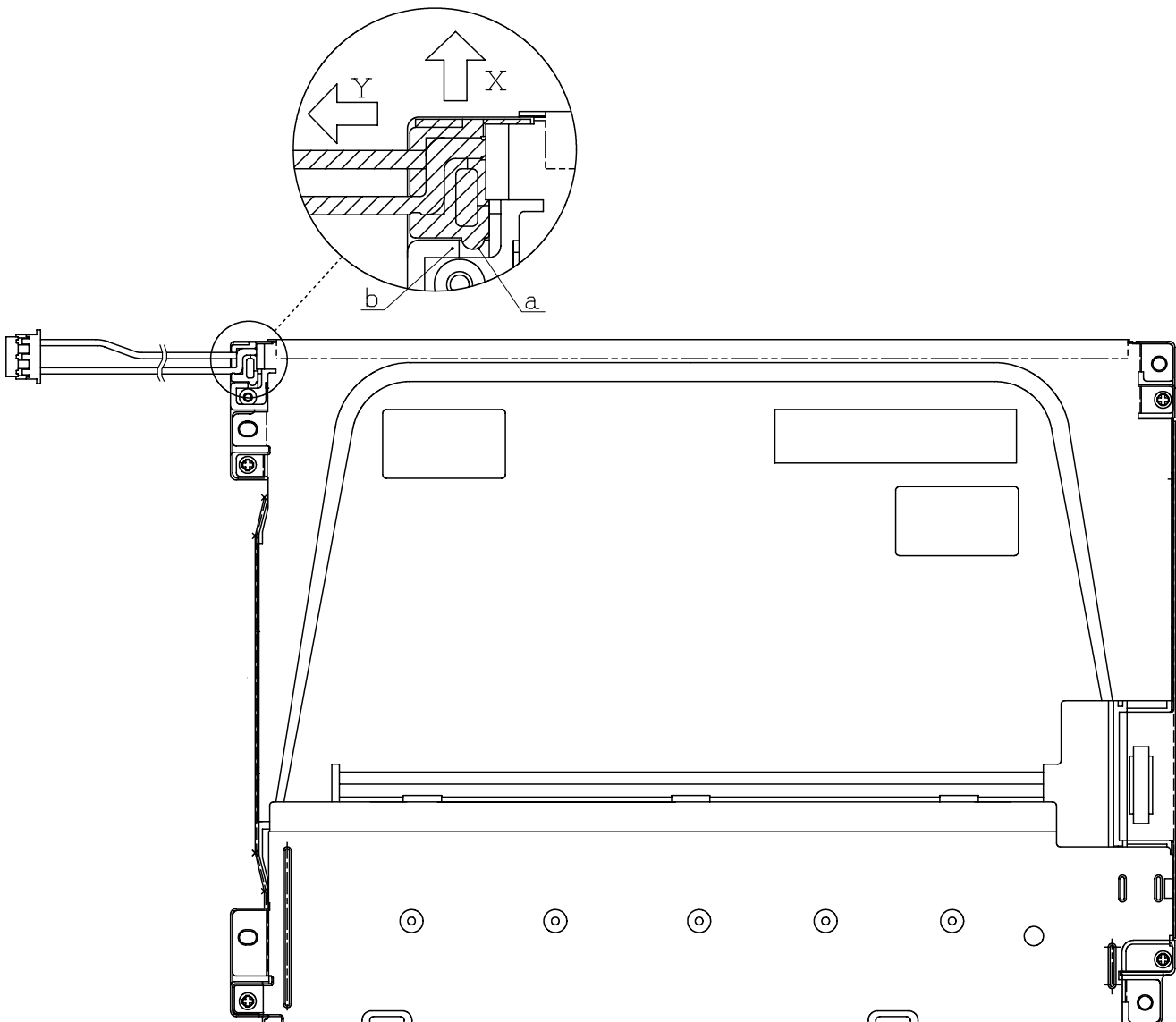
## Procedure to backlight replacement

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Make sure that the power supply of DC/AC inverter which operates the lamp is turned off before the lamp replacement. Also, please wear fingerstall and be careful not to put any stain or scratch on the LCD panel.

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- (4) Insert new lamp unit into the LCD module and install the lamp unit until the hook a and b is engaged.



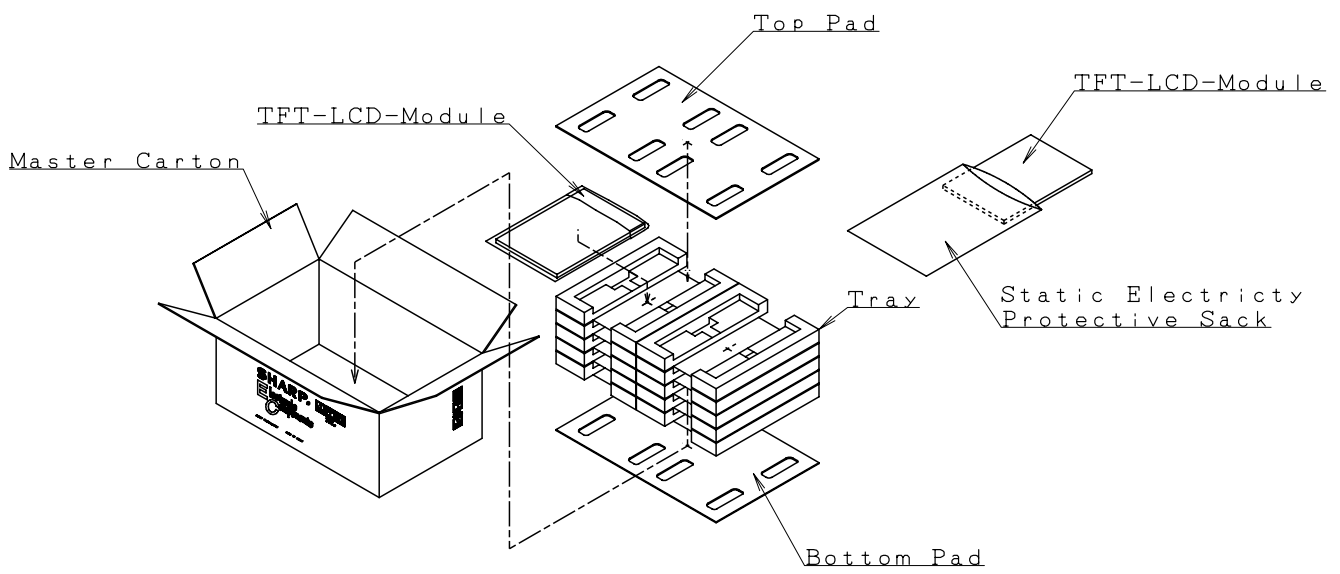


Fig Packing Form

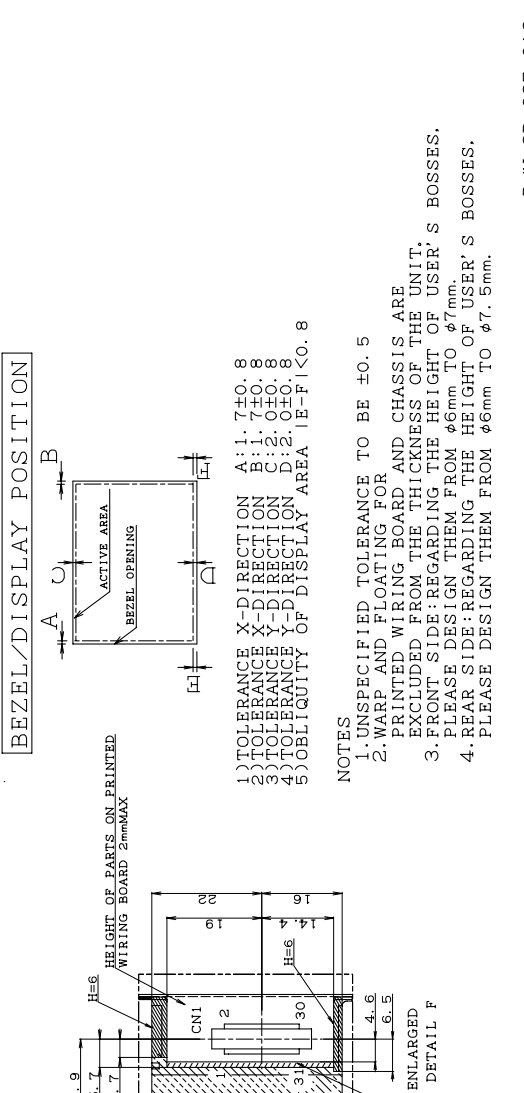
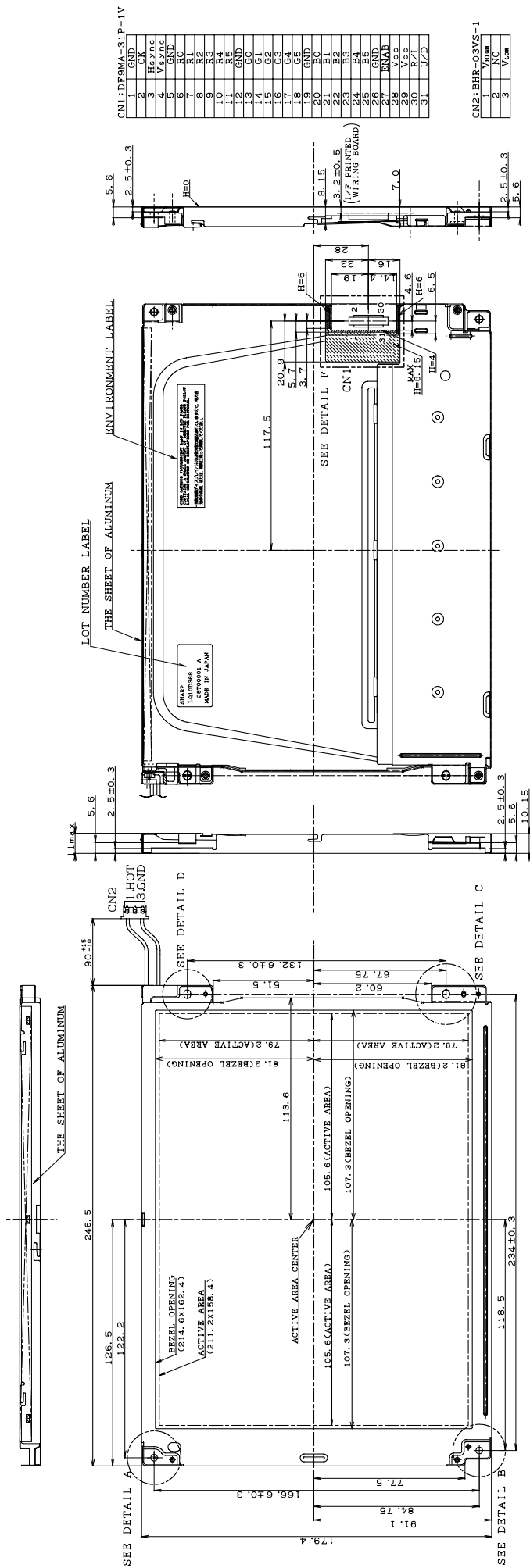


Fig. 1-1: OUTLINE DIMENSIONS  
LQ10D368

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