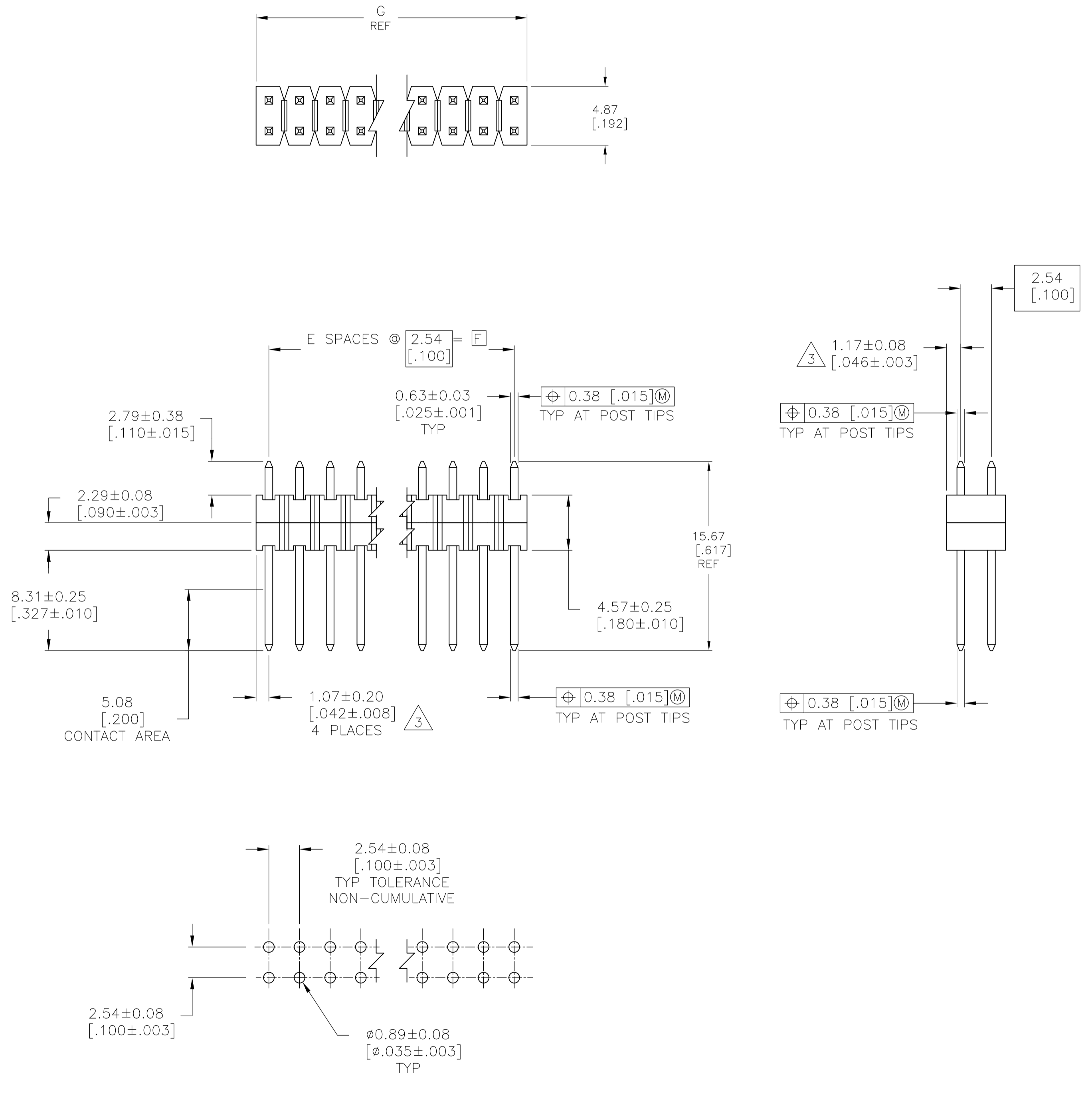


- 1 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- 2 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 4 HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK, POST: COPPER ALLOY.
- 5 FINISH: .00076 [.000030] GOLD ON CONTACT AREA, 0.00254-0.00508 [.00100-.00200] MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL ENTIRE POST.



RECOMMENDED HOLE LAYOUT

22.45 [.884]	20.32 [.800]	8	18	147834-2
12.29 [.484]	10.16 [.400]	4	10	147834-1
G	F	E	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ± -	1 PLC ± -	2 PLC ± 0.51[.02]	3 PLC ± 0.12[.005]	4 PLC ± 0.012[.0005]	ANGLES ± -	FINISH	
MATERIAL		WEIGHT		SIZE		CAGE CODE		DRAWING NO	
4		5		A1		00779		147834	
CUSTOMER DRAWING				SCALE		SHEET		REV	
				4:1		1 OF 1		B	

STE TE Connectivity

HEADER ASSEMBLY, MOD II, STACKING, DOUBLE ROW, .025 SQ.POST, UNSHROUDED