

# 3M™ Trizact™ Lapping Film Aluminum Oxide 269XA

## Product Description

A microreplicated abrasive film product using tightly graded aluminum oxide minerals coated onto a polyester film backing. Available with PSA (Pressure Sensitive Adhesive).

## Applications

- Flat lapping
- Cullet removal
- Glass, metal, plastic processing and repair

## Key Features

- Long life
- Produces excellent surface finish
- Consistent cut rates
- Reduces overall process time
- Produces high yields
- Non-slurry processing

## Product I.D.

Product ID (plain back)	Product ID (with PSA backing)	Backing
269XA	269XA	3 mil

## Converted Forms

Sheets, Discs and Rolls.  
Maximum width 25".

## Backing

Polyester Film  
Nominal thickness: 3 mil.

## Mineral Size Grading Chart

Micron Grade (nominal)	Color
5	Orange
10	Blue
20	Pink
35	Green

## Storage and Shelf Life

Recommended Storage Conditions:  
50-90°F at 30-70% relative humidity.

It is recommended that product be used within 24 months of purchase.



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## Certification/Recognition

**MSDS:** 3M has prepared an MSDS for this product, although it is not subject to the MSDS requirements of the Occupational Safety and Health Administration's Hazard Communication Standard, 29 C.F.R. 1910.1200(b)(6)(v).

When used under reasonable conditions or in accordance with the 3M directions for use, the product should not present a health and safety hazard. However, use or processing of the product in a manner not in accordance with the directions for use may affect its performance and present potential health and safety hazards.

**TSCA:** This product is defined as an article under the Toxic Substances Control Act and therefore, it is exempt from inventory listing requirements.

**RoHs Complaint/REACH Compliant:** This product complies with the European Union's "Restriction of Hazardous Substances" (RoHs) initiative and with European REACH regulations 2002/95/EC and 2005/618/EC.

## For Additional Information

To request additional product information or to arrange for sales assistance, call toll free 1-866-599-4227.

Address correspondence to: 3M, Electronics Markets Materials Division, 3M Center, Building 225-3S-06, St. Paul, MN 55144-1000.

Our fax number is 651-778-4244 or 1-877-369-2923.

In Canada, phone: 1-800-364-3577.

In Puerto Rico, phone: 1-787-750-3000.

In Mexico, phone: 52-70-04-00.

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