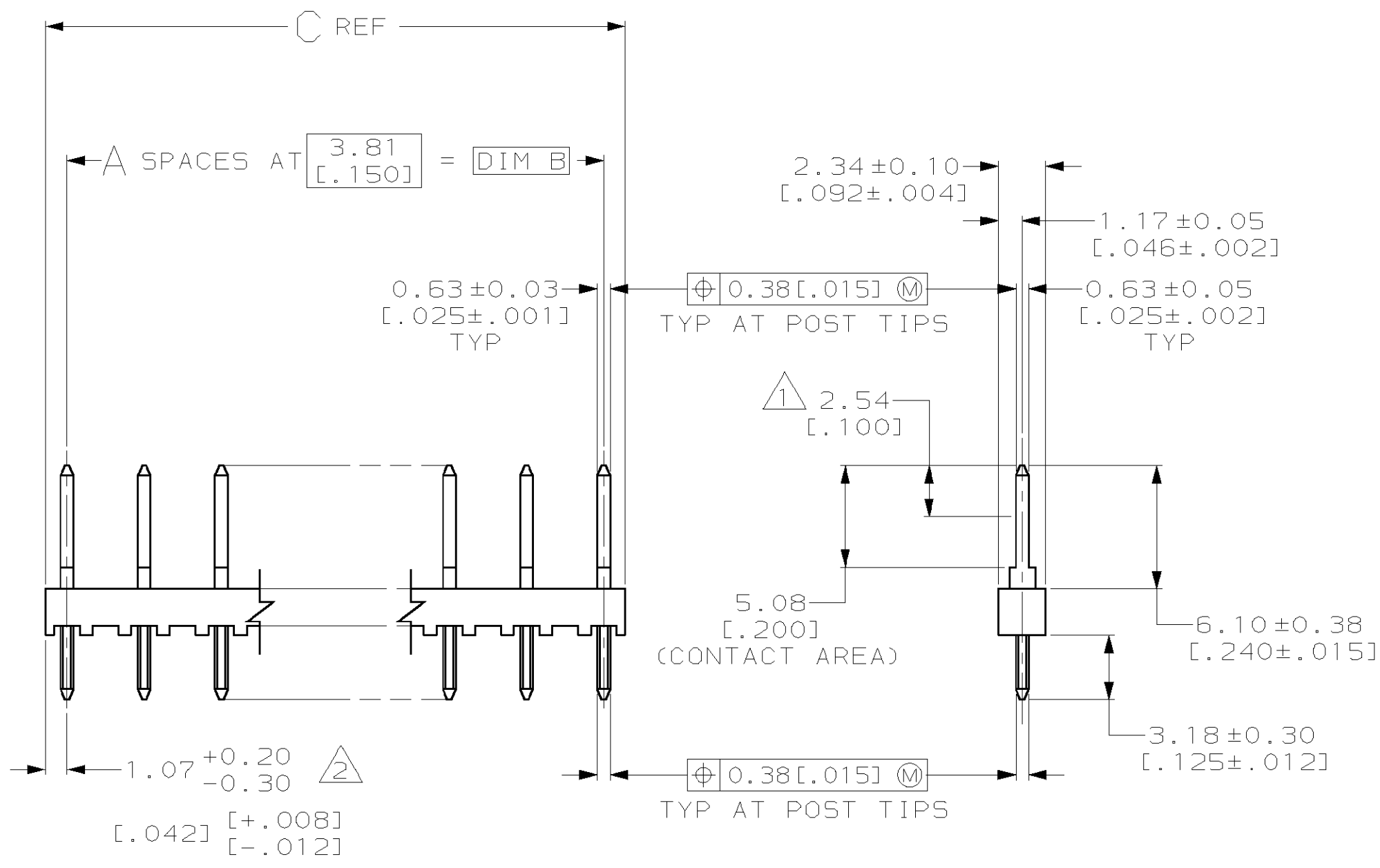
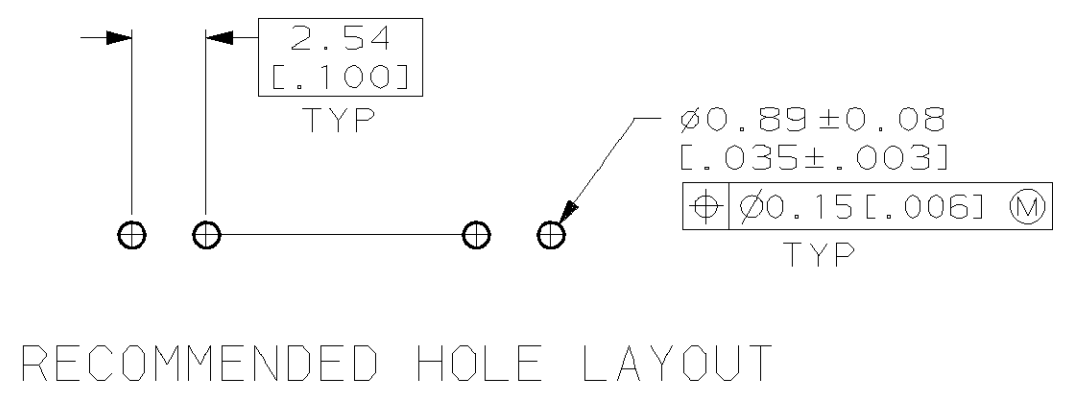


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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
AD	39	0	RELEASED	05-DEC-97	EB SS



- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 2 THE NOTED DIMENSION APPLIES FROM THE BASIC DIMENSION LINE (NOT THE POST CENTERLINE) TO THE SURFACE INDICATED.
- 3. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- 4 MATERIAL: HOUSING - FLAME RETARDANT THERMOPLASTIC, COLOR - BLACK. POSTS - PHOS BRONZE.
- 5 FINISH: 0.00076[0.000030] GOLD ON THE CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER 0.00127[0.000050] NICKEL.



13.56 [0.534]	11.43 [0.450]	3	4	147058-1
C	B	A	NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN E. BRANDBERG 05-DEC-97	AMP Incorporated Harrisburg, PA 17105-3608	
DIMENSIONS: mm [INCH]		CHK S. SHUEY 05-DEC-97	NAME ASSEMBLY, MOD II, SINGLE ROW, 3.81 [0.150]Ø, VERTICAL	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD S. SHUEY 05-DEC-97	PRODUCT SPEC	
0 PLC ±-	1 PLC ±-	APPLICATION SPEC		
2 PLC ±0.13 [0.005]	3 PLC ±-	SIZE CASE CODE DRAWING NO RESTRICTED TO		
4 PLC ±-	ANGLES ±-	A2 00779 C- 147058		
MATERIAL	FINISH	WEIGHT -		
CUSTOMER DRAWING		SCALE - SHEET 1 OF 1 REV 0		