THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

PART NUMBER	REV	FIRST USED
565486-5	A	1-471273-2

AMP 12617/693

APPLICATOR PARTS LIST

TYPE: 30° ROTATED STRAIN RELIEF

NO.	DESCRIPTION	REQ.	PART NO.
1	⚠1 WIRE CRIMPER	–	–
2	⚠1 INS CRIMPER	1	386993-8
3	⚠1 ANVIL	1	1-694325-0
4	ANVIL, SPACER	1	453263-1
5	⚠1 FLOATING SHEAR	1	473243-2
6	⚠1 REAR SHEAR PLATE	–	–
7	SHEAR BLADE MT BLK	1	386442
8	⚠1 FRONT SHEAR PLATE	1	386414
9	REAR ANVIL SPACER PLATE	–	–
10	FRONT ANVIL SPACER PL		
11	TOOL SPACER	1	370691
12	CRIMP SPACER	–	–
13	FRONT STRIP GUIDE	1	386444-3
14	REAR STRIP GUIDE	1	1-465350-5
15	RAM	1	471167
16	TOOL HOLDER	1	461347-1
17	ADJ CRIMP MOUNT	–	–
18	ADJ BLOCK	–	–
19	APPLICATOR MOUNT ASSY.		
20	BASE PLATE	1	463110-1
21	BASE BLOCK	1	473227
22	STRIP GUIDE PLATE	1	453689-1
23	ANVIL HOLDER	–	–
24	AUX. ANVIL HOLDER	–	–
25	STRIPPER	1	694924-1
26	STRIPPER MOUNT	–	–
27	RETAINER PLATE		
28	STRIPPER MOUNT BRACKET		
29	STRIPPER BUSHING	–	–
30	STOCK DRAG	1	387650-4
31	STOCK DRAG NUT	1	21018-5
32	STOCK DRAG STUD	1	800849
33	STOCK DRAG SPRING	1	370572
34	STOCK DRAG ADJ. SCREW	1	2-21006-9
35	FEED FINGER HOLDER	1	386942
36	FEED FINGER	1	473739-1
37	FEED FINGER TIP	1	387251
38	FEED FINGER GUIDE	1	693680-2
39	BASE CASTING	1	565147-2
40	GUARD	1	461343-4
41	–	–	–
42	SHEAR DEPRESSOR	1	810955-5
43	⚠1 SPRING, SHEAR	1	386455
44	SPRING SEAT	1	386443
45	SHEAR BEARING PLATE, FRT	1	386409-1
46	REAR OILITE BEARING PLT	1	386408
47	LEFT OILITE BEARING PLT	1	386406
48	RIGHT OILITE BEARING PLT	1	386407
49			
50			
51	STRIP HOLD	1	692871-1
52			
53			
54			
55	PLATE, IDENTIFICATION	1	464249-1
56			
57			
58			
59			
60			
61	MOUNT, REEL BRK, 30°	1	453602-1
62			
63	SPACER, AIR FEED	1	460590-1
64	1" AIR FEED ASSY	1	690021-1
65	TENSION ADJ PLATE	1	374999
	MISCELLANEOUS		
66	LUBRICATOR ASSY	1	465184-2
67	–	–	–
68			
69	–	–	–
70	–	–	–
71			
72			

⚠1 RECOMMENDED SPARE PARTS.

FOR HARDWARE SEE 687514-6.

CRIMPING DATA				TERMINALS
TO APPLY TERMINAL				J-HOOK
				61828
WIRE SIZE	CRIMP HEIGHT			62264
.090 X .140	.125 ⚠2			62362
CRIMP	SIZE	TYPE	FEED	
INS.	.220	0	.660 OR .908	WING
WIRE	–	–		61831
SLEEVED	OVER FLAT ANVIL			
INSULATION RANGE	WIRE RANGE			
.120-.180	–			
EXPLODED VIEW A-6009-3				RING
REMARKS: TOP TOOL MOUNTING SEQUENCE ITEM 42, 11 & 2				61520
				62245
⚠2 WIRE SIZE				
.140 → ← .090				HOOK
				61522

P	F	LTR	REVISION RECORD	APP	DATE
		A1	0150-6796-96	CE	4-96

565486-5

DIMENSIONS IN INCHES.
DO NOT SCALE PRINT.
TOLERANCES UNLESS OTHERWISE SPECIFIED:
2 PLC DEC ±-
3 PLC DEC ±-
4 PLC DEC ±-
ANGLES ± -
SURF TEXTURE: √
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

MATL	HT TR	FIN
–	–	–
–	–	–

DR D.SALTZER	4-17-96	APP T.ELBIN	4-19-96
CHK C.ERISMAN	4-19-96	REL B. MORGAN	5/14/96

AMP Incorporated
Harrisburg, PA 17105-3608

NAME SIDE FEED STD APPLICATOR

MACHINE REF STD-APPL

SCALE 1:1 | B | DWG NO 565486-5 | SHEET 1 OF 1 | REV A1

LOC A

DIST 4

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