MSCSM120HM31CT3AG Datasheet Full Bridge SiC MOSFET Power Module

January 2020





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1 Revision History

The revision history describes the changes that were implemented in the document. The changes are listed by revision, starting with the most current publication.

1.1 Revision 1.0

Revision 1.0 was published in January 2020. It is the first publication of this document.



2 Product Overview

The MSCSM120HM31CT3AG device is a full bridge 1200 V/89 A full Silicon Carbide (SiC) power module.

Figure 1 • MSCSM120HM31CT3AG Electrical Schematic

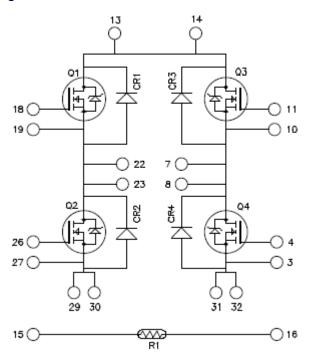
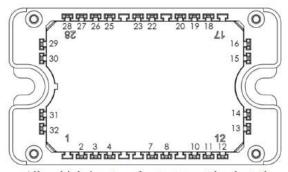


Figure 2 • MSCSM120HM31CT3AG Pinout Location



All multiple inputs and outputs must be shorted together. Example: 13/14; 29/30; 22/23, and so on.

All ratings at $T_J = 25$ °C, unless otherwise specified.

Caution: These devices are sensitive to electrostatic discharge. Proper handling procedures should be followed.



2.1 Features

The following are key features of the MSCSM120HM31CT3AG device:

- SiC Power MOSFET
 - Low R_{DS(on)}
 - High temperature performance
- · SiC Schottky Diode
 - Zero reverse recovery
 - Zero forward recovery
 - Temperature independent switching behavior
 - Positive temperature coefficient on VF
- Very low stray inductance
- · Internal thermistor for temperature monitoring
- Aluminum nitride (AIN) substrate for improved thermal performance

2.2 Benefits

The following are benefits of the MSCSM120HM31CT3AG device:

- High power and efficiency converters and inverters
- Outstanding performance at high frequency operation
- Direct mounting to heatsink (isolated package)
- Low junction-to-case thermal resistance
- · Solderable terminals for power and signal, for easy PCB mounting
- · Low profile
- · RoHS compliant

2.3 Applications

The MSCSM120HM31CT3AG device is designed for the following applications:

- Uninterruptible power supplies
- Switched mode power supplies
- EV motor and traction drive
- Welding converters



3 Electrical Specifications

This section shows the electrical specifications of the MSCSM120HM31CT3AG device.

3.1 SiC MOSFET Characteristics (Per MOSFET)

The following table shows the absolute maximum ratings per MOSFET of the MSCSM120HM31CT3AG device.

Table 1 • Absolute Maximum Ratings

Symbol	Parameter	Max Ratings	Unit	
V _{DSS}	Drain-source voltage	1200	V	
I _D	Continuous drain current	89	А	
		71		
I _{DM}	Pulsed drain current			
V _{GS}	Gate-source voltage			V
R _{DSon}	Drain source ON resistance	31	mΩ	
P _D	Power dissipation	T _C = 25 °C	395	w

The following table shows the electrical characteristics per MOSFET of the MSCSM120HM31CT3AG device.

Table 2 • Electrical Characteristics

Symbol	Characteristic	Test Conditions		Min	Тур	Max	Unit
I _{DSS}	Zero gate voltage drain current	V _{GS} = 0 V; V _{DS} = 1200 V			10	100	μΑ
R _{DS(on)}	Drain-source on resistance	00	T _J = 25 °C		25	31	mΩ
	I _D = 40 A	T _J = 175 °C		40			
V _{GS(th)}	Gate threshold voltage	$V_{GS} = V_{DS}$, $I_D = 1$ mA		1.8	2.8		V
I _{GSS}	Gate-source leakage current	V _{GS} = 20 V, V _{DS} = 0 V				150	nA



The following table shows the dynamic characteristics per MOSFET of the MSCSM120HM31CT3AG device.

Table 3 • Dynamic Characteristics

Symbol	Characteristic	Test Conditions		Min	Тур	Max	Unit
C _{iss}	Input capacitance	V _{GS} = 0 V			3020		pF
C _{oss}	Output capacitance	V _{DS} = 1000 V f = 1 MHz			270		
C _{rss}	Reverse transfer capacitance				25		
Qg	Total gate charge	V _{GS} = -5 V/20 V V _{Bus} = 800 V I _D = 40 A			232		nC
Q_{gs}	Gate-source charge				41		
Q_{gd}	Gate-drain charge				50		
T _{d(on)}	Turn-on delay time	V _{GS} = -5 V/20 V			30		ns
T _r	Rise time	$V_{Bus} = 800 \text{ V}$ $I_{D} = 50 \text{ A}$			30		
T _{d(off)}	Turn-off delay time	$R_{Gon} = 8 \Omega$; $R_{Goff} = 4.7 \Omega$			50		
T _f	Fall time				25		
E _{on}	Turn on energy	Inductive switching	T _J = 150 °C		0.99		mJ
E _{off}	Turn off energy	$V_{GS} = -5 \text{ V/20 V}$ $V_{Bus} = 600 \text{ V}$ $I_{D} = 50 \text{ A}$ $R_{Gon} = 8 \Omega$ $R_{Goff} = 4.7 \Omega$			0.66		mJ
R _{Gint}	Internal gate resistance				0.88		Ω
R _{thJC}	Junction-to-case thermal resistance					0.38	°C/W

The following table shows the body diode ratings and characteristics per MOSFET of the MSCSM120HM31CT3AG device.

Table 4 • Body Diode Ratings and Characteristics

Symbol	Characteristic	Test Conditions	Min	Тур	Max	Unit
V _{SD}	Diode forward voltage	V _{GS} = 0 V; I _{SD} = 40 A		4.0		V
		V _{GS} = -5 V; I _{SD} = 40 A		4.2		
t _{rr}	Reverse recovery time	$I_{SD} = 40 \text{ A}; V_{GS} = -5 \text{ V}$ $V_R = 800 \text{ V}; d_{iF}/dt = 1000 \text{ A}/\mu\text{s}$		90		ns
Q _{rr}	Reverse recovery charge			550		nC
I _{rr}	Reverse recovery current			13.5		Α



3.2 Reverse SiC Diode Ratings and Characteristics (Per SiC Diode)

The following table shows the reverse SiC diode ratings and characteristics per SiC diode of the MSCSM120HM31CT3AG device.

Table 5 • Reverse SiC Diode Ratings and Characteristics (Per SiC Diode)

Symbol	Characteristic	Test Conditions		Min	Тур	Max	Unit
V _{RRM}	Peak repetitive reverse voltage					1200	V
I _{RM}	Reverse leakage current	V _R = 1200 V	T _J = 25 °C		10	200	μΑ
			T _J = 175 °C		150		
I _F	DC forward current		T _C = 100 °C		30		А
V _F	Diode forward voltage	I _F = 30 A	T _J = 25 °C		1.5	1.8	V
			T _J = 175 °C		2.1		
Qc	Total capacitive charge	V _R = 600 V			130		nC
С	Total capacitance	f = 1 MHz, V _R = 400 V			141		pF
		f = 1 MHz, V _R = 800 V			105		
R _{thJC}	Junction-to-case thermal resistance	e				0.9	°C/W

3.3 Thermal and Package Characteristics

The following table shows the package characteristics of the MSCSM120HM31CT3AG device.

Table 6 • Package Characteristics

Symbol	Characteristic			Min	Max	Unit
V _{ISOL}	RMS isolation voltage, any terminal to case t = 1 min, 50 Hz/60 Hz					V
Тј	Operating junction temperature range				175	°C
T _{JOP}	Recommended junction temperature under switching conditions			-40	T _{Jmax} -25	
T _{STG}	Storage temperature range			-40	125	
T _C	Operating case temperature			-40	125	
Torque	Mounting torque	2	3	N.m		
Wt	Package weight				110	g



The following table shows the temperature sensor NTC (see application note *APT0406* on www.microsemi.com) of the MSCSM120HM31CT3AG device.

Table 7 • Temperature Sensor NTC

Symbol	Characteristic		Min	Тур	Max	Unit
R ₂₅	Resistance at 25 °C			50		kΩ
$\Delta R_{25}/R_{25}$				5		%
B _{25/85}	T ₂₅ = 298.15 K			3952		К
ΔΒ/Β		T _C = 100 °C		4		%

$$R_T = \frac{R_{25}}{\exp\left[B_{25/85}\left(\frac{1}{T_{25}} - \frac{1}{T}\right)\right]} \quad \text{T: Thermistor temperature } \\ R_T: \text{ Thermistor value at T}$$



3.4 Typical SiC MOSFET Performance Curves

This sections shows the typical SiC MOSFET performance curves of the MSCSM120HM31CT3AG device.

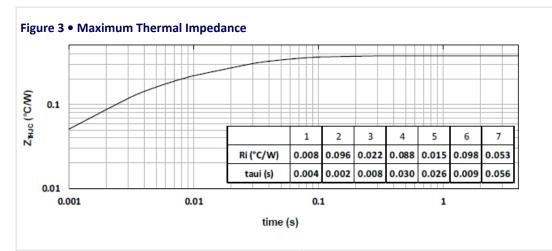


Figure 4 • Output Characteristics, T_J = 25 °C

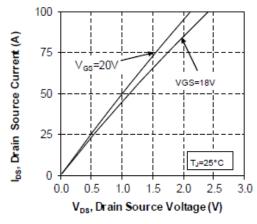


Figure 5 • Output Characteristics, T₁ = 175 °C

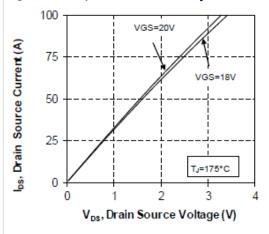


Figure 6 ● Normalized R_{DS(on)} vs. Temperature

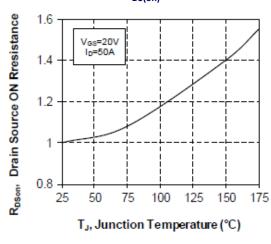


Figure 7 • Transfer Characteristics

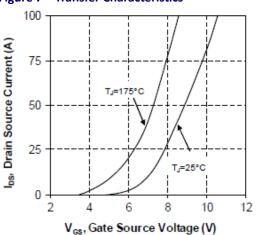




Figure 8 • Switching Energy vs. Rg 1.50 1.25 Losses (mJ) 1.00 0.75 V_{BUS} = 600V = 150°C 0.50 10 16 18 20 8 12 14 Gate Resistanœ (Ω)

Figure 9 • Switching Energy vs. Current 2.0 V_{G8}=-5/20V Eon R_{Gon}=8Ω 1.5 R_{Goff}=4.7Ω V_{BUS}= 600V Losses (mJ) = 150°C 1.0 0.5 Eoff 0.0 25 50 75 100 Current (A)

Figure 10 • Capacitance vs. Drain Source Voltage

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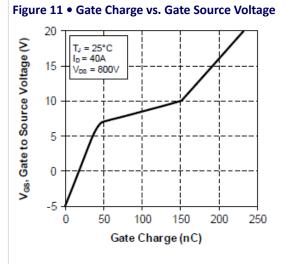
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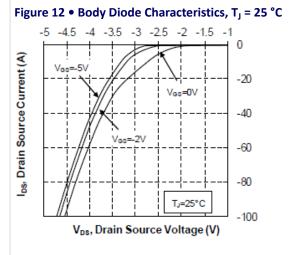
100

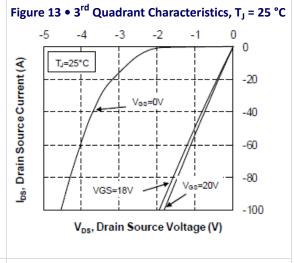
Coss

0 200 400 600 800 1000

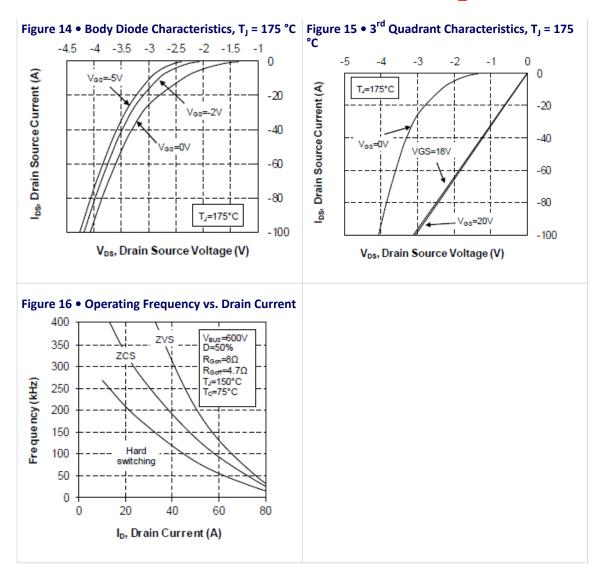
V_{DS}, Drain Source Voltage (V)













3.5 Typical SiC Diode Performance Curves

This sections shows the typical SiC diode performance curves of the MSCSM120HM31CT3AG device.

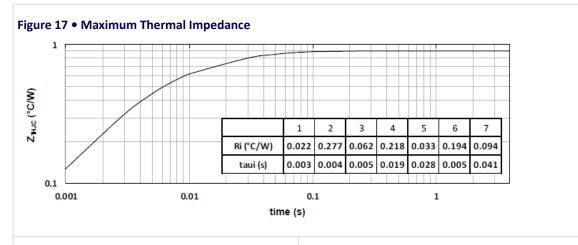
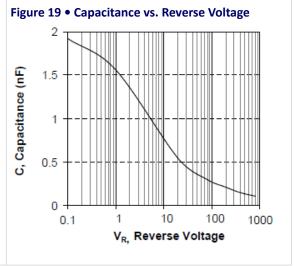


Figure 18 • Forward Characteristics 60 Ir, Forward Current (A) 50 40 30 TJ=175°C 20 10 0 0 0.5 1.5 2.5 3 3.5 V_{F.} Forward Voltage (V)





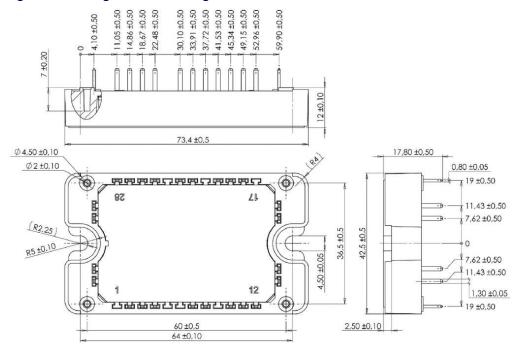
4 Package Specifications

This section shows the package specification of the MSCSM120HM31CT3AG device.

4.1 Package Outline Drawing

The following figure illustrates the package outline of the MSCSM120HM31CT3AG device. The dimensions are in millimeters.

Figure 20 • Package Outline Drawing



Note: See application note *1906—Mounting Instructions for SP3F Power Modules* on www.microsemi.com.





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