MENDA TECHNICAL BULLETIN TB-4016

Fume Diverter Installation, Operation and Maintenance





Figure 1. Menda <u>35463</u> Fume Diverter

Description

The Menda <u>35463</u> Fume Diverter is a heavy duty, light weight smoke diverter. The unit is specifically designed to divert or redirect soldering smoke away from the operator's face, thereby making the soldering process safer and more comfortable. The quiet, high volume fan and replaceable carbon filter capture much of the smoke and airborne particulate passing through it. The unit's compact size makes it perfect for densely populated workstations.

The Fume Diverter has a North American power cord and is constructed of powder coated heavy gauge steel for durability and long life. The secondary benefit is that the enclosure is ESD protected and corrosion proof. This makes the unit suitable and convenient for benchtop and field service applications.

Additional features include an illuminated power switch, replaceable filters and a magnetic diverter attachment.

The Fume Diverter and its accessories are available as the following item numbers:

Item	Description
<u>35463</u>	Fume Diverter, 120VAC
<u>35464</u>	Diverter Attachment
<u>35465</u>	Replacement Carbon Filter

Packaging

- 1 Fume Diverter, 120VAC
- 1 Diverter Attachment
- 4 Rubber Feet

Features and Components

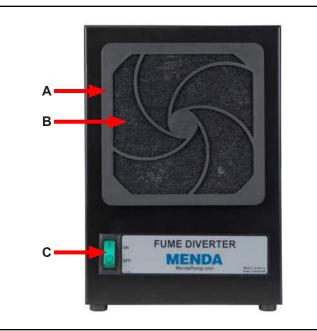


Figure 2. Fume Diverter features and components

A. Filter Retainer: Detach the filter retainer from the Fume Diverter to gain access to the carbon filter.

B. Carbon Filter: The carbon filter is the only user serviceable part. Replace the filter once it becomes too dirty for use. See the Maintenace section for more information.

C. Power Switch: Toggle to the ON position to power the Fume Diverter. The switch will remain illuminated when the Fume Diverter is in use.

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Installation

Place the Fume Diverter at a desired location where the airflow will not be restricted. The unit may be placed upright or on its left side. 4 rubber feet with adhesive backing are included if the Fume Diverter is to be placed on its side.

Attach the magnetic diverter attachment to the back of the unit. Orient the attachment so the fan's exhaust will not be directed to a nearby operator.

Ensure that the power switch is in the OFF position. Plug the power cord into the appropriate AC power source.



Figure 3. Laying the Fume Diverter on its side

An additional 35464 Diverter Attachment may be installed to the face of the Fume Diverter to optimize fume extraction from a particular area.



Figure 4. Installing an additional <u>35464</u> Fume Diverter MENDA - 3651 Walnut Avenue, Chino, CA 91710 • (909) 627-2453 • Website: MendaPump.com

Operation

- 1. Place the front of the Fume Diverter as close to the fume source as possible without it interfering with the user's operation.
- Make sure the exhaust side of the unit is free from 2. obstruction, and use the diverter attachment to direct the fumes away from personnel.
- 3. Toggle the power switch to the ON position. The Fume Diverter is now ready to extract smoke and particulate away from the operator.

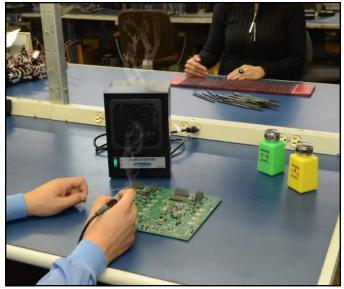


Figure 5. Using the Fume Diverter

Maintenance

The carbon filter on the intake side of the Fume Diverter is the only user serviceable part. To replace the filter, toggle the power switch to the OFF position, and unplug the unit from its electrical outlet. Unsnap the plastic holder from the unit, dispose the soiled filter, install a 35465 Replacement Carbon Filter and remount the plastic holder. The longevity of the filter will depend on how often the Fume Diverter is used and the cleanliness of its environment. A good rule of thumb is to replace it whenever it looks dirty.

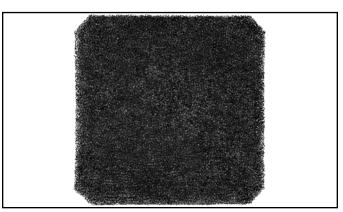


Figure 6. Menda 35465 Replacement Carbon Filter

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Specifications

Air Flow One speed fan (105 CFM)

Chassis Powder coated steel

Dimensions 8.5" x 6.0" x 2.6" (22 cm x 15 cm x 7 cm)

Input Power AC line power 100/120 VAC - 50/60Hz North American plug

Weight 3.6 lbs (1.6 kg)

Limited Warranty, Warranty Exclusions, Limit of Liability and RMA Request Instructions

See the Menda warranty http://menda.descoindustries.com/warranty.aspx

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