



- ① INCLUDED WITH HEAD SUB ASS'Y, ITEM #14.
- ② WHEN REPLACING HEAD SUB ASS'Y, ITEM #14 OR CYLINDER, ITEM #3, ASSEMBLE HEAD SUB ASS'Y TIGHT TO CYLINDER. CENTER PUNCH THRU #5-40 HOLE. REMOVE CYLINDER & DRILL .125 D X .06 DP INSERT SCREW, ITEM #18.
- ③ WHEN REPLACING PISTON KEY, ITEM #16 OR PISTON HEAD, ITEM #9, PISTON KEY IS HELD IN PLACE BY PEENING PISTON HEAD ALONG SIDES OF PISTON KEY.

1	300685	SPRING	21
1	3-21006-8	SCREW (8-32 UNC-3A) .125 LG	20
1	23241-1	BALL	19
1	5-306105-9	SCREW (5-40 UNC-3A) .38 LG	18
1	306209-3	PIN ASS'Y	17
1	300681	PISTON KEY	16
1	23057-6	BALL PLUNGER	15
1	47510-1	HEAD SUB ASS'Y	14
2	21045-9	RING RETAINING	13
1	302312	PIN RETAINING	12
1	301555	SPACER	11
1	301556	TOPSION SPRING	10
1	48472	PISTON HEAD	9
1	3-305927-8	SCREW (10-32 UNF-3A) .56 LG	8
1	300680	PISTON RETURN SPRING	7
1	48725	PISTON	6
1	2-21107-3	WASHER	5
1	2-21053-9	O' RING	4
1	48726	CYLINDER	3
1	1-21053-0	O' RING	2
1	301725	CAP PLASTIC	1

DIMENSIONS IN INCHES DO NOT SCALE PRINT

REV	REVISION	DATE
R1	REVISED	12/16
R3	REVISED	8/76
R2	REVISED	8/69

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DR	P. Fitchner 7-31-69	MATERIAL AND FINISH	AMP INCORPORATED HARRISBURG, PENNA.		
DC	E. J. Hink 8-6-69	CLASS	+		
DE		TYPE	+		
APP	E. J. Hink 8-6-69	TOLERANCE EXCEPT AS NOTED	SCALE	LOC	NO.
		± .015 = 1" 0'	1-1	MC	69065
DESCRIPTION		CRIMPING HEAD ASS'Y MOD R			