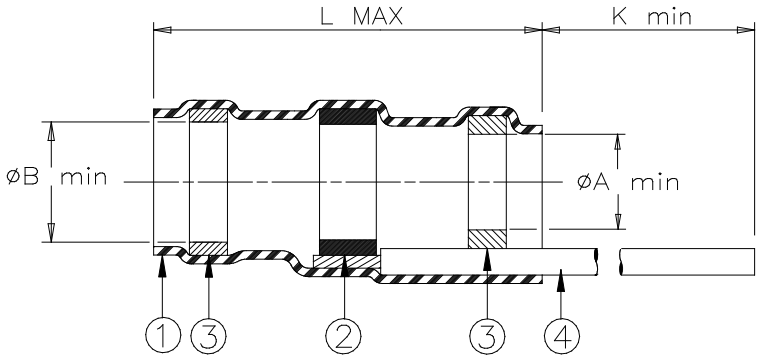
CUSTOMER DRAWING



Product Name	'XY' = WIRE GAUGE (AWG) Product Dimensions L max	øA min	øB min	K min	AWG	Cable Dimensions øD max	øE min	J±0.5 (J±0.02)
D-105-34	30.8 (1.210)	13.30 (0.525)	14.00 (0.550)	150 (5.900)	22	13.30 (0.525)	6.35 (0.250)	9.50 (0.375)
D-105-36					20			

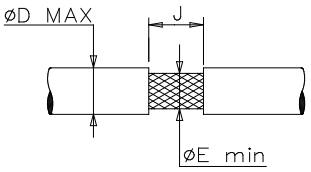
MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
   SOLDER: TYPE Sn63 per ANSI-J-STD-006.
   FLUX: TYPE ROL0 per ANSI-J-STD-004.
3. MELTABLE RINGS: Thermally stabilized thermoplastic. Color :clear.
4. GROUND LEAD: Raychem 55A0111-XY in accordance with MIL-W-22759/32 AWG 'XY' (see table) stranded tin plated copper. Color: white.

APPLICATION

1. These parts are designed to provide an environment protected shield termination on cables, rated for 125°C minimum, meeting the dimensional criteria listed, having tin or silverplated copper shields.
2. Temperature range: -55°C to +150°C.
   Install using TE Connectivity-approved convection or infrared heating tools in accordance with Raychem process standard RCPS-100-70.

For best results, prepare the cable as shown:



	Raychem THERMOFIT DEVICES		TITLE: **SOLDERSLEEVE DEVICE WITH PRE-INSTALLED LEAD**			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.			DOCUMENT NO.: D-105-3X			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	Revision: 2	Issue Date: March 2020		
DRAWN BY: M. FORONDA	DATE: 06/15/98	ECO: ECO-20-003572	SCALE: None	SIZE: A	SHEET: 1 of 1	