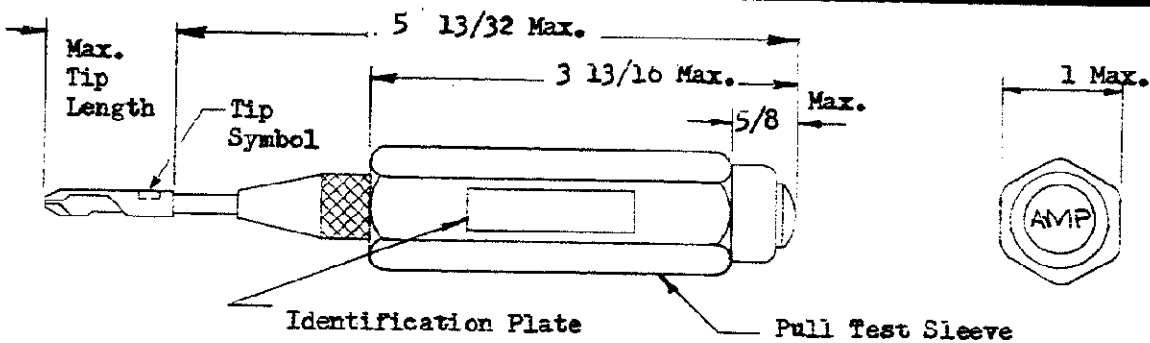


NUMBER
C-380310



<u>Tool Number</u>	<u>Trip Force</u>	<u>Tip Number</u>	<u>Tip Symbol</u>	<u>Tip Length</u>
* 380310-1	20-22	395005	F	25/32
380310-2	12-13	395005	F	25/32
380310-3	12-13	395042	G	1 5/32
* 380310-4	20-22	395042	G	1 5/32
* 380310-7	20-22	380301-1	A1	1 23/32
380310-8	16-18	380301-1	A1	1 23/32
380310-9	12-13	126042-1	S1	1

* 20-22 pound tool to be used exclusively for inserting terminals into receptacles mounted in resilient material.

APPLICATION TOOLING ENGR'G.
CONNECTOR PRODUCTS DIV.

1. For tool usage, see Instruction Sheet # 7076.
2. For Tip dimensions, see Tip Customer Drawing.
3. For readjustment or replacement of parts other than Tips, return Tool to AMP, Inc., Mt. Joy, Penna. to insure proper calibration.
4. Trip force is the force in pounds, required to trip tool.
5. A force of 10-12 pounds is required to make the Pull Test Sleeve move .100 inches.

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.

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**CUSTOMER COPY
REFERENCE ONLY**

J-3	Loc. M was R	Rd		8/24/60
J-2	ADDED 380310-9	4H	SS	10/1/60
J-1	ADDED 20-22* NOTE	4ES	4H	2/22/62
J	REV. & REDRAWN	TES	NT	4/16/63
DR	REVISION RECORD	DR	CHK	DATE
DR	J. E. Smiley 11/21/63	DE	Shell	1/15/63
DR	W. J. Tomlinson 1/15/63	APP	Tomlinson	1/15/63

MATERIAL AND FINISH
**Steel-Plated;
Aluminum**
Weight 6 ± 1 1/2 Oz.

WIRE — RANGE — INSULATION
TYPE

TOLERANCE EXCEPT AS NOTED
± .015 ± 1° 0'

SCALE
LOC **M A** NO **C-380310**

NAME **TOOL-STANDARD CERTI-LOK
INSERTION WITH PULL TEST FEATURE**

AMP AMP INCORPORATED
HARRISBURG, PENNA.

CLASS _____

TYPE _____

REV J-3