



- NOTES:
- 1 RECOMMENDED SPARE PARTS.
 - 2 GREASE LIGHTLY.
 - 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - 4 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.

REF	PART NO	DESCRIPTION	ITEM NO
REF	21045-3	RING, RET "C" (.187ø) FEED FINGER PIN	124
REF	5-21028-1	PIN, SLT SPR (.125øx.50) ADJ ROD	123
1	4-21028-0	PIN, SLT SPR (.093øx.75) ST GUIDE PL	121
REF	1-21030-1	PIN, DOWEL (.187øx.50) LEVER	120
REF	1-21030-6	PIN, DOWEL (.187øx1.25) HOUSING	119
1	21024-5	WASHER, LOCK (NO. 10) ADJ BLOCK	117
REF	21024-5	WASHER, LOCK (NO. 10) ADJ PLATE	116
REF	21024-5	WASHER, LOCK (NO. 10) FEED GUIDE ROD	115
2	21024-2	WASHER, LOCK (NO. 4) FRONT STRIP GUIDE	114
			113
			112
4	21024-4	WASHER, LOCK (NO. 8) STRIPPER	111
REF	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	110
			109
-	21018-5	NUT, HEX (NO. 6) HOLDDOWN	108
REF	21018-5	NUT, HEX (6-32) FEED ADJ	107
			106
			105
1	992031-1	PIN, CLEVIS	104
1	21009-2	SCR, SKT SET (1/4-20x.25) LOC-WEL) RAM	103
2	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
REF	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	101
1	461264-1	PLATE, IDENTIFICATION	100
2	3-21002-0	SCR, BHC (10-32x.88) DRAG	99
1	22733-8	SCR, BHC (8-32x.38) LOC-WEL) ANVIL	98
REF	2-21002-9	SCR, BHC (10-32x.75) CAP	97
REF	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING	96
REF	2-21002-7	SCR, BHC (10-32x.50) SG ADJ BLOCK	95
2	2-21002-2	SCR, BHC (8-32x.50) SHEAR	94
2	2-21002-1	SCR, BHC (8-32x.38) R STRIP GUIDE	93
			92
1	1-21002-7	SCR, BHC (6-32x.38) CAM	91
			90
1	7-21000-9	SCR, SHC (4-40x.19) STRIPPER	89
			88
2	2-21000-9	SCR, SKT CAP (8-32x.75) DEP-HOLD DOWN	87
1	2-22603-0	SCR, HEX HEAD (8-32x.31) FEED FINGER	86
2	1-21000-3	SCR, SKT CAP (4-40x.25) F STRIP GUIDE	85
1	2-21000-7	SCR, SKT CAP (8-32x.50) STRIPPER	84
REF	3-21000-7	SCR, SKT CAP (10-32x.75) FEED ROD GD	83
REF	3-21000-6	SCR, SKT CAP (10-32x.62) FEED ADJ BLK	82
1	3-21000-4	SCR, SKT CAP (10-32x.38) SG ADJ BLK	81
REF	3-21000-4	SCR, SKT CAP (10-32x.38) PIVOT BLOCK	80
REF	455749-1	GUARD, WINDOW	79
			78
			77
1	5-22280-0	SPRING, SHEAR	76
1	690461-1	STOP, SHEAR	75
1	690459-1	HOLDER, SHEAR (FRONT)	74
1	462006-1	SHEAR, FLOAT (FRONT)	73
1	9-803653-6	ANVIL	72
-	-	SPACER, DEPRESSOR (REAR)	71
REF	690517-1	SPACER	70
REF	22594-8	NUT, HEX	69
REF	240628-1	PLATE, ADJUSTMENT	68
REF	240626-1	SHAFT, PIVOT	67
REF	240633-1	BUSHING	66
REF	455680-1	LEVER, INTERMEDIATE	65
REF	240629-1	BLOCK, PIVOT	64
REF	240632-2	SCREW, ADJUSTMENT FEED ROD	63
REF	240659-3	PIN, CAM ROLLER	62
REF	240658-1	ROLLER, CAM	61
REF	454398-2	ROD, FEED	60
REF	454178-1	GUIDE, FEED ROD	59
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CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	170338	
A	.046	18 1/2			
B	.042	20			
C	.038	22			
D	NOT USED				
CRIMP SIZE	TYPE	FEED	APPL INST		
WIRE .070	F	.350	AI 8040		
INSUL .130	F				
WIRE RANGE	INSULATION RANGE	MACHINE NO			
22-18	.060-.110	565435-5			
REMARKS					
AMP-O-ELECTRIC PRE-FEED					

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SET UP GAGE	10-1	458637-1	L1375	AMP INCORPORATED
DR	5/22/90	APP	5-29-90	Harrsburg, Pa.
P	MATHIAS	#	WLF	
CHK	5-30-90	REL	6-6-90	
P	MARIZ	MBO		
C	REACT 0150-6967-96	CE	6-96	
A1	085 0150-6782-96	CE	4-96	
A	ECN A-263690			
LOC	A	D	NO	567368-2
REV	C			
NAME: MINIATURE QUICK CHANGE APPLICATOR				
SIDE FEED (AMP-IN)				