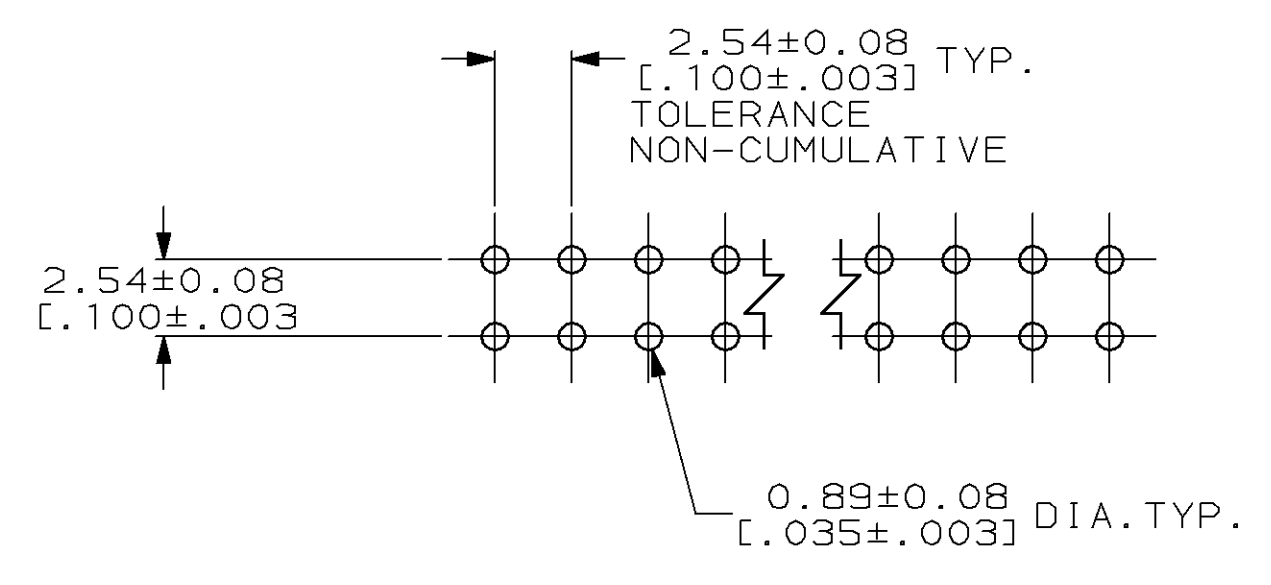
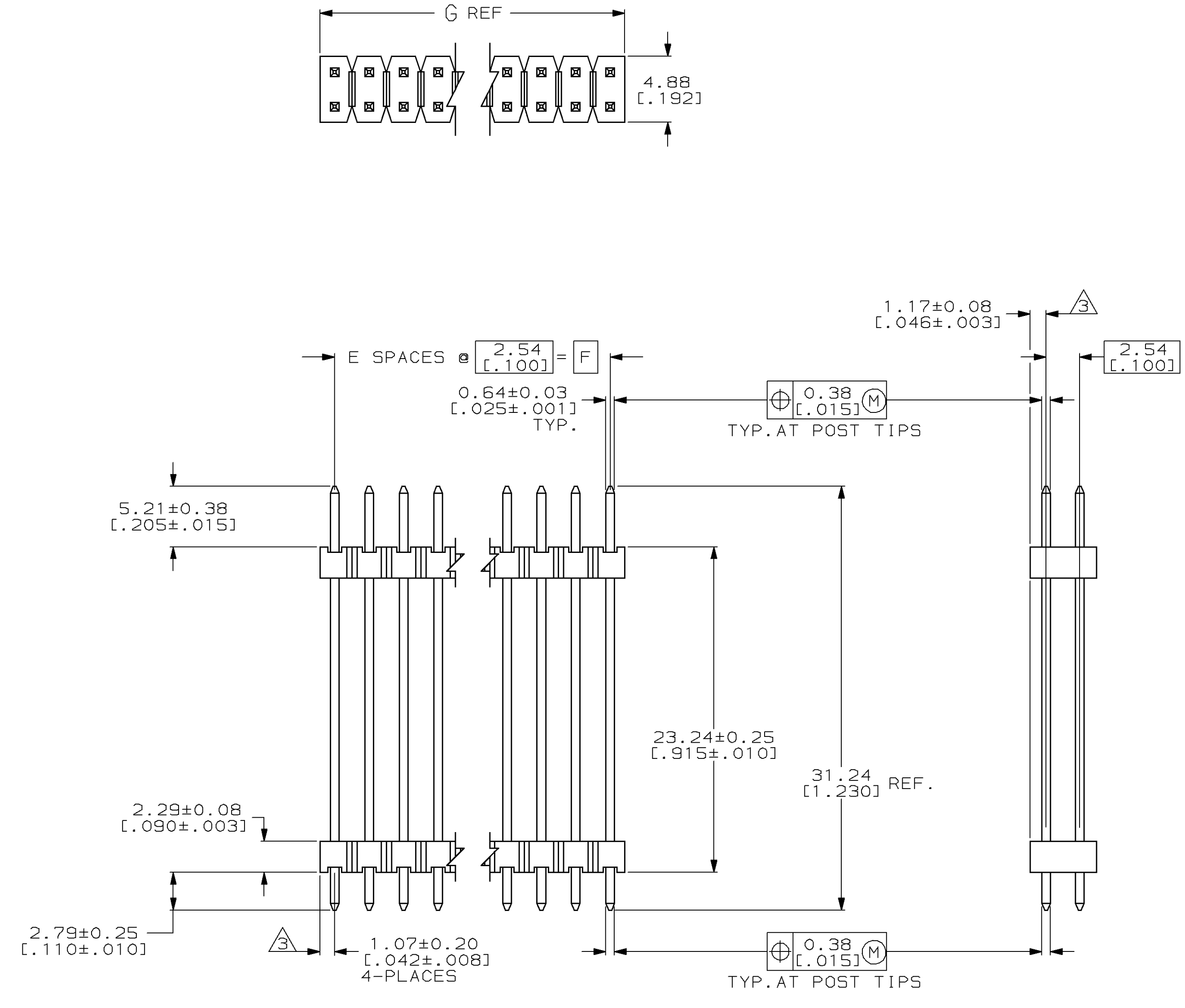


LOC		DIST		REVISONS			
AD	39	P	LYR	DESCRIPTION	DATE	DMY	APVO
		0		RELEASED	11-NOV-96	EB	GD

- ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- HOUSING: FLAME RETARDANT THERMOPLASTIC, COLOR: BLACK.
- FINISH: 0.00254-0.00508 [0.000100-.000200] BRIGHT TIN-LEAD OVER 0.00127 [0.000050] NICKEL ENTIRE POST.



RECOMMENDED HOLE LAYOUT

80.87 [3.184]	78.74 [3.100]	31	64	146519-1
G	F	E	NO. OF POSITIONS	PART NUMBER

<small>THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING DEPARTMENT SHOULD BE CONTACTED FOR THE LATEST REVISION.</small>		DWN E. BRANDBERG 11-NOV-96 CHK G. DUBNICZKI 11-NOV-96 APVD G. DUBNICZKI 11-NOV-96	AMP Incorporated Harrisburg, PA 17105-3608
DIMENSIONS: mm [INCH]	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±0.51 [0.02] 3 PLC ±0.127 [0.005] 4 PLC ±0.0127 [0.0005] ANGLES ±-	NAME HEADER ASSEMBLY, MOD II, STACKING, DOUBLE ROW, .025 SQ.POST, UNSHROUDED	SIZE A1
MATERIAL	FINISH	WEIGHT -	CASE CODE 00779
CUSTOMER DRAWING		DRAWING NO 146519	SCALE 4:1
		SHEET 1 OF 1	REV 0