

DO NOT SCALE FROM THIS PRINT

TABLE 1			
ITEM	COMPONENT	-H	-HN
1	SUB ASSEMBLY	SUB-MCX-P-C-H-RA-CA1	SUB-MCX-P-C-HN-RA-CA1
2	CAP	MCX-CAP-001-F	MCX-CAP-001-N
3	FERRULE	MCX-FER-002-F	MCX-FER-002-N
4	INSULATOR	MCX-INS-001	MCX-INS-001

GENDER
-P: PLUG

TYPE
-C: CABLE

TERMINATION
-CA1: CABLE
(RG174 OR RG316)

ORIENTATION
-RA: RIGHT ANGLE

PLATING SPECIFICATION

-H: 30µ" GOLD CENTER CONTACT,
3µ" GOLD OUTER CONTACT
-HN: 30µ" GOLD CENTER CONTACT,
100µ" NICKEL OUTER CONTACT
(SEE TABLE 1)

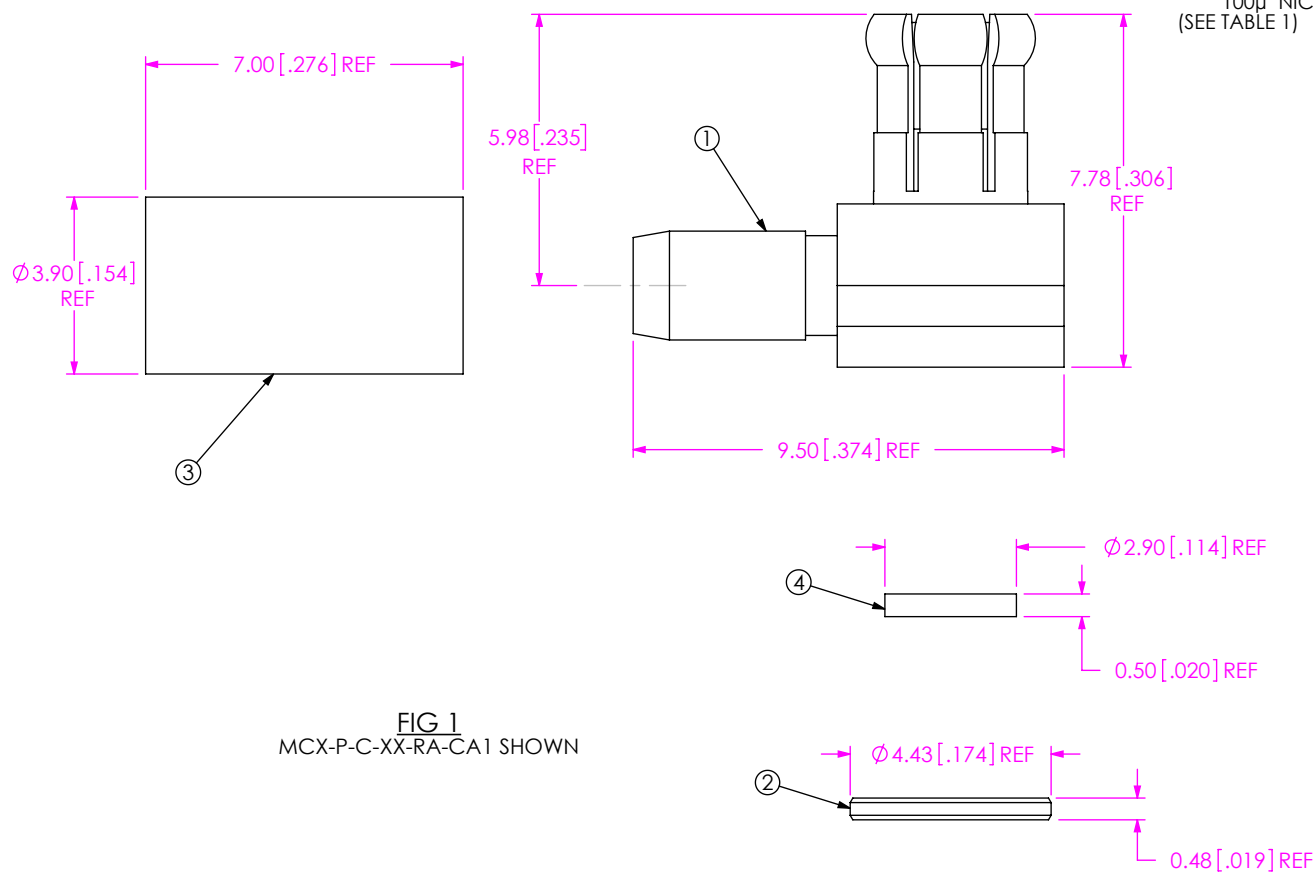


FIG 1
MCX-P-C-XX-RA-CA1 SHOWN

NOTES:

1. REPRESENTS A CRITICAL DIMENSION.
2. CENTER CONTACT PUSHOUT FORCE: 26.69 N [6LB] MIN
3. NOTE DELETED.
4. NOTE DELETED.
5. PRODUCT TO BE PACKAGED PER PACKAGING STANDARD CO-RF-WI-3040-M.
6. NOTE DELETED.
7. NOTE DELETED.
8. NOTE DELETED.

c:\enterprisevault\DWG\MISC\MKTG\MCX-P-C-XX-RA-CA1-MKT.SLDDRW

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN
MILLIMETERS [INCHES].
TOLERANCES ARE:
DECIMALS ANGLES
.X: ±0.3 [.01] 5°
.XX: ±0.13 [.005]
.XXX: ±0.051 [.0020]

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 1:0.166667
SHELL, FERRULE, CAP: BRASS
PIN: BRASS
INSULATOR: PTFE

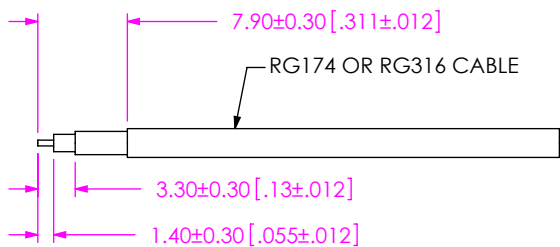


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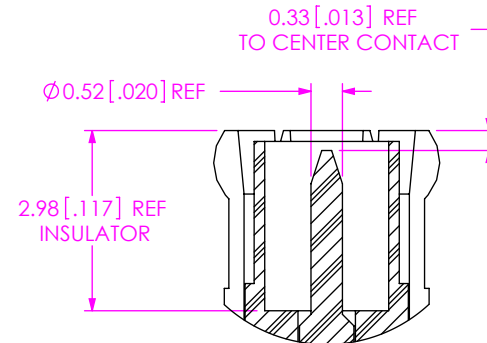
DESCRIPTION:
MCX RIGHT ANGLE CABLE PLUG, RG174 & RG316- 50 OHM

DWG. NO.
MCX-P-C-XX-RA-CA1

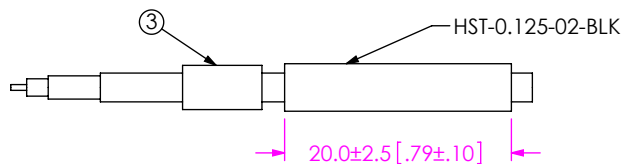
BY: R MUSSER 02/06/2008 SHEET 1 OF 2



IN-PROCESS 1
STRIP AND TIN INNER CONDUCTOR

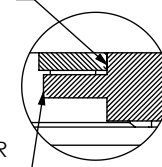


DETAIL 'A'
SCALE 8:1

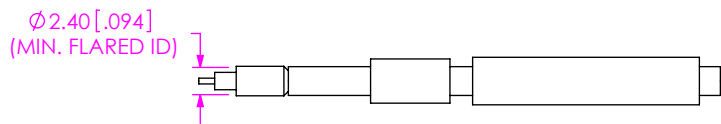


IN-PROCESS 2
ADD HEAT SHRINK TUBE AND FERRULE

END OF CABLE DIELECTRIC SHOULD SEAT AGAINST CONTACT CUP

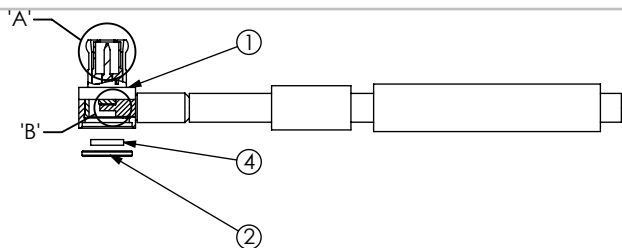


DETAIL 'B'
SCALE 6:1

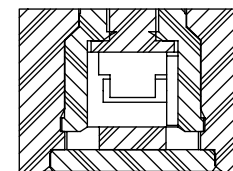


IN-PROCESS 3
FLARE SHIELD

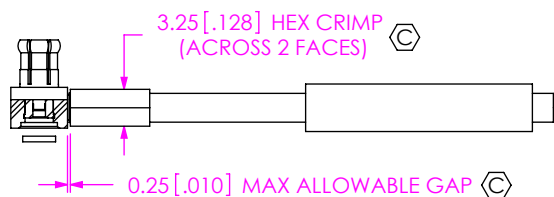
CABLE CENTER CONDUCTOR SHOULD NOT PROTRUDE OUTSIDE CONTACT CUP AFTER FERRULER IS CRIMPED



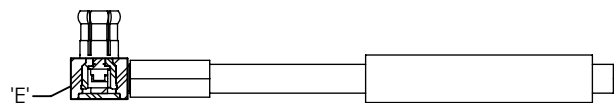
IN-PROCESS 4
ADD SUB-MCX-P-C-XX-RA-CA1



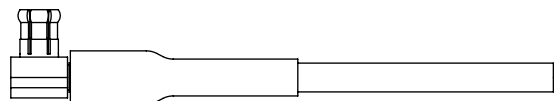
DETAIL 'E'
SCALE 6:1



IN-PROCESS 5
CRIMP FERRULE AND SOLDER SIGNAL PIN
(USE RF CRIMP HAND TOOL # CAT-RF-FER-01 OR EQUIVALENT)



IN-PROCESS 6
INSERT INSULATOR AND CAP



IN-PROCESS 7
APPLY HEAT SHRINK TUBING

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DWG. NO.
MCX-P-C-XX-RA-CA1

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