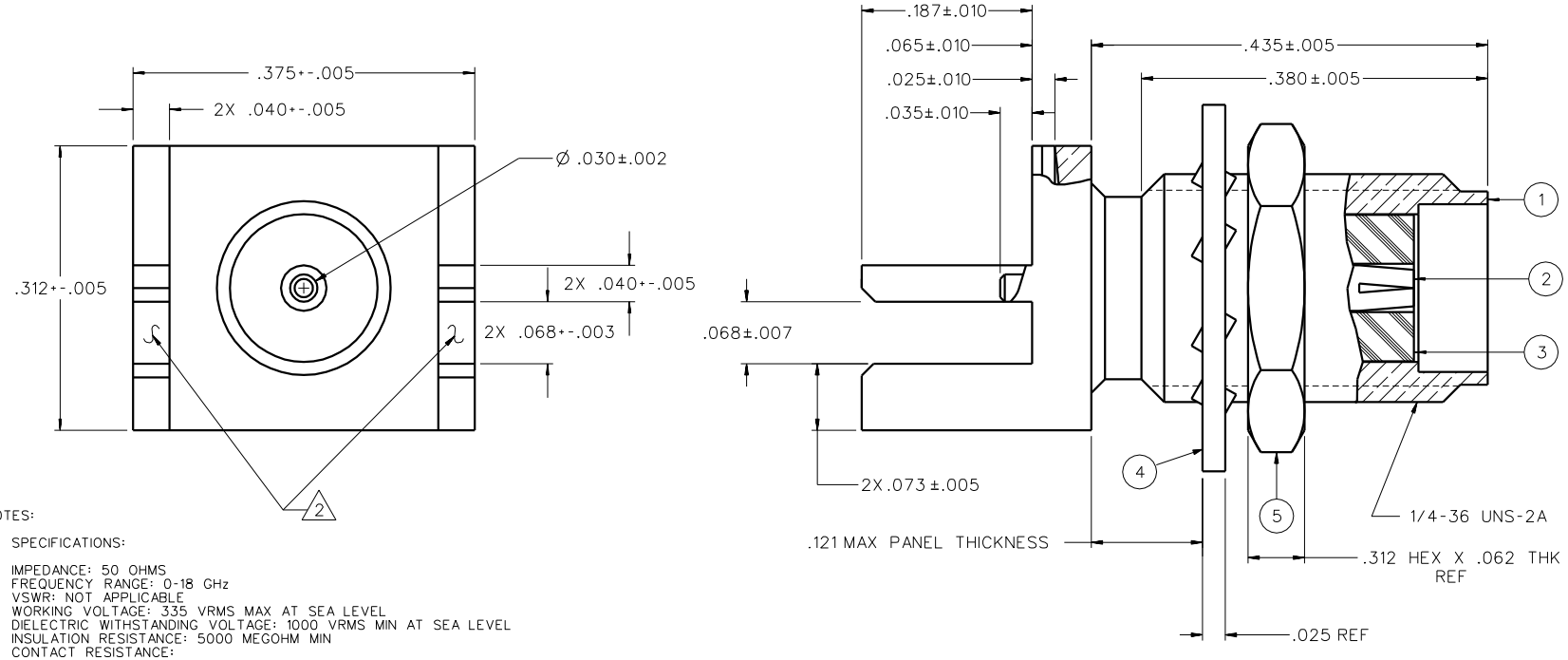
PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INSULATOR	ITEM ④ LOCKWASHER	ITEM ⑤ NUT
142-0711-851	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	PHOSPHOR BRONZE GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN
142-0711-856	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	PHOSPHOR BRONZE NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN OVER	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN OVER



NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS
FREQUENCY RANGE: 0-18 GHz
VSWR: NOT APPLICABLE
WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL
DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL
INSULATION RESISTANCE: 5000 MEGOHM MIN
CONTACT RESISTANCE:
CENTER CONTACT - INITIAL 3.0 MILLIOHM MAX, AFTER ENVIRONMENTAL 4.0 MILLIOHM MAX
OUTER CONDUCTOR - INITIAL 2.0 MILLIOHM MAX AFTER ENVIRONMENTAL NOT APPLICABLE
BRAID TO BODY - NOT APPLICABLE
CORONA LEVEL: 250 VOLTS MIN AT 70,000 FEET
INSERTION LOSS: NOT APPLICABLE
RF LEAKAGE: NOT APPLICABLE
RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 670 VRMS MIN AT 4 AND 7 MHz

MECHANICAL:

ENGAGE/DISENGAGE TORQUE: 2 INCH-POUNDS MAX
MATING TORQUE: 7-10 INCH POUNDS
COUPLING PROOF TORQUE: NOT APPLICABLE
COUPLING NUT RETENTION: NOT APPLICABLE
CONTACT RETENTION: 6 LBS MIN AXIAL FORCE
4 IN-OZ MIN RADIAL TORQUE
CABLE ACCEPTABILITY: NOT APPLICABLE
CABLE HEX CRIMP SIZE: NOT APPLICABLE
CABLE RETENTION: NOT APPLICABLE
DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)
THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B
OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C
CORROSION: MIL-STD-202, METHOD 101, CONDITION B
SHOCK: MIL-STD-202, METHOD 213, CONDITION I
VIBRATION: MIL-STD-202, METHOD 204, CONDITION D
MOISTURE RESISTANCE: MIL-STD-202, METHOD 106

2. SURFACES TO BE IN LINE WITH EACH OTHER WITHIN .004.

DRAWING NO. C – 142-0711-851/860

0	REVISIONS			
ENGINEERING RELEASE				
1	1-7-97	R H	R J B	ECN 44543
PHOSPHOR BRONZE WAS BRASS ADDED: .025 REF, LOCK ADDED: .312 HEX X .094 THK REF ADDED: .089 MAX PANEL THICKNESS				
2	6-4-01	R J B	T A K	11-19-01 ECN 48048
CHANGED: .121 MAX PANEL THICKNESS WAS .089, .062 THK REF WAS .094, UPDATED GRAPHICS				
3	10-7-02	R H	T A K	R J B ECN 48544

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED PER ANSI Y 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED DECIMALS .XX ± .XXX ± mm MATL FINISH	DRAWN BY RJB	DATE 12-16-96	JOHNSON Components ™ 299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832
	CHECKED BY	DATE	TITLE JACK ASSEMBLY, END LAUNCH BULKHEAD, SMA
	APPROVED BY RJB	DATE 1-7-97	
	APPROVED BY	DATE	CODE NO. DRAWING NO. C – 142-0711-851/860
	RELEASE DATE		SCALE 10:1 U/M INCH SHEET 2 OF 2