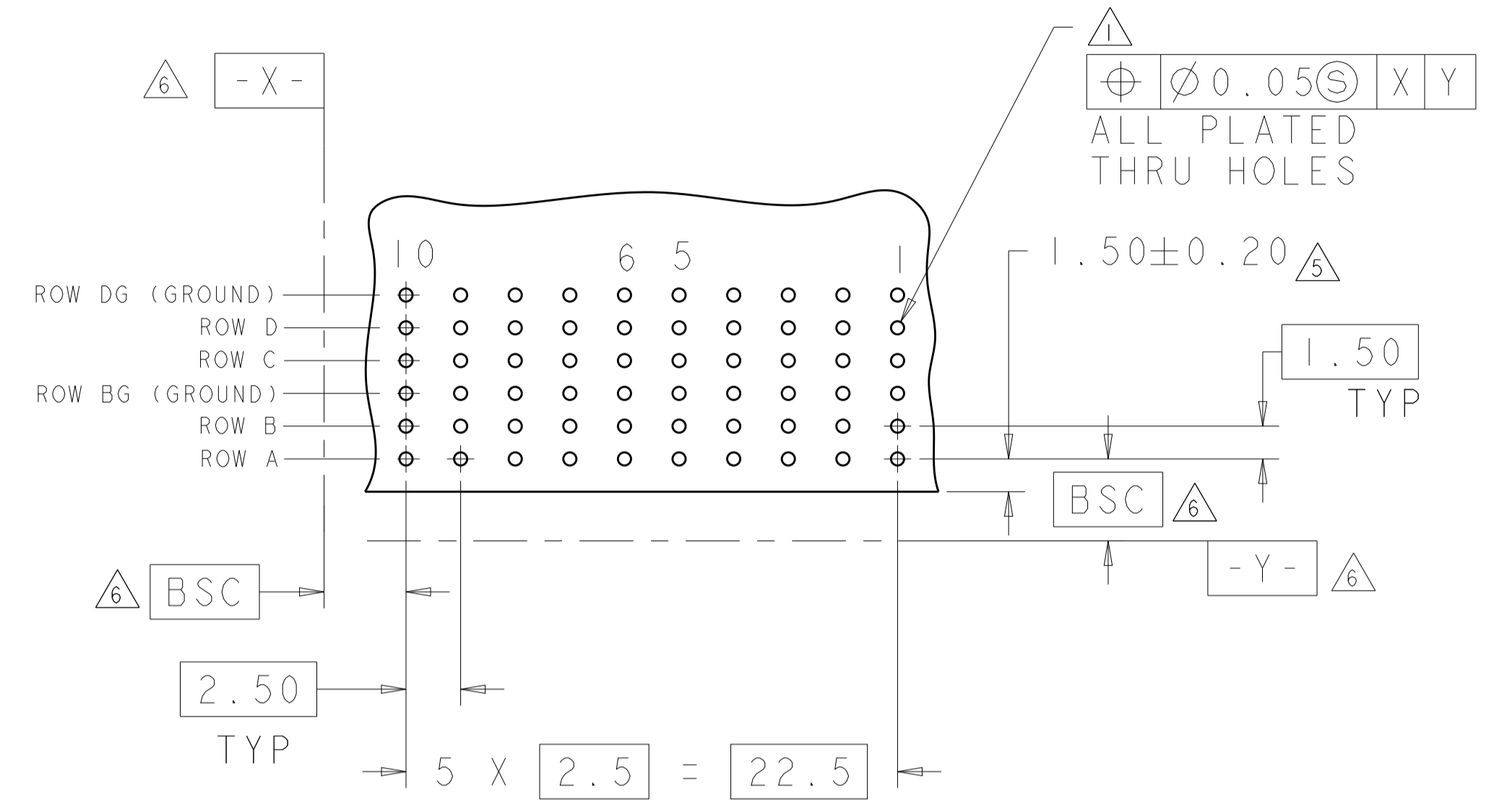
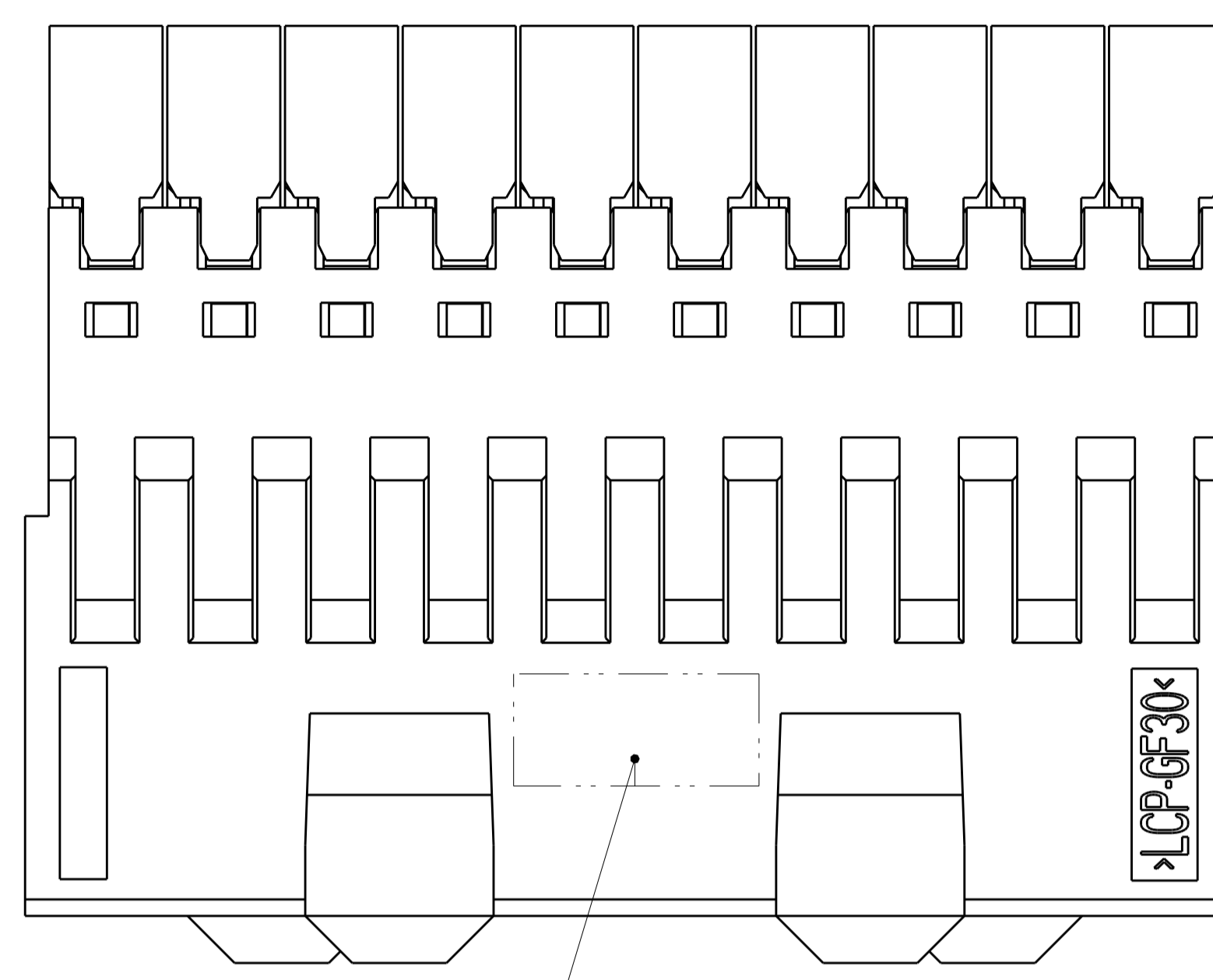
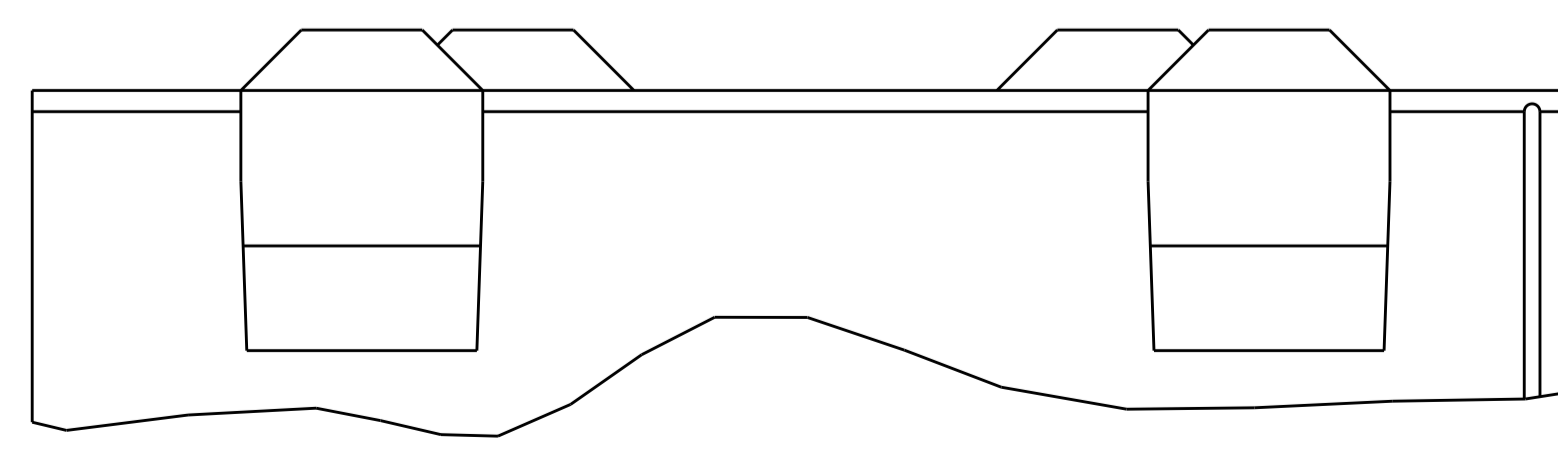
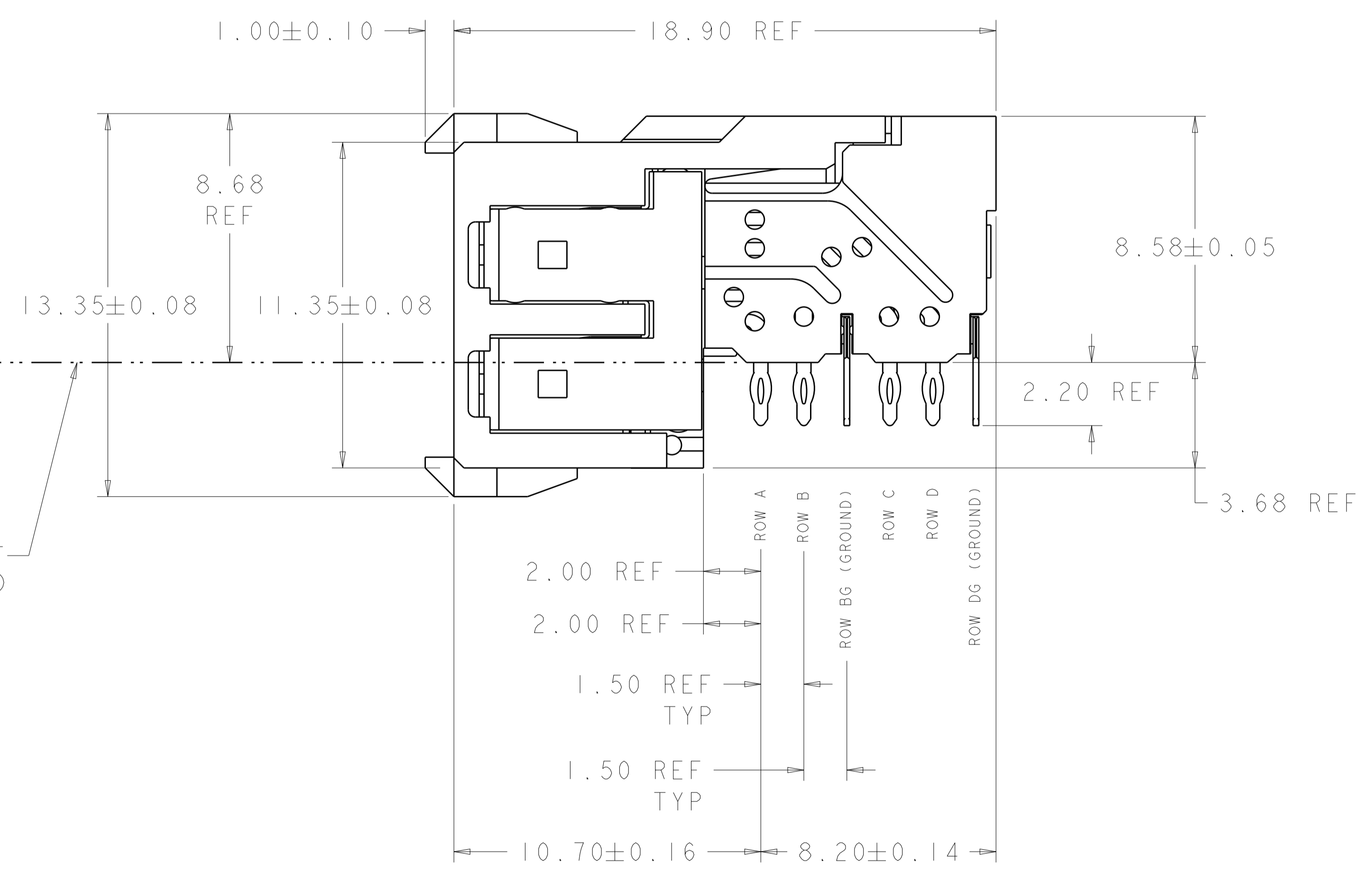
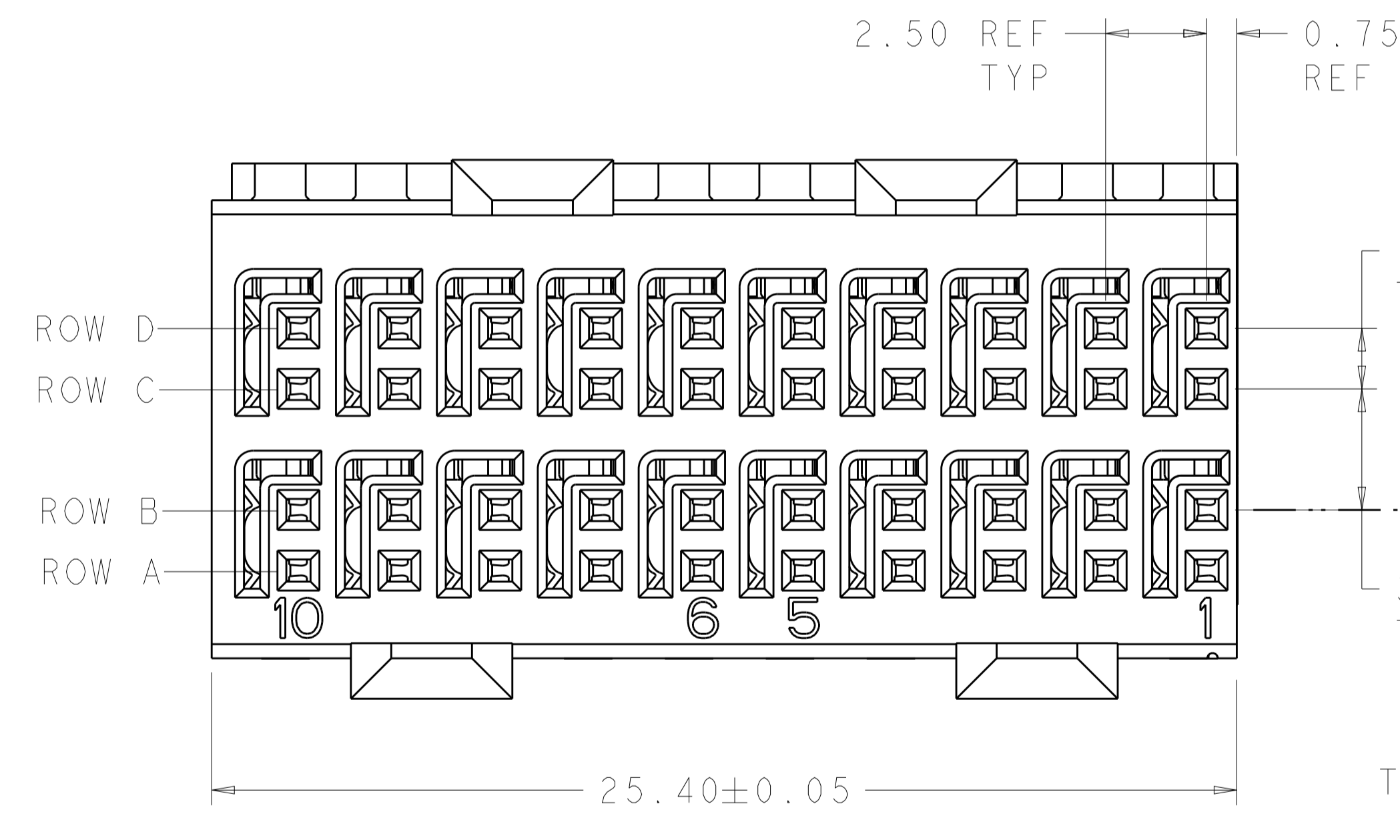


LOC	DIST	REVISIONS			
P	LTN	DESCRIPTION	DATE	DMN	APVD
A		REV PER ECO-11-007577	13APR2011	RKC	JE
B		REVISED PER ECO-16-008845	17SEP2016	AP	RP
C		REVISED PER ECO-17-006073	05JUN2017	AP	RP



RECOMMENDED PC BOARD LAYOUT, DAUGHTER BOARD, COMPONENT SIDE SHOWN  
 SCALE 4:1

- 1. REFERENCE APPLICATION SPEC 114-13059 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- 2. MATERIAL:  
 SHIELD - PHOSPHOR BRONZE  
 CONTACT - COPPER-NICKEL-SILICON  
 HOUSING, CHICKLET AND CHICKLET COVER - GLASS FILLED POLYESTER
- 3. FINISH: SIGNAL AND GROUND CONTACTS:  
 MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF PRODUCT SPECIFICATION 108-2055; BASED ON TELCORDIA GR-1217-CORE, APPLICATIONS IN UNCONTROLLED ENVIRONMENTS  
 COMPLIANT PIN AREA: 0.5  $\mu\text{m}$  MIN MATTE TIN OVER BASE PLATING
- 4. CONNECTOR MARKED WITH PART NUMBER AND DATE CODE IN APPROXIMATE AREA SHOWN
- 5. DIMENSION APPLIES TO CENTERLINE OF THRU HOLE.
- 6. DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 7. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.



6469632-1  
 PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DMN S. J. MAGARO 04MAR2005	TE Connectivity	
DIMENSIONS: mm		CHK R. A. PATTERSON 04MAR2005	NAME RECEPTACLE ASSEMBLY, 2 PAIR, 25mm, HMZd	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		APVD	PRODUCT SPEC	
MATERIAL		FINISH	APPLICATION SPEC	
FINISH		WEIGHT	SIZE CAGE CODE DRAWING NO A100779C=6469632	
CUSTOMER DRAWING		SCALE 8:1	SHEET 1 OF 1 REV C	