



- TAB-HOUSING ASSEMBLY MATES WITH TYCO P/N, SEE TABLE.
- TAB-HOUSING MATL.; DIALLYL PHTHALATE, GLASS FILLED PER MIL-M-14, TYPE S.D.G.-F. COLOR; GREEN.
- DIRECT MOLDING OR REWORKED STANDARD PART IS THE OPTION (BY GRINDING A .023±.007 DP X .218±.015 WIDE GROOVE THROUGH THE BASE AS SHOWN) OF TYCO INC., AND IS DEPENDENT UPON QUANTITIES ON PURCHASE ORDER.
- IF OPTION IS EXERCISED, PORTIONS OF CONTACTS WILL BE VISIBLE IN THE GROUND SURFACE. THIS SURFACE MUST BE SMOOTH & FREE OF BURS & SHORTS BETWEEN CONTACTS.
- POST TO BE SOLDER DIPPED. CONN. MUST MEET REQUIREMENTS OF TYCO SPEC 109-11-1.
- CONTACT MATL.; GILDING METAL. .000015 GOLD OVER .000030 NICKEL.
- CONTACT MATL.; GILDING METAL. .000030 GOLD OVER .000030 NICKEL.
- TOLERANCE NON CUMULATIVE.
- FROM EDGE OF P.C. BOARD TO FACE OF TAB-HOUSING.
- CUT OUT FOR KEYING BOSS, LOCATED WHERE REQD. (OPTIONAL)

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| 1-582151-5 | .0625 | △ | .120 | 4.164 | 4.470 | 41 | 582758-3 |
| 3-582307-1 | .0625 | △ | .120 | 4.764 | 5.070 | 47 | 582758-2 |
| 3-582307-1 | .0937 | △ | .150 | 4.764 | 5.070 | 47 | 582758-1 |
| MATES WITH | P.C. BD. THK. | FINISH | C | B | A | NO. OF CONT. | PART NO. |

RECOMMENDED P.C. BOARD LAYOUT

THIS DRAWING IS A CONTROLLED DOCUMENT.

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| DIMENSIONS: INCHES | TOLERANCES UNLESS OTHERWISE SPECIFIED: | 0 PLC ± - | 1 PLC ± - | 2 PLC ± - | 3 PLC ± .005 [0.13] | 4 PLC ± - | ANGLES ± - |
| MATERIAL | SEE TABLE | FINISH | WEIGHT | SIZE | CAGE CODE | DRAWING NO | RESTRICTED TO |
| △△△ | | | | A1 | 00779 | 582758 | |

THIS DRAWING IS A CONTROLLED DOCUMENT. DWG: W. LEUFERT 24-JAN-90. CHK: J.E. WARNER 14-MAR-91. APVD: J.E. WARNER 14-MAR-91. NAME: Tyco Electronics Corporation, Harrisburg, Pa 17105-3608. ASSEMBLY AMP BLADE, SPECIAL TAB HOUSING. SCALE: 4:1. SHEET: 1 OF 1. REV: L.