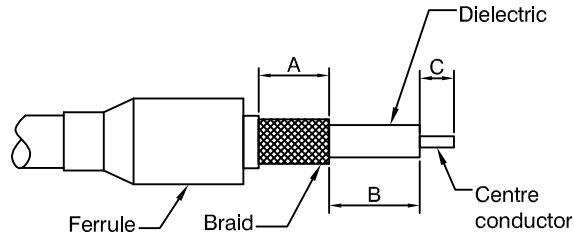


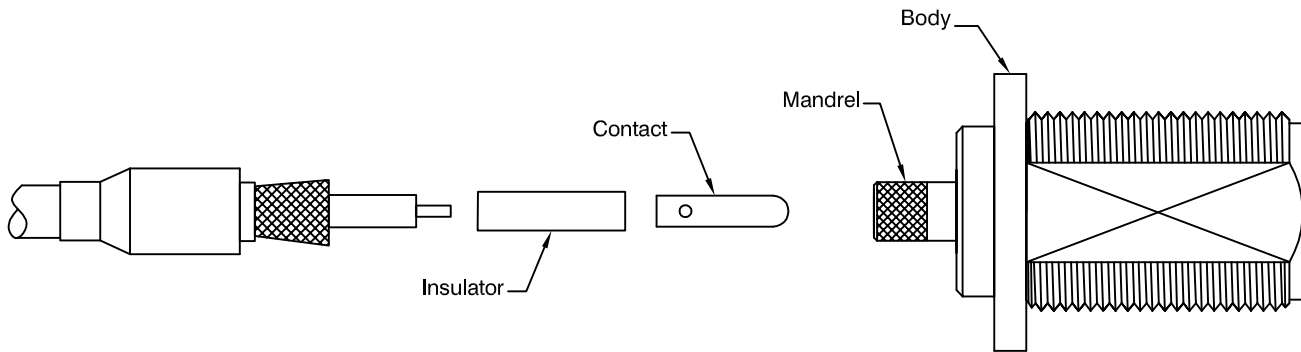
## Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

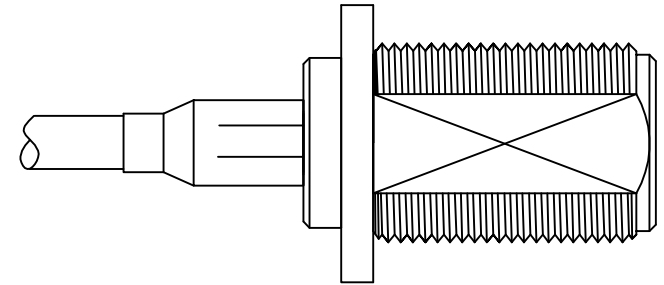
A = 10mm  
B = 4mm  
C = 3mm



2) Slide the insulator over the dielectric. Crimp the contact onto the centre conductor, using the correct tool.



3) Insert the contact into the body, ensure that it is seated. Make sure that the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Contact	Ferrule
VN40-2087	N/A	DCC1113	1.72	5.41

First Issue	SN	1	08 May 02
DESCRIPTION OF REVISION	APPVD	ISS	DATE



Cinch Connectivity Solutions, Ltd  
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T: +44 (0) 1245 342060  
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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

S Nash

APPROVED BY:

P Couzens

DATE:

08 May 02

DESCRIPTION:

Stripping and Assembly  
Instructions for N Crimp  
Bulkhead Jack

DRAWING NUMBER:

**VAIN4101**

PAGE: 1 OF 1