

Revision:	Date:	Description:	Prepared: MP Date: 2023.08.01 Date: 2023	Notes:						
Α	9/26/2018	Initial release		Description: Connector, dc jack 3.5x1.1 mm, PCB mount, 90°,		TENSILITY  tel 1.541.323.3228 800 877.670.7118 fax 1.541.323.4202 web tensility.com				
			Verified: PB  Digitally signed by PB Date: 2023.08.01 16:40:03 - 07:00'  Dimensions are in							
			millimeters. Tolerances: < 1.0: ± 0.1 mm			Size:	Part nur 54-00	number: 00125		
			1.0 to 10.0: ± 0.2 mm > 10.0: ± 0.3 mm			Scale	: 4:1		Sheet 1 of 2	
	•	5	4	3	2	•			1	

## Ratings

Maximum operating voltage: 48 V

Maximum operating current: 3.5 A (not mated under load)

Flammability: UL 94 V-0

### Operating Temperature Range

-25 to 85 °C, relative humidity of 85% or less

#### Materials

1)Insulator: PBT, black

(2)Center pin: brass, nickel plated

(3) Terminal: brass, silver plated

(4)Terminal: brass, silver plated

(5) Spring contact: stainlesss steel, silver plated

#### **Electrical Requirements**

Dielectric strength: 1 min @ 500 Vac

Insulation resistance: 100 MΩ @ 500 Vdc minimum

Contact resistance: 50 mΩ maximum

# **Mechanical Requirements**

Insertion force: 0.3-1.2 kgf

Withdrawal force: 0.3-1.2 kgf

Life cycle: 5000 mating cycles while maintaining contact resistance: 100 m $\Omega$  maximum, insulation resistance: 50 M $\Omega$ 

minimum, withstand voltage: 500 Vac, 1 min
Terminal strength: 150 g applied to the terminal for 15 seconds in
any direction while maintaining electrical characteristics and

without damage or excessive looseness of terminals

## Soldering

Solderability: 75% minimum coverage when terminals dipped 2mm in 245 ±5 °C solder bath for 3 ±0.5 seconds

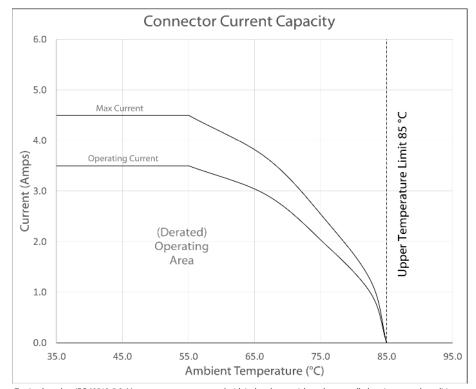
Solder bath durability: no deformation when immersed in 255  $\pm$ 5 °C up to surface of the board 1.6 mm for 5 seconds or less Solder iron durability: no deformation when exposed to 350  $\pm$ 10 °C

for 3 ±0.5 seconds

#### **Environmental Requirements**

Cold test:  $-25 \pm 3$  °C for 48 hours without deformation Heat test:  $85 \pm 2$  °C, for 48 hours without deformation Humidity test:  $40 \pm 2$  °C, relative humidity 90-95% for 48 hours without deformation

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Testing based on IEC 60512-5-2. Max current curve generated with isolated test article under controlled environmental conditions, and does not take into account external factors such as housings, mating cables, or other circuitry. Operating current curve (derated by 20% of maximum values) accounts for external factors, and manufacturing variation.

# **Wave Soldering Temperature Profile**

Pb - Free Flow Profile

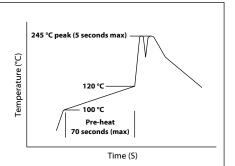
Solder temperature: 245 °C

Time: 5 seconds maximum

Pre-heat: 100 ~120°C

Time: 70 seconds maximum

Measure point: surface of the solder leads



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Α	9/26/2018	Initial release	Ďate: 2023.08.0 16:37:59 -07:00	intermittent		TENSILITY  tel 1.541.323.3228 800 877.670.7118 fax 1.541.323.4202 web tensility.com			
			Verified: PB  Oute: 2023.08.01 16:40:31-07:00'  Dimensions are in						
			millimeters. Tolerances: < 1.0: ± 0.1 mm	Description: Connector, dc jack 3.5x1.1 mm, PCB mount, 90°, silver plated, thru hole		Size: Part number: A 54-00125			
			1.0 to 10.0: ± 0.2 mm > 10.0: ± 0.3 mm			Scale	: 5:1		Sheet 2 of 2