

PART NUMBERS:

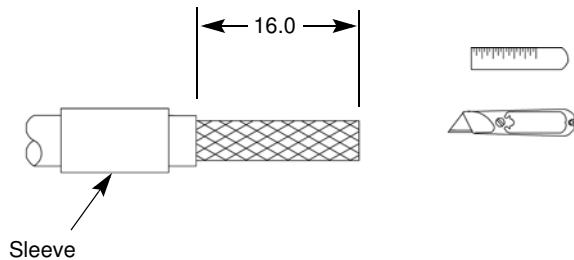
1310693-1, 1314600-1, 1310695-1, 1312090-1, 1311689-1,
1328594-1, 1310977-1, 1312099-1, 1310760-1, 1310762-1,
1310763-1, 1310764-1, 1310765-1, 1310767-1, 1310768-1,
1314597-1, 1310772-1, 1310773-1, 1328411-1

CABLE TYPE:

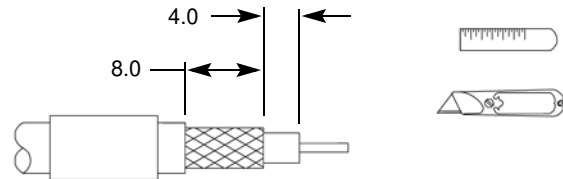
BELDEN 9907, BELDEN 8281, PSF1/2M, PSF1/3M,
BT 2002, BT 2003, BT 2003A, BT 500B, BT 502B,
TM 3289, TM 3304, RG 140, RG 210, RG 62, RG 59,
RG 122, RG 58, RG 141, RG 303, RG 179, RG 55,
RG 142, RG 223, RG 400, RG 187, URM 111,
URM 70, URM 43, URM 76

ASSEMBLY PROCEDURE

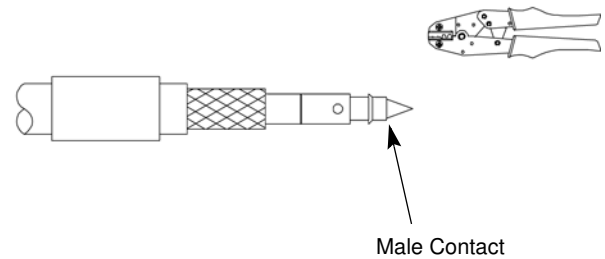
1. Slide metal crimp sleeve over cable, trim outer sheath from cable as shown.



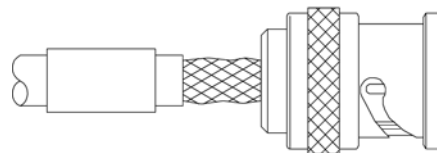
2. Trim back braid and dielectric to the dimensions shown.



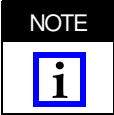
3. Fit contact over center conductor to butt against the dielectric; then crimp.



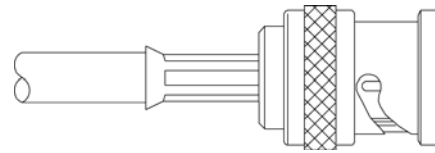
4. Press sub-assembly into body, until contact clicks into place, and ensure that the knurled ferrule is inserted between the dielectric and braid.



5. Slide the sleeve along the cable, until it butts against the body sub-assembly. Crimp, using the tool listed below.



A plug body is shown, but these instructions are relevant to both plugs and jacks. The shape of contacts and insulators may also vary from the drawings shown.



REVISION SUMMARY: This document was most recently revised to update the document to corporate requirements (company name and logo).

Cable Group	Tool	Die	(BS ref)
012	} 30040 30039	(fixed die)	
A25, B25		30032XAX	(WE)
010, B10, 060, 052	} 30040 30039	(fixed die)	
		30032XAHFD	(WD)
007	30039	30032XAHZH	(WG)