# 19-2038; Rev 0; 5/01 EVALUATION KIT AVAILABLE GSM900/DCS1800/PCS1900 Power Amplifier

## **General Description**

The MAX2216 is a miniature chip-scale, low-voltage power amplifier for GSM/DCS/PCS. This dual power amplifier is packaged in a tiny UCSP™ to minimize implementation size and solution cost.

Output power is +34.5dBm (V<sub>CC</sub>  $\geq$  +3.2V) in the GSM band and +32dBm in the DCS or PCS band. The power amplifier is functional at supply voltages as low as 2.5V, at a reduced output power level. Frequency of operation is from 880MHz to 915MHz for the low band, 1710MHz to 1785MHz for the high band tuned for DCS applications, and 1850MHz to 1910MHz for the high band tuned for PCS applications. Peak efficiency is 50% in the GSM band. An analog power-control input permits more than 40dB power-control range for each band.

The device operates from three NiCd/NiMH cells or a single Li+ cell, allowing single-supply operation from +2.5V to +5.5V.

#### **Applications**

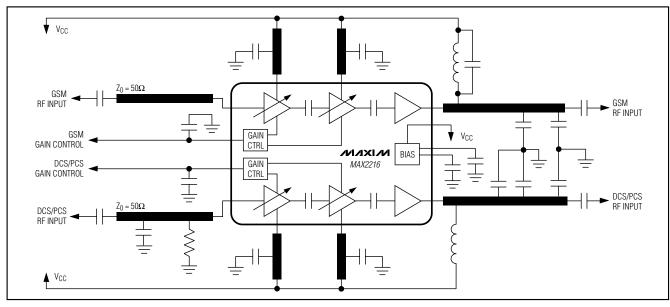
Dual-Mode GSM/DCS Handsets Dual-Mode GSM/PCS Handsets PCS Handsets Dual-Mode AMPS/PCS Handsets

#### **Features**

- Miniature Chip-Scale Package (UCSP): 2.5mm × 3.0mm
- ♦ +34.5dBm Output Power (V<sub>CC</sub> ≥ +3.2V)
- ♦ Low Voltage Operation—Down to 2.5V
- Low-Cost Solution

#### **Ordering Information**

PART	TEMP. RANGE	PIN-PACKAGE
MAX2216EBV	-40°C to +85°C	30 5 x 6 UCSP



# **Typical Operating Circuit**

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For pricing, delivery, and ordering information, please contact Maxim/Dallas Direct! at 1-888-629-4642, or visit Maxim's website at www.maxim-ic.com.

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## **ABSOLUTE MAXIMUM RATINGS**

V <sub>CC</sub> , GSMOUT, DCSOUT to GND	0.3V to +6.0V	Operating Temperature
GC to GND	-0.3V to (V <sub>CC</sub> + 0.3V)	Junction Temperature.
GSMIN, DCSIN Input Power	14dBm	Storage Temperature R
GSMOUT, DCSOUT Maximum VSWR Toler	ance10:1	Bump Temperature (so
Continuous Power Dissipation		Infrared (15s)
30-bump 5 x 6 UCSP (derate 45mW/°C a	above +70°C)3.6W	Vapor Phase (60s)
	000000	

Operating Temperature Range	40°C to +85°C
Junction Temperature	+150°C
Storage Temperature Range	65°C to +150°C
Bump Temperature (soldering)	
Infrared (15s)	+220°C
Vapor Phase (60s)	+215°C

This device is constructed using a unique set of packaging techniques that impose a limit on the thermal profile it can be exposed to during board level solder attach and rework. This limit permits only the use of solder profiles recommended in the industry standard specification, JEDEC 020A, paragraph 7.6, Table 3 for IT/VPR and convection reflow. Preheating is required. Hand or wave soldering is not allowed. See application note "Wafer-Level Chip-Scale Package" on Maxim's website for more information.

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

## DC ELECTRICAL CHARACTERISTICS

 $(V_{CC} = +2.5V \text{ to } +5.5V, \text{ RF} \text{ inputs and outputs terminated in 50}\Omega$ , no RF signal applied. Typical values are at  $V_{CC} = +3.2V$ ,  $T_A = +25^{\circ}C$ , unless otherwise noted.) (Note 1)

PARAMETER	SYMBOL	CONDITIONS		MIN	ТҮР	MAX	UNITS
Supply Voltage Range	V <sub>CC</sub>			2.5		5.5	V
Shutdown Supply Current	ICC	Full shutdown mode, VGSMGC < 0.4V, VDCSGC < 0.4V	$T_A = +25^{\circ}C$			5	
			$T_A = -40^{\circ}C \text{ to } +85^{\circ}C$			50	μA
GC Input Current		$V_{GSMGC} = +2.4V, V_{DCSGC} = +2.4V$				5	mA
GC Input Current	I <sub>GC</sub>	V <sub>GSMGC</sub> < 0.4V, V <sub>DCS</sub>	<sub>GC</sub> < 0.4V			10	μΑ

## AC ELECTRICAL CHARACTERISTICS (GSM900 Operation)

 $(MAX2216 \text{ EV Kit}, V_{CC} = +3.2V, +4dBm < P_{IN} < +12dBm, f_{IN} = 900MHz, 1:8 \text{ duty cycle } (T_{ON} = 577\mu s), 50\Omega \text{ system}. Typical values are at P_{IN} = +8dBm, T_A = +25^{\circ}C.) (Note 2)$ 

PARAMETER	SYMBOL	L CONDITIONS			ТҮР	MAX	UNITS	
Frequency Range	fin	(Note 3)		880		915	MHz	
			$V_{CC} = +3.2V$	34.5	35.2			
		VGSMGC = 2.4V	$V_{CC} = +2.7V,$ T <sub>A</sub> = -40°C to +85°C	31.8	33.7			
Output Power	Pout		$V_{CC} = +2.5V$	31.9	32.6		dBm	
		VCSMCC = U4V	$+2.5V < V_{CC} < +5.5V,$ T <sub>A</sub> = -40°C to +85°C			-23		
		Maximum P <sub>OUT</sub>			50			
Efficiency		$P_{OUT} = 34.5 dBm$			48		%	
		P <sub>OUT</sub> = 20dBm			9		Ī	
Maximum Gain Control Slope		P <sub>OUT</sub> > -10dBm				325	dB/V	
Maximum Operating Duty Cycle		(Note 4)		25	50		%	
	$T_A = +85^{\circ}C$ (Note 4) $T_A = +65^{\circ}C$	T <sub>A</sub> = +85°C	Duty cycle = 12.5%	5.5				
Maximum Operating V <sub>CC</sub> Under Load Mismatch		(Note 4)	Duty cycle = 25%	3.2				
		Duty cycle = 12.5%	5.5			- V		
		(Note 4)	Duty cycle = 25%	4.2			1	
Noise Power		Noise in 100kHz BW, +2.5V < V <sub>CC</sub> < +5.5V				-78	dDate	
		0V < V <sub>GSMGC</sub> < 2.4V	935MHz to 960MHz band		-84.5		dBm	
Harmonic Levels		-10dBm < P <sub>OUT</sub> < +35dBm	2nd harmonic; some harmonic attenuation achieved from EV kit matching circuit; this is included in this specification.			-6.6	dBm	
			2nd harmonic falling in DCS output			-10		
			3rd harmonic			-18		
	VSWR	POUT > +20dBm			3.2:1			
Input VSWR	VOVIN	-10dBm < P <sub>OUT</sub> < +20dBm			5.1:1			
Maximum Nonharmonic Spurious Output Due to Load Mismatch		+2.5V < V <sub>CC</sub> < 5.5V, +0.4V < V <sub>GSMGC</sub> < +2.4V (Note 5)				-36	dBm	
Power Rise/Fall-Time		V <sub>GSMGC</sub> stepped from 0 to +2.4V (Note 6)				1	μs	

## AC ELECTRICAL CHARACTERISTICS (DCS1800 Operation)

 $(MAX2216 \text{ EV Kit}, V_{CC} = +3.2V, +6dBm < P_{IN} < +12dBm, f_{IN} = 1750MHz, 1:8 \text{ duty cycle } (T_{ON} = 577\mu s), 50\Omega \text{ system}. Typical values are at P_{IN} = +8dBm, T_A = +25^{\circ}C.) (Note 2)$ 

PARAMETER	SYMBOL	CONDITIONS			MIN	ТҮР	MAX	UNITS
Frequency Range	fin	(Note 3)			1710		1785	MHz
		VDCSGC = 2.4V	V <sub>CC</sub> = ·	+3.2V	32	33.2		
			$V_{CC} = -4$ $T_A = -4$	+2.7V, 0°C to +85°C	29.5	31.6		
Output Power	Pout		$V_{CC} = +2.5V$		29.5	30.8		dBm
		V <sub>DCSGC</sub> = 0.4V	$+2.5V < V_{CC} < +5.5V,$ T <sub>A</sub> = -40°C to +85°C				-30	
		Maximum POUT, VGCD	CS = 2.1	V		41		
Efficiency		$P_{OUT} = 32 dBm$				38		%
		$P_{OUT} = 22 dBm$				12		
Maximum Gain Control Slope		P <sub>OUT</sub> > -10dBm					315	dB/V
Maximum Operating Duty Cycle		(Note 4)			25	50		%
Maximum Operating V <sub>CC</sub> Under		T <sub>A</sub> = +85°C (Note 4)         Duty cycle = 12.5%           Duty cycle = 25%		cycle = 12.5%	5.5			V
Load Mismatch				cycle = 25%	4.8			v
Noise Power		Noise in 100kHz BW, $+2.5V < V_{CC} < +5.5V$ , 0 < V <sub>DCSGC</sub> < 2.4V, noise in 1805MHz to 1880MHz band			-74		dBm	
		10dDm - David - 100		2nd harmonic			-8	alDura
Harmonic Levels		-10dBm < P <sub>OUT</sub> < +32.5dBm 3rd harmonic		3rd harmonic			-15	dBm
	POUT > +20dBm				3.1:1			
Input VSWR	VSWR	-10dBm < P <sub>OUT</sub> < +20dBm			10.8:1			
Maximum Nonharmonic Spurious Output Due to Load Mismatch		+2.5V < V <sub>CC</sub> < 5.5V, +0.4V < V <sub>DCSGC</sub> < +2.4V (Note 5)				-36	dBm	
Power Rise/Fall-Time		V <sub>DCSGC</sub> stepped from 0 to +2.4V (Note 6)		4V (Note 6)			1	μs

Contact Factory for PCS1900 AC Electrical Characteristics.

**Note 1:** Parameters are 100% production tested at  $T_A = +25^{\circ}C$  and guaranteed over temperature by design and characterization.

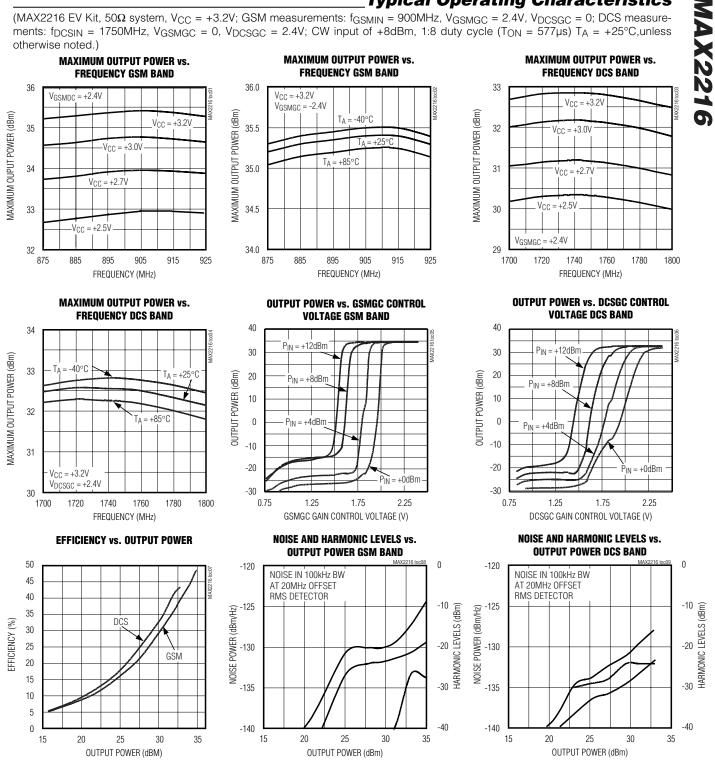
Note 2: Parameters guaranteed by design and characterization.

**Note 3:** Output power, harmonic levels, and maximum nonharmonic spurious outputs due to load mismatch specifications are met over this frequency range.

Note 4: Maximum duty cycle is determined by maximum die temperature (150°C) with θ<sub>JA</sub> = 22°C/W, load VSWR = 8:1, GSMGC adjusted for P<sub>OUT</sub> = 34.5dBm; DCSGC adjusted for P<sub>OUT</sub> = 32dBm; P<sub>OUT</sub> measured using directional coupler.

**Note 5:** GSMGC adjusted for  $P_{OUT}$  = 34.5dBm; DCSGC adjusted for  $P_{OUT}$  = 32dBm; POUT measured using directional coupler.

**Note 6:** For shutdown, time is for P<sub>OUT</sub> to fall below -20dBm.



## Typical Operating Characteristics

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(MAX2216 EV Kit, 50Ω system, V<sub>CC</sub> = +3.2V; GSM measurements: f<sub>GSMIN</sub> = 900MHz, V<sub>GSMGC</sub> = 2.4V, V<sub>DCSGC</sub> = 0; DCS measurements: f<sub>DCSIN</sub> = 1750MHz, V<sub>GSMGC</sub> = 0, V<sub>DCSGC</sub> = 2.4V; CW input of +8dBm, 1:8 duty cycle (T<sub>ON</sub> = 577µs) T<sub>A</sub> = +25°C,unless otherwise noted.)

/N/XI/N

**Pin Description** 

PIN	NAME	FUNCTION			
A1, A3, A5, B5, C3, C5, D5, E1, E3, E5	GND	Ground Connection. Provide a low-inductance path to ground plane.			
A2, A4, E2, E4	V <sub>CC</sub>	Interstage Power-Supply Connections. Bypass capacitor values and placement are critical for proper operation. See MAX2216 Evaluation Kit data sheet for component placement guide.			
A6, B6, C6	GSMOUT	GSM PA Output. Open-collector output of GSM power amplifier. Connect together, DC-bias with an RF choke, and reactively tune to $50\Omega$ .			
B1	GSMIN	GSM PA Input. AC-couple to this bump.			
B2	GSMGC	GSM Gain Control Input. Connect GSM gain control to this bump.			
B3	GSMCAP	Bias Filter Capacitor			
C2	V <sub>CC</sub>	Power-Supply Connection. Decouple with 100pF capacitor to GND.			
D1	DCSIN	DCS PA Input. AC-couple to this bump. Shunt capacitor is required for best match.			
D2	DCSGC	DCS Gain Control Input. Connect DCS DC gain control to this bump. Decouple this signal with 100pF to GND near the IC for noise filtering.			
D3	DCSCAP	Bias Filter Capacitor			
D6, E6	DCSOUT	DCS PA Output. Open-Collector output of DCS power amplifier. Connect together, and DC-bias with an RF choke, and reactively tune to $50\Omega$ .			

There are no solder bumps located at the following positions: B4, C1, C4, D4.

## **Detailed Description**

The MAX2216 offers two fully independent three-stage power amplifiers (PAs), one for the GSM band and one for the DCS/PCS band, integrated into a tiny 5 × 6 chipscale package. This dual PA is perfect for tri-band GSM/DCS/PCS, dual-band GSM/DCS, single-band PCS handsets, and US GSM/PCS handsets. The PAs are fully characterized over the 880MHz to 915MHz European GSM band, the 1710MHz to 1785MHz European DCS band, and the 1850MHz to 1910MHz US PCS band (contact Factory for PCS characterization data). The MAX2216 operates from a single +2.5V to +5.5V supply, allowing for single-cell Li+ or three-cell NiCd/NiMH battery operation.

#### **GSM** Power Amplifier

The GSM band PA is optimized for operation in the 880MHz to 915MHz European GSM band. The amplifier requires an output-matching circuit (see *Applications Information* section). A gain-control input (GSMGC) offers analog control of output power, providing more than 40dB dynamic range. The PA enters a low-power shutdown when V<sub>GSMGC</sub> < 0.4V. Guaranteed output power is +34.5dBm from a +3.2V supply.

#### **DCS/PCS** Power Amplifier

The DCS/PCS band PA is optimized for operation in the 1710MHz to 1785MHz European DCS band and the 1850MHz to 1910MHz US PCS band. The amplifier requires input and output matching circuits (see *Applications Information* section). A gain-control input (DCSGC) offers analog control of output power, providing more than 40dB dynamic range. The PA enters a low-power shutdown when V<sub>GC</sub> < 0.4V. Maximum output power is +32dBm from a +3.2V supply.

## **Applications Information**

#### **Optimizing the Output Match**

For best results, base the new design on the MAX2216 EV kit layout and component values. Use Table 1 for modeling output-match design. Further adjustment will be necessary to optimize output power and efficiency.

#### **Optimizing the Input Match**

The GSM input is adequately matched to  $50\Omega$ , and requires no matching. A good match for the DCS input is achieved with a single shunt capacitor placed on a  $50\Omega$  line (see MAX2216 EV kit). An external shunt resistor to ground at GSMIN is intended to help flatten the



**MAX2216** 

gain-control slope. It affects the input match minimally, so its position is at the circuit designer's discretion.

# Table 1. Required Load Impedance asSeen From Output

GSM	1.8 + j 0.3
DCS	2.7 - j 1.0
PCS	2.7 - j 1.2

#### Tuning the First- and Second-Stage Amplifiers

Supply bumps A2 and A4 feed the collectors of the first- and second-stage amplifiers, respectively, for the GSM PA. Likewise, supply bumps E2 and E4 feed the first- and second-stage amplifiers for the DCS/PCS PA. The PC board trace together with a properly placed decoupling capacitor creates the proper matching impedance required at these pins. Additional decoupling capacitors may be required for long supply lines.

#### **Multislot Operation**

Thermal dissipation is the limiting factor when considering the maximum duty-cycle of the PA. Although the UCSP is very small, the fact that there are 26 solder connections to the PC board allows excellent thermal performance.

As measured on the MAX2216 EV kit, the thermal resistance of the IC ( $\theta_{JC}$ ) is 16°C/W, and the total thermal resistance from the IC to ambient ( $\theta_{JA}$ ) is 22°C/W. Therefore at +70°C, the IC can dissipate 3.6W with the IC's junction temperature below 150°C. These results will vary dependent upon PC board construction and ground plane layout.

Maximum PA power dissipation occurs under worstcase load mismatch conditions and maximum supply voltage. See "Maximum Operating V<sub>CC</sub> Under Load Mismatch" in the *Electrical Characteristics* table.

#### Grounding

Proper grounding of the GND bumps is fundamental. For best results, ground bumps should use vias in pads. A separate via should be used for each ground bump, connecting to a shallow ground plane.

#### **Pad Layout**

The UCSP has a bump pitch of 0.5mm (19.7mil) and a bump diameter of 0.3mm (12mil). Therefore, lay out the solder pad spacing on 0.5mm (19.7mil) centers; use a pad size of 0.25mm (10mil); and a solder mask opening of 0.33mm (13mil). Round or square pads are per-

missible. Refer to the Maxim application note, "*Wafer Level Ultra-Chipscale Packaging*" for additional detailed information on UCSP layout and handling.

#### **Prototype Chip Installation**

Alignment keys on the PC board around the area where the chip is located will be helpful in the prototype assembly process. It is best to align the chip on the board before any other components are placed, and then place the board on a hotplate until the solder begins to flow. After about 20 seconds, carefully remove the board from the hotplate without disturbing the position of the IC, and let it cool down to room temperature before stuffing any more components.

To remove an IC, place the PC board on a hotplate preheated to about 300°C until the IC begins to reflow. Remove the IC so as not to disturb other components. Remove the PC board from the hotplate—do not attempt to solder a new IC yet. Allow the PC board to cool and, under a microscope, carefully clean the residual solder and flux away from the mounting pads. The MAX2216 EV kit has a few particularly narrow traces. When cleaning the mounting area, do not use excessive heat; in particular, the gain control traces can easily lift and be destroyed. Once the area is clean, repeat the steps above to reinstall the IC.

#### **UCSP** Reliability

The UCSP represents a unique package that greatly reduces board space compared to other packages. UCSP reliability is integrally linked to the user's assembly methods, circuit board material, and usage environment. The user should closely review these areas when considering use of a UCSP. This form factor may not perform equally to a packaged product through traditional mechanical reliability tests. Performance through operating life test and moisture resistance remains uncompromised as it is primarily determined by the wafer-fabrication process.

Mechanical stress performance is a greater consideration for a UCSP. UCSP solder-joint contact integrity must be considered since the package is attached through direct solder contact to the user's PC board. Testing done to characterize the UCSP reliability performance shows that it is capable of performing reliably through environmental stresses. Results of environmental stress tests and additional usage data and recommendations are detailed in the UCSP application note, *"Wafer-Level Chip-Scale Package"* on Maxim's website, *www.maxim-ic.com*.

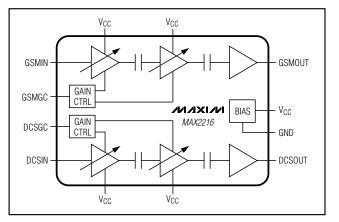
#### **Chip Information**

TRANSISTOR COUNT: 2302

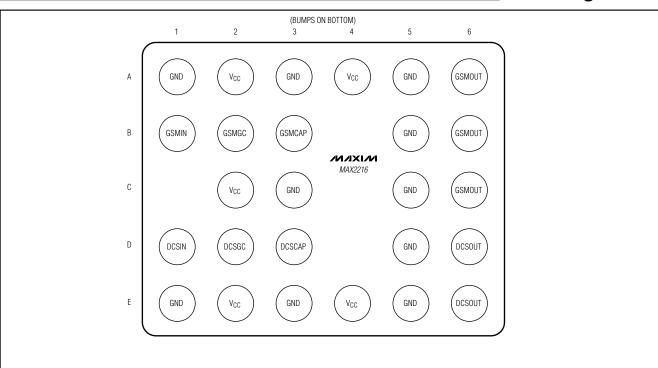




## **Functional Diagram**

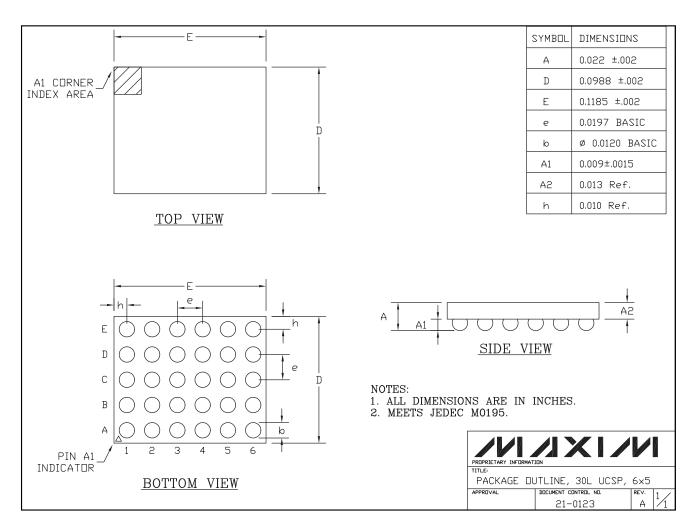


#### Pin Configuration



## **Package Information**

**MAX2216** 



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