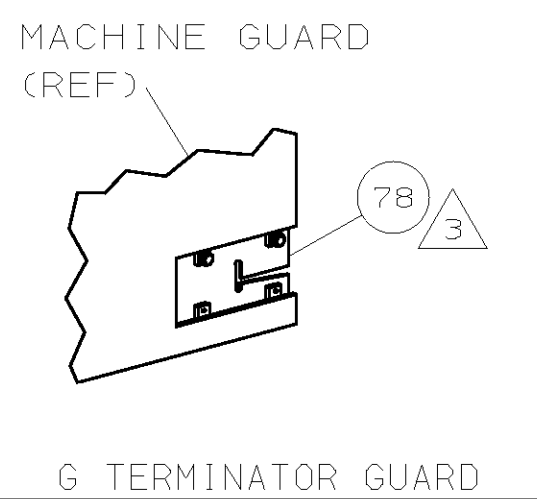
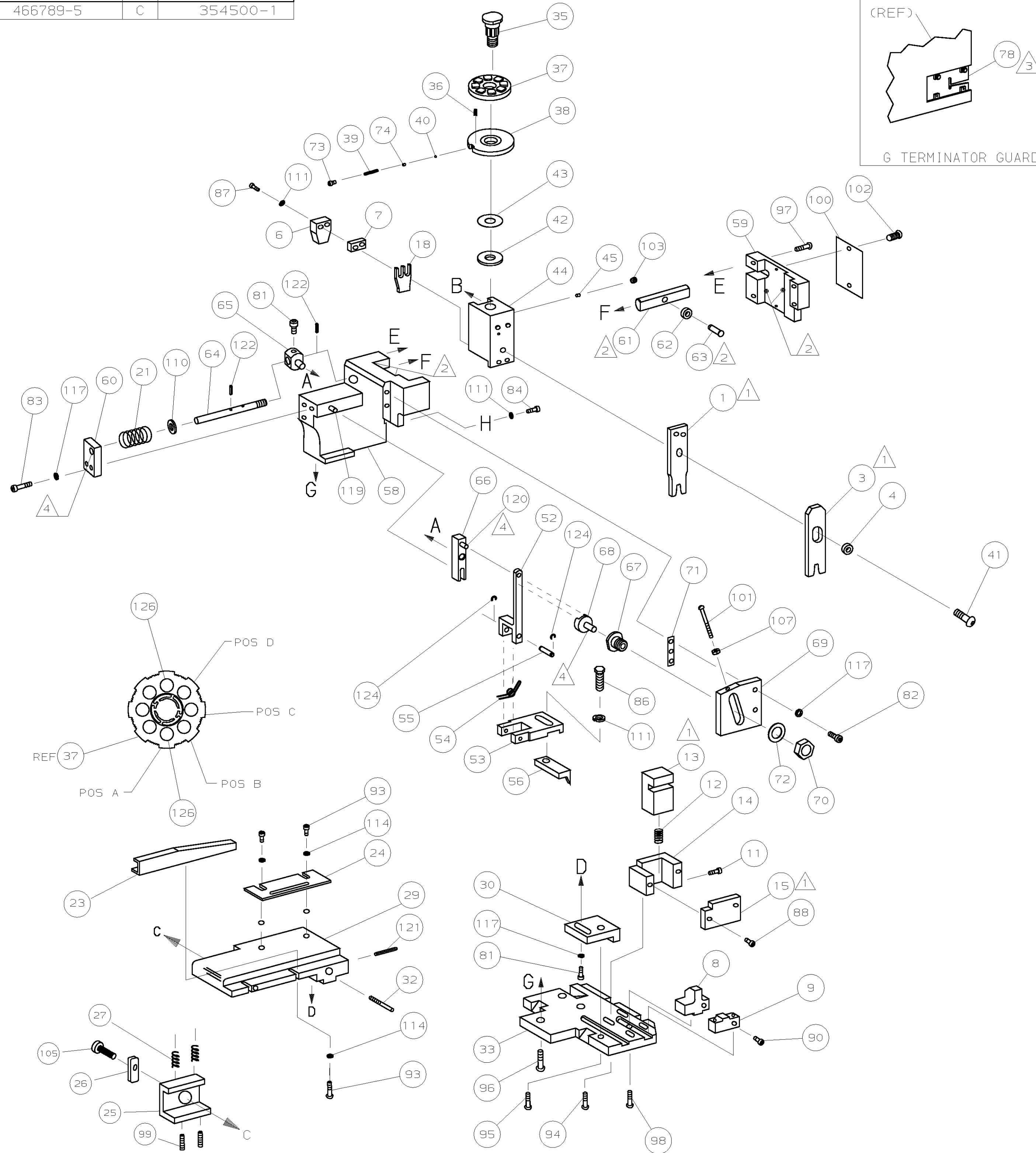


PART NUMBER	REV	FIRST USED
466789-5	C	354500-1



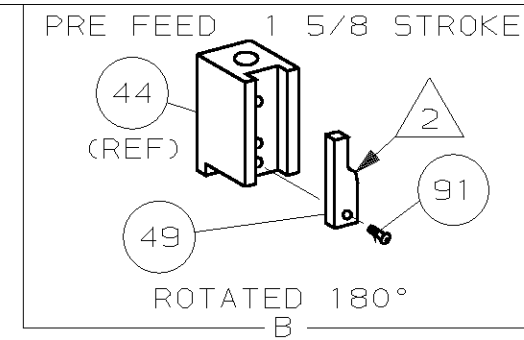
TERMINAL NAME: RECP,FASTON™ .250 PIDG					
PAD LTR	CRIMPING DATA		WIRE SIZE		
	CRIMP HEIGHT				
A	.096 ±.002 [2.44 ±0.05mm]		16-14		
B	NOT		USED		
C	NOT		USED		
D	NOT		USED		
CRIMP	SIZE	TYPE	RANGE		
WIRE	.222 [5.64mm]	-	16-14		
INSUL	.272 [6.91mm]	-	.160 MAX		
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
-	114-1002	.450-.800		458637-1	1043

-5	BENCH MODEL G	MECH PRE FEED
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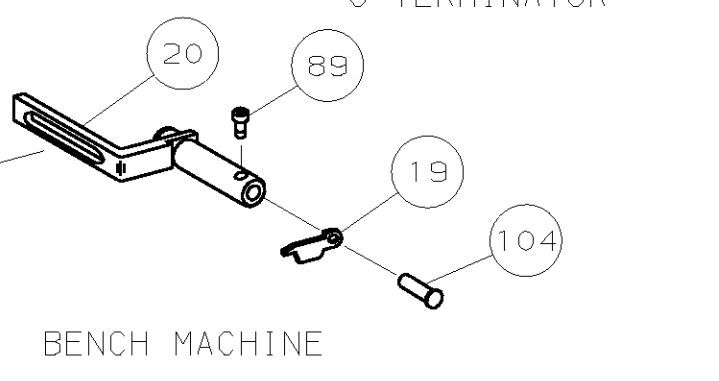


ITEM NO	QTY	REV	TERMINAL NAME	DESCRIPTION
129				
128				
127				
126				
125				
2	-	A	21045-3	RING, RET "C" (ø.187)FD FING PIN
124				
123				
2	-	A	5-21028-1	PIN, SLT SPR (ø.125x.50)ADJ ROD
1	-	A	4-21028-0	PIN, SLT SPR (ø.093x.75)ST GDE PL
122				
121				
1	-	A	1-21030-1	PIN, DOWEL (ø.187x.50)LEVER
1	-	A	1-21030-6	PIN, DOWEL (ø.187x1.25)HOUSING
120				
119				
118				
5	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK
117				
116				
115				
2	-	A	21024-2	WASHER, LOCK (#4)FRONT STP GUIDE
114				
113				
112				
4	-	A	21024-4	WASHER, LOCK (#8)STRIPPER
111				
1	-	A	21899-4	WASHER, FLAT (ø5/16) SCREW ADJ
110				
109				
108				
1	-	A	21018-5	NUT, HEX (6-32)FEED ADJ
107				
106				
1	-	A	22353-8	SCR, SHLD (ø.187x.25)DRAG LEVER
105				
-	-	A	992031-1	PIN, CLEVIS
104				
1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW)RAM
103				
2	-	A	21017-2	SCR, DRIVE (#2x.19)ID PLATE
102				
1	-	A	6-23715-5	SCR, PAN HD (6-32x1.50)FEED ADJ
101				
1	-	B	461264-1	PLATE, IDENTIFICATION
100				
2	-	A	5-21006-6	SCR, SET (10-32x.75)DRAG
99				
1	-	A	22733-8	SCR, BHC (8-32x.38 LW)ANVIL
98				
2	-	A	2-21002-9	SCR, BHC (10-32x.75)CAP
97				
3	-	A	2-22733-8	SCR, BHC (1/4-20x.62)HOUSING
96				
1	-	A	2-21002-7	SCR, BHC (10-32x.50)56 ADJ BLOCK
95				
2	-	A	2-21002-2	SCR, BHC (8-32x.50)TERM H DWN
94				
4	-	A	1-21000-4	SCR, BHC (8-32x.38)F STP GDE
93				
				92
1	-	A	1-21002-7	SCR, BHC (6-32x.38)CAM
91				
1	-	A	2-21000-8	SCR, SHC (8-32x.62 LW)ANVIL
90				
1	-	A	7-21000-9	SCR, SHC (4-40x.19)5TRIIPPER
89				
2	-	A	1-21002-6	SCR, SHC (6-32x.25)R SHEAR PLATE
88				
2	-	A	8-21002-9	SCR, BHC (8-32x1.00)DEP-HOLD
87				
1	-	A	2-22603-0	SCR, HEX HD (8-32x.31)FEED FINGER
86				
				85
1	-	A	2-21000-7	SCR, SHC (8-32x.50)STRIPPER
84				
2	-	A	3-21000-7	SCR, SHC (10-32x.75)FEED ROD GD
83				
2	-	A	3-21000-6	SCR, SHC (10-32x.62)FEED ADJ BLK
82				
2	-	A	3-21000-4	SCR, SHC (10-32x.38)56 ADJ BL
81				
				80
				79
				78
REF	-	B	679532-1	INSERT, GUARD
				77
				76
				75
1	-	A	690603-1	SPRING, ASSIST
74				
1	-	A	23030-1	SCR, SHC (6-32x.25 SL)INS DISC
73				
1	-	A	458109-1	WASHER, SPECIAL
72				
1	-	A	690517-1	SPACER
71				
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				50
1	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST
49				
48				
47				
46				
1	-	A	690191-1	PLUG, NYLON
45				
1	-	C	455673-1	RAM
44				
1	-	A	690125-1	WASHER, LAMINATED
43				
1	-	A	690124-1	WASHER, RAM
42				
1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)
41				
1	-	A	23241-6	BALL, STEEL
40				
1	-	A	690170-1	SPRING, COMPRESSION
39				
1	-	C	690142-1	DISC, INSULATION
38				
1	-	D	459663-4	WIRE DISC
37				
8	-	A	2-22280-5	SPRING, COMP
36				
1	-	B	690212-1	POST, RAM
35				
				34
1	-	D	455675-3	PLATE, BASE
33				
1	-	A	690432-3	SCREW, ADJUSTMENT
32				
				31
1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ
30				
1	-	C	684045-1	PLATE, STRIP GUIDE
29				
				28
2	-	A	1-22284-0	SPRING, DRAG
27				
1	-	B	240793-4	LEVER, DRAG RELEASE
26				
1	-	B	240792-6	DRAG, TERMINAL
25				
1	-	D	690438-4	GUIDE, STRIP (REAR)
24				
1	-	A	684042-1	GUIDE, STRIP (FRONT)
23				
				22
				21
1	-	A	4-22284-9	SPRING, FEED RETURN
20				
1	-	A	679218-1	STRIPPER WIRE STOP ASSY
19				
1	-	B	458949-1	STRIPPER
18				
1	-	B	463460-1	HOLDER, TERMINAL
17				
				16
				15
1	-	B	690464-9	PLATE, SHEAR (REAR)
14				
1	-	B	690462-7	HOLDER, SHEAR (REAR)
13				
1	-	C	469542-1	SHEAR, FLOAT (REAR)
12				
1	-	A	5-22280-0	SPRING, SHEAR
11				
1	-	B	690461-2	STOP, SHEAR
10				
				9
1	-	C	1-454766-0	ANVIL, INSULATION
8				
1	-	C	467660-2	ANVIL
7				
1	-	C	1-240641-8	SPACER, DEPRESSOR (REAR)
6				
1	-	A	690468-6	DEPRESSOR, SHEAR (REAR)
5				
				4
1	-	B	238009-1	SPACER, BLOCK CRIMPER
3				
1	-	C	1-454765-2	CRIMPER, INSULATION
2				
				1
1	-	C	467661-2	CRIMPER, WIRE

ITEM NO	QTY	REV	TERMINAL NAME	DESCRIPTION
70				
69				
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- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5 USE ø.19 50/50 SOLDER TO CHECK CRIMP HEIGHT
- 6 CUT TO LENGTH AT ASSY



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LOC A  
D1ST  
66

466789-5

D

C

B

A

C	ECN	0150-1194-04	TE	9-04
C	ECN	0150-1011-01	TE	10-01
B	0150-8412-98	TB	4-98	
A	REVISED	MO	9/95	
P/F	LTR	REVISION RECORD	APP	DATE

QTY REOD PER ASSY	PARTS LIST	ITEM NO
1	CRIMPER, WIRE	1
1	CRIMPER, INSULATION	2
1	SPACER, BLOCK CRIMPER	4
1	SPACER, DEPRESSOR (REAR)	7
1	ANVIL	8
1	ANVIL, INSULATION	9
1	STOP, SHEAR	11
1	SPRING, SHEAR	12
1	SHEAR, FLOAT (REAR)	13
1	HOLDER, SHEAR (REAR)	14
1	PLATE, SHEAR (REAR)	15
1	HOLDER, TERMINAL	18