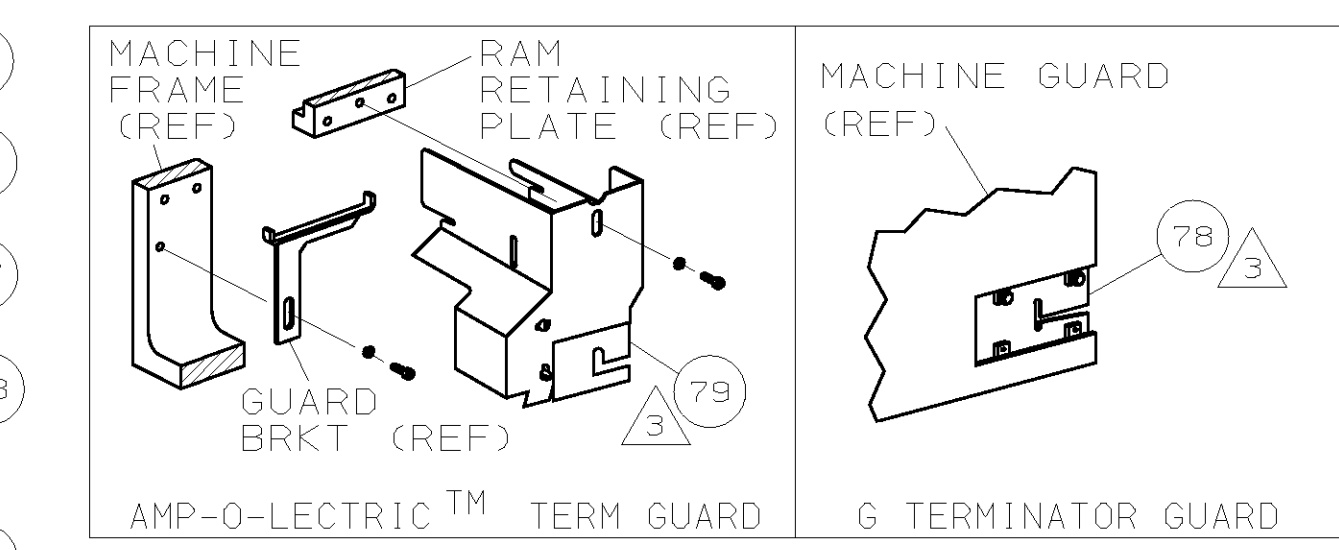
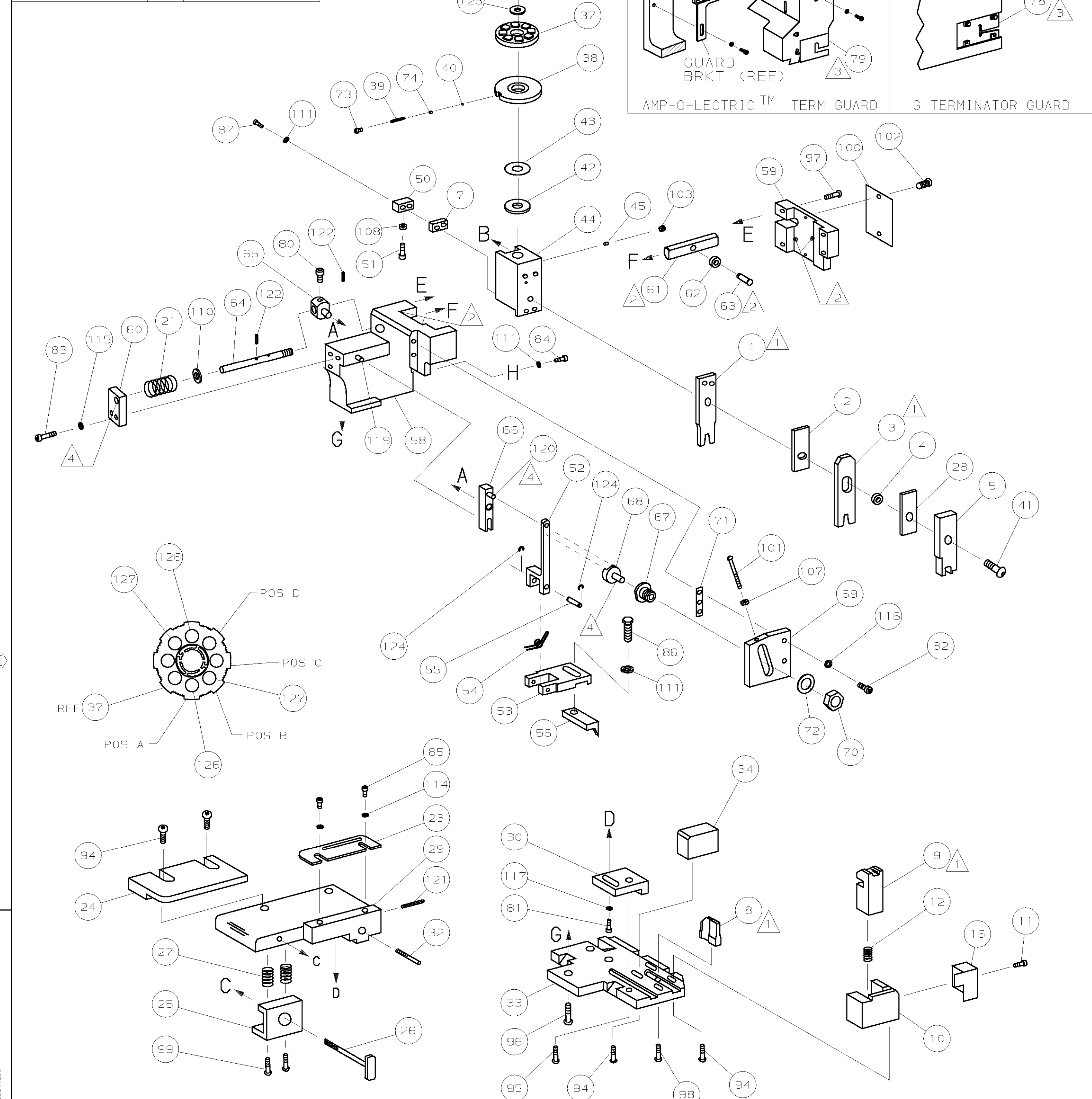


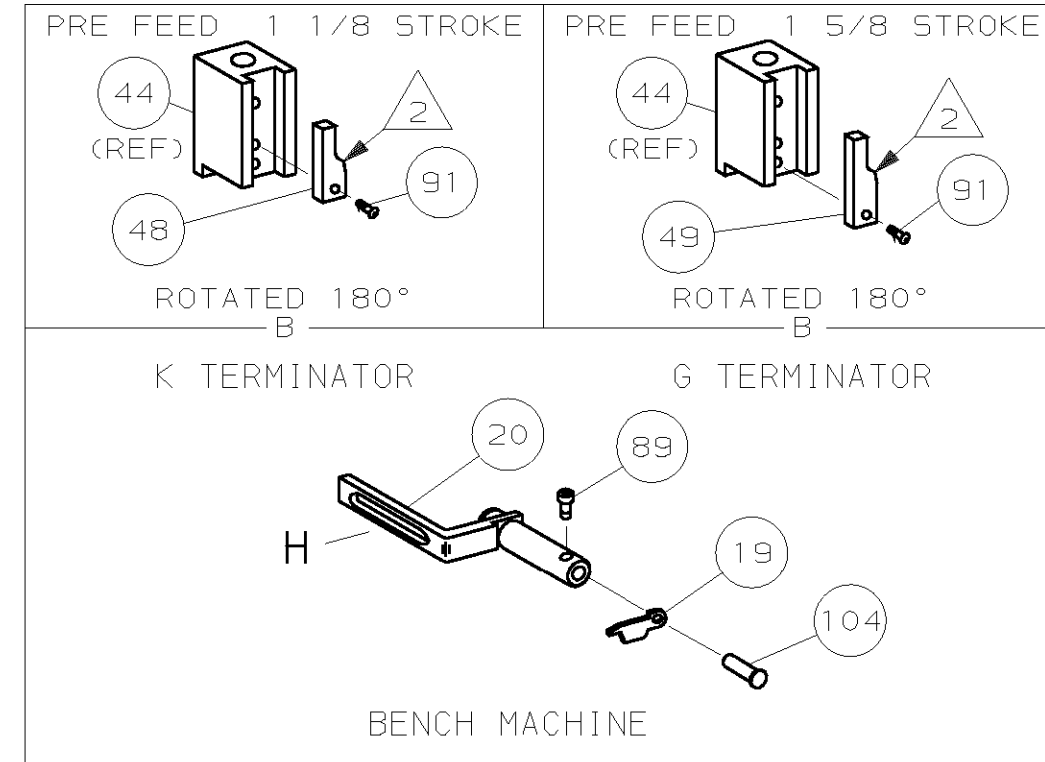
PART NUMBER	REV	FIRST USED
567174-2	B	565435-5
567174-3	-	SEE DWG 567174-3
567174-4	B	354500-1



TERMINAL NAME: TYPE III + Ø.062 PIN & SOCKET		CRIMPING DATA			
PIN	SOCKET	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
66761	66762	A	.084 ±.002 [2.13 ±0.05mm]	(1)16 + (1)18	
		B	.074 ±.002 [1.88 ±0.05mm]	14	
		C	NOT	USED	
		D	NOT	USED	
CRIMP	SIZE	TYPE	RANGE		
WIRE	.100 [2.54mm]	F	18-14		
INSUL	.155 [3.94mm]	0	.110-.150		
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
-	114-10004	.500		458637-1	1018

-2		BENCH MODEL K		MECH PRE FEED		
-4		BENCH MODEL G		MECH PRE FEED		
REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70
REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69
REF	REF	-	B	240626-1	SHAFT, PIVOT	68
REF	REF	-	B	240633-1	BUSHING	67
REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
REF	REF	-	B	240629-1	BLOCK, PIVOT	65
REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64
REF	REF	-	B	240659-3	PIN, CAM ROLLER	63
REF	REF	-	B	240658-1	ROLLER, CAM	62
REF	REF	-	B	454398-2	ROD, FEED	61
REF	REF	-	A	454178-1	GUIDE, FEED ROD	60
REF	REF	-	C	454220-1	CAP, RAM	59
REF	REF	-	D	454485-1	HOUSING	58
						57
1	1	-	B	690542-2	PAWL, FEED	56
REF	REF	-	B	240624-1	PIN, FEED FINGER	55
REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53
REF	REF	-	A	455679-1	LEVER, TERMINAL FEED ARM	52
1	1	-	A	811242-2	BUMPER, HOLDDOWN	51
1	1	-	A	690753-1	SPACER, TONKER	50
1	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	1	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48
						47
1	1	-	B	459456-1	APPLICATOR, BASIC (SUBASSY)	46
1	1	-	A	690191-1	PLUG, NYLON	45
1	1	-	C	455673-1	RAM	44
1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	-	A	690124-1	WASHER, RAM	42
1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
1	1	-	A	23241-6	BALL, STEEL	40
1	1	-	A	690170-1	SPRING, COMPRESSION	39
1	1	-	C	690142-1	DISC, INSULATION	38
1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	-	A	22480-5	WASHER, SPRING	36
1	1	-	B	690212-1	POST, RAM	35
1	1	-	B	690786-6	SUPPORT, TERMINAL	34
REF	REF	-	D	455675-1	PLATE, BASE	33
1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
						31
REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	-	C	455671-9	PLATE, STRIP GUIDE	29
1	1	-	C	1-455888-0	SPACER, FRONT SHEAR DEP	28
2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1	-	B	690546-1	LEVER, DRAG RELEASE	26
1	1	-	B	240792-1	DRAG, TERMINAL	25
1	1	-	D	6-690504-1	GUIDE, STRIP (REAR)	24
1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23
						22
REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21
1	1	-	A	679218-1	STRIPPER WIRE STOP ASSY	20
1	1	-	B	458949-1	STRIPPER	19
						18
						17
1	1	-	B	691667-1	GUARD, CHIP (FRONT)	16
						15
						14
						13
1	1	-	A	5-22280-0	SPRING, SHEAR	12
1	1	-	B	690461-1	STOP, SHEAR	11
1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)	10
1	1	-	C	462006-1	SHEAR, FLOAT (FRONT)	9
1	1	-	C	803653-9	ANVIL	8
1	1	-	C	3-240641-7	SPACER, DEPRESSOR (REAR)	7
						6
1	1	-	C	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
1	1	-	B	238011-4	SPACER, BLOCK CRIMPER	4
1	1	-	C	7-456135-2	CRIMPER, INSULATION	3
1	1	-	C	455888-1	SPACER, CRIMPER	2
1	1	-	C	456407-3	CRIMPER, WIRE	1

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 CUT TO LENGTH AT ASSEMBLY.



QTY	REF	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
2	2	-	C		7-354778-3	PIN, WIRE DISC (.2860)B	129
2	2	-	C		5-354778-3	PIN, WIRE DISC (.2760)A	127
1	1	-	A		986950-1	WASHER, FLAT PRECISION	125
REF	REF	-	A		21045-3	RING, RET "C" (Ø.187) FD FING PIN	124
							123
REF	REF	-	A		5-21028-1	PIN, SLT SPR (Ø.125x.50) ADJ ROD	122
1	1	-	A		4-21028-0	PIN, SLT SPR (Ø.093x.75) ST GDE PL	121
REF	REF	-	A		1-21030-1	PIN, DOWEL (Ø.187x.50) LEVER	120
REF	REF	-	A		1-21030-6	PIN, DOWEL (Ø.187x1.25) HOUSING	119
							118
1	1	-	A		21024-5	WASHER, LOCK (#10) ADJ BLOCK	117
REF	REF	-	A		21024-5	WASHER, LOCK (#10) ADJ PLATE	116
REF	REF	-	A		21024-5	WASHER, LOCK (#10) FEED GDE ROD	115
2	2	-	A		21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114
							113
							112
4	4	-	A		21024-4	WASHER, LOCK (#8) STRIPPER	111
REF	REF	-	A		21899-4	WASHER, FLAT (Ø5/16) SCREW ADJ	110
							109
1	1	-	A		21018-5	NUT, HEX (NO. 6) HOLDDOWN	108
REF	REF	-	A		21018-5	NUT, HEX (6-32) FEED ADJ	107
							106
							105
1	1	-	A		992031-1	PIN, CLEVIS	104
1	1	-	A		21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM	103
2	2	-	A		21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
REF	REF	-	A		6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	101
1	1	-	B		461264-1	PLATE, IDENTIFICATION	100
2	2	-	A		3-21002-0	SCR, BHC (10-32x.88) DRAG	99
1	1	-	A		22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
REF	REF	-	A		2-21002-9	SCR, BHC (10-32x.75) CAP	97
REF	REF	-	A		2-22733-8	SCR, BHC (1/4-20x.62) HOUSING	96
REF	REF	-	A		2-21002-7	SCR, BHC (10-32x.50) 5G ADJ BLOCK	95
6	6	-	A		2-21002-2	SCR, BHC (8-32x.50) TERM H DWN	94
							93
							92
1	1	-	A		1-21002-7	SCR, BHC (6-32x.38) CAM	91
							90
1	1	-	A		7-21000-9	SCR, SHC (4-40x.19) STRIPPER	89
							88
2	2	-	A		2-21000-8	SCR, SHC (8-32x.57) DEP-HOLD	87
1	1	-	A		2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	86
2	2	-	A		1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85
1	1	-	A		2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84
REF	REF	-	A		3-21000-7	SCR, SHC (10-32x.75) FEED ROD 6D	83
REF	REF	-	A		3-21000-6	SCR, SHC (10-32x.62) FD ADJ BLK	82
1	1	-	A		3-21000-4	SCR, SHC (10-32x.38) 5G ADJ BL	81
REF	REF	-	A		3-21000-4	SCR, SHC (10-32x.38) PIVOT BLK	80
-	REF	-	B		455749-1	GUARD, WINDOW	79
REF	-	-	B		679532-1	INSERT, GUARD	78
							77
							76
							75
1	1	-	A		690603-1	SPRING, ASSIST	74
1	1	-	A		23030-1	SCR, SHC (6-32x.25 SL) INS DISC	73
REF	REF	-	A		458109-1	WASHER, SPECIAL	72
REF	REF	-	A		690517-1	SPACER	71
							70
							69
							68
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							34
REF	REF	-	D		455675-1	PLATE, BASE	33
1	1	-	A		690432-3	SCREW, ADJUSTMENT	32
							31
REF	REF	-	B		455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	-	C		455671-9	PLATE, STRIP GUIDE	29
1	1	-	C		1-455888-0	SPACER, FRONT SHEAR DEP	28
2	2	-	A		1-22284-0	SPRING, DRAG	27
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1	1	-	B		240792-1	DRAG, TERMINAL	25
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REF	REF	-	A		4-22284-9	SPRING, FEED RETURN	21
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1	1	-	B		458949-1	STRIPPER	19
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							17
1	1	-	B		691667-1	GUARD, CHIP (FRONT)	16
							15
							14
							13
1	1	-	A		5-22280-0	SPRING, SHEAR	12
1	1	-	B		690461-1	STOP, SHEAR	11
1	1	-	C		690459-1	HOLDER, SHEAR (FRONT)	10
1	1	-	C		462006-1	SHEAR, FLOAT (FRONT)	9
1	1	-	C		803653-9	ANVIL	8
1	1	-	C		3-240641-7	SPACER, DEPRESSOR (REAR)	7
							6
1	1	-	C		2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
1							