



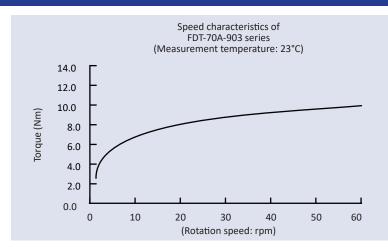
SPECIFICATIONS

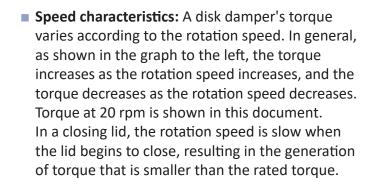
Model	Rated Torque	Damping Direction	Max Rotation Speed
FDT-70A-903	8.7±0.8Nm (87±8kgfcm)	Both directions	50 RPM

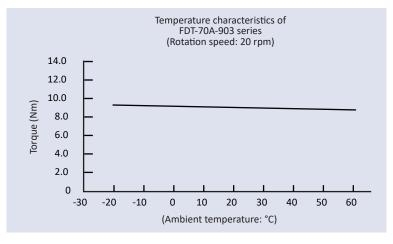
Max Cycle	Operating	Weight	Body	Rotor (Shaft)	Oil
Rate	Temperature		Material	Material	Type
12 cycles/min.	-10 ~ 50°C	112g	Iron	Nylon/glass fiber composite	Silicone Oil

Note) Rated torque is measured at a rotation speed of 20rpm at 23°C±3°C FDT-63B-703 has a slotted rotating shaft opening

DAMPING CHARACTERISTICS



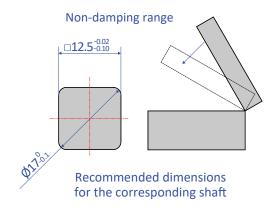




Temperature characteristics: Damper torque (rated torque in this document) varies according to the ambient temperature. As the temperature increases, the torque decreases, and as the temperature decreases, the torque increases. This is because the viscosity of the silicone oil inside the damper varies according to the temperature. The graph to the left illustrates the temperature characteristics.

USING THE DAMPER

Shafts external dimensions	Ø10mm - Ø9.97mm		
Surface hardness	HRC55 or higher		
Quenching depth	0.5mm or higher		
Surface roughness	1.0Z or lower		
Chamfer end (Damper insertion side)	CO.2~CO.3 (or RO.2~RO.3)		



- FDT-70A dampers generate torque in both directions.
- Please make sure that a shaft attached to a damper has a bearing, as the damper itself is not fitted with one.
- When using FDT-70B, please ensure that a shaft with the specified angular dimensions is inserted in the damper's shaft opening. A wobbling shaft may not allow the lid to slow down properly when closing. Please see the diagram for the recommended square shaft dimensions.
- A damper shaft connecting to a part with slotted groove is also available. The slotted groove type is excellent for usage with spiral springs.
- Please contact us when a continuous rotation is planned.