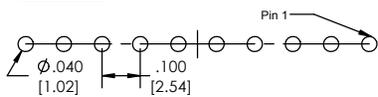
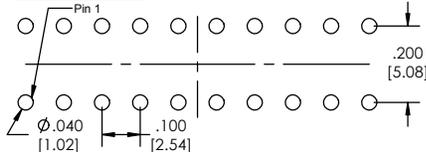


Recommended P.C. Board Layout  
SCALE 4:1

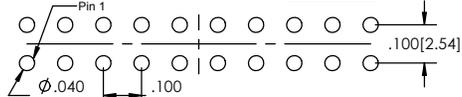
SINGLE ROW



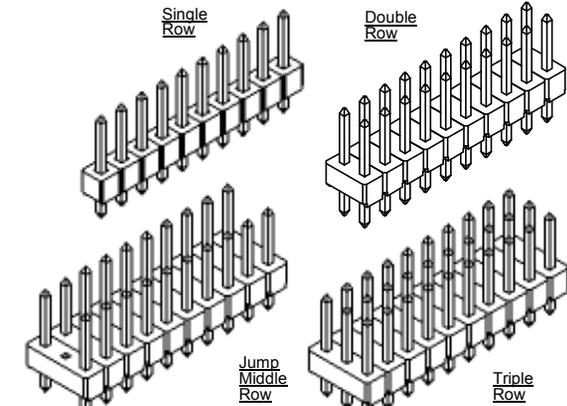
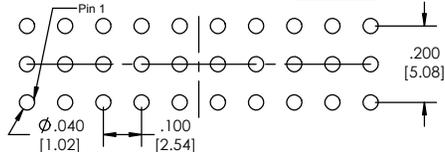
JUMP MIDDLE ROW



DOUBLE ROW



TRIPLE ROW



TSHC-1 **XX** - **X** - **XXX** - **XX** - **XXX** - **XX** - **XX** - **XXX** - **X** - **LF**  
(A) (B) (C) (D) (E) (F) (G) (H) (I) (J)

- A. Pins Per Row - 1 through 40
- B. Row Specification
  - S= Single
  - D= Double
  - J= Jump Middle
  - T= Triple
- C. Desired Tail Length
  - If Tail is not specified then
  - Tail(T) = Overall Length(L) - Post(P) - .100[2.54]
- D. Pin Options
  - See box below
- E. Desired Post Height
  - Please specify
  - e.g. .230 = 230
- F. Plating Options
  - See Plating Options below
- G. Lock Tight "LT" (Optional)
  - Leave blank if not needed
  - LT= With
- H. Polarized Position
  - Leave blank if not needed
  - If required, specify empty pin position
  - e.g. 012 for Pin 12
- I. Every Other Pin (Optional)
  - Leave blank if not required
- J. Lead Free

Mates With:  
BCSS SMCB  
BSSH SSHQ  
BSSHC SSHQR  
BSSQ SSHR  
BSSQC SSSH  
BSSQM SSSHSM  
LBCSS  
LSWSS

Plating options	
G	-10µ Gold on Contact Area/ Flash on Tail
T	-Matte Tin all Over
GT	-10µ Gold on Contact Area/ Matte Tin on Tail
H	-30µ Gold on Contact Area/ Matte Tin on Tail
F	-Gold Flash over Entire Pin
FT	- Gold Flash on Contact Area/ Matte Tin on Tail

Post Height Options		
Overall Length	Max. Post Height	Option
0.300[7.62]	0.110[2.79]	02
0.335[8.51]	0.145[3.68]	03
0.430[10.92]	0.240[6.10]	06
0.445[11.30]	0.255[6.48]	08
0.456[11.58]	0.266[6.76]	10
0.480[12.19]	0.290[7.37]	11
0.530[13.46]	0.340[8.64]	14
0.630[16.00]	0.440[11.18]	16
0.730[18.54]	0.540[13.72]	20
0.830[21.08]	0.640[16.26]	22
0.930[23.62]	0.740[18.80]	24
1.030[26.16]	0.840[21.34]	26
1.130[28.70]	0.940[23.88]	28
1.230[31.24]	1.040[26.42]	30
1.330[33.78]	1.140[28.96]	32
1.430[36.32]	1.240[31.50]	34
1.530[38.86]	1.340[34.04]	36

Specifications:  
Current Rating: 3.0 Ampere  
Insulation Resistance: 1000M Ohms Min.  
Dielectric Withstanding: 600V AC  
Contact Resistance: 20M Ohms Max.  
Operation Temperature: -40°C to +105°C  
Max. Process Temperature  
Peak: 260°C up to 20 secs.  
Process: 230°C up to 60 secs.  
Wave: 260°C up to 6 secs.  
Manual Solder: 350°C up to 5 secs.

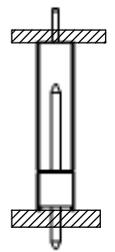
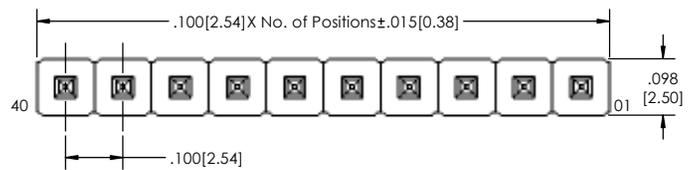
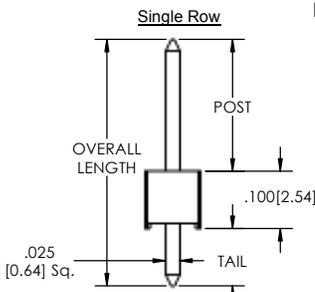
Materials:  
Contact Material: Phosphor Bronze  
Insulator Material: Nylon 6T  
Plating: Au or Sn over 50µ" (1.27) Ni  
Tails may be clipped to achieve specific dimensions.

Products cut to specific sizes are uncancellable/ nonreturnable.  
Parts are subject to change without notice.

UNLESS OTHERWISE SPECIFIED:		NAME		DATE	
DRAWN		EOW		01/08/14	
CHECKED		GWE		01/08/14	
ENG APPR.					
MFG APPR.					
ADDRESS:		2533 Centennial Blvd. Jeffersonville, IN 47130 Phone: 812-670-4174 Fax: 812-670-4175 E-Mail: <a href="mailto:mie@mlelectronics.com">mie@mlelectronics.com</a>			
DIMENSIONS ARE IN INCHES					
TOLERANCES:					
ONE DECIMALS ±.100					
TWO DECIMAL ±.010					
THREE DECIMAL ±.005		TITLE: TSHC-1SERIES		SIZE DWG. NO.	
FOUR DECIMAL ±.002		C		REV B	
NEXT ASSY USED ON		FINISH		SCALE: 6:1	
APPLICATION		DO NOT SCALE DRAWING		SHEET 1 OF 1	



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APPLICATION

