

DO NOT SCALE FROM THIS PRINT

NOTES:

1.  $\text{\textcircled{C}}$  REPRESENTS A CRITICAL DIMENSION.
2. MINIMUM PUSHOUT FORCE TO BE: 2 LB
3. ORIENTATION OF PART OR PAD IN -TR MAY VARY DEPENDING ON POCKET.
4. MAXIMUM CUT FLASH: .030[0.76] ON TAIL AND POST
5. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
6. AVAILABLE ON -01 LEAD STYLE ONLY.  
MATES WITH SSW, SSQ, SSM, BCS, ESW, ESQ.
7. 50 POSITION PARTS ARE ONLY AVAILABLE FOR INTERNAL SAMTEC USE.
8. NOTE DELETED.
9. STANDARD PACKAGING IN TUBES.  
-31 THRU -36 POSITION PARTS MUST SHIP IN TUBES.
10. LEADS MAY NOT BE VISIBLE FOR CUSTOMER VISUAL INSPECTION ON SMALLER POSITION PARTS WHEN USED WITH -P OPTION.
11. ORDERS TO BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS (SPES) FOUND ON WWW.SAMTEC.COM
12. LABEL TO BE ATTACHED TO EACH REEL.

TSM-1XX-XX-XXX-SH-XX-XXX-X-XX

**NO OF POSITIONS**  
-02 THRU -36,  
-50 (SEE NOTE 7)

**LEAD STYLE**  
SEE TABLE 1

**PLATING SPECIFICATION**

- T: MATTE TIN ON ENTIRE PIN
- S: 30 $\mu$ " SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- G: 10 $\mu$ " SELECTIVE GOLD IN CONTACT AREA, 3 $\mu$ " SELECTIVE GOLD ON TAIL
- L: 10 $\mu$ " SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- F: 3 $\mu$ " SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- H: 30 $\mu$ " SELECTIVE GOLD IN CONTACT AREA, 3 $\mu$ " SELECTIVE GOLD ON TAIL
- TL: TIN/LEAD (90/10 $\pm$ 5%) CONTACT AND TAIL (-01 LEAD STYLE ONLY)
- STL: 30 $\mu$ " SELECTIVE GOLD IN CONTACT AREA, TIN/LEAD (90/10 $\pm$ 5%) TAIL (LEAD STYLE -01 & -02 ONLY)
- TM: MATTE TIN CONTACT AND TAIL
- SM: 30 $\mu$ " SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- LM: 10 $\mu$ " SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- FM: 3 $\mu$ " SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- SS: 30 $\mu$ " STRIPE SELECTIVE GOLD IN CONTACT AREA, MATTE TIN TAIL (SEE NOTE 6)

**PACKAGING OPTION**

- BLANK: TUBES (SEE NOTE 9 & FIG 5)
- TR: TAPE & REEL (-02 THRU -30 POSITION) (SEE NOTES 11, & 12)
- FR: FULL REEL QTY TAPE & REEL (-02 THRU -30 POSITION) (SEE NOTES 11 & 12)

**PAD OPTION**

- P: PICK & PLACE PAD (SEE FIG 3)  
USE PPP-08 (-04 THRU -36 POSITION OR -02 & -03 POSITION WITH -TR & -FR ONLY)
- K: POLYIMIDE FILM (SEE FIG 6, SHT 2) (-04 THRU -36 POSITION) (-02 & -03 POSITION WITH -TR & -FR ONLY) (USE K-DOT-.197-.344-.005)

**POLARIZATION**

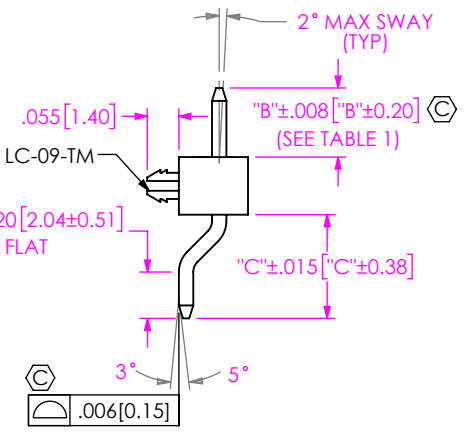
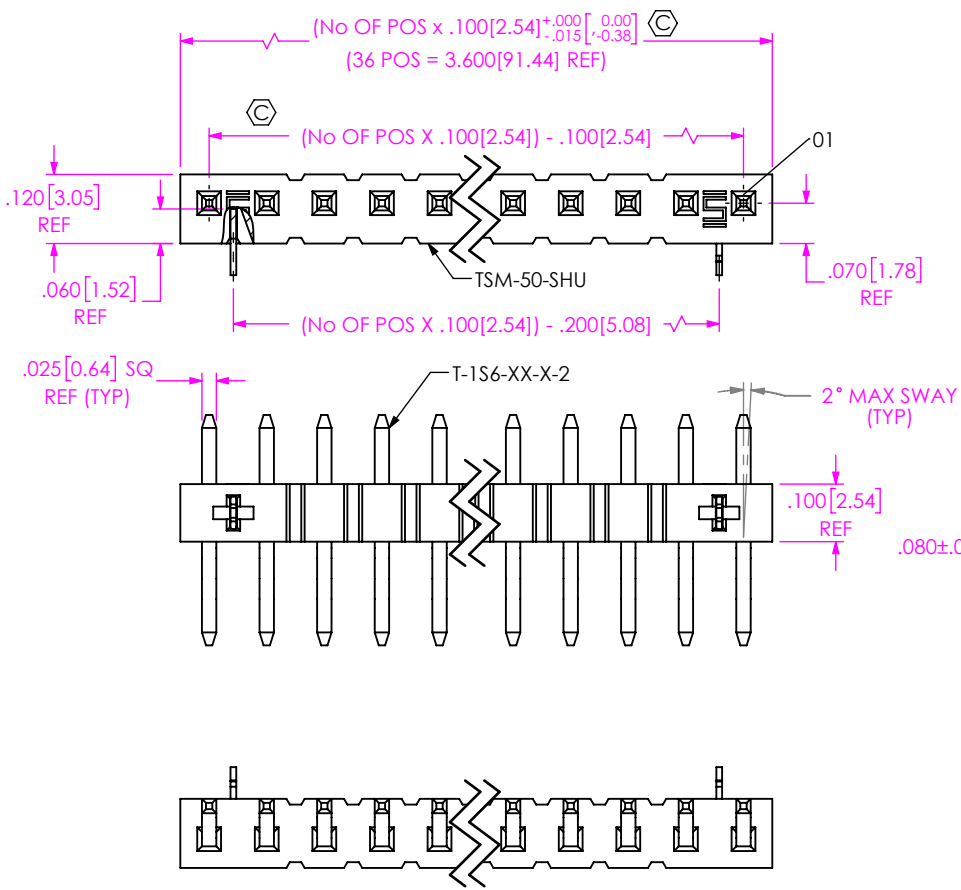
- XXX: POLARIZED POSITION SPECIFY OMITTED PIN

**HOLD DOWN OPTION**

- LC: LOCKING CLIP (SEE FIG 1) (SEE NOTE 5)  
USE LC-09-TM (-03 THRU -36 POS USE 2 PER STRIP) (-02 POS USE 1 PER STRIP) (USE TSM-50-SHU)
- A: ALIGNMENT PIN (USE TSM-XX-SHU BODY FOR MOLDED -A PINS, POS -02 THRU -50, SEE FIG 2, SHT 2) (USE TSM-50-SHU BODY FOR STAKED -A PINS, POS -04 THRU -50, SEE FIG 4, SHT 2)  
LEAVE BLANK FOR NO HOLD DOWN OPTION (USE TSM-50-SHU, SEE FIG 1, CAN BE CUT TO POSITION) N/A ON STYLE -03

**ROW SPECIFICATION**

- SH: SINGLE HORIZONTAL



LEAD STYLE	"B"	TERMINAL	"C"
-01	.230 [5.84]	T-1S6-08-X-2	.180 [4.57]
-02	.320 [8.13]	T-1S6-15-X-2	.190 [4.83]
-03	.420 [10.67]	T-1S6-09-X-2	.190 [4.83]
-04	.120 [3.05]	T-1S6-07-X-2	.190 [4.83]

FIG 1  
-LC: LOCKING CLIP OPTION  
CLIPS N/A WITH -A OPTION

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE:  
DECIMALS ANGLES  
.XX: ±.01 [0.3] 2°  
.XXX: ±.005 [0.13]  
.XXXX: ±.0020 [0.051]

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520 PARK EAST BLVD, NEW ALBANY, IN 47150  
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<b>MATERIAL:</b> INSULATOR: LCP, COLOR: BLACK TERMINAL: PHOSPHER BRONZE	DO NOT SCALE DRAWING SHEET SCALE: 3:1	<b>DESCRIPTION:</b> TERMINAL STRIP SINGLE SURFACE MOUNT DWG. NO. TSM-1XX-XX-XXX-SH-XX-XXX-X-XX BY: REIDINGER 07/19/1991 SHEET 1 OF 2
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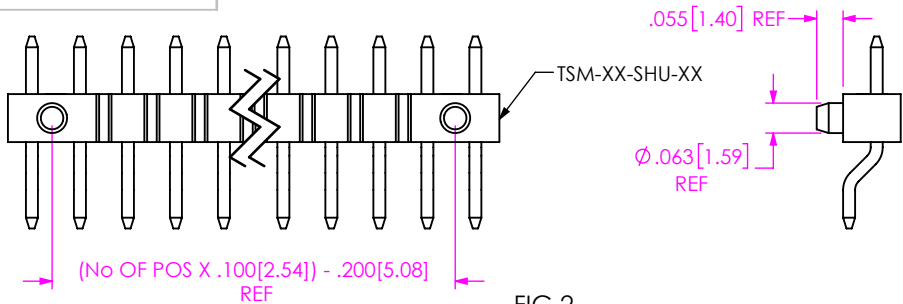


FIG 2  
-A: ALIGNMENT PIN OPTION (MOLDED)  
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1

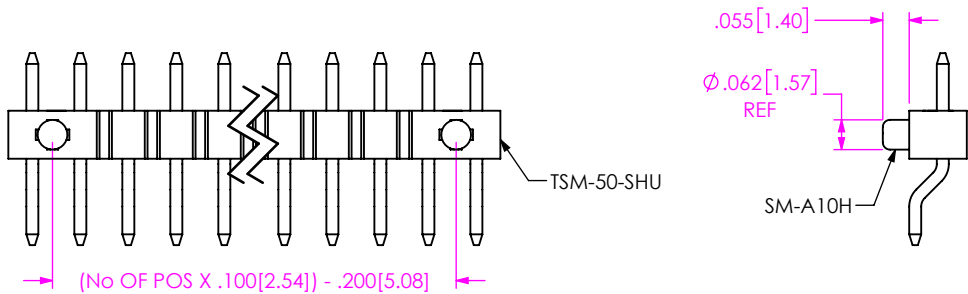


FIG 4  
-A: ALIGNMENT PIN OPTION (STAKED)  
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1

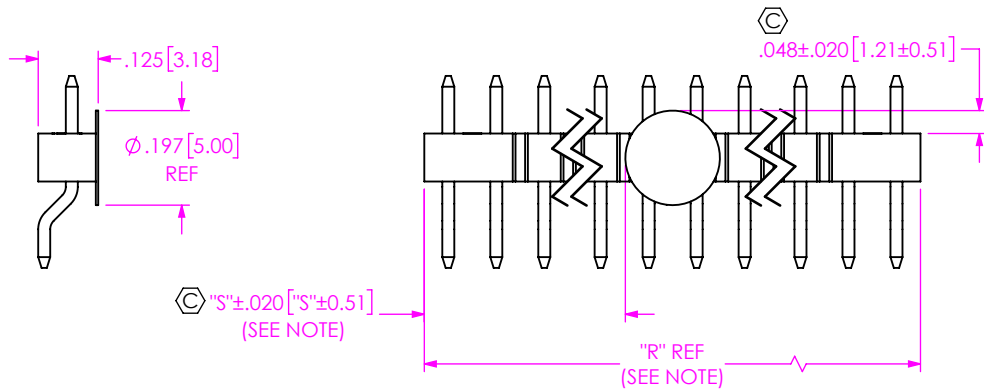


FIG 6  
-K: POLYIMIDE FILM PAD OPTION  
"R" = USED MEASURED DIMENSIONS  
"S" = ("R" - .1969 [5.000])/2

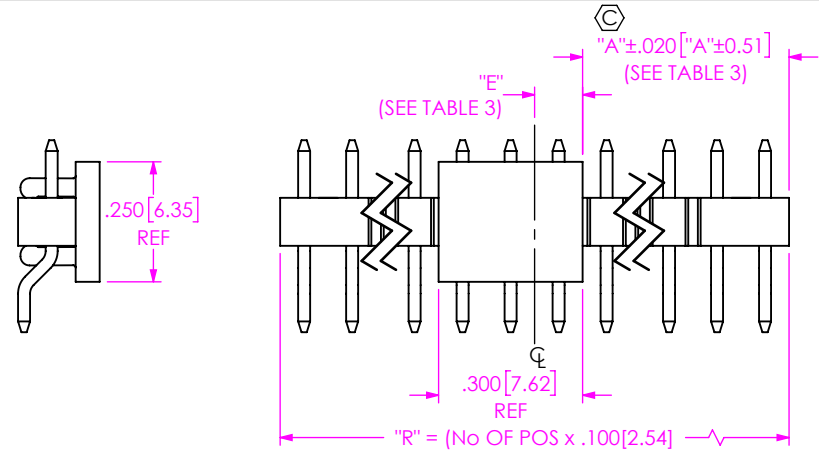
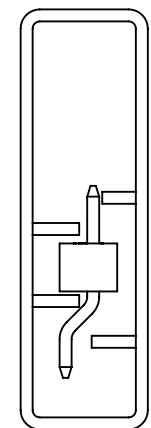
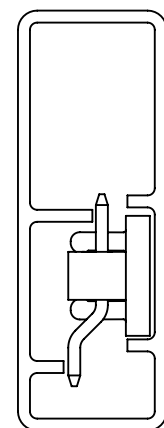


FIG 3  
-P: PICK & PLACE PAD OPTION  
PLACE PPP-08 ON CL AS SHOWN  
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1

TABLE 3		
POS	"A"	"E"
ODD	("R" - .300 [7.26])/2	.150 [3.81]
EVEN	("R" - .300 [7.26])/2 + .050 [1.27]	.100 [2.54]



PT-TSM002-SH-K  
USE TP-24



PT-TSM003-SH-P  
TP-09

FIG 5  
PACKAGING  
PARTS WITHOUT PLASTIC PAD USE PT-TSM002-SH-K  
PARTS WITH PLASTIC PAD USE PT-TSM003-SH-P

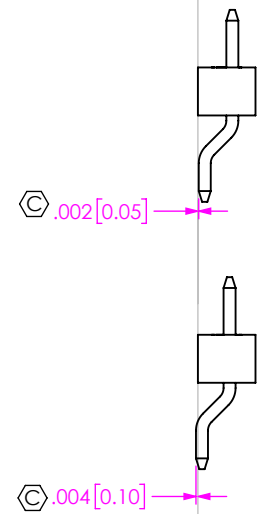


FIG 7  
-SH: SURFACE MOUNT DIAGRAM

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DO NOT SCALE DRAWING  
SHEET SCALE: 2.5:1



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DESCRIPTION:  
TERMINAL STRIP SINGLE SURFACE MOUNT

DWG. NO.  
TSM-1XX-XX-XXX-SH-XX-XXX-X-XX

BY: REIDINGER 07/19/1991 SHEET 2 OF 2