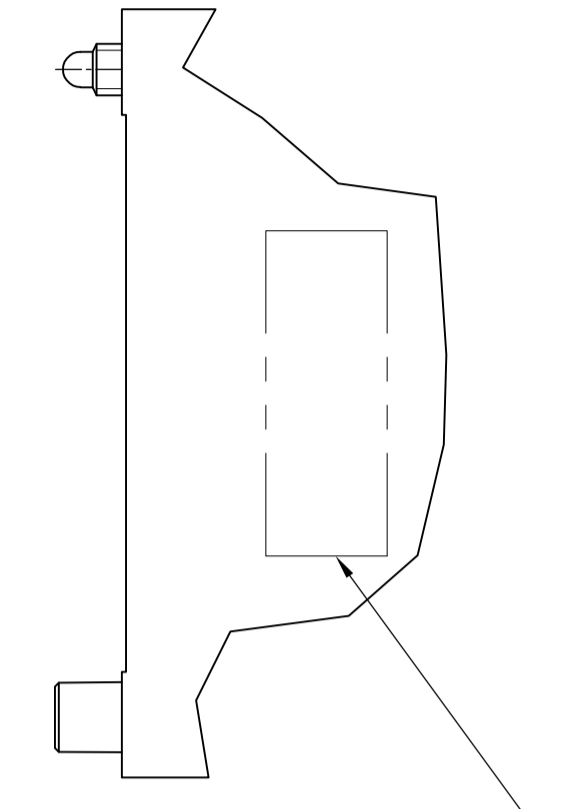
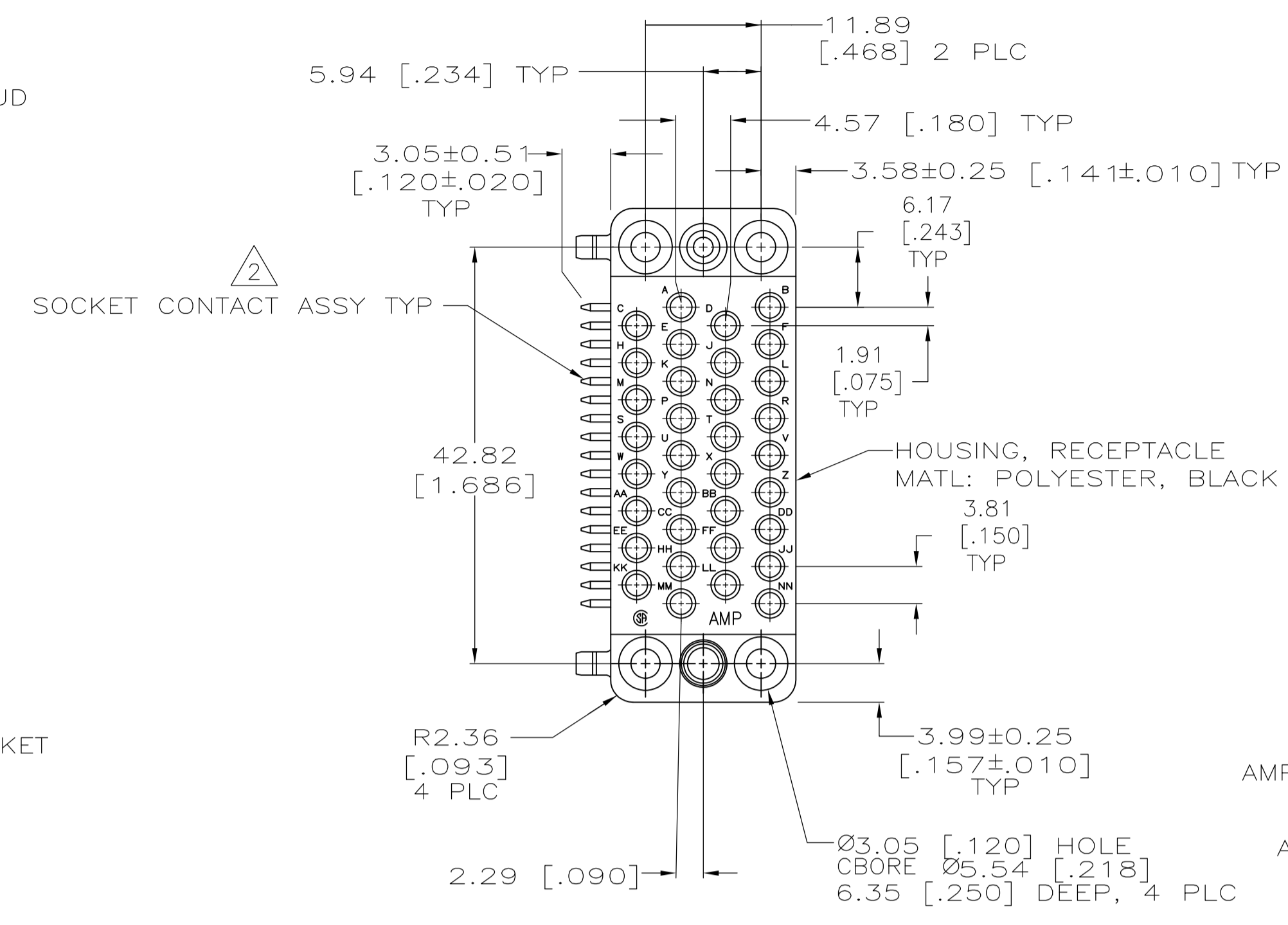
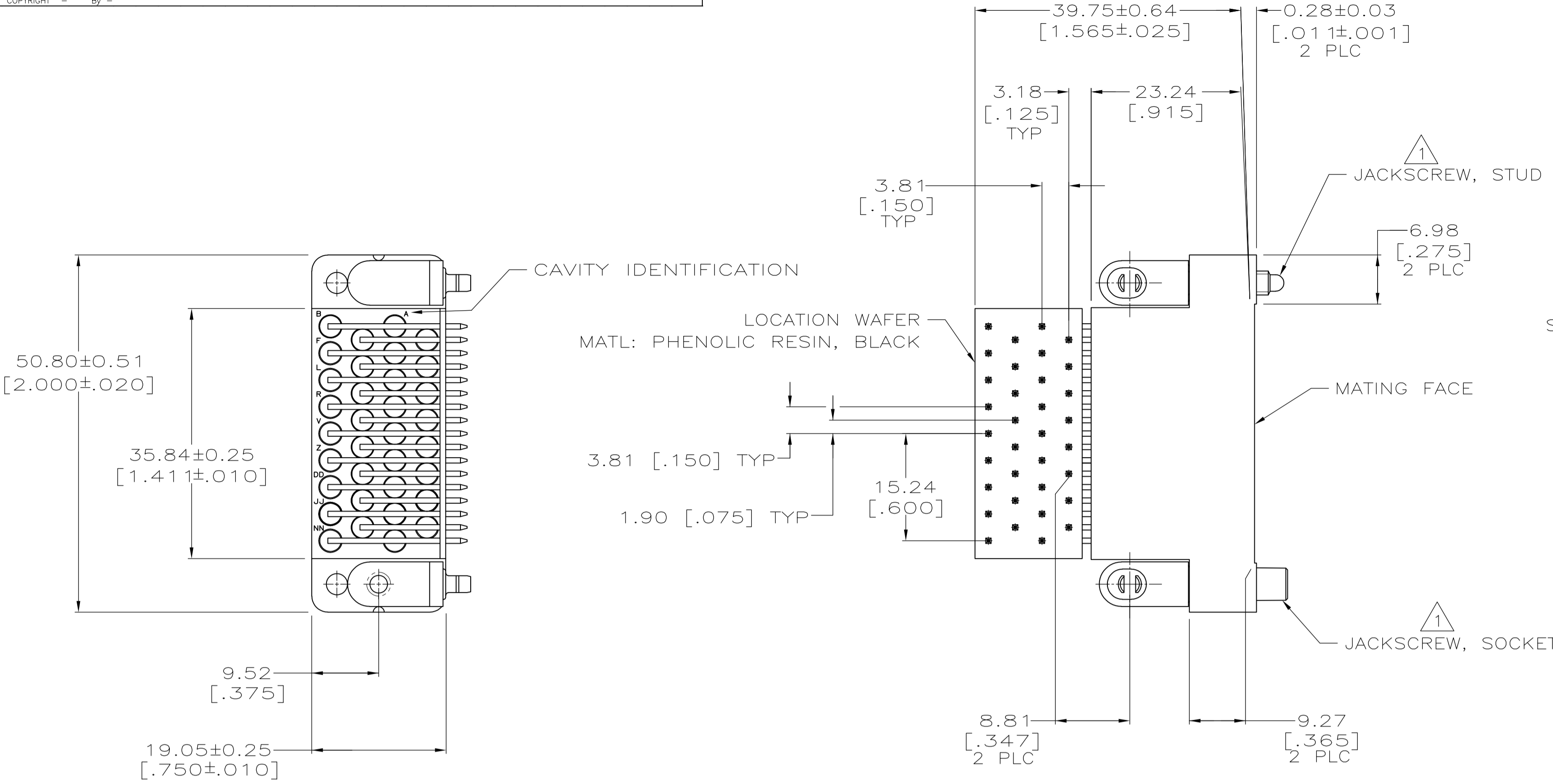
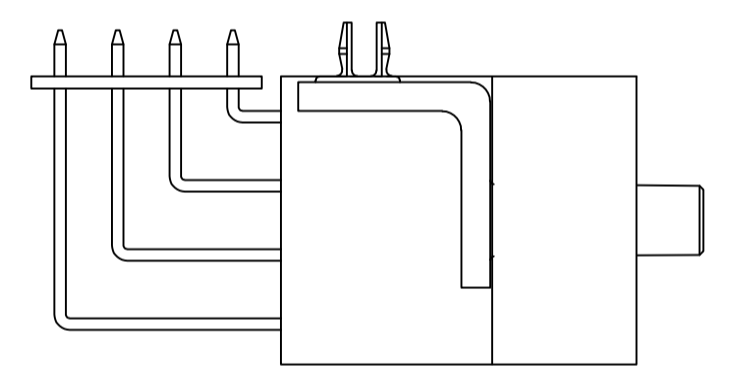
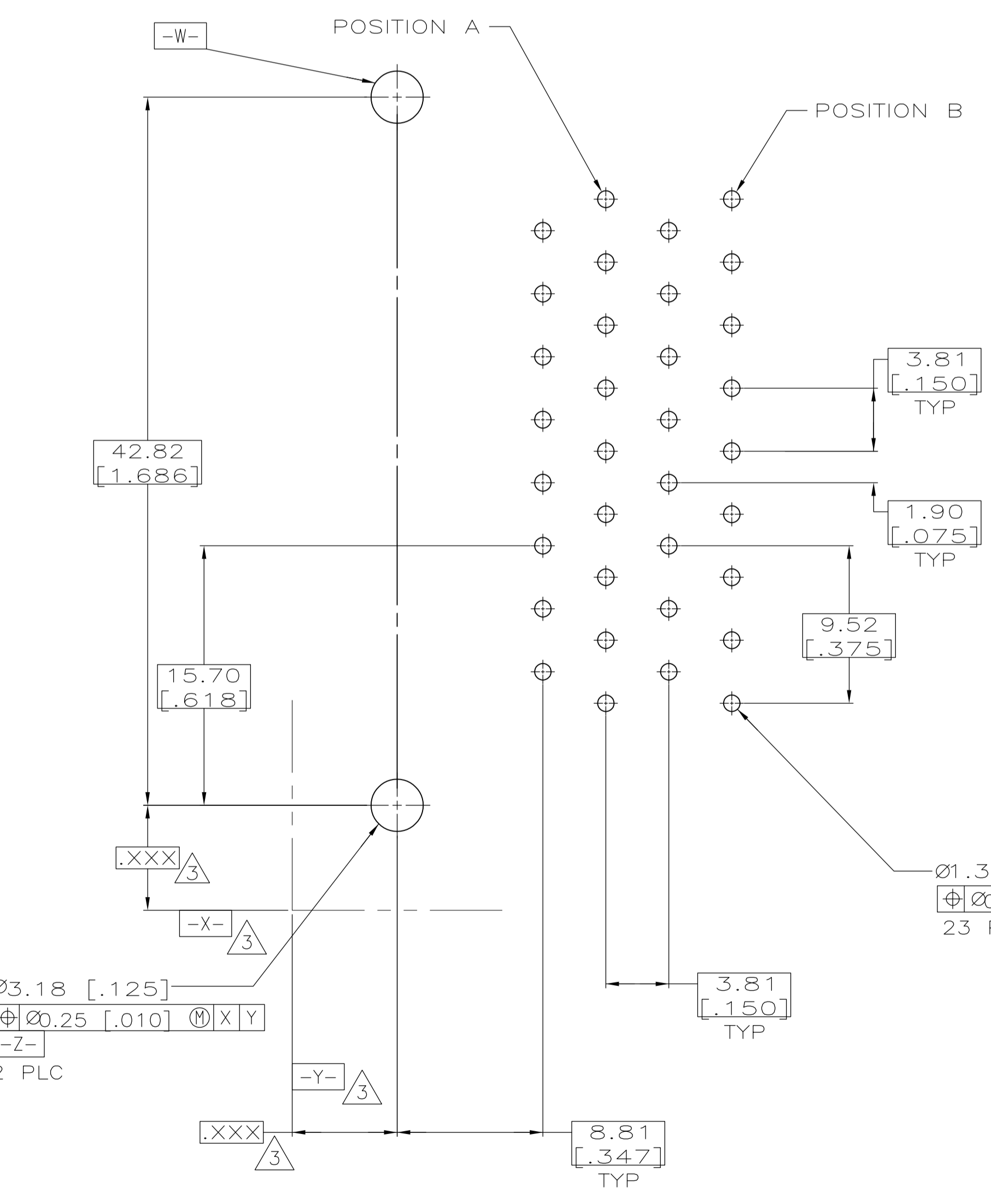


LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	DN	APVD		
F2		REVISED PER ECO-13-008672	02SEP13	KH	DR		



AMP, PART NUMBER, DATE CODE & COUNTRY OF ASSEMBLY IF NOT THE USA, INK STAMPED, APPROXIMATE LOCATION SHOWN.



- 1 JACKSCREW, SOCKET AND STUD:
MATERIAL: ZINC PER QQ-Z-363.
FINISH: 3.81um [.000150] MIN TIN PER MIL-T-10727 OVER 3.81um [.000150] MIN NICKEL PER QQ-N-290 OVER 2.54um [.000100] MIN COPPER PER MIL-C-14550.
- 2 SOCKET CONTACT ASSEMBLY:
CONTACT MATERIAL: BRASS PER MIL-C-50.
FINISH: 0.76um [.000030] MIN GOLD PER MIL-G-45204 FOR A LENGTH OF 5.08 [.200] MIN FROM MATING END, 2.54um [.000100] MIN TIN PER MIL-T-10727 FOR A LENGTH OF 6.35 [.250] MIN FROM OPPOSITE END, BOTH OVER 1.27um [.000050] MIN NICKEL PER QQ-N-290.
SPRING MATERIAL: STAINLESS STEEL PER QQ-S-766.
POST MATERIAL: BRASS PER ASTM-B-134.
FINISH: 2.54um [.000100] MIN TIN PER MIL-T-10727 OVER 1.27um [.000050] MIN NICKEL PER QQ-N-290.
- 3 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 4 SELECT LOAD CIRCUITS A,B,C,D,E,F,H,J,K,L,N,P,R,S,T,U,V,W,X,Y,AA,BB AND NN.
- 5 SELECT LOAD CIRCUITS A,B,C,D,E,F,H,J,L,N,P,R,S,T,U,V,W,X,Y,AA,HH,KK AND NN.
- 6 SELECT LOAD CIRCUITS A,B,C,D,E,F,H,P,R,S,T,U,V,W,X,Y AND AA.
- 7 SELECT LOAD CIRCUITS A,B,C,D,E,F,H,P,R,S,T,U,V,W,X,Y,AA AND BB.
- 8 SELECT LOAD CIRCUITS A,B,C,D,E,F,H,J,P,R,S,T,U,V,W,X,Y,AA,HH AND KK.
- 9 SOCKET CONTACT ASSEMBLY:
CONTACT MATERIAL: BRASS PER MIL-C-50.
FINISH: 0.76um [.000030] MIN GOLD PER MIL-G-45204 FOR A LENGTH OF 5.08 [.200] MIN FROM MATING END, 2.54um [.000100] MIN TIN PER MIL-T-10727 FOR A LENGTH OF 6.35 [.250] MIN FROM OPPOSITE END, BOTH OVER 1.27um [.000050] MIN NICKEL PER QQ-N-290.
SPRING MATERIAL: STAINLESS STEEL PER QQ-S-766.
POST MATERIAL: BRASS PER ASTM-B-134.
FINISH: 2.54um [.000100] MIN TIN PER MIL-T-10727 OVER 1.27um [.000050] MIN NICKEL PER Q-N-290.
- 10 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

10	OBSOLETE	9	8	1-213977-2
10	OBSOLETE	9	7	1-213977-1
		9	6	1-213977-0
		9		213977-9
10	OBSOLETE	9	5	213977-8
10	OBSOLETE	9	4	213977-7
10	OBSOLETE	2	8	213977-6
10	OBSOLETE	2	7	213977-5
10	SUPERSEDED	2	6	213977-4
	OBSOLETE	2		213977-3
10	OBSOLETE	2	5	213977-2
10	OBSOLETE	2	4	213977-1

RECOMMENDED PC BOARD LAYOUT
SCALE 4:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN C. OBERMAN 17 NOV 97		TE Connectivity	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:			
MATERIAL SEE CALLOUT		FINISH SEE CALLOUT		PRODUCT SPEC 108-10001 APPLICATION SPEC SIZE CAGE CODE DRAWING NO. A1 00779 C=213977 WEIGHT -- CUSTOMER DRAWING	
		0 PLC ± - 1 PLC ± - 2 PLC ± 0.13 [.005] 3 PLC ± - 4 PLC ± - ANGLES ± -		NAME M. MALONIS 04 DEC 97 DATE 21 NOV 97 SHEET 1 OF 1 REV F2	