

General Description

The MAX20812/MAX20812T are dual-output, fully integrated, highly efficient, step-down DC-DC switching regulators. These regulators are able to operate from 2.7V to 16V input supplies, and each output can be regulated from 0.5V to 5.8V, delivering up to 6A of load current per output. With the MAX20812, the two outputs can be connected in parallel as a single-output, dualphase regulator that supports up to 12A load current.

The switching frequency of this device can be configured from 500kHz to 3.0MHz and provides the capability of optimizing the design in terms of solution size and performance.

The MAX20812/MAX20812T utilize fixed-frequency, current-mode control with internal compensation. The dual-switching regulators operate 180° out-of-phase. The MAX20812/MAX20812T feature a selectable advanced modulation scheme (AMS) to provide improved dynamic load-transient performance. The devices also feature selectable discontinuous current mode (DCM) operation to improve light load efficiency. Operation settings and configurable features can be selected by connecting pin-strap resistors from the PGM_ pins to ground.

The MAX20812/MAX20812T have an internal 1.8V LDO output to power the gate drives (V_{CC}) and internal circuitry (AVDD). The devices also have an optional LDO input pin (LDOIN), allowing connection from a 2.5V to 5.5V bias input supply for optimized efficiency.

The MAX20812/MAX20812T integrate multiple protections including positive and negative overcurrent protection, output overvoltage protection, and overtemperature protection to ensure a robust design.

The MAX20812/MAX20812T are available in a compact 3.5mm x 4.6mm FC2QFN package that supports -40°C to +125°C junction temperature operation. The MAX20812 package has an open top, and the MAX20812T package has a closed top.

Applications

- Data Center Power
- Communications Equipment
- Networking Equipment
- Servers and Storage
- Point-of-Load Voltage Regulators

Benefits and Features

- High Power Density with Low Component Count
	- Dual-Output or Dual-Phase Operation
	- Single-Supply Operation with Integrated LDO for Bias Generation

MAX20812

- Optional 2.5V to 5.5V External Bias for Higher **Efficiency**
- Compact 3.5mm x 4.6mm, 21-Pin, FC2QFN Package
- Internal Compensation
- Wide Operating Range
- 2.7V to 16V Input Voltage Range
- 0.5V to 5.8V Output Voltage Range
- 500kHz to 3MHz Configurable Switching Frequency
- -40°C to +125°C Junction Temperature Range
- Three Pin-Strap Programming Pins to Select Different Configurations
- Independent Enable and Power Good for Each **Output**
- Optimized Performance and Efficiency
	- 92.5% Peak Efficiency with $V_{DDH} = 12V$, $V_{\text{OUT}} = 1.8V$, and $f_{\text{SW}} = 1$ MHz
	- Interleaved 180° Out-of-Phase Operation
	- Selectable AMS to Improve Load Transient
	- Selectable DCM to Improve Light Load Efficiency
	- Active Current Balancing for Dual-Phase Operation (MAX20812 only)

**Maximum TJ = +125°C. For specific operating conditions, see the Safe Operating Area (SOA) curves in the Typical Operating Characteristics.*

[Ordering Information](#page-24-0) **appears at end of data sheet.**

Simplified Application Circuits

Absolute Maximum Ratings

Note 1: Input HF capacitors placed not more than 40 mils away from the V_{DDH} pins are required to keep inductive voltage spikes within Absolute Maximum limits.

Note 2: AC is limited to 25ns.

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect *device reliability.*

Package Information

21 FC2QFN

For the latest package outline information and land patterns (footprints), go to *www.maximintegrated.com/packages*. Note that a "+", "#", or "-" in the package code indicates RoHS status only. Package drawings may show a different suffix character, but the drawing pertains to the package regardless of RoHS status.

Package thermal resistances were obtained using the method described in JEDEC specification JESD51-7, using a four-layer board. For detailed information on package thermal considerations, refer to *www.maximintegrated.com/thermal-tutorial*.

Electrical Characteristics

(See the *<u>[Typical Application Circuits](#page-22-0)</u>.* V_{DDH1} = V_{DDH2} = 12V, V_{LDOIN} = 3.3V, T_A = T_J = -40°C to +125°C, unless otherwise noted. Specifications are production tested at T_A = +32°C; limits within the operating temperature range are guaranteed by design and characterization.)

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Note 3: Guaranteed by design.

Typical Operating Characteristics

(*[Typical Application Circuits](#page-22-0)*, V_{DDH} = 12V, tested on MAX20812EVKIT#, T_A = +25°C, unless otherwise noted.)

SAFE OPERATING AREA (MAX20812)

STARTUP (SINGLE-PHASE OPERATION)

Pin Configuration

Pin Descriptions

Block Diagram

Detailed Description

Dual-Output or Dual-Phase Operation

The MAX20812/MAX20812T by default are configured as a dual-output, step-down regulators. These devices have two independent control loops for the two outputs, and the loop parameters can be independently selected.

The MAX20812 can also be configured as a single output, dual-phase 12A converter by connecting the SNSP2 pin to AVDD. When configured to dual-phase operation, only the control loop for OUTPUT1 will work, and the control loop for OUTPUT2 is bypassed. EN1 and PGOOD1 are used in dual-phase operation mode to enable the device and indicate power-good status. EN2 and PGOOD2 can be disconnected.

Control Architecture

Fixed-Frequency, Peak Current-Mode Control Loop

The MAX20812/MAX20812T control loops are based on fixed-frequency, peak current-mode control architecture. A simplified control architecture is shown in *[Figure 1](#page-11-0)*. Each loop contains an error amplifier stage, internal voltage loop compensation network, current sense, internal slope compensation, and a PWM modulator that generates the PWM signals to drive high-side and low-side MOSFETs. The device has a fixed 0.5V reference voltage (V_{REF}). The difference of VREF and the sensed output voltage is amplified by the first error amplifier. Its output voltage (VERR) is used as the input of the voltage loop compensation network. The output of the compensation network (V_{COMP}) is fed to a PWM comparator with the current-sense signal (V_{ISENSE}) and slope compensation (V_{RAMP}). The output of the PWM comparator is the input of the PWM modulator. The turning on of the high-side MOSFET is aligned with an internal clock. It can either be a fixed-frequency clock or a phase-shifted clock if AMS is enabled.

Figure 1. Simplified Control Architecture

Advanced Modulation Scheme (AMS)

The MAX20812/MAX20812T offers a selectable AMS to provide improved dynamic load-transient response. AMS provides a significant advantage over conventional fixed-frequency PWM schemes. Enabling the AMS feature allows for modulation at both leading and trailing edges, which results in a fast switching response during large load transients. *[Figure 2](#page-12-0)* shows the scheme to include leading-edge modulation to the traditional trailing-edge modulation when AMS is enabled in the device. The modulation scheme allows the turn on and off with minimal delay. Since the total inductor current increases very quickly, thus satisfying the load demand, the current drawn from the output capacitors is reduced. With AMS enabled, the system closed-loop bandwidth can be extended without phase-margin penalty. As a result, the output capacitance can be minimized.

Figure 2. AMS Operation

Discontinuous Current Mode (DCM) Operation

Discontinuous current mode (DCM) operation can be enabled to improve light-load efficiency. V_{DDH} must be at least 2V higher than the desired V_{OUT} for the device to operate in DCM. The device has a DCM current-detection comparator to monitor the inductor valley current while operating in CCM. At light load, if the inductor valley current is below the DCM comparator threshold for 48 consecutive cycles, the device transitions seamlessly to DCM. Once in DCM, the switching frequency decreases as load decreases. The MAX20812/MAX20812T transitions back to CCM operation as soon as the inductor valley current is higher than 100mA.

Active Current Balancing

When the MAX20812 is configured to dual-phase operation, the device operates with active current balancing for enhanced dynamic-current sharing or balancing between two phase currents. This feature maintains the current balance during load transients, even at a load-step frequency close to the switching frequency or its harmonics. The active currentbalancing circuit adjusts the individual phase-current control signal in order to minimize the phase-current imbalance.

Internal Linear Regulator

The MAX20812 contains an internal 1.8V linear regulator. The 1.8V voltage on V_{CC} is derived from the V_{DDH1} pin by default. To improve efficiency, it is recommended to apply an external 2.5V to 5.5V bias input supply on the LDOIN pin so that the 1.8V voltage on V_{CC} is converted from the LDOIN pin instead. The LDOIN pin can be connected to the output voltage if the output voltage falls within the 2.5V to 5.5V range. The optional LDOIN bias input supply can be applied or removed anytime during regulation without affecting regulation.

The 1.8V voltage on the V_{CC} pin supplies the current to the MOSFET drivers of both outputs. A decoupling capacitor of at least 2.2µF must be connected between V_{CC} and PGND. The AVDD pin of the MAX20812 also requires a 1.8V supply to power the device's internal analog circuitry. A 2.2Ω to 4.7Ω resistor must be connected between AVDD and V_{CC}. A 1μF or greater decoupling capacitor must be used between AVDD and AGND.

Startup and Shutdown

The startup and shutdown timing is shown in *[Figure 3](#page-13-0)*. When the AVDD pin voltage is above its rising UVLO threshold, the device goes through an initialization procedure. The dual-output or dual-phase operation is detected. Configuration resistors on the PGM_ pins are read. Once initialization is complete, the device detects the V_{DDH} UVLO and EN_ status. When both are above their rising thresholds, soft-start begins and switching is enabled. The output voltage of the enabled output starts to ramp up. The soft-start ramp time is 3ms. If there are no faults, the open-drain PGOOD_ pin is released from being held low after the soft-start ramp is complete. The device supports smooth startup with the output pre-biased.

During operation, if either V_{DDH} UVLO or EN_ falls below its threshold, switching is stopped immediately. The PGOOD_ pin is driven low. The output voltage is discharged by the load current.

Figure 3. Startup and Shutdown Timing

Fault Handling

Input Undervoltage Lockout (V_{DDH} UVLO)

The MAX20812/MAX20812T internally monitors V_{DDH} with a UVLO circuit. When the input supply voltage is below the UVLO threshold, the device stops switching and drives the PGOOD_ pin low. The device restarts after 20ms hiccup protection time if the V_{DDH} UVLO status is cleared. See the *[Startup and Shutdown](#page-12-1)* section for the startup sequence.

Output Overvoltage Protection (OVP)

The feedback voltage on SNSP_ is monitored for overvoltage once the soft-start ramp is complete. If the feedback voltage is above the OVP threshold beyond the OVP deglitch filtering delay, the device stops switching and drives the PGOOD pin low. The device restarts after 20ms hiccup protection time if the OVP status is cleared. When configured to dualoutput operation, the OVP of one output does not affect the operation of the other output.

Positive Overcurrent Protection (POCP)

The device's peak current mode control architecture provides inherent current limiting and short-circuit protection. The inductor current is continuously monitored while switching. The inductor peak current is limited on a cycle-by-cycle basis. In each switching cycle, once the sensed inductor current exceeds the POCP threshold, the device turns off the high-side MOSFET and turns on the low-side MOSFET to allow the inductor current to be discharged by output voltage. An updown counter is used to accumulate the number of consecutive POCP events each switching cycle. If the counter exceeds 1024, the device stops switching and drives the PGOOD pin low. The device restarts after 20ms hiccup protection time. When configured to dual-output operation, the POCP of one output does not affect the operation of the other output.

The MAX20812/MAX20812T offers two POCP thresholds (9A and 6A) for each output, which can be selected by the PGM1 and PGM2 pins (see *[Pin-Strap Programmability](#page-14-0)*). Due to POCP deglitch delay, for a specific application use case, the actual POCP threshold should be higher (see *Output Inductor Selection*).

Negative Overcurrent Protection (NOCP)

The device also has negative overcurrent protection against inductor valley current. The NOCP threshold is -83% of the POCP threshold. In each switching cycle, once the sensed inductor current exceeds the NOCP threshold, the device turns off the low-side MOSFET and turns on the high-side MOSFET for a fixed 180ns time to allow the inductor current to be charged by input voltage. Same as the POCP, an up-down counter is used to accumulate the number of consecutive NOCP events. If the counter exceeds 1024, the device stops switching and drives the PGOOD pin low. The device restarts after 20ms hiccup protection time. When configured to dual-output operation, the NOCP of one output does not affect the operation of the other output.

Overtemperature Protection (OTP)

The overtemperature protection threshold is +155°C with 20°C hysteresis. If the junction temperature reaches the OTP threshold during operation, the device stops switching and drives the PGOOD_ pin low. The device restarts if the OTP status is cleared.

Pin-Strap Programmability

The MAX20812/MAX20812T has three program pins (PGM0, PGM1, and PGM2) to set some of the key configurations of the device. A pin-strap resistor is connected from the PGM_ pin to AGND, and its value is read during startup initialization. PGM0 selects the common settings that apply to both outputs (AMS and switching frequencies). When the device is configured to dual-output operation, PGM1 selects the POCP and internal compensation parameters of OUTPUT1; PGM2 selects the POCP and internal compensation parameters of OUTPUT2. When the device is configured to dual-phase operation, the POCP and internal compensation parameters are selected only by PGM1. See the *[Internal](#page-19-0) [Compensation Selection](#page-19-0)* section for information about how to select the compensation parameters for optimized control loop performance.

Table 1. PGM0 Switching Frequency, AMS, and DCM Selections

Table 2. PGM1 Configurations for OUTPUT1 or Dual-Phase Operation

Table 3. PGM2 Configurations for OUTPUT2

Reference Design Procedure

Output Voltage Sensing

The MAX20812/MAX20812T has an internal 0.5V reference voltage. When the desired output voltage is higher than 0.5V, it is required to use resistor-dividers R_{FB1} and R_{FB2} to sense the output voltage (see the *[Typical Application Circuits](#page-22-0)*). It is recommended that the value R_{FB2} does not exceed 5kΩ. The resistor-divider ratio is given by the following equation:

$$
V_{OUT}=V_{REF}\times\Big(1+\frac{R_{FB1}}{R_{FB2}}\Big)
$$

where:

 V_{OUT} = Output voltage

 V_{REF} = 0.5V fixed reference voltage

 R_{FB1} = Top resistor-divider

RFB2 = Bottom resistor-divider

Switching Frequency Selection

The MAX20812/MAX20812T offers a wide range of selectable switching frequencies from 500kHz to 3MHz. Switching frequency selection can be optimized for different applications. Higher switching frequencies are recommended for applications prioritizing solution size so that the value and size of output LC filter can be reduced. Lower switching frequencies are recommended for applications prioritizing efficiency and thermal dissipation due to reduced switching losses. The frequency must be selected so that the minimum controllable on-time and minimum controllable off-time are not violated. The maximum recommended switching frequency is calculated by the following equation:

 $f_{SWMAX} = MIN \left\{\frac{V_{OUT}}{V_{SUMAX} \times V_{F}}\right\}$ V_{OUT} V_{DDHMIN} − V_{OUT}
t_{ONMIN} × V_{DDHMAX}, t_{OFFMIN} × V_{DDHMII} $\frac{1}{t_{\text{OFFMIN}} \times V_{\text{DDHMIN}}}$

where:

 f_{SWMAX} = Maximum selectable switching frequency

 V_{DDHMAX} = Maximum input voltage

 V_{DDHMIN} = Minimum input voltage

 t_{ONMIN} = Minimum controllable on-time

 t _{OFFMIN} = Minimum controllable off-time

Due to system noise injection, even at steady-state operation, typically the LX rising and falling edges would have some random jittering noise. The selection of the switching frequency (f_{SW}) should take into consideration the jittering and be lower than f_{SWMAX}. To improve the LX jittering, it is recommended to use smaller inductor values and lower voltage loop gain to minimize the noise sensitivity.

Output Inductor Selection

The output inductor has an important influence on the overall size, cost, and efficiency of the voltage regulator. Since the inductor is typically one of the larger components in the system, a minimum inductor value is particularly important in space-constrained applications. Smaller inductor values also permit faster transient response, reducing the amount of output capacitance needed to maintain transient tolerance.

To improve current loop noise immunity, typically the output inductor is selected so that the inductor current ripple is at least 1A. The inductor value is calculated by the following equation:

$$
L = \frac{V_{\text{OUT}}(V_{\text{DDH}} - V_{\text{OUT}})}{V_{\text{DDH}} \times I_{\text{RIPPLE}} \times f_{\text{SW}}}
$$

where:

 V_{DDH} = Input voltage

 I_{RIPPI} = Inductor current ripple peak-to-peak value

The inductor should also be selected so that maximum load current delivery can be guaranteed by the selected POCP threshold. The MAX20812/MAX20812T offer two POCP thresholds (9A and 6A) for each output, which can be selected by the PGM1 and PGM2 pins (see *[Pin-Strap Programmability](#page-14-0)*). Due to deglitch delay from the POCP comparator tripping to the high-side MOSFET turning off for a specific application use case, the adjusted POCP threshold should take into consideration the inductor value, input voltage, and output voltage, which can be calculated by the following equation:

$$
POCP_{ADJUST} = POCP + \frac{(V_{DDH} - V_{OUT}) \times t_{POCP}}{L}
$$

where:

POCPADJUST = Adjusted POCP threshold

POCP = POCP level specified in the *Electrical Characteristics* table

 tp_{OCP} = POCP deglitch delay (36ns, typ)

It needs to be verified that the peak inductor current in normal operation does not exceed the minimum adjusted POCP threshold:

I_{OUTMAX} $\frac{TMAX}{N} + \frac{I_{RIPPLE}}{2}$ $\frac{1}{2}$ < POCP ADJUST(MIN)

where:

N = Number of phases

 $I_{OUTMAX} = Maximum load current$

POCP_{ADJUST(MIN)} = Minimum adjusted POCP threshold, calculated with the minimum value of the POCP threshold

[Table 4](#page-20-0) shows some suitable inductor part numbers which are verified on the MAX20812/MAX20812T evaluation (EV) kit to offer optimal performance.

Table 4. Recommended Inductors

Output Capacitor Selection

One major factor in determining the total required output capacitance is the output-voltage ripple. To meet the outputvoltage ripple requirement, the minimum output capacitance should satisfy the following equation:

 $C_{\text{OUT}} \ge \frac{I_{\text{RIPPLE}}}{8 \times N \times f_{\text{max}} \times (V_{\text{maxmax}})}$ $8 \times N \times f_{\text{SW}} \times (V_{\text{OUTRIPPLE}} - \text{ESR} \times I_{\text{RIPPLE}})$

where:

VOUTRIPPLE = Maximum allowed output-voltage ripple

ESR = ESR of output capacitors

The other important factors in determining the total required output capacitance are the maximum allowable output voltage overshoot and undershoot during load transients. For a given loading or unloading current step, the minimum required output capacitance can be estimated by the following equation:

$$
C_{\text{OUT}} \geq \text{MAX}\left\{\!\frac{\left(\frac{\Delta I}{N}+\frac{I_{\text{RIPPLE}}}{2}\right)^{\!2} \times L \times N}{2 \times \Delta V_{\text{OUT}} \times (V_{\text{DDH}}-V_{\text{OUT}})},\!\frac{\left(\frac{\Delta I}{N}+\frac{I_{\text{RIPPLE}}}{2}\right)^{\!2} \times L \times N}{2 \times \Delta V_{\text{OUT}} \times V_{\text{OUT}}}\right\}
$$

where:

 $C_{OUT} = Output capacitor$

 $\triangle I$ = Loading or unloading current step

 ΔV_{OUT} = Maximum allowed output voltage undershoot or overshoot

Input Capacitor Selection

The input capacitance selection is determined by the input voltage ripple requirement. The V_{DDH1} and V_{DDH2} pins of the MAX20812/MAX20812T should be connected on the PCB. When configured to dual-output operation, the input capacitance is shared between the two outputs. The minimum required input capacitance is estimated by the following equation:

$$
C_{\text{IN}} \geq \text{MAX}\left\{\frac{I_{\text{OUT1}(\text{MAX})} \times V_{\text{OUT1}}}{f_{\text{SW1}} \times V_{\text{DDH}} \times V_{\text{INPP}}}, \frac{I_{\text{OUT2}(\text{MAX})} \times V_{\text{OUT2}}}{f_{\text{SW2}} \times V_{\text{DDH}} \times V_{\text{INPP}}}\right\}
$$

where:

 C_{IN} = Input capacitance

 $I_{OUT_(MAX)} =$ Maximum output current of OUTPUT_

 V_{OUT} = Output voltage of OUTPUT_

 f_{SW} = Switching frequency of OUTPUT_

VINPP = Peak-to-peak input voltage ripple

When the MAX20812 is configured to dual-phase operation, the minimum required input capacitance is estimated by the following equation:

$$
C_{\text{IN}} \geq \frac{I_{\text{OUT}(\text{MAX})} \times V_{\text{OUT}}}{2 \times f_{\text{SW}} \times V_{\text{DDH}} \times V_{\text{INPP}}}
$$

Besides the minimum required input capacitance, it is also required to place 0.1μF and 1μF high-frequency decoupling capacitors next to each V_{DDH} pin to suppress the high-frequency switching noises.

Internal Compensation Selection

Voltage Loop Gain

For stability purposes, it is recommended that the voltage loop bandwidth (BW) be lower than 1/5 of the switching frequency. Consider the case of using MLCC output capacitors that have nearly ideal impedance characteristics in the frequency range of interest with negligible ESR and ESL. The voltage loop BW can be estimated using the following equation:

$$
BW = \frac{N \times \frac{R_{FB2}}{R_{FB2}+R_{FB1}} \times \frac{R_{VGA}}{10 k \Omega}}{2 \pi \times 20 m \Omega \times C_{OUT}}
$$

where:

 R_{VGA} = The voltage loop gain resistance, which is set by the switching frequency and voltage loop gain multiplier selected by PGM_ pin resistors (*[Table 5](#page-20-0)*)

Table 5. Voltage Loop Gain Resistance

Slope Compensation

Slope compensation is applied to guarantee current loop stability when the duty cycle is higher than 50%. For applications where the duty cycle is smaller than 50%, it is also recommended to apply slope compensation to improve current loop noise immunity. The minimum and maximum slope compensation values are calculated using the following equation:

$$
\frac{V_{\text{OUT}}}{L} \times C_{\text{SLOPE}} \times \frac{1.6 \Omega}{25} \leq \text{SLOPE} \leq \frac{V_{\text{IN}} \times f_{\text{SW}} \times C_{\text{SLOPE}}}{V_{\text{OUT}}} \bigg[800 \text{mV} - \bigg(\frac{I_{\text{OUTMAX}}}{N} + \frac{I_{\text{RIPPLE}}}{2}\bigg) \times \frac{1.6 \Omega}{25}\bigg]
$$

where:

 $C_{SI,OPF} = 5pF$

The slope-compensation options of the MAX20812/MAX20812T can be selected by resistor values on PGM1 and PGM2. A higher slope value is recommended to help reduce duty cycle jittering and improve stability.

Typical Reference Designs

See the *[Typical Application Circuits](#page-22-0)* for examples of reference schematics. Reference design examples for some common output voltages are shown in *[Table 6](#page-20-1)*.

Table 6. Reference Design Examples

PCB Layout Guidelines

• For electrical and thermal reasons, the second layer from the top and bottom of the PCB should be reserved for power ground (PGND) planes.

- The input decoupling capacitor should be located the closest to the IC and no more than 40 mils from the V_{DDH} pins.
- The V_{CC} decoupling capacitors should be connected to PGND and placed as close as possible to V_{CC} pin.

• An analog ground copper polygon or island should be used to connect all analog control-signal grounds. This "quiet" analog ground copper polygon or island should be connected to the PGND through a single connection close to the AGND pin. The analog ground can be used as a shield and ground reference for the control signals (PGM_ and SNSP_).

• The AVDD decoupling capacitors should be connected to AGND and placed as close as possible to AVDD pin.

The boost capacitors should be placed as close as possible to LX_ and BST_ pins on the same side of the PCB as the IC.

• The feedback resistor-divider and optional external compensation network should be placed close to the IC to minimize the noise injection.

- The voltage sense line should be shielded by ground plane and be kept away from switching node and the inductor.
- Multiple vias are recommended for all paths that carry high currents and for heat dissipation.

• The input capacitors and output inductors should be placed near the IC and the traces to the components should be kept as short and wide as possible to minimize parasitic inductance and resistance.

Typical Application Circuits

Dual-Output Operation

Dual-Phase Operation

Ordering Information

+Denotes a lead(Pb)-free/RoHS-compliant package.

T = Tape and reel.

Revision History

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