

## APFA3010R2G2C-C6-AMT

3.0 x 1.0 mm Right Angle SMD Chip LED Lamp



### DESCRIPTIONS

- The Hyper Red source color devices are made with AlGaInP on GaAs substrate Light Emitting Diode
- The Green source color devices are made with AlGaInP on GaAs substrate Light Emitting Diode
- Electrostatic discharge and power surge could damage the LEDs
- It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs
- All devices, equipments and machineries must be electrically grounded

### FEATURES

- High reliability LED package
- 3.0 x 1.5 x 1.0 mm right angle SMD LED, 1.0 mm thickness
- Low power consumption
- Wide viewing angle
- Ideal for backlight and indicator
- Package: 2000pcs / reel
- Moisture sensitivity level: 3
- Tinned pads for improved solderability
- Halogen-free
- RoHS compliant

### APPLICATIONS

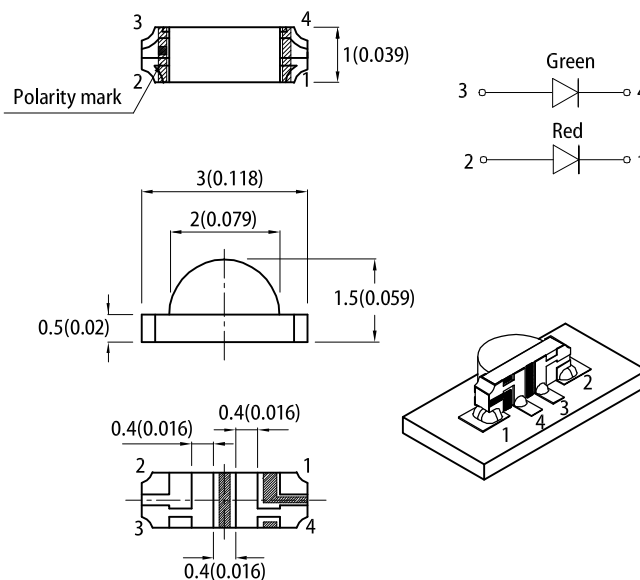
- Traffic signaling
- Backlighting (illuminated advertising , general lighting)
- Interior and exterior automotive lighting
- Substitution of micro incandescent lamps
- Reading lamps
- Signal and symbol luminaire for orientation
- Marker lights (e.g. Steps, exit ways, etc)
- Decorative and entertainment lighting
- Indoor and outdoor commercial and residential architectural lighting

### ATTENTION

Observe precautions for handling electrostatic discharge sensitive devices

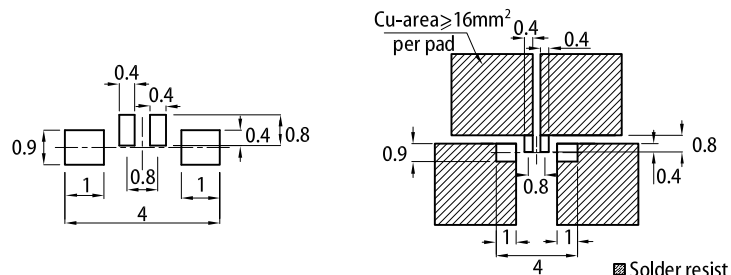


### PACKAGE DIMENSIONS



### RECOMMENDED SOLDERING PATTERN

(units : mm; tolerance : ± 0.1)



#### Notes:

1. All dimensions are in millimeters (inches).
2. Tolerance is  $\pm 0.2(0.008)$  unless otherwise noted.
3. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
4. The device has a single mounting surface. The device must be mounted according to the specifications.
5. For right angle SMD LEDs, the solder stencil should be at least 5mil in thickness, to prevent poor solder wetting due to insufficient solder paste.

### SELECTION GUIDE

Part Number	Emitting Color (Material)	Iv (mcd) @ 20mA <sup>[2]</sup>			Lens Type	Viewing Angle <sup>[1]</sup>
		Code.	Min.	Max.		2θ1/2
APFA3010R2G2C-C6-AMT	■ Hyper Red (AlGaInP)	N	120	200	Water Clear	150°
		P	200	300		
		Q	300	400		
		*H	*55	*80		
		*M	*80	*120		
		*N	*120	*200		
	■ Green (AlGaInP)	F	20	40		
		G	40	55		
		H	55	80		
		*F	*20	*40		
		*G	*40	*55		
		*H	*55	*80		

- Notes:
1. θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
  2. Luminous intensity / luminous flux: +/-15%.
  - \* Luminous intensity value is traceable to CIE127-2007 standards.
  3. LEDs will be provided from the listed bin codes. The bins delivered to the customer will be at Kingbright's discretion.

### ELECTRICAL / OPTICAL CHARACTERISTICS at T<sub>A</sub>=25°C

Parameter	Symbol	Emitting Color	Value				Unit
			Code	Min.	Typ.	Max.	
Wavelength at Peak Emission I <sub>F</sub> = 20mA	λ <sub>peak</sub>	Hyper Red Green	-	-	645 574	-	nm
Dominant Wavelength I <sub>F</sub> = 20mA	λ <sub>dom</sub> <sup>[1]</sup>	Hyper Red	-	620	-	640	nm
		Green	4	565	-	567	nm
			5	567	-	569	
			6	569	-	571	
Spectral Bandwidth at 50% Φ REL MAX I <sub>F</sub> = 20mA	Δλ	Hyper Red Green	-	-	28 20	-	nm
Capacitance	C	Hyper Red Green	-	-	35 15	-	pF
Forward Voltage I <sub>F</sub> = 20mA	V <sub>F</sub> <sup>[2]</sup>	Hyper Red Green	-	-	1.95 2.1	2.5 2.5	V
Reverse Current (V <sub>R</sub> = 5V)	I <sub>R</sub>	Hyper Red Green	-	-	-	10 10	μA
Temperature Coefficient of λ <sub>peak</sub> I <sub>F</sub> = 20mA, -10°C ≤ T ≤ 100°C	TC <sub>λpeak</sub>	Hyper Red Green	-	-	0.14 0.12	-	nm/°C
Temperature Coefficient of λ <sub>dom</sub> I <sub>F</sub> = 20mA, -10°C ≤ T ≤ 100°C	TC <sub>λdom</sub>	Hyper Red Green	-	-	0.05 0.08	-	nm/°C
Temperature Coefficient of V <sub>F</sub> I <sub>F</sub> = 20mA, -10°C ≤ T ≤ 100°C	TC <sub>V</sub>	Hyper Red Green	-	-	-1.9 -1.9	-	mV/°C

- Notes:
1. The dominant wavelength (λ<sub>d</sub>) above is the setup value of the sorting machine. (Tolerance λ<sub>d</sub>: ±1nm.)
  2. Forward voltage: ±0.1V.
  3. Wavelength value is traceable to CIE127-2007 standards.
  4. Excess driving current and / or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.
  5. LEDs will be provided from the listed bin codes. The bins delivered to the customer will be at Kingbright's discretion.

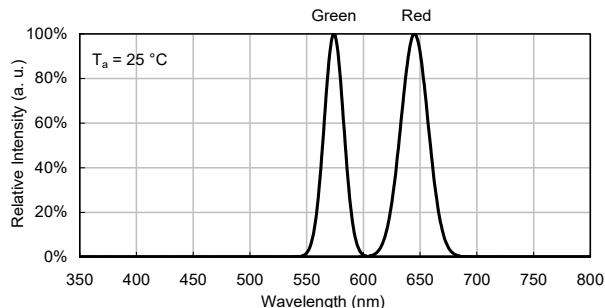
### ABSOLUTE MAXIMUM RATINGS at $T_A=25^\circ\text{C}$

Parameter	Symbol	Value		Unit
		Hyper Red	Green	
Power Dissipation	$P_D$	75	75	mW
Reverse Voltage	$V_R$	5	5	V
Junction Temperature	$T_j$	115	115	$^\circ\text{C}$
Operating Temperature	$T_{op}$	-40 to +100		$^\circ\text{C}$
Storage Temperature	$T_{stg}$	-40 to +115		$^\circ\text{C}$
DC Forward Current	$I_F$	30	30	mA
Peak Forward Current	$I_{FM}^{[1]}$	185	150	mA
Electrostatic Discharge Threshold (HBM)	-	3000	3000	V
Thermal Resistance (Junction / Ambient)	$R_{th JA}^{[2]}$	500	650	$^\circ\text{C}/\text{W}$
Thermal Resistance (Junction / Solder point)	$R_{th JS}^{[2]}$	400	550	$^\circ\text{C}/\text{W}$

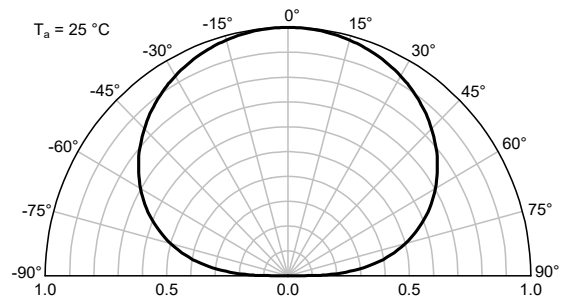
Notes:  
 1. 1/10 Duty Cycle, 0.1ms Pulse Width.  
 2.  $R_{th JA}$ ,  $R_{th JS}$  Results from mounting on PC board FR4 (pad size  $\geq 16 \text{ mm}^2$  per pad).  
 3. Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity – Ref JEDEC/JESD625-A and JEDEC/J-STD-033.

### TECHNICAL DATA

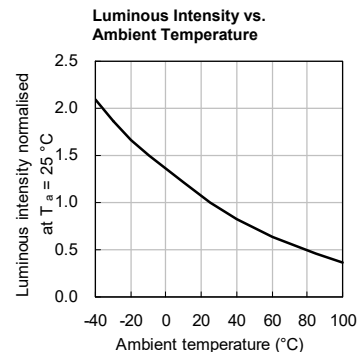
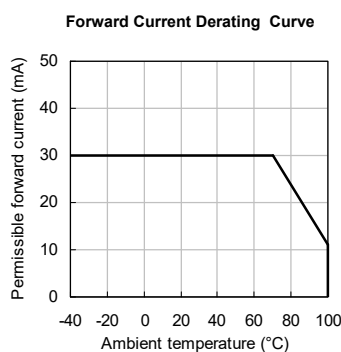
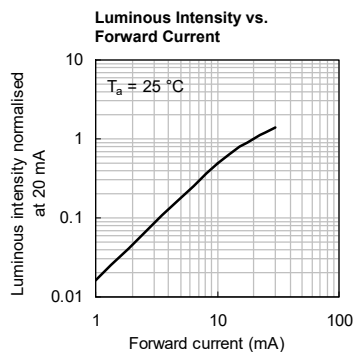
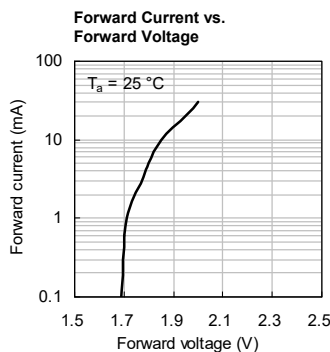
#### RELATIVE INTENSITY vs. WAVELENGTH



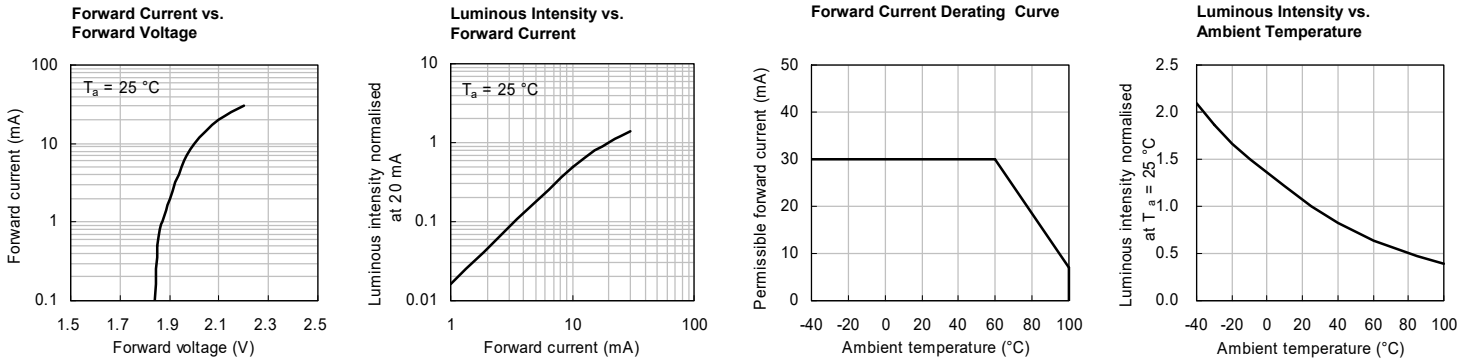
#### SPATIAL DISTRIBUTION



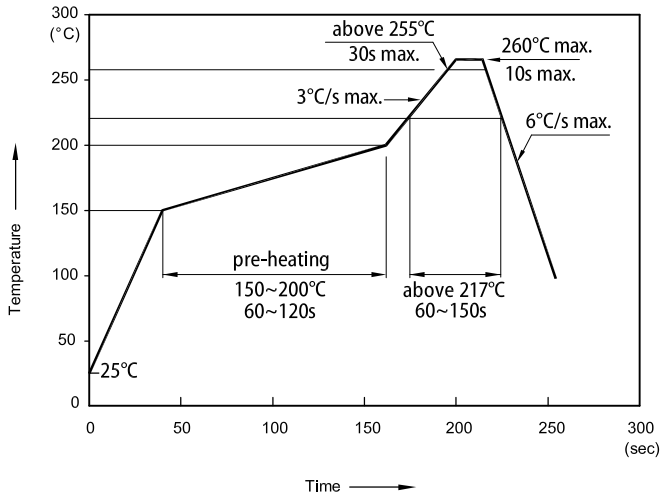
### HYPER RED



### GREEN

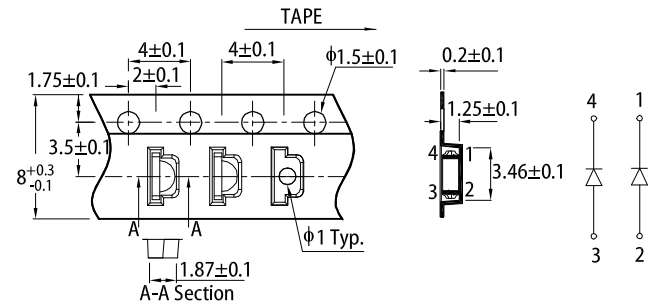


### REFLOW SOLDERING PROFILE for LEAD-FREE SMD PROCESS

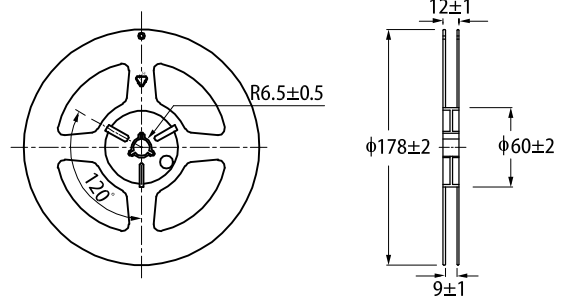


Notes:  
 1. Don't cause stress to the LEDs while it is exposed to high temperature.  
 2. The maximum number of reflow soldering passes is 2 times.  
 3. Reflow soldering is recommended. Other soldering methods are not recommended as they might cause damage to the product.

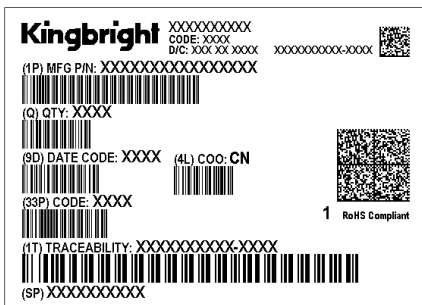
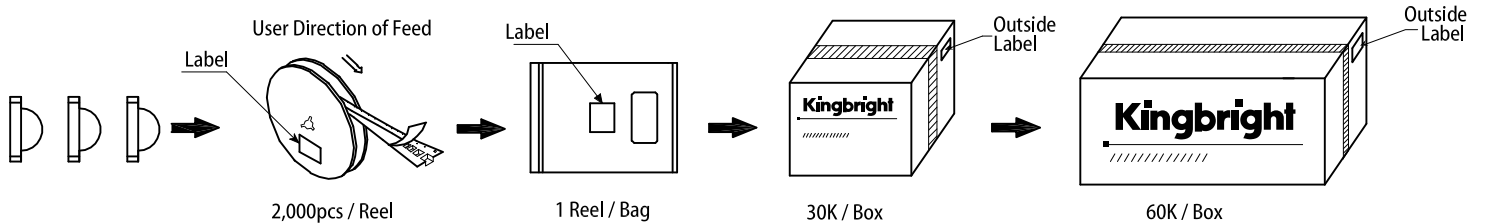
### TAPE SPECIFICATIONS (units : mm)



### REEL DIMENSION (units : mm)



### PACKING & LABEL SPECIFICATIONS



**RELIABILITY TEST ITEMS AND CONDITIONS**

The reliability of products shall be satisfied with items listed below

**LOT TOLERANCE PERCENT DEFECTIVE (LTPD): 10%**

No.	Test Item	Standards	Test Condition	Test Times / Cycles	Number of Damaged
1	Continuous operating test	-	$T_a = 25^{\circ}\text{C}$ , $I_F =$ maximum rated current *	1,000 h	0 / 22
2	High Temp. operating test	EIAJ ED-4701/100(101)	$T_a = 100^{\circ}\text{C}$ , $I_F =$ maximum rated current *	1,000 h	0 / 22
3	Low Temp. operating test	-	$T_a = -40^{\circ}\text{C}$ , $I_F =$ maximum rated current *	1,000 h	0 / 22
4	High temp. storage test	EIAJ ED-4701/100(201)	$T_a =$ maximum rated storage temperature	1,000 h	0 / 22
5	Low temp. storage test	EIAJ ED-4701/100(202)	$T_a = -40^{\circ}\text{C}$	1,000 h	0 / 22
6	High temp. & humidity storage test	EIAJ ED-4701/100(103)	$T_a = 60^{\circ}\text{C}$ , RH = 90%	1,000 h	0 / 22
7	High temp. & humidity operating test	EIAJ ED-4701/100(102)	$T_a = 60^{\circ}\text{C}$ , RH = 90% $I_F =$ maximum rated current *	1,000 h	0 / 22
8	Soldering reliability test	EIAJ ED-4701/100(301)	Moisture soak: $30^{\circ}\text{C}$ , 70% RH, 72h Preheat: $150\sim 180^{\circ}\text{C}$ (120s max.) Soldering temp: $260^{\circ}\text{C}$ (10s)	2 times	0 / 18
9	Thermal shock operating test	-	$T_a = -40^{\circ}\text{C}$ (15min) ~ $100^{\circ}\text{C}$ (15min) $I_F =$ derated current at $100^{\circ}\text{C}$	1,000 cycles	0 / 22
10	Thermal shock test	-	$T_a = -40^{\circ}\text{C}$ (15min) ~ maximum rated Storage temperature(15min)	1,000 cycles	0 / 22
11	Electric Static Discharge (ESD)	EIAJ ED-4701/100(304)	C = 100pF, R2 = 1.5K $\Omega$ V = 3000V(Hyper Red) V=3000V (Green)	Once each Polarity	0 / 22
12	Vibration test	-	a = 196m/s <sup>2</sup> , f = 100~2KHz, t = 48min for all xyz axes	4 times	0 / 22

\* : Refer to forward current vs. derating curve diagram

**CRITERIA FOR JUDGING DAMAGE**

Items	Symbols	Conditions	Failure Criteria
luminous Intensity	$I_v$	$I_F = 20\text{mA}$	Testing Min. Value < Spec. Min. Value x 0.5
Forward Voltage	$V_F$	$I_F = 20\text{mA}$	Testing Max. Value $\geq$ Spec. Max. Value x 1.2
Reverse Current	$I_R$	$V_R =$ Maximum Rated Reverse Voltage	Testing Max. Value $\geq$ Spec. Max. Value x 2.5
High temp. storage test	-	-	Occurrence of notable decoloration, deformation and cracking

**PRECAUTIONARY NOTES**

- The information included in this document reflects representative usage scenarios and is intended for technical reference only.
- The part number, type, and specifications mentioned in this document are subject to future change and improvement without notice. Before production usage customer should refer to the latest datasheet for the updated specifications.
- When using the products referenced in this document, please make sure the product is being operated within the environmental and electrical limits specified in the datasheet. If customer usage exceeds the specified limits, Kingbright will not be responsible for any subsequent issues.
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