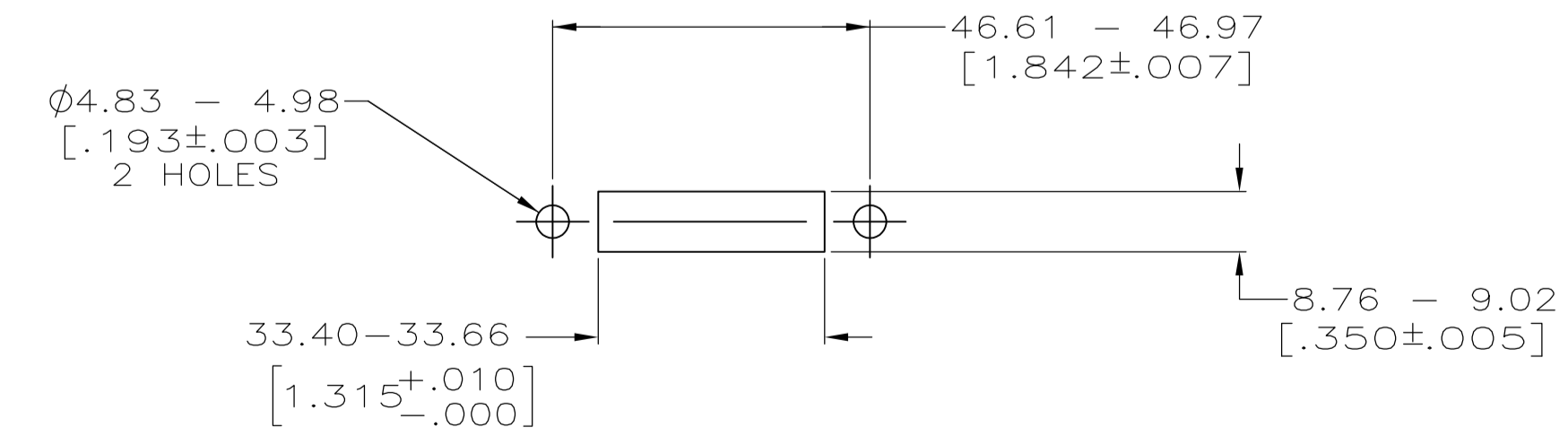
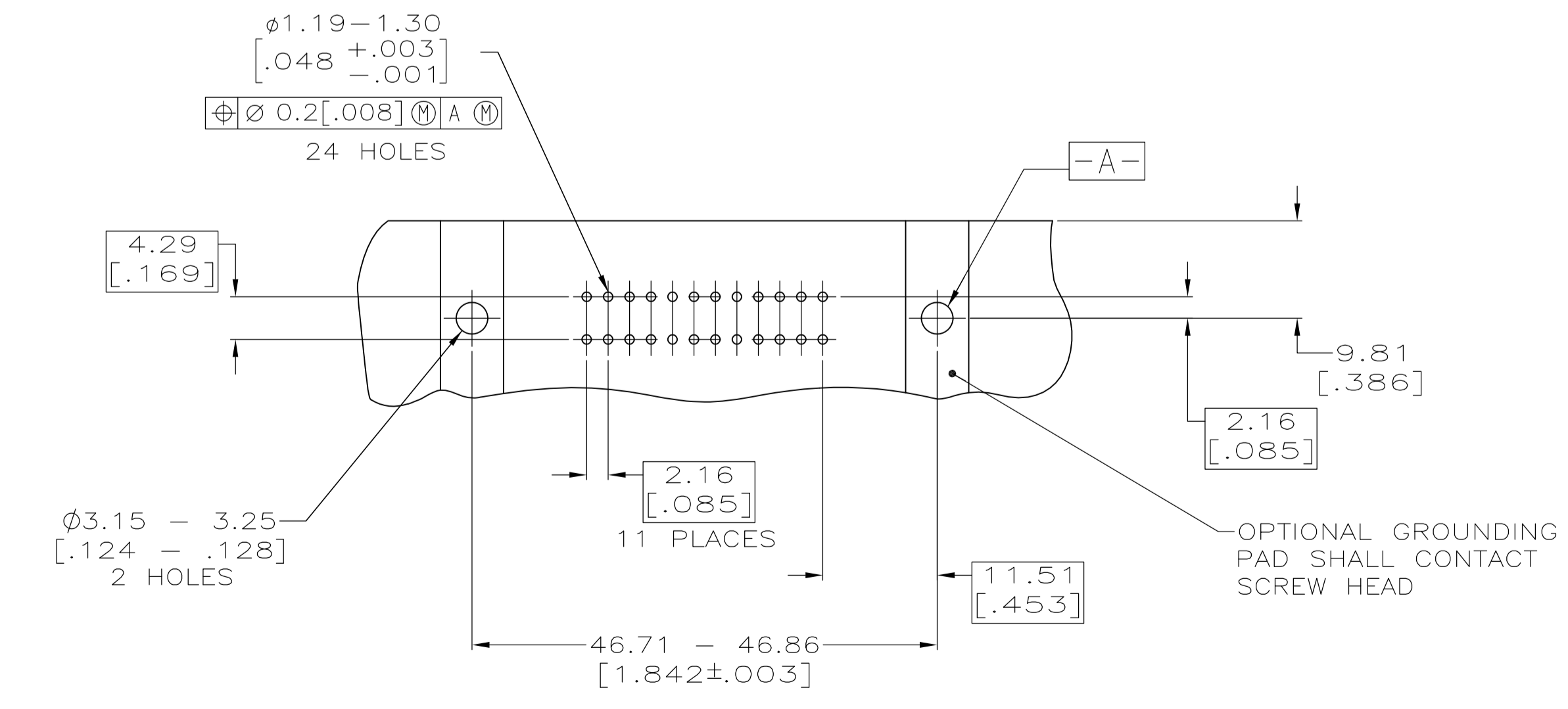
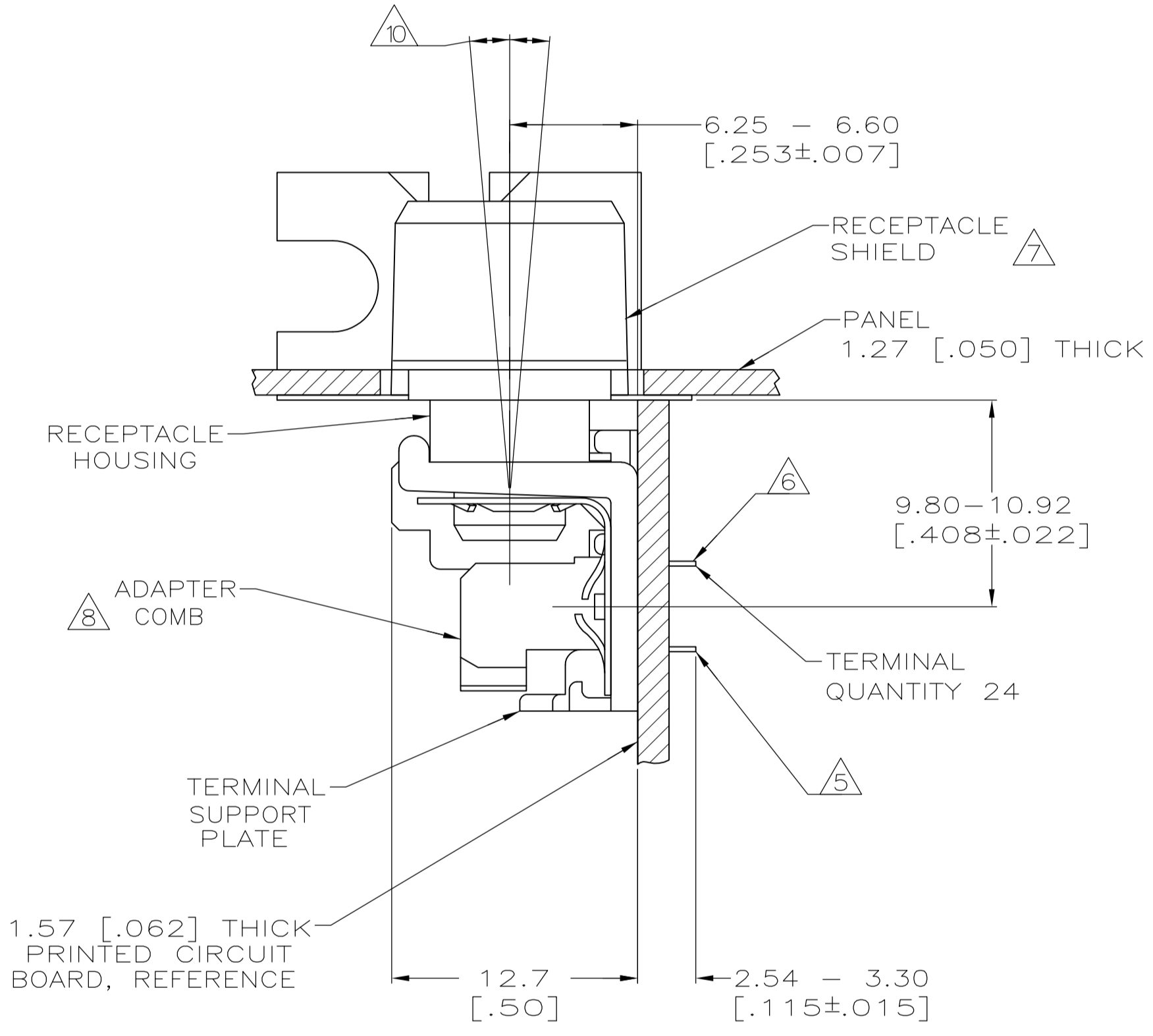
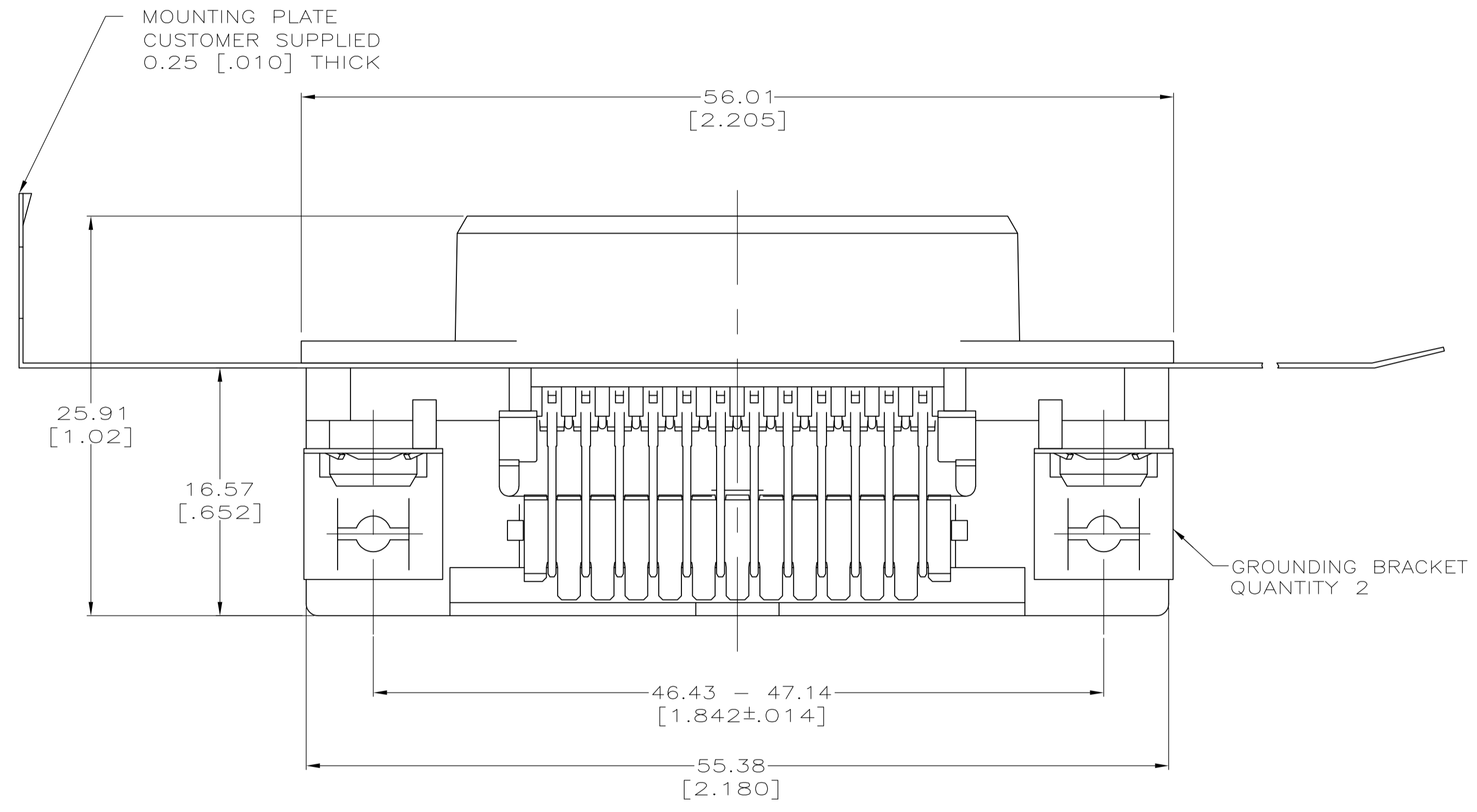
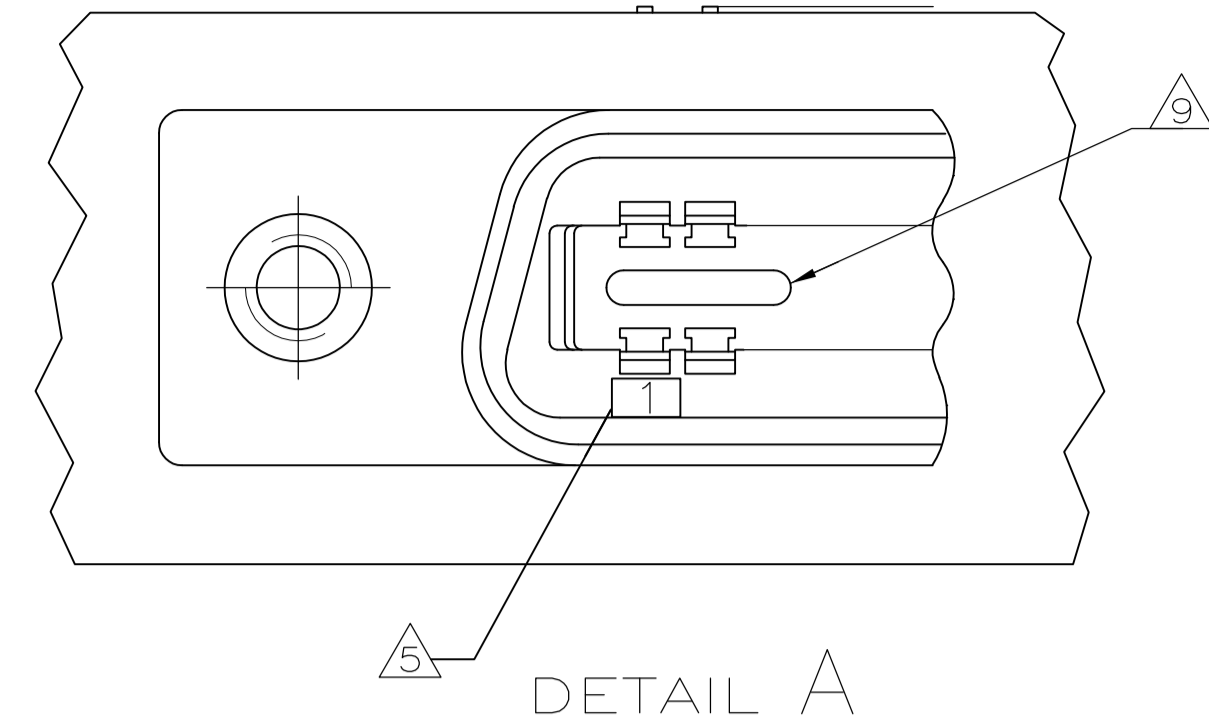
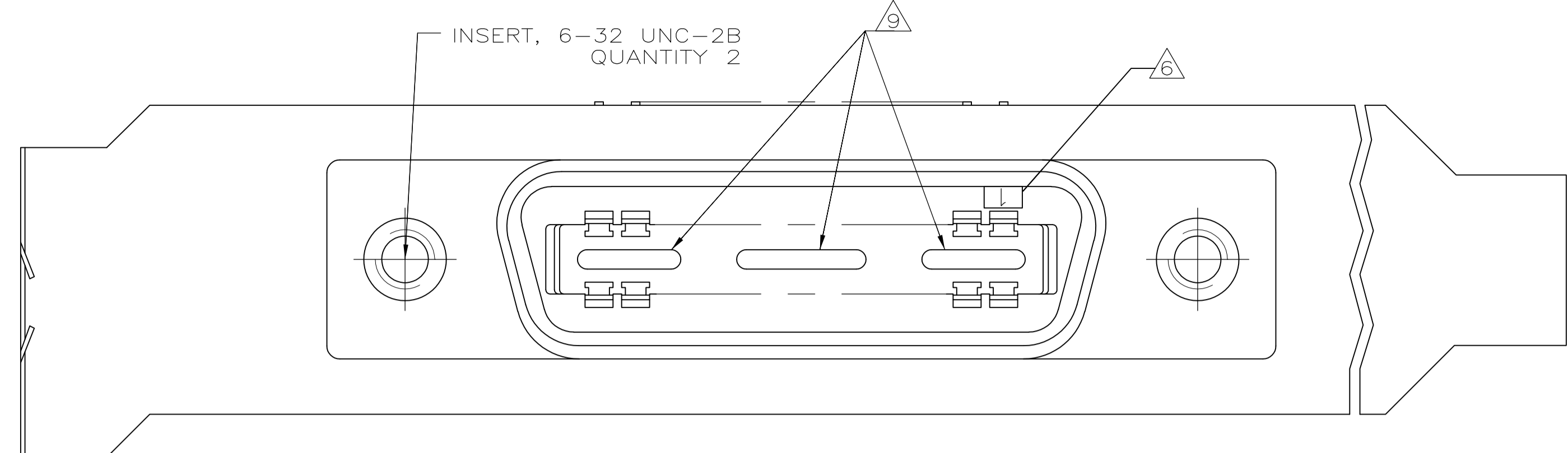


LOC		DIST		REVISIONS			
GP	00	F	LTR	DESCRIPTION	DATE	DM	APVD
B				REVISED PER ECO-08-007327	17APR08	BM	WM



SUGGESTED BRACKET MOUNTING CUTOUT DIMENSIONS SCALE 1:1

SUGGESTED PRINTED CIRCUIT BOARD MOUNTING DIMENSIONS SCALE 2:1

- 1 MATERIAL:
SUPPORT PLATE, HOUSING & ADAPTER COMB - POLYESTER, BLACK.
RECEPTACLE SHIELD - NICKEL OVER COPPER PLATED ZINC.
TERMINALS - HIGH STRENGTH COPPER ALLOY PLATED WITH EITHER 0.76µm [.000030] MIN GOLD PLATE OR GOLD FLASH OVER PALLADIUM NICKEL PLATE, 0.76µm [.000030] MIN TOTAL ON MATING SURFACE. 3.05µm [.000120] MIN TIN PLATE ON TAILS. ALL OVER 1.27µm [.000050] MIN NICKEL UNDERPLATE OVER ENTIRE TERMINAL.
GROUND BRACKET - ZINC PLATED CARBON STEEL.
- 2. THE CONTACT SURFACES OF THE TERMINALS ARE COATED WITH LUBRICANT.
- 3. CENTER-TO-CENTER SPACING OF TERMINALS IS 2.16 [.085] NOMINAL.
- 4. DIMENSIONS ARE MAXIMUM UNLESS OTHERWISE SPECIFIED.
- 5. TERMINAL 1 LOCATED IN THIS ROW FOR STANDARD ORIENTATION.
- 6. TERMINAL 1 LOCATED IN THIS ROW FOR REVERSE ORIENTATION.
- 7. SHIELD SHIPPED NOT ASSEMBLED.
- 8. ADAPTER COMB SHALL BE PARTIALLY RETRACTED BEFORE INSERTING CONNECTOR INTO PRINTED CIRCUIT BOARD.
- 9. THIS FEATURE IS A CORED AREA AND IS OPTIONAL ON PART.
- 10. CONNECTOR MATING FACE MAY VARY UP TO 5 DEGREES IN EITHER DIRECTION FROM NOMINAL.

SEE DETAIL "A"	STANDARD	5555139-2
AS SHOWN	REVERSE	5555139-1
DESCRIPTION	ORIENTATION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN B MCMASTER 24AUG05	Tyco Electronics Corporation	
DIMENSIONS: mm [INCHES]		CIK W MILLHIMES 24AUG05	Harrisburg, Pa 17105-3608	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD W MILLHIMES 24AUG05	NAME	
0 PLC ± -	1 PLC ± -	RECEPTACLE ASSEMBLY, 24 POSITION, RIGHT ANGLE, SHIELDED, LOW PROFILE, WITH GROUNDING BRACKET, CHAMP		
2 PLC ± -	3 PLC ± -	APPLICATION SPEC		
4 PLC ± -	ANGLES ± -	SIZE	CAGE CODE	DRAWING NO
MATERIAL 1	FINISH 1	WEIGHT	A1 00779	5555139
CUSTOMER DRAWING		SCALE	4:1	SHEET 1 of 1