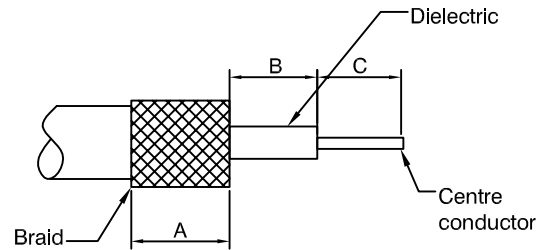


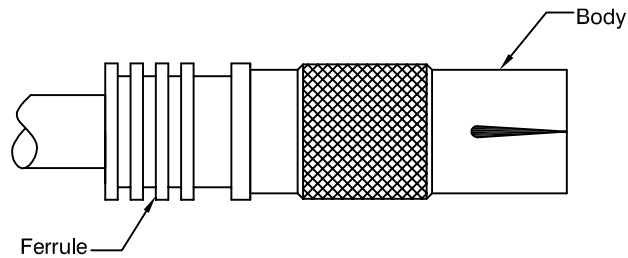
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

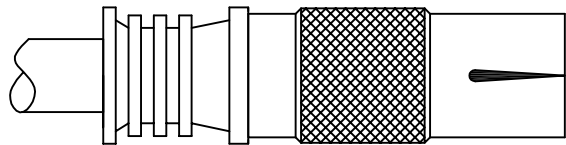
A = 7mm
B = 5mm
C = 5mm



2) Insert the cable into the body. Ensure that the centre conductor and dielectric are inside the inner ring. The centre conductor must be fully inserted into the internal contact.



3) Crimp the first three raised portions (closest to the body) on the ferrule using the correct tool for the connector.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Contact	Ferrule
VE30-2029	N/A	CTV6810	N/A	9.70
VE30-2029-1602	N/A	CTV6810	N/A	9.70
VE30-2031	N/A	CTV6810	N/A	8.23

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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

M Nelsen

APPROVED BY:

P Couzens

DATE:

26 Sept 01

DESCRIPTION:

Stripping and Assembly
Instructions for Euro Crimp
Jack

DRAWING NUMBER:

VAIE3101

PAGE: 1 OF 1