



Perfect-It™ 1-Step Finishing Material

33038 • 33039 • 33040 • 33041

Technical Data

March 2019

| 3M Part Number | 3M Part Descriptor |
|----------------|--|
| 33038 | 3M™ Perfect-It™ 1-Step Finishing Material, 33038, 8 fl oz, 12 per case |
| 33039 | 3M™ Perfect-It™ 1-Step Finishing Material, 33039, 32 fl oz, 6 per case |
| 33040 | 3M™ Perfect-It™ 1-Step Finishing Material, 33040, 1 Gallon, 4 per case |
| 33041 | 3M™ Perfect-It™ 1-Step Finishing Material, 33041, Drum, 1 per case |

Product Description 3M™ Perfect-It™ 1-Step Finishing Material is a high-performance, fast cutting finishing material designed to remove 3000 grit and finer scratches. It allows you to eliminate the use of traditional rubbing compounds and machine polishes, while still leaving a high-gloss finish with minimal swirl marks.

- Features**
- Removes 3M™ Trizact™ 8000 scratches, providing a 1-Step finish on most colors
 - Provides the cut of a compound and the swirl-free finish of a polish
 - Wetter formulation allows for longer work time without drying
 - Wipes off easily, requiring less clean up time

Typical Physical Properties NOTE: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

| | |
|----------------------------|-------------------|
| pH | 8.0 |
| Color | Light Purple |
| Density | 1.05 g/mL |
| Viscosity | 40,000 centipoise |
| Volatile Organic Compounds | 16.0 % weight |

Product Uses 3M™ Perfect-It™ 1-Step Finishing Material is developed to remove Trizact™ 8000 scratches during the paint finishing process of automotive clear coat surfaces, light industrial clear coat surfaces, marine gelcoat and paint finishes.

Directions for use Polish the surface between 1200 and 2000 Max RPM using a rotary polisher equipped with a Quick Connect 3M™ Perfect-It™ 1-Step Foam Finishing Pad.

1. Apply enough finishing material to work a 2' x 2' area. For best results, use enough material to leave a thin film on the surface for multiple passes before it begins to dry.

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- Directions for use continued
2. Polish using medium pressure for the first passes. As the material begins to dry, use light pressure to pick up residual film and leave the best possible finish. Clean pads as needed.
 3. Use a microfiber towel to remove any residual film and/or sling before moving on to another panel or subsequent polishing step.

Applications Paint and gelcoat refinishing.

Storage and Handling Keep from freezing.

Precautionary Information Before using this product, please reference Product Label and/or Safety Data Sheet for Health and Safety Information. Note: Laws controlling the acceptable amounts of Volatile Organic Compounds (VOCs) vary by state, and in some cases by locality. For surface preparation and clean-up activities, consult federal, state and local regulations regarding use of products containing VOCs in your area.

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