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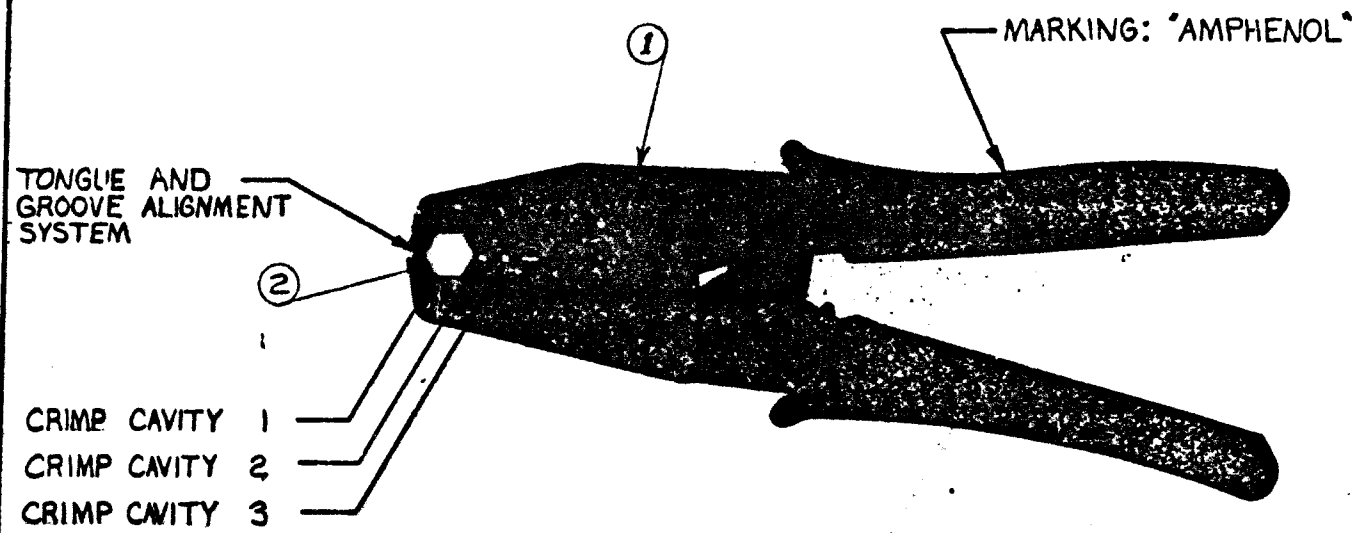
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DO NOT SCALE THIS DRAWING

| REVISION | | | | |
|----------|---|---------|------------|-------|
| SYM | DESCRIPTION | DATE | E.C.O. NO. | APPR. |
| A | OFFICIAL ENG. RELEASE TO MFG. | 7-22-88 | 35742 | DR |
| B | 1) LIST OF MATERIALS ADDED 2) 2" FLAT HD. SCREWS ADDED | 1/25/93 | 36100 | DR |



TONGUE AND GROOVE ALIGNMENT SYSTEM

MARKING: "AMPHENOL"

CRIMP CAVITY 1
 CRIMP CAVITY 2
 CRIMP CAVITY 3

NOTE: 1. CRIMP DIE SHOWN ASSEMBLED.
 2. SHIP DIES UNASSEMBLED TO FRAME. 2 FLAT HEAD SCREWS ARE SUPPLIED WITH HANDLE FOR DIE ASSEMBLY.

| CAVITY | WIDTH ACROSS HEX FLATS | FOR: |
|--------|-------------------------|-------------------|
| 1 | .429 ±.003 | BEAD CRIMP |
| 2 | .0755 ±.0015 BOTH SIDES | CONTACT PIN CRIMP |
| 3 | .0755 ±.0015 BOTH SIDES | CONTACT PIN CRIMP |

3. PACKAGE HANDLE AND DIE SET(S) IN ONE BOX FOR SHIPPING.

227-983
 DRAWING NUMBER ISSUE
 B

MANUFACTURER:
 PRESSMASTER TOOL, INC.
 815 W. VANBURAN ST., SUITE 330
 CHICAGO, ILL., 60607
 (312) 666-1717

| PART NO. | QUAN | UOM | DESCRIPTION | CODE | FINISH |
|----------|------|-----|---------------|------|--------|
| 227-1417 | 1 | | 2 DIE SET | | |
| 227-987 | 1 | | 1 TOOL HANDLE | | |

LIST OF MATERIAL

| | | | |
|------------------------|-----------------|---|--|
| DRAWN BY G. SWANSON | DATE 7-22-88 | TITLE COMPLETE QUICK CRIMP TOOL FOR 82-5509-CC | <p>RF Connector Operations Danbury, Conn. U.S.A.</p> |
| DATE 7-22-88 | DATE 7-22-88 | SCALE N/A | |
| DATE 7-22-88 | DATE | CODE IDENTIFICATION 74868 C | SHEET 1 OF 1 |
| DATE | DATE | DRAWING SIZE C | ISSUE E |

REMOVE ALL BURRS, BREAK EDGES AND FLAT TO SPECIFIED DIMENSIONS UNLESS OTHERWISE SPECIFIED.

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| NEXT ASSY | USED ON |
|-----------|---------|
| --- | --- |
| --- | --- |
| --- | --- |

| PLANE | ANGLE |
|---------|-------|
| 1 PLACE | 2° |
| 2 PLACE | 2° |
| 3 PLACE | 2° |

REFERENCE DRAWING NO.
EAR-70264-1